

HSS Drill Bits

HSS M35 Cobalt Jobber Drill Bits - DIN338



Manufactured from a high quality M35 grade steel. Ideal for drilling holes into stainless steel and other alloy materials.

The 135° split point prevents the bit from drifting and enables faster penetration. This applies to drills of diameter 3mm and above.

- Fully ground from solid material
- M35 alloyed HSS steel with 5% Cobalt content
- High heat resistance for particularly tough metal drilling
- Manufactured to DIN338
- Dimensionally precise



Product Code	Ø (mm)	Length (mm)	Pack Qty (pcs)	Carton Qty (packs)
Metric				
HSSCOR1	1.0	34	1	10
HSSCOR15	1.5	40	1	10
HSSCOR2	2.0	49	1	10
HSSCOR25	2.5	57	1	10
HSSCOR3	3.0	61	1	10
HSSCOR32	3.2	65	1	10
HSSCOR33	3.3	65	1	10
HSSCOR35	3.5	70	1	10
HSSCOR4	4.0	75	1	10
HSSCOR42	4.2	75	1	10
HSSCOR45	4.5	80	1	10
HSSCOR48	4.8	86	1	10
HSSCOR5	5.0	86	1	10
HSSCOR55	5.5	93	1	10
HSSCOR6	6.0	93	1	10
HSSCOR65	6.5	101	1	10
HSSCOR7	7.0	109	1	10
HSSCOR75	7.5	109	1	10
HSSCOR8	8.0	117	1	10
HSSCOR85	8.5	117	1	10
HSSCOR9	9.0	125	1	10
HSSCOR95	9.5	125	1	10
HSSCOR100	10.0	133	1	10
HSSCOR105	10.5	133	1	10
HSSCOR110	11.0	142	1	10
HSSCOR115	11.5	142	1	10
HSSCOR120	12.0	151	1	10
HSSCOR125	12.5	151	1	10
HSSCOR130	13.0	151	1	10

HCl01

Product Code	Ø (mm)	Length (mm)	Pack Qty (pcs)	Carton Qty (packs)
TUBE				
Metric				
HSSC01	1.0	34	10	10
HSSC015	1.5	40	10	10
HSSC02	2.0	49	10	10
HSSC025	2.5	57	10	10
HSSC03	3.0	61	10	10
HSSC032	3.2	65	10	10
HSSC033	3.3	65	10	10
HSSC035	3.5	70	10	10
HSSC04	4.0	75	10	10
HSSC042	4.2	75	10	10
HSSC045	4.5	80	10	10
HSSC048	4.8	86	10	10
HSSC05	5.0	86	10	10
HSSC055	5.5	93	10	10
HSSC06	6.0	93	10	10
HSSC065	6.5	101	10	10
HSSC068	6.8	109	10	10
HSSC07	7.0	109	10	10
HSSC075	7.5	109	5	10
HSSC08	8.0	117	5	10
HSSC085	8.5	117	5	10
HSSC09	9.0	125	5	10
HSSC095	9.5	125	5	10
HSSC100	10.0	133	5	10
HSSC102	10.2	133	5	10
HSSC105	10.5	133	5	10
HSSC110	11.0	142	5	10
HSSC115	11.5	142	5	10
HSSC120	12.0	151	5	10
HSSC125	12.5	151	5	10
HSSC130	13.0	151	5	10

HCl01

HSS M2 Ground Jobber Drill Bits - DIN338



For drilling carbon and alloy steel, cast iron, non-ferrous metal and plastics.

The 135° split point prevents the bit from drifting and enables faster penetration. This applies to drills of diameter 3mm and above.

