

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Mixture identification:

Trade name: Singlepack Magenta T1283 DURABrite Ultra Ink

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use:

Ink for inkjet printing

1.3. Details of the supplier of the safety data sheet

Company:

EPSON EUROPE B.V.

Azie building, Atlas ArenA, Hoogoorddreef 5,1101 BA Amsterdam

Zuidoost The Netherlands

Phone number: +31-20-314-5000

Competent person responsible for the safety data sheet:

chemicals@epson-europe.com

Date: 01/11/2016

Revision: 1.0

1.4. Emergency telephone number

Phone number: +31-20-314-5000 Giftnotruf Berlin; +48 (0) 30 30686 790

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

EC regulation criteria 1272/2008 (CLP)

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).

Adverse physicochemical, human health and environmental effects:

No other hazards

2.2. Label elements

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).

Hazard pictograms:

None

Hazard statements:

None

Precautionary statements:

None

Special Provisions:

EUH210 Safety data sheet available on request.

EUH208 Contains 2,4,7,9-tetramethyldec-5-yne-4,7-diol. May produce an allergic reaction.

EUH208 Contains 1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one. May produce an allergic reaction.

Special provisions according to Annex XVII of REACH and subsequent amendments:

None .

2.3. Other hazards

vPvB Substances: None - PBT Substances: None

Other Hazards:

No other hazards

SECTION 3: Composition/information on ingredients

3.1. Substances

No

3.2. Mixtures



Hazardous components within the meaning of the CLP regulation and related classification:

| Qty | Name | Ident. Numb | er | Classification |
|-----------------|--|---|---|---|
| 65% ~ 80% | Water | CAS: EC: | 7732-18-5 231-791-2 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| 7% ~ 10% | Glycerol | CAS: EC: | 56-81-5 200-289-5 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| 1% ~ 3% | 2-[2-(2-butoxyethoxy)et hoxy]ethanol; TEGBE; triethylene glycol monobutyl ether | Index number: CAS: EC: REACH No.: | 603-183-00-0 143-22-6 205-592-6 01-21194751 07-38 | ♦ 3.3/1 Eye Dam. 1 H318 |
| 1% ~ 3% | Triethanol amine | CAS: EC: | 102-71-6 203-049-8 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| 0.25% ~ 0.5% | 2,4,7,9-tetramethyldec- 5-yne-4,7-diol | CAS: EC: | 126-86-3 204-809-1 | 3.3/1 Eye Dam. 1 H318 3.4.2/1B Skin Sens. 1B H317 4.1/C3 Aquatic Chronic 3 H412 |
| < 0.05% | 1,2-benzisothiazol-3(2 H)-one; 1,2-benzisothiazolin-3- one | Index number: CAS: EC: | 613-088-00-6 2634-33-5 220-120-9 | \$\ldot\ \) 3.1/4/Oral Acute Tox. 4 H302 \$\ldot\ \) 3.2/2 Skin Irrit. 2 H315 \$\ldot\ \) 3.3/1 Eye Dam. 1 H318 \$\ldot\ \] 3.4.2/1-1A-1B Skin Sens. 1,1A,1B H317 \$\ldot\ \) 4.1/A1 Aquatic Acute 1 H400 |

SECTION 4: First aid measures

4.1. Description of first aid measures

In case of skin contact:

Wash with plenty of water and soap.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

- 4.2. Most important symptoms and effects, both acute and delayed
- 4.3. Indication of any immediate medical attention and special treatment needed Treatment: None

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:



Water.

Carbon dioxide (CO2).

Extinguishing media which must not be used for safety reasons:

None in particular.

5.2. Special hazards arising from the substance or mixture

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

5.3. Advice for firefighters

Use suitable breathing apparatus.

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment.

Remove persons to safety.

See protective measures under point 7 and 8.

6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.

Retain contaminated washing water and dispose it.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

Suitable material for taking up: absorbing material, organic, sand

6.3. Methods and material for containment and cleaning up

Wash with plenty of water.

6.4. Reference to other sections

See also section 8 and 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.

Do not eat or drink while working.

See also section 8 for recommended protective equipment.

7.2. Conditions for safe storage, including any incompatibilities

Keep away from food, drink and feed.

Incompatible materials:

None in particular.

Instructions as regards storage premises:

Adequately ventilated premises.

7.3. Specific end use(s)

None in particular

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Glycerol - CAS: 56-81-5

- OEL Type: OSHA - LTE: 5 mg/m3 - Notes: PEL, as mist, respirable fraction

- OEL Type: OSHA - LTE: 15 mg/m3 - Notes: PEL, as mist, total dust

DNEL Exposure Limit Values

No data available

PNEC Exposure Limit Values

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether -

CAS: 143-22-6

Target: Fresh Water - Value: 1.5 mg/l



Target: Freshwater sediments - Value: 5.77 mg/kg

Target: Marine water - Value: 0.15 mg/l

Target: Marine water sediments - Value: 0.13 mg/kg

Target: Microorganisms in sewage treatments - Value: 200 mg/l

2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3

Target: Fresh Water - Value: 0.04 mg/l Target: Marine water - Value: 0.004 mg/l

Target: Freshwater sediments - Value: 0.32 mg/kg Target: Marine water sediments - Value: 0.032 mg/kg

8.2. Exposure controls

Eye protection:

Not needed for normal use. Anyway, operate according good working practices.

Protection for skin:

No special precaution must be adopted for normal use.

Protection for hands:

Not needed for normal use.

Respiratory protection:

Not needed for normal use.

Thermal Hazards:

None

Environmental exposure controls:

None

Appropriate engineering controls:

None

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance and colour: Magenta Liquid

Odour: Slightly

Odour threshold:

No data available

pH: 8.7 ~ 9.7 at 20 °C

Melting point / freezing point: -15.4 °C

Initial boiling point and boiling range:
Solid/gas flammability:
Upper/lower flammability or explosive limits:
Vapour density:

No data available
No data available
No data available

Flash point: Does not flash until 100 °C / 212 ° F

(closed cup method, ASTM D 3278)
Evaporation rate: No data available

Vapour pressure:

Relative density:

No data available

1.060 at 20 °C

Solubility in water: Complete

Solubility in oil:

Partition coefficient (n-octanol/water):

Auto-ignition temperature:

No data available

No data available

No data available

No data available

Viscosity: < 5 mPa⋅s at 20 °C

Explosive properties:

Oxidizing properties:

No data available

No data available

9.2. Other information

Miscibility:

Fat Solubility:

Conductivity:

No data available

No data available

No data available



SECTION 10: Stability and reactivity

10.1. Reactivity

Stable under normal conditions

10.2. Chemical stability

Stable under normal conditions

10.3. Possibility of hazardous reactions None

10.4. Conditions to avoid

Stable under normal conditions.

10.5. Incompatible materials

None in particular.

10.6. Hazardous decomposition products
None

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological information of the mixture:

No data available

Toxicological information of the main substances found in the mixture:

Glycerol - CAS: 56-81-5

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941

Test: LDLo - Route: Oral - Species: Human = 1428 mg/kg - Source: "Toxicology of Drugs and Chemicals," Deichmann, W.B., New York, Academic Press, Inc., 1969Vol. -, Pg. 288, 1969. - Notes: BEHAVIORAL: HEADACHE GASTROINTESTINAL: NAUSEA OR VOMITING

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether - CAS: 143-22-6

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rabbit = 3.54 ml/kg - Source: American Industrial Hygiene Association Journal. Vol. 23, Pg. 95, 1962.

