

5 Port Pilot Solenoid Valve Metal Seal

SeriesVFS

C € CK

Models and Variations

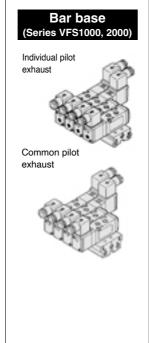
	leis ariu var	Port Size									
	Series	Effective area (mm²) (Nl/min)	Configuration	Voltage	Electrical entry	Option (Indicator light and surge suppressor)	Manual override				
ted	VFS1000	1/8: 9.0 (491)	2 position single 2 position double	Standard 100V AC50/60Hz 200V AC50/60Hz 24V DC	DIN connector		Non-locking push style (Flush)				
Body ported	VFS2000	1/8: 16.2 (883) 1/4: 18 (981)	3 position closed centre		(D)(Y)	☐ With indicator light and surge voltage suppressor •Din connector (DZ)(YZ)	push style (Extended)				
Вос	VFS3000	1/4: 32.4 (1777) 3/8: 36.0 (1963)	3 position pressure centre	240V AC50/60Hz 12V DC 100V DC			(Slotted) Locking style* (Lever)				
						vailable for direct mount series VFS	S2000, 3000.				
pa	VFS2000 Plug-in Non plug-in	½8: 12.6 (687) ½1: 15 (815)	2 position single 2 position single 2 position double 3 position closed centre	Standard 100V AC50/60Hz	Plug-in Conduit terminal (F) Non plug-in DIN connector (D)(Y)	☐ With indicator light and surge voltage suppressor •Non plug-in Din connector (DZ)(YZ)	Non-locking push style (Flush) Non-locking push style (Extended)				
mounted	VFS3000 Plug-in Non plug-in	1/4: 32.4 (1777) 3/8: 36.0 (1963)	3 position exhaust centre	200V AC50/60Hz 24V DC Option	24V DC Option	24V DC Option	24V DC	24V DC Option	on Plug-in Conduit terminal (F)		Locking style (Slotted) Locking style
Base	VFS4000 Plug-in Non plug-in	3/8: 59.4 (3239) 1/2: 64.8 (3533)	3 position double check	220V AC50/60Hz	3000	☐ With indicator light and surge voltage suppressor	(Lever)				
	VFS5000 Plug-in Non plug-in	3/8: 78.7 (4319) 1/2: 97.2 (5300) 3/4: 102.6 (5595)	5 1 3 (EA(P)(EB)		Non plug-in DIN connector (D)(Y)	Plug-in Conduit terminal (FZ) Non plug-in Din connector (DZ)(YZ)					
	VFS6000 Plug-in Non plug-in	3⁄4: 162 (8833) 1: 180 (9815)	2 position single 2 position double 2 position double				Non-locking push style (Flush)				

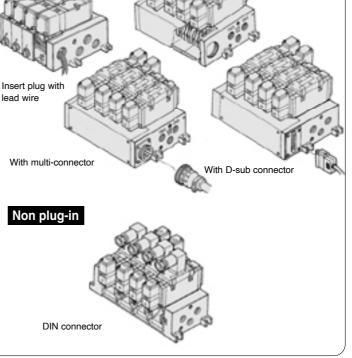


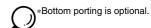
Series VFS

Manifold Variations

Man	ifold Variatio	ns —						
				Mar	nifold Ty	/pe		
		Bar base	Stacking base	Insert plug with lead wire	With terminal block	With multi- connector	With D-sub connector	Non plug-in
ted	VFS1000	•						
Body Ported	VFS2000	•						
Воф	VFS3000		•					
pa	VFS2000			•	•	•	•	
ount y-in	VFS3000				•	•	•	
Base Mounted Plug-in	VFS4000				•	•	•	
Bas	VFS5000				•	•	•	
ed in	VFS2000							•
ount Iug-i	VFS3000							•
Base Mounted Non Plug-in	VFS4000							•
Bas N	VFS5000							•
			base (1000, 2000)	Plug- Insert plug w lead wire			With term	ninal block









	Manifold Options			Manifold Optional Parts									
	With exhaust cleaner	With control unit	Serial interface unit	Individual SUP spacer	Individual EXH spacer	SUP block disk	EXH block disk	Interface speed control			Air release valve spacer	Double check spacer	Blank plate
	,	,	·			·	,		·	,		·	•
													•
													•
		_	- (1)		_	_		_	_			_	
		•	(1)			•	•	•	•	•		•	•
	•	•	(1)		•	•	•	•	•		•	•	•
	•	•	• (1)	•	•	•	•	•	•		•	•	•
	•		• (1)	•	•	•	•	•	•			•	•
		•		•		•	•		•	•		•	•
		•				•	•		•				•
,													
	With exhaust c	eleaner		II	ndividual SU	JP space			Inte	rface regu	lator		
		105	200						Air shutoff valve spacer				
	With control unit			Individual EXH spacer						. 0			
		With c	ontrol unit		Individual E	EXH spac	er		Į				
		With c	ontrol unit		Individual E	EXH spac	er			Air releas	se valve spa	acer	
		With co	ontrol unit			XH block				Air releas		acer	
										Air releas		acer	
		With control of the second of			SUP/E	XH block	disk						
						XH block	disk				se valve spa		

⚠ Precautions

Be sure to read before handling. Refer to p.0-33 to 0-36 for Safety Instructions and common precautions.

