QR of NEW ATLAS GEO WC WH 6/4 or 4/2.6 L **/HM**

"Product Specifications are only used for Engineering and Manufacturing purposes. All supply chain issues need to be addressed independently of this specification"

Section 1: Lecico Product Specification

Model : New Atlas Geo WC WH 6/4 or 4/2.6 Litter/HM

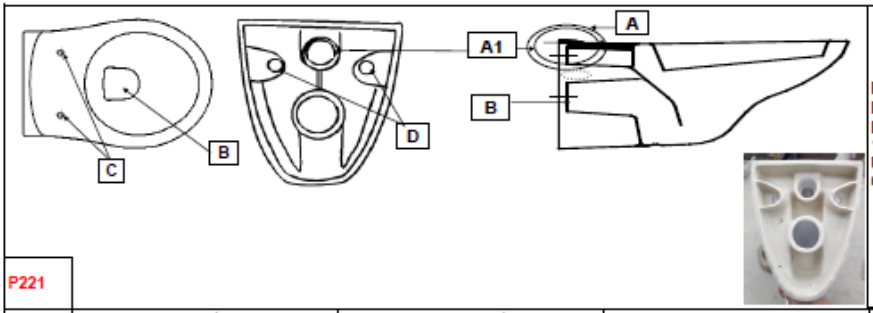
Article number : FS1112J00A000H
Barcode : 6221006178201

Customer Code : U94654

Product owner : Lecico
Cast Method : Beam machine
Location : Khorshid & Borg El Arab
Dimensional & Surface Finish Stds: Lecico Standards..
External standards … Function –: EN 33
Porosity : EN 997
Weight : 15.95 Kg
Colour : White
Compatible products : Concealed Cistern
Bill of material translated to Arabic page: 12
Last revision : 0

Written by		Revised by	Released		Document No.	Issue No.
Date	from Name/BU		Date	from Name/BU		
08.04.2023	*Yassmen Nasser Eldein*	*Sara Bekhit*	*08.04.2023*	*Said Mabrouk*	***9132***	***0***

Section 1: Punching Specification



Lecico
New Atlas Geo WH WC
كرسي نيو أطلس جيو معلق
Part No. : FS1112J0000000
Date : 29/ 03/ 2018
Last Revision : 2
1-Add mark 1
Using Template:
FS1112J0000000 (Rim Cutting template)