Test: LD50 - Route: Oral - Species: Rat = 5300 mg/kg - Source: Office of Toxic Substances Report. Vol. OTS,

Triethanol amine - CAS: 102-71-6

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 2200 mg/kg - Source: "Toxicometric Parameters of Industrial Toxic Chemicals Under Single Exposure," Izmerov, N.F., et al., Moscow, Centre of International Projects, GKNT, 1982Vol. -, Pg. 114, 1982.

Test: LD50 - Route: Oral - Species: Mouse = 5846 mg/kg - Source: Science Reports of the Research Institutes, Tohoku University, Series C: Medicine. Vol. 36(1-4), Pg. 10, 1989. - Notes: GASTROINTESTINAL: "HYPERMOTILITY, DIARRHEA" KIDNEY, URETER, AND BLADDER: OTHER CHANGES BEHAVIORAL: CONVULSIONS OR EFFECT ON SEIZURE THRESHOLD

2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rat > 2000 mg/kg - Notes: OECD TG No.402

b) skin corrosion/irritation:

Test: Skin Irritant - Species: Rabbit Mild irritant - Notes: OECD TG No.404 c) serious eve damage/irritation:

Test: Eye Irritant - Species: Rabbit Highly irritating - Notes: EPA OTS 798.4500 d) respiratory or skin sensitisation:



Test: Skin Sensitisation - Route: LLNA - Species: Mouse Sensitiser - Notes: OECD TG No.429

e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium Negative - Notes: OECD TG No.471

If not differently specified, the information required in Regulation (EU) 2015/830 listed below must be considered as 'No data available':

- a) acute toxicity:
- b) skin corrosion/irritation;
- c) serious eye damage/irritation;
- d) respiratory or skin sensitisation;
- e) germ cell mutagenicity;
- f) carcinogenicity;
- g) reproductive toxicity;
- h) STOT-single exposure;
- i) STOT-repeated exposure;
- j) aspiration hazard.

SECTION 12: Ecological information

12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment.

2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3

a) Aquatic acute toxicity:

Endpoint: LC50 - Species: Fish = 36 mg/l - Duration h: 96 - Notes: OECD TG No.203 Endpoint: EC50 - Species: Daphnia = 88 mg/l - Duration h: 48 - Notes: OECD TG No.202

Endpoint: EC50 - Species: Algae = 15 mg/l - Duration h: 72 - Notes: OECD TG No.201

c) Bacteria toxicity:

Endpoint: EC50 - Species: activated sludge = mg/l - Notes: OECD TG No.209

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

vPvB Substances: None - PBT Substances: None

12.6. Other adverse effects

None

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Recover if possible. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information

14.1. UN number

Not classified as dangerous in the meaning of transport regulations.

14.2. UN proper shipping name

No data available

14.3. Transport hazard class(es)

No data available

14.4. Packing group



No data available

14.5. Environmental hazards

No data available

14.6. Special precautions for user

No data available

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

No data available

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Dir. 98/24/EC (Risks related to chemical agents at work)

Dir. 2000/39/EC (Occupational exposure limit values)

Regulation (EC) n. 1907/2006 (REACH)

Regulation (EC) n. 1272/2008 (CLP)

Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013

Regulation (EU) 2015/830

Regulation (EU) n. 286/2011 (ATP 2 CLP)

Regulation (EU) n. 618/2012 (ATP 3 CLP)

Regulation (EU) n. 487/2013 (ATP 4 CLP)

Regulation (EU) n. 944/2013 (ATP 5 CLP)

Regulation (EU) n. 605/2014 (ATP 6 CLP)

Restrictions related to the product or the substances contained according to Annex XVII

Regulation (EC) 1907/2006 (REACH) and subsequent modifications:

Restrictions related to the product:

No restriction.

Restrictions related to the substances contained:

No restriction.

Where applicable, refer to the following regulatory provisions:

Directive 2003/105/CE ('Activities linked to risks of serious accidents') and subsequent amendments.

Regulation (EC) nr 648/2004 (detergents).

1999/13/EC (VOC directive)

Provisions related to directives 82/501/EC(Seveso), 96/82/EC(Seveso II):

No data available

15.2. Chemical safety assessment

No

SECTION 16: Other information

Full text of phrases referred to in Section 3:

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

H302 Harmful if swallowed.

H315 Causes skin irritation.

H400 Very toxic to aquatic life.

| Hazard class and hazard category | Code | Description |
|----------------------------------|---------------|--------------------------------------|
| Acute Tox. 4 | 3.1/4/Oral | Acute toxicity (oral), Category 4 |
| Skin Irrit. 2 | 3.2/2 | Skin irritation, Category 2 |
| Eye Dam. 1 | 3.3/1 | Serious eye damage, Category 1 |
| Skin Sens. 1,1A,1B | 3.4.2/1-1A-1B | Skin Sensitisation, Category 1,1A,1B |



| Skin Sens. 1B | 3.4.2/1B | Skin Sensitisation, Category 1B |
|-------------------|----------|--|
| Aquatic Acute 1 | 4.1/A1 | Acute aquatic hazard, category 1 |
| Aquatic Chronic 3 | 4.1/C3 | Chronic (long term) aquatic hazard, category 3 |

This safety data sheet has been completely updated in compliance to Regulation 2015/830. This document was prepared by a competent person who has received appropriate training. Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre, Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van

Nostrand Reinold CCNL - Appendix 1

Insert further consulted bibliography

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

ADR: European Agreement concerning the International Carriage of

Dangerous Goods by Road.

CAS: Chemical Abstracts Service (division of the American Chemical

Society).

CLP: Classification, Labeling, Packaging.

DNEL: Derived No Effect Level.

EINECS: European Inventory of Existing Commercial Chemical Substances.

GefStoffVO: Ordinance on Hazardous Substances, Germany.

GHS: Globally Harmonized System of Classification and Labeling of

Chemicals.

IATA: International Air Transport Association.

IATA-DGR: Dangerous Goods Regulation by the "International Air Transport

Association" (IATA).

ICAO: International Civil Aviation Organization.

ICAO-TI: Technical Instructions by the "International Civil Aviation Organization"

ICAO).

IMDG: International Maritime Code for Dangerous Goods. INCI: International Nomenclature of Cosmetic Ingredients.

KSt: Explosion coefficient.

LC50: Lethal concentration, for 50 percent of test population.

LD50: Lethal dose, for 50 percent of test population.

LTE: Long-term exposure.

PNEC: Predicted No Effect Concentration.

RID: Regulation Concerning the International Transport of Dangerous Goods

by Rail.

STE: Short-term exposure.

STEL: Short Term Exposure limit.

STOT: Specific Target Organ Toxicity.

TLV: Threshold Limiting Value.

TWATLV: Threshold Limit Value for the Time Weighted Average 8 hour day.

(ACGIH Standard).

WGK: German Water Hazard Class.



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Mixture identification:

Trade name: Singlepack Yellow T1284 DURABrite Ultra Ink

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use:

Ink for inkjet printing

1.3. Details of the supplier of the safety data sheet

Company:

EPSON EUROPE B.V.