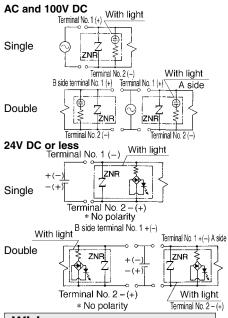
⚠ Caution

Light/Surge Voltage Suppressor/Electrical Entry Single Unit

Body Ported

Series VFS1000, 2000, 3000

Light/Surge Voltage Suppressor



Wiring

In the case of DIN connector and Terminal block (with indicator light/surge voltage suppressor), the interior wiring is shown below.



Applicable terminal: 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S. But, in the case of DIN connector board, it is not a terminal structure.

* No polarity

To Change Direction of DIN Connector

To change direction of DIN connector retaining screw, pull off outer cover, rotate connector board through 180°. Replace cover and tighten screw.

Changing Direction of Electrical Entry and Manual Override (Series VFS1000 only)

Loosen the set screw (M3-2pcs.), take out pilot operator, turn solenoid valve180° degrees to change the direction of lead wire and manual override. (Possible on Series VFS1000 only.)



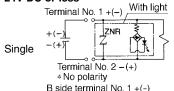
Base Mounted

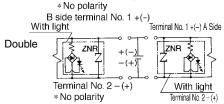
Series VFS2000

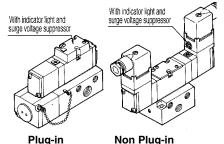
Light/Surge Voltage Suppressor

•In the case with surge voltage suppressor, surge voltage absorption device ZNR is attached to AC power.

AC and 100V DC Lead wire, red With light Single Biside lead wire, brown Double ZNR ZNR With light Biside lead wire, brown Black A side ZNR White



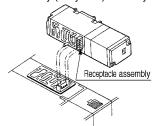




How to Exchange

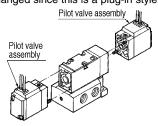
Solenoid valve

- Loosen 3 set screws (hexagonal socket head cap screw M3 X 31) and pull solenoid valve out vertically, otherwise it may cause damage to the solenoid valve. Never remove a valve at an angle.
- When mounting solenoid valve onto the base, plug pin ass'y (base-side) into receptacle ass'y (body-side) vertically.



Pilot valve

 When changing rated voltage and electrical entry etc., pilot valve assembly can be exchanged since this is a plug-in style.



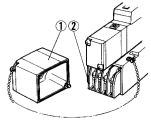
Wiring

Valve/Sub-plate porting plug-in: T Conduit with terminal (with terminal block)

- Remove junction cover ① of subplate, and you can see plug-in terminal block board ② (Part No. NVF2000-27A-1) attached to the inside of the subplate.
- •The following markings are on the terminal block

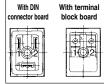
Designation	Solenoid A-side	Solenoid B-side
Terminal block	^	D
board marking	A	ь

- No polarity
- •When ground wiring and COM wiring are required, please specify separately.
- Applicable terminal
 - 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S



Valve/Sub-plate porting non plug-in: D

- •G type: Use lead wire from solenoid to connect with power side.
- •E, T, D-type: In the case of a DIN connector and terminal block (with light/surge voltage suppressor), the interior wiring is shown below. Please connect with corresponding power side.



Applicable terminal: 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S. But in the case of with DIN connector board, is not a terminal structure.

* No polarity

Changing Direction of DIN Connector/Cable Entry

 Unscrew retaining screw, pull off outer cover, rotate connector board through 180°. Replace cover and tighten screw.
 Applicable cable: O. D. Ø6 to Ø8.



⚠ Caution

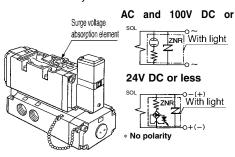
Light/Surge Voltage Suppressor/Electrical Entry Single Unit

Base Mounted

Series VFS3000, 4000, 5000, 6000

Light/Surge Voltage Suppressor

In the case of voltage suppressor, surge voltage absorption element is attached to terminal block on body area.

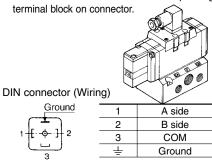


Wiring

DIN connector

•Male pin terminal of DIN connector block board of solenoid valve and wires as shown below.

Please connect each valve to corresponding



No polarity applies.

24V DC or less

Single

Double

Cabtire cable

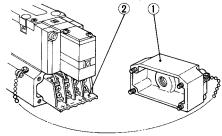
Applicable terminal

AC and 100V DC or more. SOLA Single SOLA With light SOLA With light With light

With light

•If removing the junction cover ① on the sub-plate, there appears the plug-in style terminal block ② attached to the inside of sub-plate.

Plug-in (with terminal)



•The following marking are on the terminal block. Connect with corresponding power side.

