

GILDAN



18600

Heavy Blend Adult Full Zip Hooded Sweatshirt

DETAILS**Fabric****Yarn Count****Features**

50% U.S. Cotton, 50% Polyester, 280 G/SqM (White 270 G/SqM)

24/1

The Heavy Blend collection is now made with finer yarns and new MVS Air spinning technology, that improves the fabric by reducing pilling, enhancing durability and creating a smoother printing surface. Unlined hood with colour-matched drawcord

Metal zipper

Overlapped fabric across zipper allows full front printing

Split pouch pocket

1x1 rib with spandex for enhanced stretch and recovery

Classic fit, seamless body

High-performing black recycled tear-away label

Safety Green is compliant with ANSI / ISEA 107 high-visibility standards

Complete the look with our matching sweatpants 18100

Proud member of the U.S. Cotton Trust Protocol

Made with OEKO-TEX certified low-impact dyes

[Learn more at: Gildan | Making Apparel Better \(gildancorp.com\)](#)

Honduras, Guatemala, El Salvador

S - 3XL 24 PIECES

4XL - 5XL 12 PIECES

16

106

Made With Respect**Country of Origin****Case Packs****Colours****SKU's****SPECIFICATIONS****Centimeters****Chest (A)****Length from HPS (B)****Sleeve length (Center back) (D2)**

Tol+/-	S	M	L	XL	2XL	3XL	4XL	5XL
2.540	48.895	53.975	59.055	64.135	69.215	74.295	79.375	81.915
2.540	68.580	71.120	73.660	76.200	78.740	81.280	83.820	86.360
2.540	85.090	87.630	90.170	92.710	95.250	97.790	100.330	102.870

Inches**Chest (A)****Length from HPS (B)****Sleeve length (Center back) (D2)**

Tol+/-	S	M	L	XL	2XL	3XL	4XL	5XL
1.000	19.250	21.250	23.250	25.250	27.250	29.250	31.250	32.250
1.000	27.000	28.000	29.000	30.000	31.000	32.000	33.000	34.000
1.000	33.500	34.500	35.500	36.500	37.500	38.500	39.500	40.500

COLOURS

Ash
Carolina Blue
Dark Chocolate
Dark Heather
Forest Green
Graphite Heather
Maroon
Purple
S Orange
Safety Green
White
Black
Navy
Red
Royal
Sport Grey

Code	Colour Chip	Sizes	Comments
393		S-3XL	
109		S-3XL	
105		S-3XL	
108		S-3XL	
033		S-3XL	
516		S-3XL	
083		S-3XL	
081		S-3XL	
193		S-3XL	
188		S-3XL	
030		S-3XL	
036		S-5XL	
032		S-5XL	
040		S-5XL	
051		S-5XL	
095		S-5XL	

CHANGES

Deletions

S, M, L, XL, 2XL, 3XL

Total Net Change 6 SKU's

Irish Green