Azie building, Atlas ArenA, Hoogoorddreef 5,1101 BA Amsterdam

Zuidoost The Netherlands

Phone number: +31-20-314-5000

Competent person responsible for the safety data sheet:

chemicals@epson-europe.com

Date: 11/05/2017

Revision: 1.0

1.4. Emergency telephone number

Phone number: +31-20-314-5000 Giftnotruf Berlin; +48 (0) 30 30686 790

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

EC regulation criteria 1272/2008 (CLP)

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).

Adverse physicochemical, human health and environmental effects:

No other hazards

2.2. Label elements

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).

Hazard pictograms:

None

Hazard statements:

None

Precautionary statements:

None

Special Provisions:

EUH210 Safety data sheet available on request.

EUH208 Contains 1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one. May produce an allergic reaction.

Special provisions according to Annex XVII of REACH and subsequent amendments:

None

2.3. Other hazards

vPvB Substances: None - PBT Substances: None

Other Hazards:

No other hazards

SECTION 3: Composition/information on ingredients

3.1. Substances

No

3.2. Mixtures

Hazardous components within the meaning of the CLP regulation and related classification:



| Qty | Name | Ident. Numb | er | Classification |
|-----------------|--|---|---|--|
| 50% ~ 65% | Water | CAS: EC: | 7732-18-5 231-791-2 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| 12.5% ~ 15% | Glycerol | CAS: EC: | 56-81-5 200-289-5 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| 1% ~ 3% | 2-[2-(2-butoxyethoxy)et hoxy]ethanol; TEGBE; triethylene glycol monobutyl ether | Index number: CAS: EC: REACH No.: | 603-183-00-0 143-22-6 205-592-6 01-21194751 07-38 | 3.3/1 Eye Dam. 1 H318 |
| 1% ~ 3% | Triethanol amine | CAS: EC: | 102-71-6 203-049-8 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| 0.25% ~ 0.5% | 2,4,7,9-tetramethyldec- 5-yne-4,7-diol | CAS: EC: | 126-86-3 204-809-1 | 3.3/1 Eye Dam. 1 H318 3.4.2/1B Skin Sens. 1B H317 4.1/C3 Aquatic Chronic 3 H412 |
| < 0.05% | 1,2-benzisothiazol-3(2 H)-one; 1,2-benzisothiazolin-3- one | Index number: CAS: EC: | 613-088-00-6 2634-33-5 220-120-9 | \$\ldot\ \) 3.1/4/Oral Acute Tox. 4 H302 \$\ldot\ \) 3.2/2 Skin Irrit. 2 H315 \$\ldot\ \) 3.3/1 Eye Dam. 1 H318 \$\ldot\ \) 3.4.2/1-1A-1B Skin Sens. 1,1A,1B H317 4.1/A1 Aquatic Acute 1 H400 |

SECTION 4: First aid measures

4.1. Description of first aid measures

In case of skin contact:

Wash with plenty of water and soap.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

4.2. Most important symptoms and effects, both acute and delayed

None

4.3. Indication of any immediate medical attention and special treatment needed Treatment:

None

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Water.

Carbon dioxide (CO2).



Extinguishing media which must not be used for safety reasons:

None in particular.

5.2. Special hazards arising from the substance or mixture

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

5.3. Advice for firefighters

Use suitable breathing apparatus.

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment.

Remove persons to safety.

See protective measures under point 7 and 8.

6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.

Retain contaminated washing water and dispose it.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

Suitable material for taking up: absorbing material, organic, sand

6.3. Methods and material for containment and cleaning up

Wash with plenty of water.

6.4. Reference to other sections

See also section 8 and 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.

Do not eat or drink while working.

See also section 8 for recommended protective equipment.

7.2. Conditions for safe storage, including any incompatibilities

Keep away from food, drink and feed.

Incompatible materials:

None in particular.

Instructions as regards storage premises:

Adequately ventilated premises.

7.3. Specific end use(s)

None in particular

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Glycerol - CAS: 56-81-5

- OEL Type: OSHA - LTE: 5 mg/m3

- OEL Type: OSHA - LTE: 15 mg/m3

DNEL Exposure Limit Values

No data available

PNEC Exposure Limit Values

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether -

CAS: 143-22-6

Target: Fresh Water - Value: 1.5 mg/l

Target: Freshwater sediments - Value: 5.77 mg/kg

Target: Marine water - Value: 0.15 mg/l



Target: Marine water sediments - Value: 0.13 mg/kg

Target: Microorganisms in sewage treatments - Value: 200 mg/l

2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3

Target: Fresh Water - Value: 0.04 mg/l Target: Marine water - Value: 0.004 mg/l

Target: Freshwater sediments - Value: 0.32 mg/kg Target: Marine water sediments - Value: 0.032 mg/kg

8.2. Exposure controls

Eye protection:

Not needed for normal use. Anyway, operate according good working practices.

Protection for skin:

No special precaution must be adopted for normal use.

Protection for hands:

Not needed for normal use.

Respiratory protection:

Not needed for normal use.

Thermal Hazards:

None

Environmental exposure controls:

None

Appropriate engineering controls:

None

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance and colour:

Odour:

Yellow Liquid
Slightly

Odour threshold: No data available

pH: 8.5 ~ 9.5 at 20 °C

Melting point / freezing point: -17.9 °C

Initial boiling point and boiling range:
Solid/gas flammability:
Upper/lower flammability or explosive limits:
Vapour density:

No data available
No data available
No data available

Flash point: Does not flash until 100 °C / 212 ° F

(closed cup method, ASTM D 3278)

Evaporation rate:

Vapour pressure:

Relative density:

No data available

No data available

1.065

at 20 °C

Solubility in water: Complete

Solubility in oil:

Partition coefficient (n-octanol/water):

Auto-ignition temperature:

Decomposition temperature:

No data available

No data available

No data available

Viscosity: < 5 mPa⋅s at 20 °C

Explosive properties:

Oxidizing properties:

No data available

No data available

9.2. Other information

Miscibility:

Fat Solubility:

Conductivity:

No data available

No data available

No data available

SECTION 10: Stability and reactivity

10.1. Reactivity



Stable under normal conditions

10.2. Chemical stability

Stable under normal conditions

10.3. Possibility of hazardous reactions
None

10.4. Conditions to avoid

Stable under normal conditions.

10.5. Incompatible materials

None in particular.

10.6. Hazardous decomposition products None.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological information of the mixture:

f) carcinogenicity:

Does not contain carcinogens (Ref. 1)

g) reproductive toxicity:

Does not contain reproductive toxicity and developmental toxic substances (Ref. 2)

Toxicological information of the main substances found in the mixture:

Glycerol - CAS: 56-81-5

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941

Test: LDLo - Route: Oral - Species: Human = 1428 mg/kg - Source: "Toxicology of Drugs and Chemicals," Deichmann, W.B., New York, Academic Press, Inc., 1969Vol. -, Pg. 288, 1969.

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether - CAS: 143-22-6

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rabbit = 3.54 ml/kg - Source: American Industrial Hygiene Association Journal. Vol. 23, Pg. 95, 1962.