	Solenoid A side	Solenoid B side
Terminal block	Α	В
Marking	+ -	+ -

Applicable terminal

VFS3000: 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S

VFS4000: 1.25-3.5M, 1.25Y-3L, 1.25Y-3M VFS5000: 1.25-4, 1.25-4M

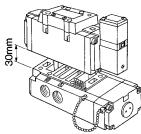
VFS6000: 1.25-3.5M, 1.25Y-3L, 1.25-3M

No polarity applies.

How to Exchange

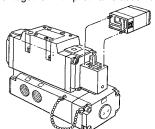
Solenoid valve

- Loosen set screw and take solenoid valve out vertically, otherwise it may cause damage to the solenoid valve. Never remove a valve at an angle.
- When mounting solenoid valve onto the base, plug pin ass'y (base-side) into receptacle ass'y (body-side) vertically.



Pilot valve

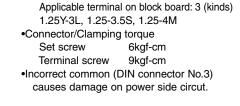
•When changing the rated voltage, electrical entry, etc., pilot valve ass'y can be exchanged easily since this is plug-in style. Then, when changing the rated voltage with light/surge voltage suppressor, change of light/surge voltage suppressor substrate is also needed. So, order together with pilot valve assembly.



Light and surge voltage suppressor substrate part No.

 	 <u> </u>
VFS3000	VFS3000-10A-□
VFS4000	VF4000-9A-□
VFS5000	AXT627-7A-□
VFS6000	VF4000-9A-□

-□: Voltage



Applicable cable O. D.: ø6.8 to ø11.5



Series VFS

⚠ Caution

Maintenance

1)A lot of carbon powder and oil waste from air sources (mostly from compressor) entering into the valve sometimes can lead to increased sliding resistance at the switching spool and cause valve malfunction. In the worst case, spool can adhere to the valve. Therefore supply air should be kept clean.

Also please note that if pressurized states on SUP is left for a long time with inferior air quality, carbon powder and oil waste in the compressed air accumulate in the clearance of spool and the sleeve, and can cause the spool to adhere to the valve. The remedy for this case is to check the compressor lubrication oil and find out the least oxidizing compressor lubrication oil.

Meanwhile, a high filtration Mist Separator (Series AM) installed on the back of regular filter (Series AF) can prevent foreign particles from entering into the valve.

2In case foreign matter from the air source adheres to spool and sleeve, disassemble the adapter plate section and end plate section (return spring insert section).

Then, take out spool and sleeve from valve and clean them with trichlene or freon solutions, when cleaning, prevent O rings from touching cleaning solutions.

(3)When disassembling and re-assembling. please ensure that all components are in proper positions. Prevent gaskets from slipping, and clamp bolts down equally. Use torques listed below when mounting pilot valves and solenoid valve bodies.

Pilot valve assembly

Set screw	Correct clamping torque (Nm)
М3	4.5 to 6

Solenoid valve body

Set screw	Correct clamping torque (Nm)				
M3	8 to 12				
M4	14 to 25				
M5	28 to 50				

How to Calculate Flow Rate

See p.0-36 for calculating flow rate.

Interface Regulator Specifications

Model ⁽¹⁾		ARBF2000	AR	BF30	050	AR	BF40	050	AR	BF50)50
Applicable solenoid valve series		VFS2000	VF	VFS3000 VFS4000 VF				S50	00		
Regulation		Р	Α	В	Р	Α	В	Р	Α	В	Р
Proof pressure			•		1.51	/ΙРа					
Max. operating pressure					1.0	ИРа					
Set pressure range	0.1 to 0.83MPa ⁽²⁾										
Ambient and fluid temperature	5 to 60°C										
Gauge connecting port		M5	1/8								
Weight (kg)		0.16		0.46 0.72 0.83							
Effective area of the supply side (mm ²) (3)	P→A	5.5	21	18.5	11	35	31	26	44	38	32
S at P1=0.7MPa, P2=0.5MPa	Р→В	5.1	18.5	22	12	31	31	24	38	40	31
Effective area of the exhaust side (mm²) (3)	A→EA	12		40			55			90	
S at P ₂ =0.5MPa	B→EB	11		36			45			77	

- Note 1) Set within the operating pressure range of solenoid valve.
- Note 2) Synthesized effective area with solenoid valve 2 position single style.
- Note 3) •To supply air to Interface Regulator P port is the only supply port except for when used with a reverse pressure valve.
 - •To combine a pressure center valve and the A and B port pressure reduction of a spacer style regulator, use the ABBE3000, 4000, or 5000 model.
 - •To combine a reverse pressure valve and a spacer style regulator, use the ARBF3000, 4000, or 5000 model. The P port pressure reduction cannot be used.
 - •To combine a double check valve and interface regulator, use the manifold or the sub-plate as a reference, and stack them in the order of the double check spacer, the interface regulator and the valve.
 - •A closed centre valve cannot be used combined with an interface regulator for applications of cvlinder intermediate stops as there is leakage from the relief port of the interface regulator.