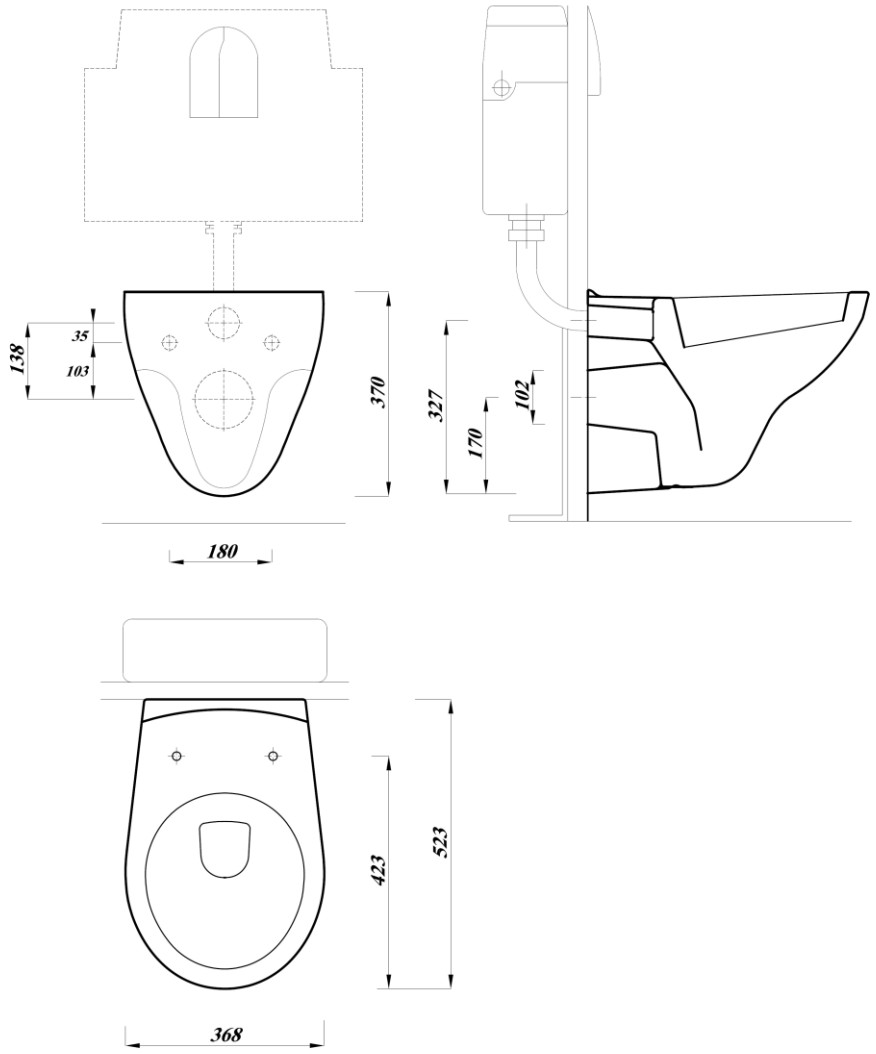
P221

كود	تخريم الصب(مم)	بعد الحريق(مم)	مسموحات	مكان التخريم
A	Chock	55	(+3)(-1)	مدخل المياه(خابور)
A1	48	44	(+3)(-1)	مدخل المياه من الداخل
B	Cut by knife		قطع بالسكينة	المخرج من الداخل
C	17	15	±2	سديلي
D	28	25	±3	تثبيت الكرسي (خابور)
Target Weight		15.95 K.G		الوزن

Remark (1):
1-Please Keep KIWA and NF Mark

(ملحوظه1) :
1-يجب وجود علامة KIWA و NF على القطع

Section 2: Technical Drawing



Disclaimer:
-Fixture dimensions are nominal and conform to tolerances as per European Norms.
-This drawing may not be copied or passed on to a third party without our permission.
-Lecico accepts no liability whatsoever for this data and technical drawings .Other parties use them at their own risk.
-The dimensions indicated are not binding ,Lecico reserves the right to make product / drawings changes without prior notice.

Revision No .	Reason .	Date Of Rev .
0	Initial Issue .	26/1/2016

Lecico	NewAtlas Geo WC W.H Provisional Drawing	Scale : 1:10	Drawing No.:000679

Section 3: Spray and placing specification

Similar

- Firing on 1200ºC
- Placing: Flat

Logo:

None

Section 4: Bill of Materials and assembly

Qty	Components	part number	Position	DISCRIPTIONS
1	***Wood Pallet***	**None**	**A**	***Four way pallet /Plastic 120 cm X 80 cm X 8 cm***
2	***Chipboard wood***	**None**	**B**	***120 cm X 80 cm x 2cm***
4	***Straps***	**FPSZX70000**	**C**	***Plastic ≈ 18 m per pallet***
8	***Clips***	**FPSZX60000**	**D**	***Steel***
1	***Cover Shrinking caps*** *(Pallet hooded & shrunken)*	**FPSZ011000**	**E**	***Plastic 1300x450x1600 110±5 µ (Micron)***
4	***Cardboard cap***	**FPSZ115D00**	**F**	***120 cm x 100 cm***
	Corrugated board	**FPSZ131000**	**G**	***65 cm ≈ 10 m per pallet***
	Individual wrapping	**FPSZ026000 / FPSZ021000**	**H**	***80cm/94cm Plastic***
18	***Distributor number 26 or Hevec plastic distributer***	**FC100Z7000ZZ00 FC100Z1000ZZ03**	**I**	***Plastic***
18	***Label for pieces***	**FPSZ363000**	**J**	***10.4 cm x 5.6 cm***
3	***Label for pallet***	**FPSZ3H3000**	**K**	***21 cm x 14.8 cm***
3	***Date label***	**FPSZ3L3000**		**7 cm x 3. 5 cm**
3	***Shift label***	**FPSZ3C1001**		**2 cm x 1.5 cm**
3	***Packers' labors labels***	**FPSZ3C1001**		**2 cm x 1.5 cm**
50	***Staples for pallet***	**FPSZX30000**		***14/13***
18	***Pieces /pallet***			
9	***No. pieces /layer***			
2	***No. of layer***			
Remark				