Test: LD50 - Route: Oral - Species: Rat = 5300 mg/kg - Source: Office of Toxic Substances Report. Vol. OTS,

Triethanol amine - CAS: 102-71-6

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 2200 mg/kg - Source:

"Toxicometric Parameters of Industrial Toxic Chemicals Under Single Exposure," Izmerov, N.F., et al., Moscow, Centre of International Projects, GKNT, 1982Vol. -, Pg. 114, 1982.

Test: LD50 - Route: Oral - Species: Mouse = 5846 mg/kg - Source: Science Reports of the Research Institutes, Tohoku University, Series C: Medicine. Vol. 36(1-4), Pg. 10, 1989.

2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rat > 2000 mg/kg

b) skin corrosion/irritation:

Test: Skin Irritant - Species: Rabbit Mild irritant

c) serious eye damage/irritation:

Test: Eye Irritant - Species: Rabbit Highly irritating

d) respiratory or skin sensitisation:

Test: Skin Sensitisation - Route: LLNA - Species: Mouse Sensitiser

e) germ cell mutagenicity:



Test: Mutagenesis - Species: Salmonella Typhimurium Negative

If not differently specified, the information required in Regulation (EU) 2015/830 listed below must be considered as 'No data available':

- a) acute toxicity;
- b) skin corrosion/irritation;
- c) serious eye damage/irritation;
- d) respiratory or skin sensitisation;
- e) germ cell mutagenicity;
- f) carcinogenicity;
- g) reproductive toxicity;
- h) STOT-single exposure;
- i) STOT-repeated exposure;
- j) aspiration hazard.

SECTION 12: Ecological information

12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment.

2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3

a) Aquatic acute toxicity:

Endpoint: LC50 - Species: Fish = 36 mg/l - Duration h: 96

Endpoint: EC50 - Species: Daphnia = 88 mg/l - Duration h: 48

Endpoint: EC50 - Species: Algae = 15 mg/l - Duration h: 72

c) Bacteria toxicity:

Endpoint: EC50 - Species: activated sludge = mg/l

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

vPvB Substances: None - PBT Substances: None

12.6. Other adverse effects

None

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Recover if possible. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information

14.1. UN number

Not classified as dangerous in the meaning of transport regulations.

14.2. UN proper shipping name

No data available

14.3. Transport hazard class(es)

No data available

14.4. Packing group

No data available

14.5. Environmental hazards

No data available

14.6. Special precautions for user

No data available



14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code No data available

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Dir. 98/24/EC (Risks related to chemical agents at work)

Dir. 2000/39/EC (Occupational exposure limit values)

Regulation (EC) n. 1907/2006 (REACH)

Regulation (EC) n. 1272/2008 (CLP)

Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013

Regulation (EU) 2015/830

Regulation (EU) n. 286/2011 (ATP 2 CLP)

Regulation (EU) n. 618/2012 (ATP 3 CLP)

Regulation (EU) n. 487/2013 (ATP 4 CLP)

Regulation (EU) n. 944/2013 (ATP 5 CLP)

Regulation (EU) n. 605/2014 (ATP 6 CLP)

Restrictions related to the product or the substances contained according to Annex XVII

Regulation (EC) 1907/2006 (REACH) and subsequent modifications:

Restrictions related to the product:

No restriction.

Restrictions related to the substances contained:

No restriction.

Where applicable, refer to the following regulatory provisions:

Directive 2003/105/CE ('Activities linked to risks of serious accidents') and subsequent amendments.

Regulation (EC) nr 648/2004 (detergents).

1999/13/EC (VOC directive)

Provisions related to directives 82/501/EC(Seveso), 96/82/EC(Seveso II):

No data available

15.2. Chemical safety assessment

No

SECTION 16: Other information

Full text of phrases referred to in Section 3:

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

H302 Harmful if swallowed.

H315 Causes skin irritation.

H400 Very toxic to aquatic life.

| Hazard class and hazard category | Code | Description |
|----------------------------------|---------------|--|
| Acute Tox. 4 | 3.1/4/Oral | Acute toxicity (oral), Category 4 |
| Skin Irrit. 2 | 3.2/2 | Skin irritation, Category 2 |
| Eye Dam. 1 | 3.3/1 | Serious eye damage, Category 1 |
| Skin Sens. 1,1A,1B | 3.4.2/1-1A-1B | Skin Sensitisation, Category 1,1A,1B |
| Skin Sens. 1B | 3.4.2/1B | Skin Sensitisation, Category 1B |
| Aquatic Acute 1 | 4.1/A1 | Acute aquatic hazard, category 1 |
| Aquatic Chronic 3 | 4.1/C3 | Chronic (long term) aquatic hazard, category 3 |

This safety data sheet has been completely updated in compliance to Regulation 2015/830.



This document was prepared by a competent person who has received appropriate training. Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre, Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van Nostrand Reinold

CCNL - Appendix 1

Ref. 1 IARC Monographs on the Evaluation Carcinogenic Risks to Humans (IARC:

International Agency for Research on Cancer)

Journal of Occupational Health (JOH) (Japan Society of Occupational Health (JSOH)) TLVs and BEIs (ACGIH: American Conference of Governmental Industrial Hygienists)

·IRIS Carcinogenic Assessment (IRIS: Integrated Risk Information System of US EPA)

National Toxicology Program (NTP) Report on Carcinogens

·Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and

packaging of substances and mixtures, amending and repealing Directives 67/548/EEC

and 1999/45/EC, and amending Regulation (EC) No 1907/2006

MAK und BAT Werte Liste (DFG: German Research Foundation)

·TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder

reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany)

Ref. 2 Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT

AND OF THE COUNCIL of 16 December 2008 on classification, labelling and

packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006

·TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder

reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany)

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality. It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

ADR: European Agreement concerning the International Carriage of

Dangerous Goods by Road.

CAS: Chemical Abstracts Service (division of the American Chemical

Society).

CLP: Classification, Labeling, Packaging.

DNEL: Derived No Effect Level.

EINECS: European Inventory of Existing Commercial Chemical Substances.

GefStoffVO: Ordinance on Hazardous Substances, Germany.

GHS: Globally Harmonized System of Classification and Labeling of

Chemicals.

IATA: International Air Transport Association.

IATA-DGR: Dangerous Goods Regulation by the "International Air Transport

Association" (IATA).

ICAO: International Civil Aviation Organization.

ICAO-TI: Technical Instructions by the "International Civil Aviation Organization"

(ICAO).

IMDG: International Maritime Code for Dangerous Goods. INCI: International Nomenclature of Cosmetic Ingredients.

KSt: Explosion coefficient.

LC50: Lethal concentration, for 50 percent of test population.

LD50: Lethal dose, for 50 percent of test population.

LTE: Long-term exposure.



PNEC: Predicted No Effect Concentration.

Regulation Concerning the International Transport of Dangerous Goods RID:

by Rail.

Short-term exposure. STE: Short Term Exposure limit. STEL: Specific Target Organ Toxicity. STOT: TLV:

Threshold Limiting Value.

Threshold Limit Value for the Time Weighted Average 8 hour day. TWATLV:

(ACGIH Standard).

