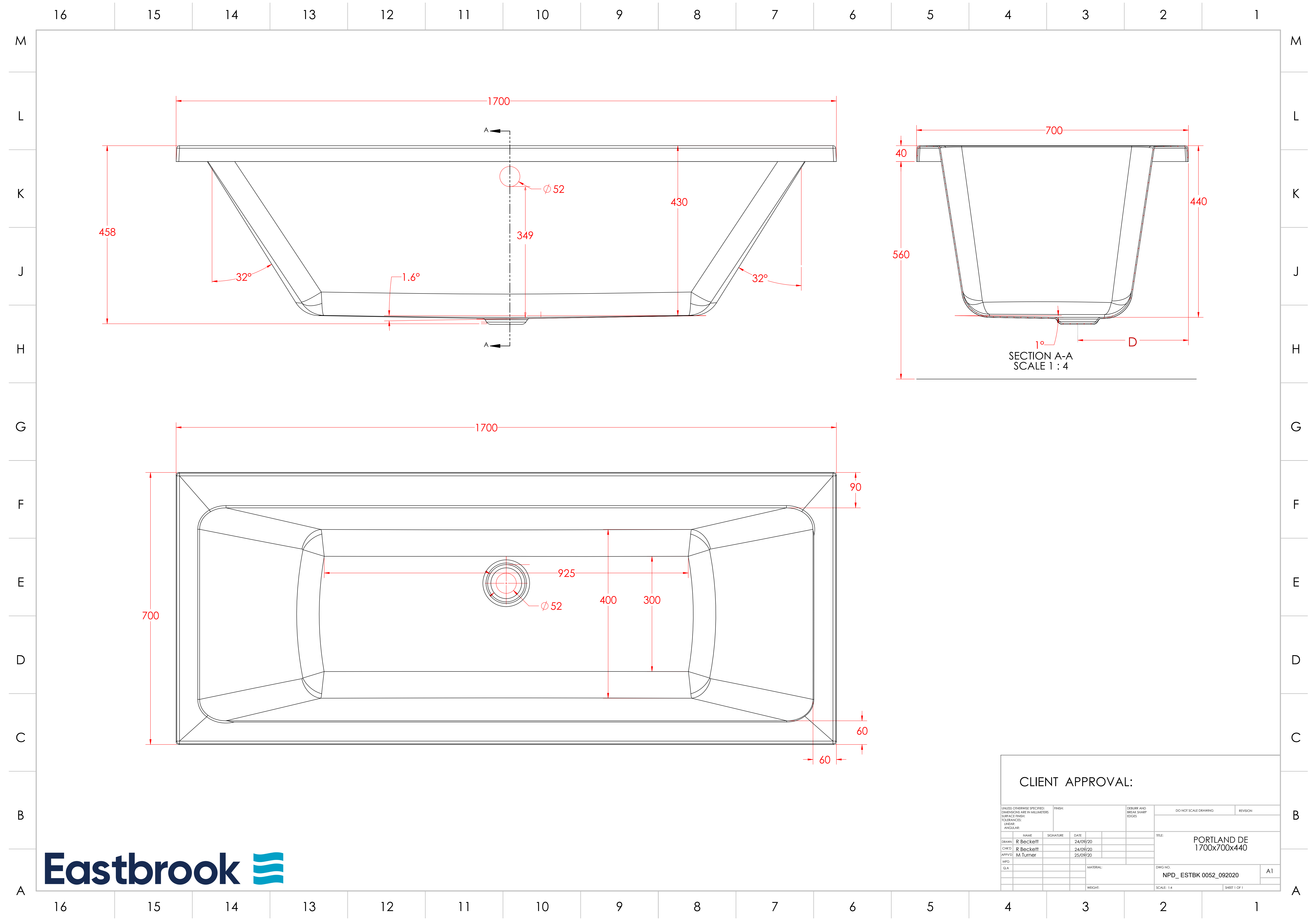




CLIENT APPROVAL:									
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:									
FINISH: DEBURR AND BREAK SHARP EDGES									
DO NOT SCALE DRAWING									
REVISION									
TITLE: PORTLAND DE 1700x700x440									
DRAWN: R Beckett									
CHKD: R Beckett									
APPRVD: M Turner									
MFG: Q.A.									
MATERIAL: NPD_ESTBK 0052_092020									
SCALE: 1:4									
SHEET 1 OF 1									