## **Installation Instructions**

## TERAFRAME GROUND TERMINAL BLOCK

## Parts List

1 Terminal Block, Ground, 2 MTG Holes 2 SCR, PH, M6X x 1.0 – 16, COMB 2 NUT M6, HEX, NYL STL, ZN

## Assembly Sequence

- 1. Locate the mounting surface inside of lower front or back door frame member. (See A).
- 2. Remove paint mask sticker on inside of frame member, uncovering two grounding holes.
- 3. Apply a generous coating of gray antioxidant over bare metal.
- 4. Mount block (See B) to surface using appropriate hardware, two M6 screws, and two M6 nuts.
- 5. Insert ground conductor in terminal block, and secure using 48 inch pounds of torque.





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