

Technical Data Sheet

Ref: TDS-01-WIN-17

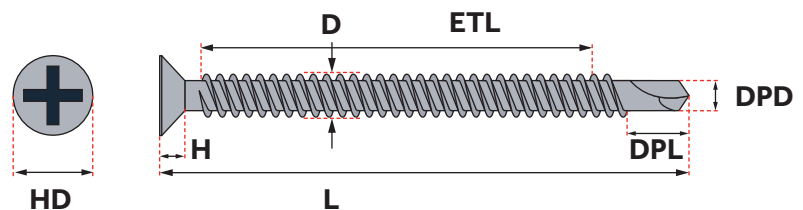
Window Fabrication Screws

Countersunk - PH - Self Drilling - Self Tapping - Zinc

Features

- A heavier gauge screw, generally used where extra strength is required such as attaching hinges to steel reinforced frame.
- Self drilling point with Self Tapping thread.
- PH2 recess.
- Case and core hardened carbon steel.
- Zinc finish.
- Conforms to BS EN 1670:Grade 4.
- Conforms to BS EN 10666.
- Conforms to BS 7412.

Dimensional Data



Product Code	Diameter (D)	Length (L)	Head Height (H)	Head Diameter (HD)	Drill Point Diameter (DPD)	Drill Point Length (DPL)	Effective Thread Length (ETL)
423Z	4.8	25.0	3.0	9.5	4.0	7.0	12.0
424Z	4.8	32.0	3.0	9.5	4.0	7.0	19.0
425Z	4.8	38.0	3.0	9.5	4.0	7.0	25.0
427Z	4.8	45.0	3.0	9.5	4.0	7.0	32.0
429Z	4.8	60.0	3.0	9.5	4.0	7.0	47.0

All stated figures (mm) are approx and for reference only.

Performance Data

Test material	:	S275JR steel
Screw diameter	:	4.8
Test plate thickness	:	2.0 mm
Rec. Pull out (kN)	:	1.35

Test data stated is for reference only as this may not represent the actual figures you may achieve in application.

Installation Data

Diameter	:	4.8
RPM	:	1800-2500
Max. Drill capacity	:	4.0 mm