German Water Hazard Class. WGK:

C13T128440_en Version 8.0 Page n. 9 of 9 Revison 1.0



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Mixture identification:

Trade name: Singlepack Black T1281 DURABrite Ultra Ink

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use:

Ink for inkjet printing

1.3. Details of the supplier of the safety data sheet

Company:

EPSON EUROPE B.V.

Azie building, Atlas ArenA, Hoogoorddreef 5,1101 BA Amsterdam

Zuidoost The Netherlands

Phone number: +31-20-314-5000

Competent person responsible for the safety data sheet:

chemicals@epson-europe.com

Date: 01/11/2016

Revision: 1.0

1.4. Emergency telephone number

Phone number: +31-20-314-5000 Giftnotruf Berlin; +48 (0) 30 30686 790

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

EC regulation criteria 1272/2008 (CLP)

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).

Adverse physicochemical, human health and environmental effects:

No other hazards

2.2. Label elements

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).

Hazard pictograms:

None

Hazard statements:

None

Precautionary statements:

None

Special Provisions:

EUH210 Safety data sheet available on request.

EUH208 Contains 2,4,7,9-tetramethyldec-5-yne-4,7-diol. May produce an allergic reaction.

EUH208 Contains 1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one. May produce an allergic reaction.

Special provisions according to Annex XVII of REACH and subsequent amendments:

None .

2.3. Other hazards

vPvB Substances: None - PBT Substances: None

Other Hazards:

No other hazards

SECTION 3: Composition/information on ingredients

3.1. Substances

No

3.2. Mixtures



Hazardous components within the meaning of the CLP regulation and related classification:

| Qty | Name | Ident. Number | | Classification |
|-----------------|--|---|---|---|
| 65% ~ 80% | Water | CAS: EC: | 7732-18-5 231-791-2 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| 10% ~ 12.5% | Glycerol | CAS: EC: | 56-81-5 200-289-5 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| 5% ~ 7% | Carbon black | CAS: EC: | 1333-86-4 215-609-9 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| 1% ~ 3% | 2-[2-(2-butoxyethoxy)et hoxy]ethanol; TEGBE; triethylene glycol monobutyl ether | Index number: CAS: EC: REACH No.: | 603-183-00-0 143-22-6 205-592-6 01-21194751 07-38 | ` ' |
| 0.1% ~ 0.25% | 2,4,7,9-tetramethyldec- 5-yne-4,7-diol | CAS: EC: | 126-86-3 204-809-1 | 3.3/1 Eye Dam. 1 H318 3.4.2/1B Skin Sens. 1B H317 4.1/C3 Aquatic Chronic 3 H412 |
| < 0.05% | 1,2-benzisothiazol-3(2 H)-one; 1,2-benzisothiazolin-3- one | Index number: CAS: EC: | 613-088-00-6 2634-33-5 220-120-9 | \$\ldot\ \) 3.1/4/Oral Acute Tox. 4 H302 \$\ldot\ \) 3.2/2 Skin Irrit. 2 H315 \$\ldot\ \) 3.3/1 Eye Dam. 1 H318 \$\ldot\ \) 3.4.2/1-1A-1B Skin Sens. 1,1A,1B H317 \$\ldot\ \) 4.1/A1 Aquatic Acute 1 H400 |

SECTION 4: First aid measures

4.1. Description of first aid measures

In case of skin contact:

Wash with plenty of water and soap.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

- 4.2. Most important symptoms and effects, both acute and delayed
- 4.3. Indication of any immediate medical attention and special treatment needed Treatment: None

SECTION 5: Firefighting measures

5.1. Extinguishing media
Suitable extinguishing media:



Water.

Carbon dioxide (CO2).

Extinguishing media which must not be used for safety reasons:

None in particular.

5.2. Special hazards arising from the substance or mixture

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

5.3. Advice for firefighters

Use suitable breathing apparatus.

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment.

Remove persons to safety.

See protective measures under point 7 and 8.

6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.

Retain contaminated washing water and dispose it.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

Suitable material for taking up: absorbing material, organic, sand

6.3. Methods and material for containment and cleaning up

Wash with plenty of water.

6.4. Reference to other sections

See also section 8 and 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.

Do not eat or drink while working.

See also section 8 for recommended protective equipment.

7.2. Conditions for safe storage, including any incompatibilities

Keep away from food, drink and feed.

Incompatible materials:

None in particular.

Instructions as regards storage premises:

Adequately ventilated premises.

7.3. Specific end use(s)

None in particular

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Glycerol - CAS: 56-81-5

- OEL Type: OSHA - LTE: 5 mg/m3 - Notes: PEL, as mist, respirable fraction

- OEL Type: OSHA - LTE: 15 mg/m3 - Notes: PEL, as mist, total dust

Carbon black - CAS: 1333-86-4

- OEL Type: ACGIH - LTE: 3 mg/m3

- OEL Type: NIOSH - LTE: 3.5 mg/m3 - STE: 1750 mg/m3

- OEL Type: OSHA - LTE: 3.5 mg/m3

DNEL Exposure Limit Values

No data available



PNEC Exposure Limit Values

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether -

CAS: 143-22-6

Target: Fresh Water - Value: 1.5 mg/l

Target: Freshwater sediments - Value: 5.77 mg/kg

Target: Marine water - Value: 0.15 mg/l

Target: Marine water sediments - Value: 0.13 mg/kg

Target: Microorganisms in sewage treatments - Value: 200 mg/l

2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3

Target: Fresh Water - Value: 0.04 mg/l Target: Marine water - Value: 0.004 mg/l

Target: Freshwater sediments - Value: 0.32 mg/kg Target: Marine water sediments - Value: 0.032 mg/kg

8.2. Exposure controls

Eye protection:

Not needed for normal use. Anyway, operate according good working practices.

Protection for skin:

No special precaution must be adopted for normal use.

Protection for hands:

Not needed for normal use.

Respiratory protection:

Not needed for normal use.

Thermal Hazards:

None

Environmental exposure controls:

None

Appropriate engineering controls:

None

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance and colour: Black Liquid Odour: Sliahtly

Odour threshold: No data available $8.4 \sim 9.4$ at 20 °C

Melting point / freezing point: -12.7 °C

Initial boiling point and boiling range: No data available Solid/gas flammability: No data available Upper/lower flammability or explosive limits: No data available Vapour density: No data available

Does not flash until 100 °C / 212 ° F Flash point: (closed cup method, ASTM D 3278)

Evaporation rate: No data available Vapour pressure: No data available

Relative density: 1.067 at 20 °C

Solubility in water: Complete

Solubility in oil: No data available Partition coefficient (n-octanol/water): No data available Auto-ignition temperature: No data available Decomposition temperature: No data available Viscosity: < 5 mPa·s at 20 °C Explosive properties: No data available

Oxidizing properties: No data available

9.2. Other information



Miscibility:

Fat Solubility:

Conductivity:

No data available

No data available

No data available

SECTION 10: Stability and reactivity

10.1. Reactivity

Stable under normal conditions

10.2. Chemical stability

Stable under normal conditions

10.3. Possibility of hazardous reactions None

10.4. Conditions to avoid

Stable under normal conditions.

10.5. Incompatible materials

None in particular.