PRODUCT PACKAGING / piece

(DIRECTLY AROUND/WITHIN THE PRODUCT – PACKAGING THAT WILL GO OUT TO THE CUSTOMER)

CARD		***WOOD***		***PLASTIC***	
TYPE	**WEIGHT (g)**	**TYPE**	**WEIGHT (g)**	**TYPE**	**WEIGHT (g)**
Label for piece	*0.22 (g)*			*Individual wrapping*	*15 (g)*
				Distributor	*50(g)*
TOTAL	**0.22 (g)**	**TOTAL**	**(g)**	**TOTAL**	**65 (g)**

ANCILLARY PACKAGING / pallet

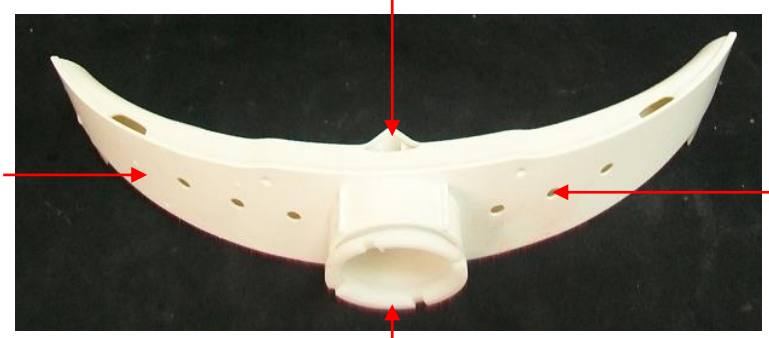
(Packaging that is involved in the delivery of the product that will be discarded at the warehouse)

CARD		***WOOD***		***PLASTIC***	
TYPE	**WEIGHT (g)**	**TYPE**	**WEIGHT (g)**	**TYPE**	**WEIGHT (g)**
Cardboard cap	*3000 (g)*	*Wood Pallet*	*11820 (g)*	*straps*	*183.6 (g)*
Corrugated board	*2500 (g)*	*Chipboard wood*	*19000 (g)*	*Cover Shrinking caps*	*1570 (g)*
Label for pallet	*7.4 (g)*			*Clips*	*60 (g)*
TOTAL	**5507.4 (g)**	**TOTAL**	**30820(g)**	**TOTAL**	**1820.8(g)**

Plastic water distributor No. 26

Fitted tightly in the WC so that it can not move in transit

I

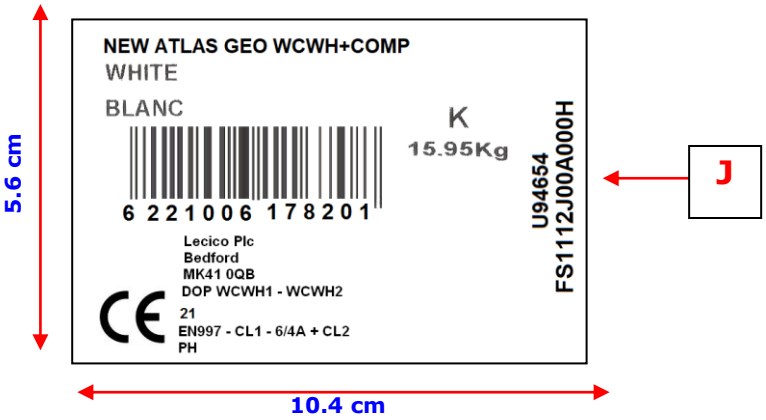


Hevec Plastic Distributor "FC100Z1000ZZ03"