- Fully ground from solid material
- High grade M2 alloyed HSS steel
- Manufactured to DIN338
- Dimensionally precise

Product Code	Ø	Length	Pack Qty (pcs)	Carton Qty (packs)
PACK				
Metric				
HSSGR2	2.0	49	1	10
HSSGR25	2.5	57	1	10
HSSGR3	3.0	61	1	10
HSSGR35	3.5	70	1	10
HSSGR4	4.0	75	1	10
HSSGR45	4.5	80	1	10
HSSGR5	5.0	86	1	10
HSSGR55	5.5	93	1	10
HSSGR6	6.0	93	1	10
HSSGR65	6.5	101	1	10
HSSGR7	7.0	109	1	10
HSSGR8	8.0	117	1	10
HSSGR85	8.5	117	1	10
HSSGR9	9.0	125	1	10
HSSGR100	10.0	133	1	10
HSSGR110	11.0	142	1	10
HSSGR120	12.0	151	1	10
HSSGR130	13.0	151	1	10

HCl01

Product Code	Ø	Length	Pack Qty (pcs)	Carton Qty (packs)
TUBE				
Metric				
HSSG1	1.0	34	10	10
HSSG15	1.5	40	10	10
HSSG2	2.0	49	10	10
HSSG24	2.4	57	10	10
HSSG25	2.5	57	10	10
HSSG3	3.0	61	10	10
HSSG31	3.1	65	10	10
HSSG32	3.2	65	10	10
HSSG33	3.3	65	10	10
HSSG35	3.5	70	10	10
HSSG38	3.8	75	10	10
HSSG4	4.0	75	10	10
HSSG41	4.1	75	10	10
HSSG42	4.2	75	10	10
HSSG45	4.5	80	10	10
HSSG48	4.8	86	10	10
HSSG49	4.9	86	10	10
HSSG5	5.0	86	10	10
HSSG51	5.1	86	10	10
HSSG53	5.3	86	10	10
HSSG55	5.5	93	10	10
HSSG6	6.0	93	10	10
HSSG64	6.4	101	10	10
HSSG65	6.5	101	10	10
HSSG68	6.8	109	10	10
HSSG7	7.0	109	10	10
HSSG75	7.5	109	5	10
HSSG8	8.0	117	5	10
HSSG85	8.5	117	5	10
HSSG9	9.0	125	5	10
HSSG95	9.5	125	5	10
HSSG100	10.0	133	5	10
HSSG102	10.2	133	5	10
HSSG105	10.5	133	5	10
HSSG110	11.0	142	5	10
HSSG115	11.5	142	5	10
HSSG120	12.0	151	5	10
HSSG125	12.5	151	5	10
HSSG130	13.0	151	5	10
Imperial				
HSIG116	1/16	1 1/4	10	10
HSIG132	1/32	1 1/2	10	10
HSIG564	3/64	2	10	10
HSIG332	7/32	2 1/2	10	10
HSIG764	7/64	2 1/2	10	10
HSIG18	1/8	2 3/4	10	10
HSIG964	9/64	2 1/2	10	10
HSIG532	5/32	3 1/4	10	10
HSIG316	3/16	3 1/2	10	10
HSIG1364	13/64	3 1/4	10	10
HSIG732	7/32	3 3/4	10	10
HSIG14	1/4	4	10	10
HSIG516	5/16	4 1/2	5	10
HSIG2164	21/64	4 3/4	5	10
HSIG38	3/8	5	5	10
HSIG12	1/2	6	5	10

HCl01

HSS M35 Cobalt Jobber Drill Bit Sets



HSSCO10DS



HSSCO5DS



HSSCO19DS

Product Code	Description	Pack Qty (pcs)	Carton Qty (packs)
CASE			
HSSCO5DS	2-6mm (increments of 1mm)	5	30
HSSCO10DS	1-10mm (increments of 1mm)	10	20
TIN			
HSSCO19DS	1-10mm (increments of 0.5mm)	19	20
HSSCO25DS	1-13mm (increments of 0.5mm)	25	10

HCl01

HSS M2 Ground Jobber Drill Bit Sets



HSSG10DS



HSSG5DS



HSSG19DS

Product Code	Description	Pack Qty (pcs)	Carton Qty (packs)
CASE			
HSSG5DS	2-6mm (increments of 1mm)	5	30
HSSG10DS	1-10mm (increments of 1mm)	10	20
TIN			
HSSG19DS	1-10mm (increments of 0.5mm)	19	20
HSSG25DS	1-13mm (increments of 0.5mm)	25	10

HCl01