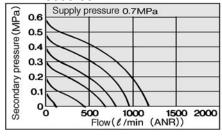
Flow Characteristics (P→A)

(Conditions: Supply pressure 0.7MPa. When 2 position solenoid valve is mounted.)

JIS Symbols JЭ B port regulation P port regulation A port regulation

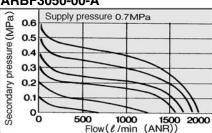
ARBF2000-00-P Supply pressure 0.7MPa Secondary pressure (MPa) 0.6 0.5 0.4 0.3

ARBF3050-00-P



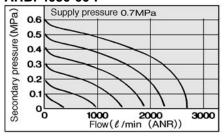


0.2

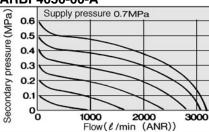


200 300 Flow(ℓ/min 300

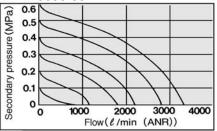
ARBF4050-00-P



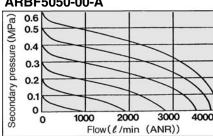
ARBF4050-00-A







ARBF5050-00-A



⚠ Caution

Wiring

Manifold/Plug-in

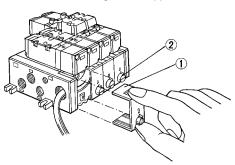
01 Type Insert Plug with Lead Wire

Series VFS2000 (Only VFS2000) (Insert plug with lead wire is not available for VF3000, 4000, and 5000.)

How To Remove Junction Cover (01 Type)

•Turn the knob 2 of junction cover 1 on the manifold block side by hand or slotted screwdriver to the COO direction (counterclockwise) 90°. While holding the knob and upper part of junction cover, pull outward to remove junction cover.

When reassembling, do the opposite.



Wiring

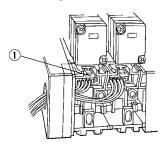
The insert plug 1 is attached to the manifold block and lead wire is plugged in with valve side as shown in the following list.

Single solenoid: AXT624-52A-S-1 Double solenoid: AXT624-52A-D-1

Please connect with corresponding power side.

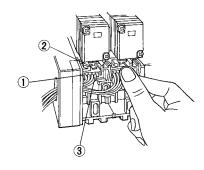
Power	Valve	Solenoid A	Solenoid B
AC	Single solenoid		
DC	Double solenoid	Red, Black	Brown, White

- * No polarity applies.
- * Lead wire length is 1m.

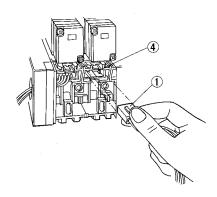


How To Use Insert Plug

•When removing insert plug ① from manifold base, push the lever area 2 of insert plug downward with thumb and pull it together with the lead wire 3 outward.



•When placing the insert plug ① into the manifold base, push the lever area of insert plug with thumb and plug it in its place in the receptacle housing 4 horizontally. After plugging, pull lead wire out a little bit to ensure that insert plug is secure.



01T Type with Terminal Block

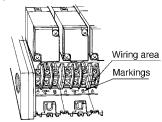
Series VFS2000

•Remove junction cover of manifold, exposing terminal block attached to the manifold block. Lead wires from solenoid valve are connected with the terminals on upper side of terminal block. (On the terminal block, lead wire is connected with both A and B sides of solenoid valve in accordance with the corresponding markings A and B on the block.)

Connect each lead wire of power side corresponding to respective solenoid valve on the lower terminal block.

Model Marking	Α	COM	В		
VFS2100	A side	COM			
VFS2200	A side	COM	B side		
VFS2 3 00	A side	СОМ	B side		

- •Applicable terminal: 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S
- •Plugging COM bridge (Part No. AXT625-73: 5 stations) in between each + COM on the block board will make the specifications of all the stations + COM and enables you to understand the wiring process.
- •No polarity.



Series VFS3000								
Model Marking	Α	СОМ	В					
VFS3100	A side	COM						
VFS3200	A side	COM	B side					
VFS3 3 00	A side	COM	B side					

- Applicable terminal:
 - 1.25-3.5M, 1.25Y-3L, 1.25-3M
- •VFS 3000 has the marking + COM on the block board, but - COM specification is also available.

Series VFS4000, 5000								
Model Marking	A+	A-	В+	В-				
VFS 5 100	A side	A side						
VFS 5 200	A side	A side	B side	B side				
VFS4 4 00 VFS5 4 00	A side	A side	B side	B side				

- Applicable terminal:
 - 1.25-3.5M, 1.25Y-3L, 1.25Y-3M
- No polarity



⚠ Caution

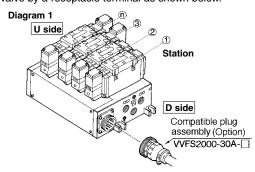
Lead Wire Wiring Manifold/Plug-in

01C Type with Multi-connector

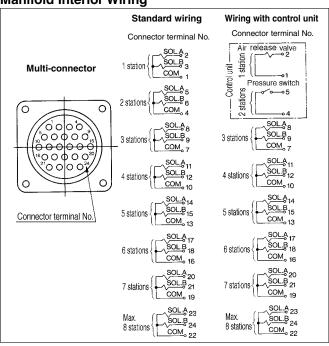
Series VFS2000, 3000, 4000, 5000

Wiring

Manifold interior wiring is in accordance with + COM specifications and is connected with both the A side and B side of the solenoid valve by a receptacle terminal as shown below.