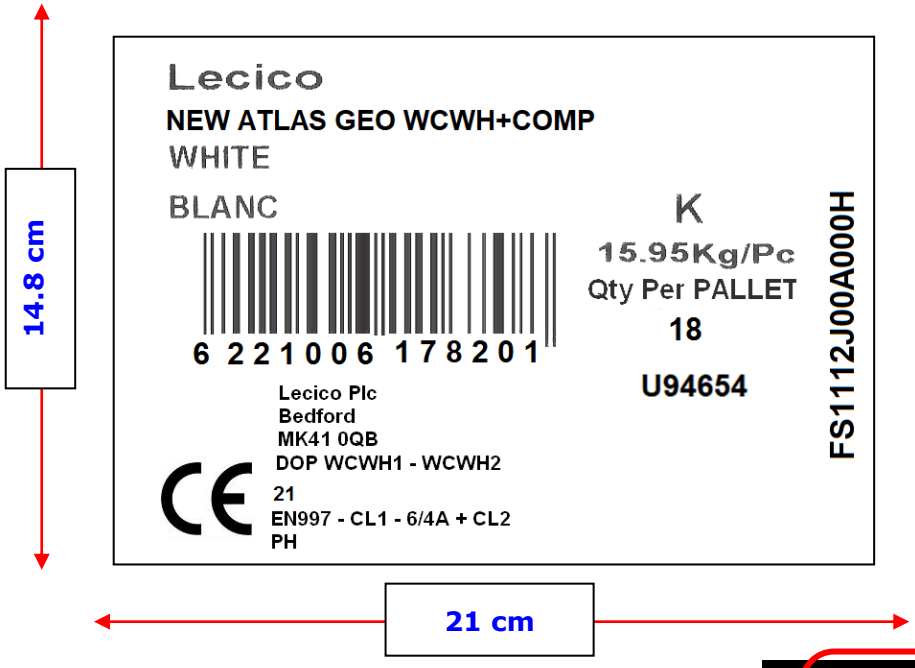
Section 5: Palletisation

5.1 Palletising Labels:

* Label for pieces



* Label for pallet

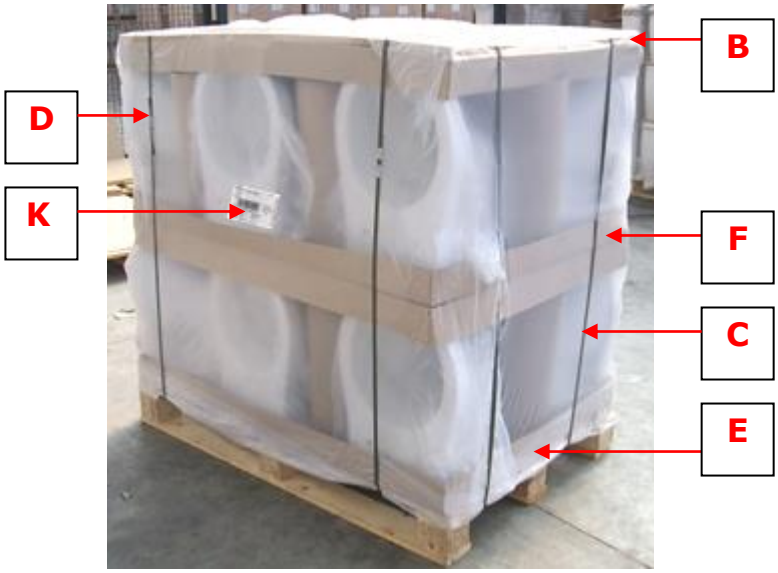


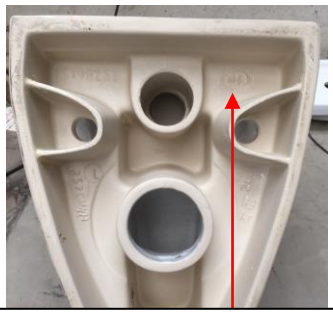
Use above barcode label only for curved Feature Model as shown the photo