10.6. Hazardous decomposition products None.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological information of the mixture:

No data available

Toxicological information of the main substances found in the mixture:

Glycerol - CAS: 56-81-5

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941

Test: LDLo - Route: Oral - Species: Human = 1428 mg/kg - Source: "Toxicology of Drugs and Chemicals," Deichmann, W.B., New York, Academic Press, Inc., 1969Vol. -. Pg. 288, 1969. - Notes: BEHAVIORAL: HEADACHE

GASTROINTESTINAL: NAUSEA OR VOMITING

Carbon black - CAS: 1333-86-4

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rabbit > 3 g/kg - Source: Acute Toxicity Data. Journal of the American College of Toxicology, Part B. Vol. 15

Test: LD50 - Route: Oral - Species: Rat > 15400 mg/kg - Source: Acute Toxicity Data. Journal of the American College of Toxicology, Part B. Vol. 15

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether - CAS: 143-22-6

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rabbit = 3.54 ml/kg - Source: American Industrial Hygiene Association Journal. Vol. 23, Pg. 95, 1962.

Test: LD50 - Route: Oral - Species: Rat = 5300 mg/kg - Source: Office of Toxic Substances Report. Vol. OTS,

2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rat > 2000 mg/kg - Notes: OECD TG No.402

b) skin corrosion/irritation:

Test: Skin Irritant - Species: Rabbit Mild irritant - Notes: OECD TG No.404 c) serious eye damage/irritation:

Test: Eye Irritant - Species: Rabbit Highly irritating - Notes: EPA OTS 798.4500 d) respiratory or skin sensitisation:



Test: Skin Sensitisation - Route: LLNA - Species: Mouse Sensitiser - Notes: OECD TG No.429

e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium Negative - Notes: OECD TG No.471

Carbon black - CAS: 1333-86-4

With excessive exposure, carbon black has been listed as a possible human carcinogen. However, as engineered within this ink cartridge, emissions to air of carbon black during normal printing use have not been found. IARC, the International Agency for Research on Cancer, has found printing inks to be not classifiable as human carcinogens.

If not differently specified, the information required in Regulation (EU) 2015/830 listed below must be considered as 'No data available':

- a) acute toxicity;
- b) skin corrosion/irritation;
- c) serious eye damage/irritation;
- d) respiratory or skin sensitisation;
- e) germ cell mutagenicity;
- f) carcinogenicity:
- g) reproductive toxicity;
- h) STOT-single exposure;
- i) STOT-repeated exposure;
- j) aspiration hazard.

SECTION 12: Ecological information

12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment.

2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3

a) Aquatic acute toxicity:

Endpoint: LC50 - Species: Fish = 36 mg/l - Duration h: 96 - Notes: OECD TG No.203 Endpoint: EC50 - Species: Daphnia = 88 mg/l - Duration h: 48 - Notes: OECD TG No.202

Endpoint: EC50 - Species: Algae = 15 mg/l - Duration h: 72 - Notes: OECD TG No.201

c) Bacteria toxicity:

Endpoint: EC50 - Species: activated sludge = mg/l - Notes: OECD TG No.209

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

vPvB Substances: None - PBT Substances: None

12.6. Other adverse effects

None

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Recover if possible. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information

14.1. UN number



Not classified as dangerous in the meaning of transport regulations.

14.2. UN proper shipping name

No data available

14.3. Transport hazard class(es)

No data available

14.4. Packing group

No data available

14.5. Environmental hazards

No data available

14.6. Special precautions for user

No data available

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

No data available

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Dir. 98/24/EC (Risks related to chemical agents at work)

Dir. 2000/39/EC (Occupational exposure limit values)

Regulation (EC) n. 1907/2006 (REACH)

Regulation (EC) n. 1272/2008 (CLP)

Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013

Regulation (EU) 2015/830

Regulation (EU) n. 286/2011 (ATP 2 CLP)

Regulation (EU) n. 618/2012 (ATP 3 CLP)

Regulation (EU) n. 487/2013 (ATP 4 CLP)

Regulation (EU) n. 944/2013 (ATP 5 CLP)

Regulation (EU) n. 605/2014 (ATP 6 CLP)

Restrictions related to the product or the substances contained according to Annex XVII

Regulation (EC) 1907/2006 (REACH) and subsequent modifications:

Restrictions related to the product:

No restriction.

Restrictions related to the substances contained:

No restriction.

Where applicable, refer to the following regulatory provisions:

Directive 2003/105/CE ('Activities linked to risks of serious accidents') and subsequent amendments.

Regulation (EC) nr 648/2004 (detergents).

1999/13/EC (VOC directive)

Provisions related to directives 82/501/EC(Seveso), 96/82/EC(Seveso II):

No data available

15.2. Chemical safety assessment

No

SECTION 16: Other information

Full text of phrases referred to in Section 3:

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

H302 Harmful if swallowed.

H315 Causes skin irritation.

H400 Very toxic to aquatic life.

| Hazard class and | Code | Description |
|------------------|------|-------------|



| hazard category | | |
|--------------------|---------------|--|
| Acute Tox. 4 | 3.1/4/Oral | Acute toxicity (oral), Category 4 |
| Skin Irrit. 2 | 3.2/2 | Skin irritation, Category 2 |
| Eye Dam. 1 | 3.3/1 | Serious eye damage, Category 1 |
| Skin Sens. 1,1A,1B | 3.4.2/1-1A-1B | Skin Sensitisation, Category 1,1A,1B |
| Skin Sens. 1B | 3.4.2/1B | Skin Sensitisation, Category 1B |
| Aquatic Acute 1 | 4.1/A1 | Acute aquatic hazard, category 1 |
| Aquatic Chronic 3 | 4.1/C3 | Chronic (long term) aquatic hazard, category 3 |

This safety data sheet has been completely updated in compliance to Regulation 2015/830. This document was prepared by a competent person who has received appropriate training. Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre, Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van

Nostrand Reinold CCNL - Appendix 1

Insert further consulted bibliography

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

ADR: European Agreement concerning the International Carriage of

Dangerous Goods by Road.

CAS: Chemical Abstracts Service (division of the American Chemical

Society).

CLP: Classification, Labeling, Packaging.

DNEL: Derived No Effect Level.

EINECS: European Inventory of Existing Commercial Chemical Substances.

GefStoffVO: Ordinance on Hazardous Substances, Germany.

GHS: Globally Harmonized System of Classification and Labeling of

Chemicals.

IATA: International Air Transport Association.

IATA-DGR: Dangerous Goods Regulation by the "International Air Transport

Association" (IATA).

ICAO: International Civil Aviation Organization.

ICAO-TI: Technical Instructions by the "International Civil Aviation Organization"

(ICAO).

IMDG: International Maritime Code for Dangerous Goods. INCI: International Nomenclature of Cosmetic Ingredients.

KSt: Explosion coefficient.

LC50: Lethal concentration, for 50 percent of test population.

LD50: Lethal dose, for 50 percent of test population.

LTE: Long-term exposure.

PNEC: Predicted No Effect Concentration.

RID: Regulation Concerning the International Transport of Dangerous Goods

by Rail.

STE: Short-term exposure.

STEL: Short Term Exposure limit.

STOT: Specific Target Organ Toxicity.

TLV: Threshold Limiting Value.

TWATLV: Threshold Limit Value for the Time Weighted Average 8 hour day.