Manifold Interior Wiring



Note 1) Maximum stations: 8 Note 2) No polarity

Note 3) Indications of stations are one station from D side regardless of the connector mounting side, D

Applicable Plug Assembly (Option)

Assembly part No.	Cable length	Components
VVFS2000-30A-1	1.5m	
VVFS2000-30A-2	3m	AMP Japan
VVFS2000-30A-3	5m	Plug: 206837-1 (1 pc.)
VVFS2000-30A-4 *	7m	Cable clamp: 206138-1 (1 pc.)
VVFS2000-30A-5 *	10m	Socket: 66105-2 (24 pcs.)
VVFS2000-30A-6 *	15m	Cable: VCTF24-wire, 0.75mm ²
VVFS2000-30A-7 *	20m	

*Option

Wire Color Table

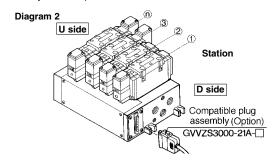
Terminal No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Lead wire colour	1	1	2	2	3	3	4	4	5	5	6	6	7	7	8	8	9	90	0 (0 (1) (1)	12	12
Dot marking	_	5	_	2	_	7	_	4	-	1	_	6	_	9	_	5	-	3	7	0	_	8	_	6

01F Type with D-sub Connector

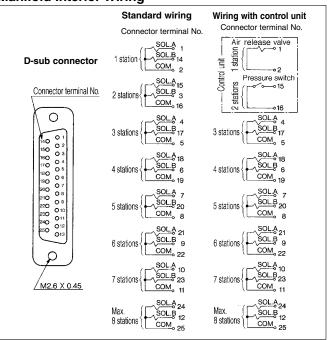
Series VFS2000, 3000, 4000, 5000

•Wiring

Manifold interior wiring is in accordance with + COM specifications and is connected with both the A side and B side of the solenoid valve by the receptacle terminal as shown below.



Manifold Interior Wiring



Note 1) Maximum stations: 8 Note 2) No polarity

Note 3) Indications of stations are one station from D side regardless of the connector mounting side, D

Applicable Plug Assembly (Option)

Assembly part No.	Cable length	Components
GVVZS3000-21A-1S	1m	
GVVZS3000-21A-2S	3m	Plug: MIL standard D type connector
GVVZS3000-21A-3S	5m	25 terminals
GVVZS3000-21A-4S	8m	Cable: 25-wire, 0.3mm ²
GVVZS3000-21A-5S	20m	

Wire Color Table

Terminal No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25
Lead wire colour	8	7	4	6	10	9	5	4	2	8	10	4	8	7	8	6	8	10	8	9	8	7	8	7	8
Dot marking	_	_	_	_	_	_	_	_	F	_	9	5	3	3	6	7	10	7	9	7	5	5	4	4	2

¹⁾Orange, 2)Black, 3)Green, 4)Red, 5)Blue, 6)Yellow, 7)Brown, 8)White, 9)Pink, 10)Grey, 11)Sky blue, 12)Bright green, 13)Purple



5 Port Pilot Operated Solenoid Valve Metal Seal, Body Ported

Series VFS1000 (€ と格

◆ VFS1000 series is compatible with the old models, VF2□20 and VF2□30 series.

Model

						Flow rate characteristics							
Ty	pe of	Model		Port	1-	→ 4/2 (P → A/E	3)	4/2→	Max." operating	Response time	Weight		
ac	tuation	IVIC	luei	size	C [dm³/(s·bar)]			C [dm³/(s·bar)]	b Cv		cycle (cpm)	time (ms)	(kg)
2 position	Single	VFS1120	VFS1130	1/8	1.7	0.22	0.38	1.8	0.19	0.40	1200	15 or less	0.18
2 pos	Double	VFS1220	VFS1230	1/8	1.7	0.22	0.39	1.8	0.19	0.40	1200	13 or less	0.26
	Closed centre	VFS1320	VFS1330	1/8	1.6	0.20	0.37	1.8	0.20	0.41	600	20 or less	0.27
position	Exhaust centre	VFS1420	VFS1430	1/8	1.7	0.18	0.38	1.9	0.19	0.44	600	20 or less	0.27
က	Pressure centre	VFS1520	VFS1530	1/8	1.7	0.24	0.40	1.6	0.18	0.37	600	20 or less	0.27

Note 1) Based on JIS B 8419: 2010 (once per 30 days) for the minimum operating frequency.

Note 2) Based on JIS B 8419-2010. (The value at supply pressure 0.5 MPa, ambient/fluid temperature (≈ 20°C))

However, this excludes when in an adhered state. (Be aware that after long periods of holding time, there may be delays in the initial response time.)