5.2: Transport Configuration and Sketch of Packing

Similar

Components	Position
Wood Pallet	A
Chipboard wood	B
Straps	C
Clips	D
Cover Shrinking caps (Pallet hooded & shrunken)	E
Cardboard cap	F
Corrugated board	G
Individual wrapping	H
Distributor number 26 ***OR*** *Hevec distributor*	I
Label for pieces	J
Label for pallet	K





Make sure that KIWA & NF mark on the pieces

يجب التأكد من وجود علامتى KIWA & NF

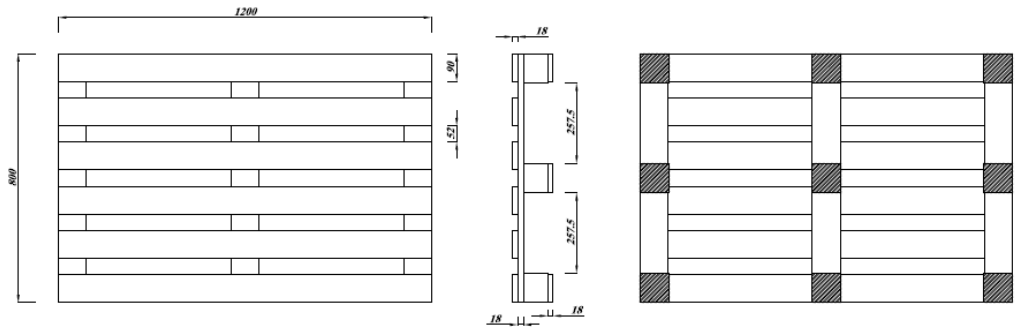
KIWA 6A mark

(NF) Mark

Section 5.3: Technical drawing for Pallet

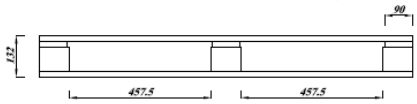
Product Name : **4WAY ENTRY PALLET WOOD PALLET**
1200x 800
ALL BOARDS 90X 18mm

ALL DIMENSIONS ARE mm

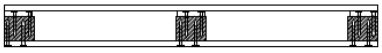


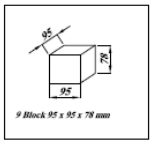
Back view

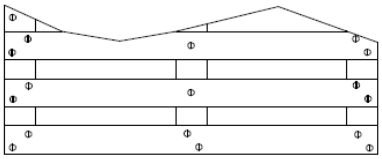
Top deck boards to be spaced equally

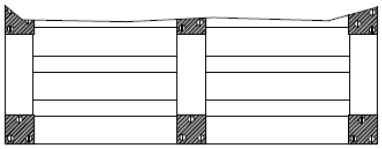


No nail or staple protrusion is allowed









Nails boards fitting
Figure 1

Nails gun screws

Nails block fitting
Figure 2

Material

Wooden

6Boards for the top 1200x 90x 18mm

3Boards top on the block 800x90x 18mm

3Boards under the block 1200x90x 18mm

9Blocks 95x 95x 78mm

Nails gun screws

Use 32fixing screws 5cm for the boards on the top 28screws 2 /for each corner and 4screws for the internal -Figure 1

Use 27fixing screws 7cm for the blocks from the bottom and the top -Board bonding -Figure 2

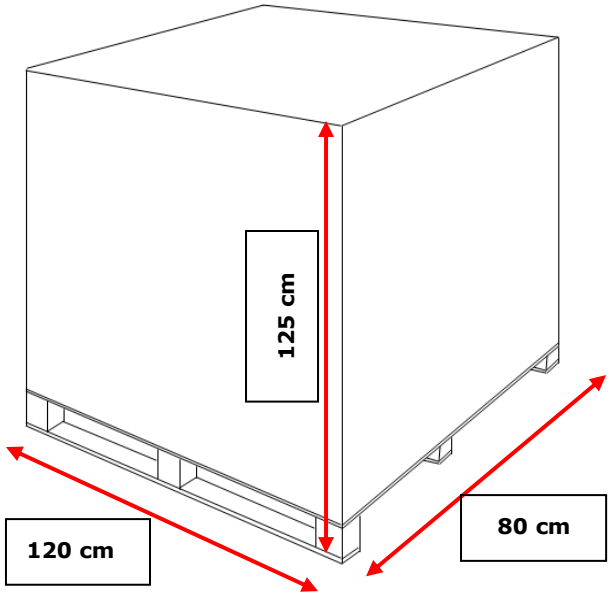
Design by : Said Mabrouk
Document No. - 005
Date : 07.11.2018