(ACGIH Standard). German Water Hazard Class. WGK:

C13T128140_en Version 8.0 Page n. 9 of 9 Revison 1.0



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Mixture identification:

Trade name: Singlepack Cyan T1282 DURABrite Ultra Ink

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use:

Ink for inkjet printing

1.3. Details of the supplier of the safety data sheet

Company:

EPSON EUROPE B.V.

Azie building, Atlas ArenA, Hoogoorddreef 5,1101 BA Amsterdam

Zuidoost The Netherlands

Phone number: +31-20-314-5000

Competent person responsible for the safety data sheet:

chemicals@epson-europe.com

Date: 19/10/2016

Revision: 1.0

1.4. Emergency telephone number

Phone number: +31-20-314-5000 Giftnotruf Berlin; +48 (0) 30 30686 790

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

EC regulation criteria 1272/2008 (CLP)

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).

Adverse physicochemical, human health and environmental effects:

No other hazards

2.2. Label elements

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).

Hazard pictograms:

None

Hazard statements:

None

Precautionary statements:

None

Special Provisions:

EUH210 Safety data sheet available on request.

EUH208 Contains 2,4,7,9-tetramethyldec-5-yne-4,7-diol. May produce an allergic reaction.

EUH208 Contains 1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one. May produce an allergic reaction.

Special provisions according to Annex XVII of REACH and subsequent amendments:

None .

2.3. Other hazards

vPvB Substances: None - PBT Substances: None

Other Hazards:

No other hazards

SECTION 3: Composition/information on ingredients

3.1. Substances

No

3.2. Mixtures



Hazardous components within the meaning of the CLP regulation and related classification:

| Qty | Name | Ident. Number | | Classification |
|-----------------|--|---|---|--|
| 65% ~ 80% | Water | CAS: EC: | 7732-18-5 231-791-2 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| 12.5% ~ 15% | Glycerol | CAS: EC: | 56-81-5 200-289-5 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| 1% ~ 3% | 2-[2-(2-butoxyethoxy)et hoxy]ethanol; TEGBE; triethylene glycol monobutyl ether | Index number: CAS: EC: REACH No.: | 603-183-00-0 143-22-6 205-592-6 01-21194751 07-38 | ♦ 3.3/1 Eye Dam. 1 H318 |
| 1% ~ 3% | Triethanol amine | CAS: EC: | 102-71-6 203-049-8 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| 0.1% ~ 0.25% | 2,4,7,9-tetramethyldec- 5-yne-4,7-diol | CAS: EC: | 126-86-3 204-809-1 | 3.3/1 Eye Dam. 1 H318 3.4.2/1B Skin Sens. 1B H317 4.1/C3 Aquatic Chronic 3 H412 |
| < 0.05% | 1,2-benzisothiazol-3(2 H)-one; 1,2-benzisothiazolin-3- one | Index number: CAS: EC: | 613-088-00-6 2634-33-5 220-120-9 | \$\ldot\ \) 3.1/4/Oral Acute Tox. 4 H302 \$\ldot\ \) 3.2/2 Skin Irrit. 2 H315 \$\ldot\ \) 3.3/1 Eye Dam. 1 H318 \$\ldot\ \) 3.4.2/1-1A-1B Skin Sens. 1,1A,1B H317 4.1/A1 Aquatic Acute 1 H400 |

SECTION 4: First aid measures

4.1. Description of first aid measures

In case of skin contact:

Wash with plenty of water and soap.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

- 4.2. Most important symptoms and effects, both acute and delayed
- 4.3. Indication of any immediate medical attention and special treatment needed Treatment:

 None

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:



Water.

Carbon dioxide (CO2).

Extinguishing media which must not be used for safety reasons:

None in particular.

5.2. Special hazards arising from the substance or mixture

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

5.3. Advice for firefighters

Use suitable breathing apparatus.

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment.

Remove persons to safety.

See protective measures under point 7 and 8.

6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.

Retain contaminated washing water and dispose it.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities

Suitable material for taking up: absorbing material, organic, sand

6.3. Methods and material for containment and cleaning up

Wash with plenty of water.

6.4. Reference to other sections

See also section 8 and 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.

Do not eat or drink while working.

See also section 8 for recommended protective equipment.

7.2. Conditions for safe storage, including any incompatibilities

Keep away from food, drink and feed.

Incompatible materials:

None in particular.

Instructions as regards storage premises:

Adequately ventilated premises.

7.3. Specific end use(s)

None in particular

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Glycerol - CAS: 56-81-5

- OEL Type: OSHA - LTE: 5 mg/m3 - Notes: PEL, as mist, respirable fraction

- OEL Type: OSHA - LTE: 15 mg/m3 - Notes: PEL, as mist, total dust

DNEL Exposure Limit Values

No data available

PNEC Exposure Limit Values

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether -

CAS: 143-22-6

Target: Fresh Water - Value: 1.5 mg/l



Target: Freshwater sediments - Value: 5.77 mg/kg

Target: Marine water - Value: 0.15 mg/l

Target: Marine water sediments - Value: 0.13 mg/kg

Target: Microorganisms in sewage treatments - Value: 200 mg/l

2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3

Target: Fresh Water - Value: 0.04 mg/l Target: Marine water - Value: 0.004 mg/l

Target: Freshwater sediments - Value: 0.32 mg/kg Target: Marine water sediments - Value: 0.032 mg/kg

8.2. Exposure controls

Eye protection:

Not needed for normal use. Anyway, operate according good working practices.

Protection for skin:

No special precaution must be adopted for normal use.

Protection for hands:

Not needed for normal use.

Respiratory protection:

Not needed for normal use.

Thermal Hazards:

None

Environmental exposure controls:

None

Appropriate engineering controls:

None

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance and colour: Cyan Liquid Odour: Slightly

Odour threshold: No data available

pH: $9 \sim 10$ at 20 °C

Melting point / freezing point: -17.4 °C

Initial boiling point and boiling range:
Solid/gas flammability:
Upper/lower flammability or explosive limits:
Vapour density:

No data available
No data available
No data available

Flash point: Does not flash until 100 °C / 212 ° F (closed cup method, ASTM D 3278)

Evaporation rate:

Vapour pressure:

Relative density:

No data available

No data available

1.070 at 20 °C

Solubility in water: Complete

Solubility in oil:

Partition coefficient (n-octanol/water):

Auto-ignition temperature:

No data available

No data available

No data available

No data available

Viscosity: < 5 mPa⋅s at 20 °C

Explosive properties:

Oxidizing properties:

No data available

No data available

9.2. Other information

Miscibility:

Fat Solubility:

Conductivity:

No data available

No data available

No data available



SECTION 10: Stability and reactivity

10.1. Reactivity

Stable under normal conditions

10.2. Chemical stability

Stable under normal conditions

 Possibility of hazardous reactions None

10.4. Conditions to avoid

Stable under normal conditions.

10.5. Incompatible materials

None in particular.

10.6. Hazardous decomposition products
None

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological information of the mixture:

No data available

Toxicological information of the main substances found in the mixture:

Glycerol - CAS: 56-81-5

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941

Test: LDLo - Route: Oral - Species: Human = 1428 mg/kg - Source: "Toxicology of Drugs and Chemicals," Deichmann, W.B., New York, Academic Press, Inc., 1969Vol. -, Pg. 288, 1969. - Notes: BEHAVIORAL: HEADACHE GASTROINTESTINAL: NAUSEA OR VOMITING

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether - CAS: 143-22-6

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rabbit = 3.54 ml/kg - Source: American Industrial Hygiene Association Journal. Vol. 23, Pg. 95, 1962.