Note 3) In the case of grommet type

Note 4) "Note 1)" and "Note 2)" are with controlled clean air.

Compact yet provides a large flow capacity C: 1.8 dm³/(s·bar)

Low power consumption:



Standard Specifications Fluid

Hz
ressor)
-

Note 1) Use dry air at low temperatures

Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated.

Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energised and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Note 4) Based on JIS C 0920.

Note 5) Based on JIS C 4003.

Symbol

Symbol	
2 position	3 position
Single	Closed centre
(A)4 2(B)	(A)4, 2(B)
5 1 3 (R1)(P)(R2)	5 1 3 (R1)(P)(R2)
Double	Exhaust centre
(A)4 2(B)	(A)4 2(B)
5 1 3 (R1)(P)(R2)	5 1 3 (R1)(P)(R2)
	Pressure centre
	(A)4 2(B)
	1 513

(R1)(P)(R2)

Option Specifications

_ 							
Pilot valve manual override	Non-locking push type (Extended), Locking type (Tool required), Locking type (Lever)						
Cail rated valtage	110 to 120, 220, 240 VAC (50/60 Hz)						
Coil rated voltage	12, 100 VDC						
Option	With light/surge voltage suppressor Note)						
Foot bracket (With screw)	Part No.: AXT626-10A, VFS1120 (single) only						
Note: Comment time is qualified and out of the group relation appropriate in directly, appropriate land with							

Note) Grommet type is available only w/ surge voltage suppressor (which is directly connected with lead wire).

Manifold

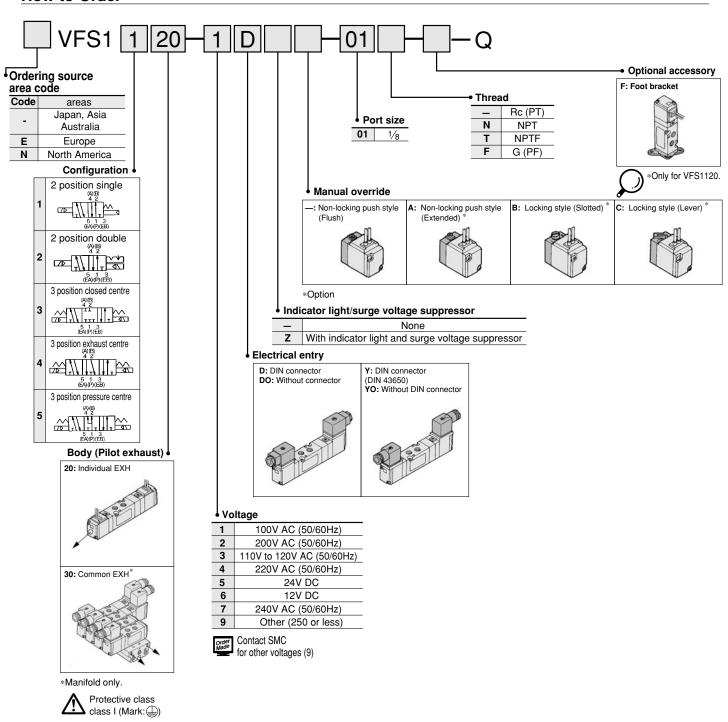
Body type	Applicable manifold base (Pilot EXH)
VFS1□20	Bar manifold (Individual EXH)
VFS1□30	Bar manifold (Common EXH base side)

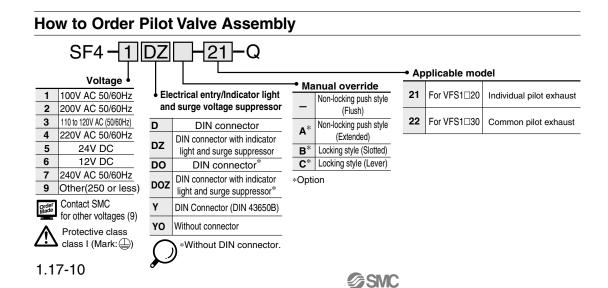
Note) VFS1□30: Manifold only. Cannot be used as a single unit.