Photo:

Empty Pallet

Chipboard wood

*** Pallet Dimension**



5.4 Fittings & Accessories

See BOM Page 4

5.5 Other Requirements

None

Bill of material translated

Material used	Components in English	المكونات باللغة العربيه	المواد المستخدمه
Wood	Wood Pallet	طبلية خشب	خشب
	Wood frame	برواز خشب مفرغ	
	Large frame	برواز كبير	
	Wooden Chipboard	خشب حبيبى	
	Wooden Slat	شرايح خشب	
	Wooden Pole	عامود خشبى	
	Tank Wooden Spacer	قاعده خشبيه للتنك بالماكينة	
	Tank large Wooden Frame	قاعده خشبيه كبيرة للتنك بالماكينة	
Plastic	Straps	شمير بلاستيك	بلاستيك
	Thermal Straps	شمير بلاستيك حرارى	
	Individual wrapping	غطاء بلاستيك للقطعه	
	Pallet Cover Shrinking caps	غطاء بلاستيك للبالته	
	Clear Tape	لزق شفف	
	Blue Tape	لزق ازرق	
	Water Plastic Distributer	موزع مياه بلاستيك	
	Foam Piece	قل لملء الفراغات او للحمايه (ان وجد)	
	Air bubble wrap	شرايح بلاستك هوائى	
	Overflow Trim	طبه للحوض او البيديه	
Carton	Carton sheet	شيت كرتون سنجل ديل	كرتون
	Corrugated Board	كرتون ممدوح (فلوتنج)	
	Printed Box	صندوق كرتون طباعه الوان	
	Brown Box	صندوق كرتون بنى	
	Carton Cap	طربوش كرتون (برنيطه)	
	Cardboard Angle	زاويه كرتون	
	Carton Protection	كرتون لحمايه المخرج كرتون لحمايه قاعده المرحاض	
	Rim Cardboard cap	فورمه لرنج المرحاض	
	Foot Cardboard cap for WC	فورمه لرجل المرحاض	
	Carton outlet for WC	فورمه للمرحاض	
	Carton Spacer for Tank	حامل خزان كرتون	
Labels	Label for pieces	إستيكرز للقطع	إستيكرز
	Inspection label for pieces	إستيكرز فحص للقطع	
	Guarantee label for the piece	إستيكرز الضمان	
	Label for box	إستكرز للصندوق الكرتون	
	Lecico Blue Bathroom Label for Boxes	إستيكرز ليسيكو أزرق للصناديق	
	Label for pallet	إستكرز للبالته	
	Care label	إستيكرز عناية المنتج	
	Mechanism care label	إستيكرز عناية الماكينه	
	Packaging date label with barcode	إستيكرز تاريخ التعبئة بالباركود	
	Shift label	إستيكرز الورديه	
	Packers labors labels	إستيكرز عمال التعبئة	
	Assembly labors labels	إستيكرز عمال تركيب الخزانات	
	Label of location Packaging	إستيكرز للمنطقه المعبأ بها المنتج	
Metal	Clips	مشبك (كليبس)	معدن
	Staples for boxes	دبابيس للصناديق	
	Staples for pallet	دبابيس للبالته	
	Fixing Screws Kit WC	طقم مسمار تثبيت المرحاض	
	Fixing Screws Kit WB	طقم مسمار تثبيت الحوض	
Paper	Installation Instructions	تعليمات لتركيب المنتج	ورق
	Pallet Sheet	ورقة تعريف للبالته	
	Cut-out Template	فورمه تركيب للأحواض	