Test: LD50 - Route: Oral - Species: Rat = 5300 mg/kg - Source: Office of Toxic Substances Report. Vol. OTS,

Triethanol amine - CAS: 102-71-6

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 2200 mg/kg - Source: "Toxicometric Parameters of Industrial Toxic Chemicals Under Single Exposure," Izmerov, N.F., et al., Moscow, Centre of International Projects, GKNT, 1982Vol. -, Pg. 114, 1982.

Test: LD50 - Route: Oral - Species: Mouse = 5846 mg/kg - Source: Science Reports of the Research Institutes, Tohoku University, Series C: Medicine. Vol. 36(1-4), Pg. 10, 1989. - Notes: GASTROINTESTINAL: "HYPERMOTILITY, DIARRHEA" KIDNEY, URETER, AND BLADDER: OTHER CHANGES BEHAVIORAL: CONVULSIONS OR EFFECT ON SEIZURE THRESHOLD

2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rat > 2000 mg/kg - Notes: OECD TG No.402

b) skin corrosion/irritation:

Test: Skin Irritant - Species: Rabbit Mild irritant - Notes: OECD TG No.404 c) serious eve damage/irritation:

Test: Eye Irritant - Species: Rabbit Highly irritating - Notes: EPA OTS 798.4500 d) respiratory or skin sensitisation:



Test: Skin Sensitisation - Route: LLNA - Species: Mouse Sensitiser - Notes: OECD TG No.429

e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium Negative - Notes: OECD TG No.471

If not differently specified, the information required in Regulation (EU) 2015/830 listed below must be considered as 'No data available':

- a) acute toxicity:
- b) skin corrosion/irritation:
- c) serious eye damage/irritation;
- d) respiratory or skin sensitisation;
- e) germ cell mutagenicity;
- f) carcinogenicity;
- g) reproductive toxicity;
- h) STOT-single exposure;
- i) STOT-repeated exposure;
- j) aspiration hazard.

SECTION 12: Ecological information

12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment.

2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3

a) Aquatic acute toxicity:

Endpoint: LC50 - Species: Fish = 36 mg/l - Duration h: 96 - Notes: OECD TG No.203 Endpoint: EC50 - Species: Daphnia = 88 mg/l - Duration h: 48 - Notes: OECD TG

Endpoint: EC50 - Species: Algae = 15 mg/l - Duration h: 72 - Notes: OECD TG No.201 c) Bacteria toxicity:

Endpoint: EC50 - Species: activated sludge = mg/l - Notes: OECD TG No.209

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

vPvB Substances: None - PBT Substances: None

12.6. Other adverse effects

None

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Recover if possible. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information

14.1. UN number

Not classified as dangerous in the meaning of transport regulations.

14.2. UN proper shipping name

No data available

14.3. Transport hazard class(es)

No data available

14.4. Packing group

Version 8.0 C13T128240 en Page n. 6 of 8 Revison 1.0



No data available

14.5. Environmental hazards

No data available

14.6. Special precautions for user

No data available

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code No data available

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Dir. 98/24/EC (Risks related to chemical agents at work)

Dir. 2000/39/EC (Occupational exposure limit values)

Regulation (EC) n. 1907/2006 (REACH)

Regulation (EC) n. 1272/2008 (CLP)

Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013

Regulation (EU) 2015/830

Regulation (EU) n. 286/2011 (ATP 2 CLP)

Regulation (EU) n. 618/2012 (ATP 3 CLP)

Regulation (EU) n. 487/2013 (ATP 4 CLP)

Regulation (EU) n. 944/2013 (ATP 5 CLP)

Regulation (EU) n. 605/2014 (ATP 6 CLP)

Restrictions related to the product or the substances contained according to Annex XVII

Regulation (EC) 1907/2006 (REACH) and subsequent modifications:

Restrictions related to the product:

No restriction.

Restrictions related to the substances contained:

No restriction.

Where applicable, refer to the following regulatory provisions:

Directive 2003/105/CE ('Activities linked to risks of serious accidents') and subsequent amendments.

Regulation (EC) nr 648/2004 (detergents).

1999/13/EC (VOC directive)

Provisions related to directives 82/501/EC(Seveso), 96/82/EC(Seveso II):

No data available

15.2. Chemical safety assessment

No

SECTION 16: Other information

Full text of phrases referred to in Section 3:

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

H302 Harmful if swallowed.

H315 Causes skin irritation.

H400 Very toxic to aquatic life.

| Hazard class and hazard category | Code | Description |
|----------------------------------|---------------|--------------------------------------|
| Acute Tox. 4 | 3.1/4/Oral | Acute toxicity (oral), Category 4 |
| Skin Irrit. 2 | 3.2/2 | Skin irritation, Category 2 |
| Eye Dam. 1 | 3.3/1 | Serious eye damage, Category 1 |
| Skin Sens. 1,1A,1B | 3.4.2/1-1A-1B | Skin Sensitisation, Category 1,1A,1B |



| Skin Sens. 1B | 3.4.2/1B | Skin Sensitisation, Category 1B |
|-------------------|----------|--|
| Aquatic Acute 1 | 4.1/A1 | Acute aquatic hazard, category 1 |
| Aquatic Chronic 3 | 4.1/C3 | Chronic (long term) aquatic hazard, category 3 |

This safety data sheet has been completely updated in compliance to Regulation 2015/830. This document was prepared by a competent person who has received appropriate training. Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre, Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van

Nostrand Reinold CCNL - Appendix 1

Insert further consulted bibliography

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

ADR: European Agreement concerning the International Carriage of

Dangerous Goods by Road.

CAS: Chemical Abstracts Service (division of the American Chemical

Society).

CLP: Classification, Labeling, Packaging.

DNEL: Derived No Effect Level.

EINECS: European Inventory of Existing Commercial Chemical Substances.

GefStoffVO: Ordinance on Hazardous Substances, Germany.

GHS: Globally Harmonized System of Classification and Labeling of

Chemicals.

IATA: International Air Transport Association.

IATA-DGR: Dangerous Goods Regulation by the "International Air Transport

Association" (IATA).

ICAO: International Civil Aviation Organization.

ICAO-TI: Technical Instructions by the "International Civil Aviation Organization"

ICAO).

IMDG: International Maritime Code for Dangerous Goods. INCI: International Nomenclature of Cosmetic Ingredients.

KSt: Explosion coefficient.

LC50: Lethal concentration, for 50 percent of test population.

LD50: Lethal dose, for 50 percent of test population.

LTE: Long-term exposure.

PNEC: Predicted No Effect Concentration.

RID: Regulation Concerning the International Transport of Dangerous Goods

by Rail.

STE: Short-term exposure.

STEL: Short Term Exposure limit.

STOT: Specific Target Organ Toxicity.

TLV: Threshold Limiting Value.

TWATLV: Threshold Limit Value for the Time Weighted Average 8 hour day.

(ACGIH Standard).

WGK: German Water Hazard Class.