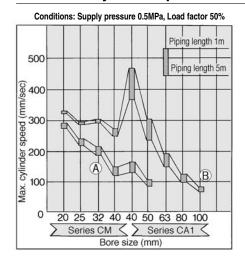
How to Order

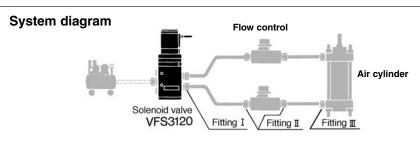






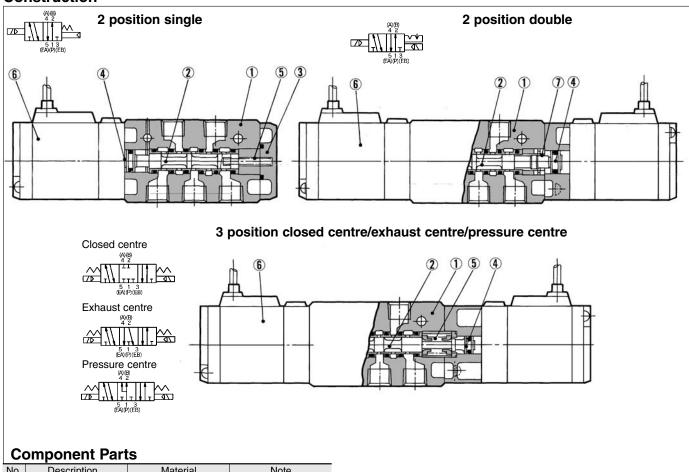
Maximum Cylinder Speed





Cuctom	Solenoid valve	Port size	Nylon tube	Silencer	Speed	Fitting (Tube O.D.	X Port size)
System	Solellolu valve	FUIT SIZE	O.D./I.D.	Silericei	controller	1	2	3
Α	VFS1□20-01	1/8	ø4/3	AN110 -01	AS1000-01 or AS2000-01	ø4 X ½	ø4 X ½	ø4 X ½ to ¼
В	VFS1□20-01	1/8	ø6/4.5	0.	AS4000-02	ø6 X ½	ø6 X ½	ø6 X ½ to½

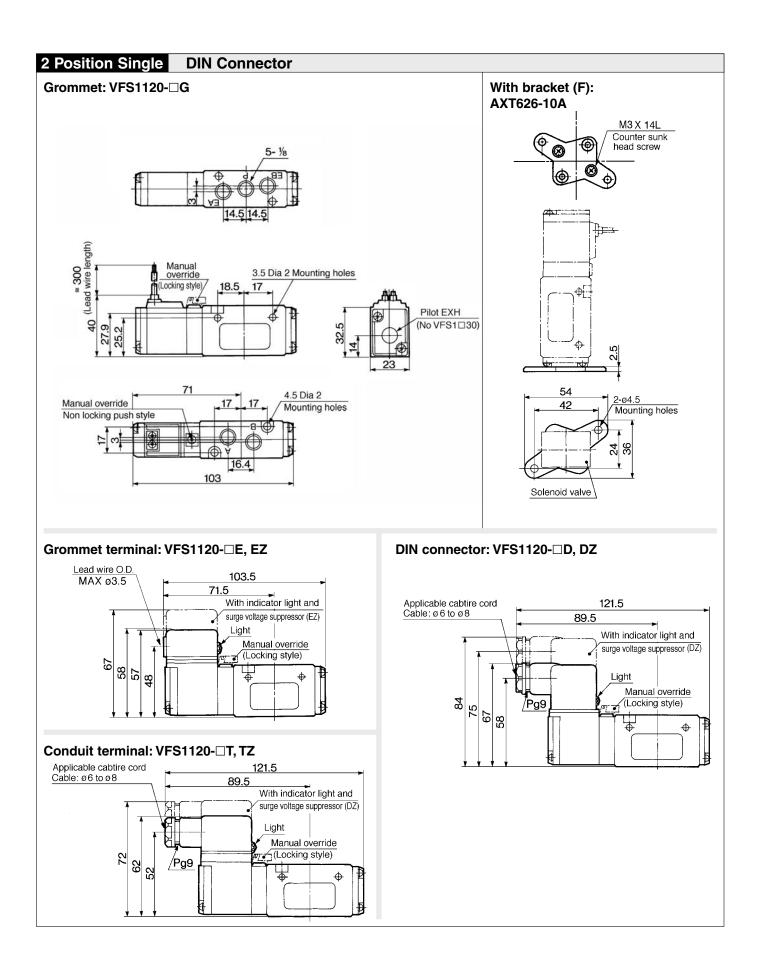
Construction

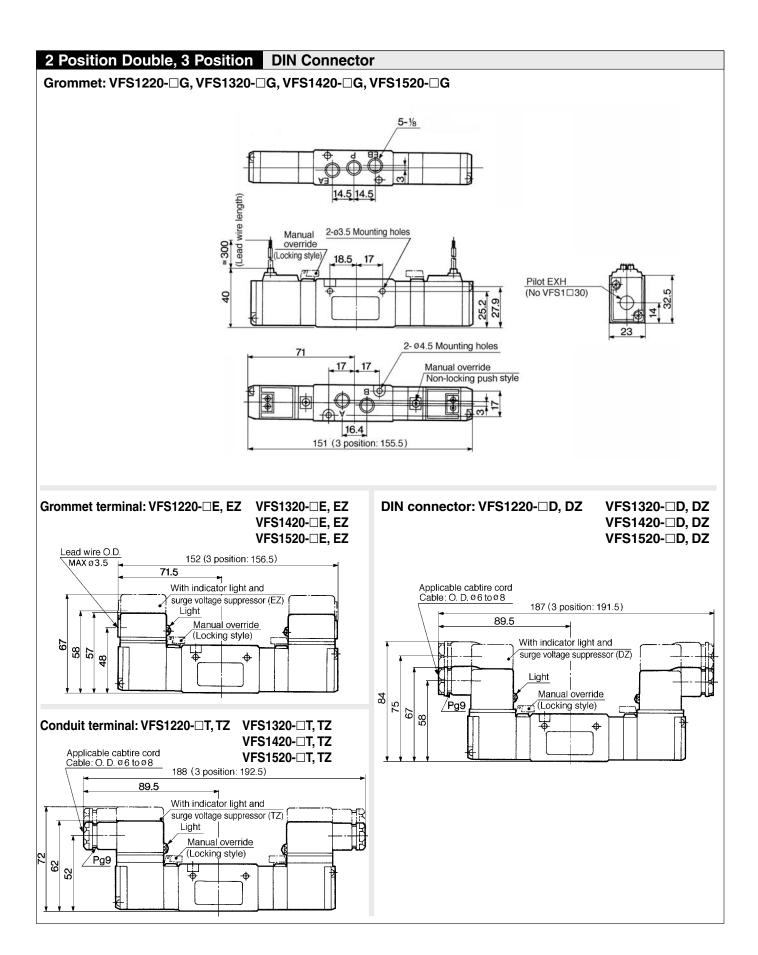


No.	Description	Material	Note
1	Body	Aluminium die-cast	Platinum silver
2	Spool/Sleeve	Stainless steel	_
3	End plate	Resin	_
4	Piston	Resin	_

Replacement Parts

No.	Description	Motorial	Part No.					
		Material	VFS1120	VFS1220	VFS1320, 1420, 1520			
(5)	Return spring	Stainless steel	AXT626-6	_	AXT626-19			
6	Pilot valve assembly	_	Refer to "How to order Pilot valve assembly" on p.1.17-10.					
(7)	Detent assembly	_	_	AXT624-11A	_			





Series VFS1000

Manifold/Bar Style

Compact and lightweight

Compact due to manifolding on a single base for mounting in small spaces.

Protection of the environment from pilot exhaust

Use of the VV5FS1-30 manifold can exhaust intensively the pilot exhaust gas to the base side, and can prevent environmental aggravation due to noise and oil mist.

Specifications

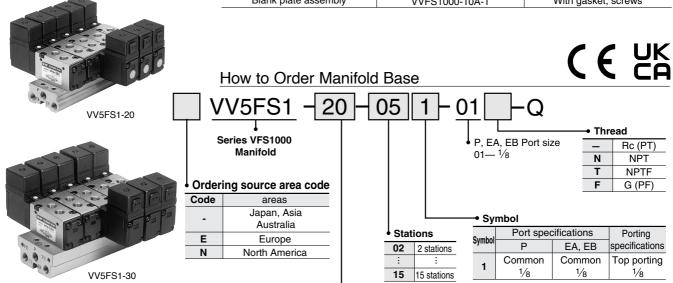
Manifold base	Bar manifold, Body ported
Stations	Max. 15

Port Specifications

	Port one	cification	Porting specification (Connecting port size)					
Symbol	Full spe	Cilication	Base	Valve	Base			
	Р	EA, EB	Р	A, B	EA, EB			
1	Common	Common	Side/ 1/8	Top/ 1/8	Side/1/8			

Option

В	lank plate assembly	VVFS1000-10A-1	With gasket, screws



Base Model

Type	Pilot exhaust	Applicable valve
20	Individual EXH	VFS1□20-□□-01
30	Common EXH	VFS1□30-□□-01 *VFS1□20-□□-01 mountable

How to Order Manifold Base Assembly

Please indicate manifold base style, valve model, and blank plate.

«Example»

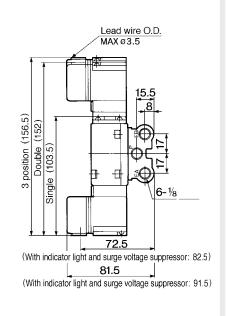
(Manifold base style)	VV5FS1-20-061-01-Q·······1
(2 position single)	VFS1120-1D-01-Q · · · · · · 3
(2 position double)	VFS1220-1D-01-Q · · · · · · 2
(Blank plate)	VVFS1000-10A-11



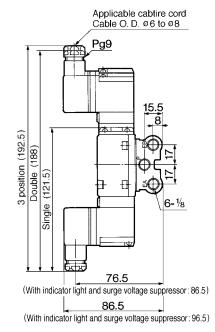


20 Type Manifold Pilot Individual Exhaust: VV5FS1-20- Station 1-01 **Grommet: G** Gasket AXT625-52 2 ----Stations L₁ 17.5 P=24 Manual override [∕]2n-⅓ M4×14 \AXT395-5 15.5 , **8** 16.4 U side D side 151 155. Blank plate assembly 4- ø5.2 Mounting holes VVFS1000-10A-1 M4 × 36 AXT334-10-1 ≅ 300 /3 position \Double \ Single (Lead wire length)

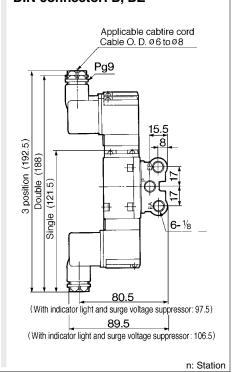
Grommet terminal: E, EZ



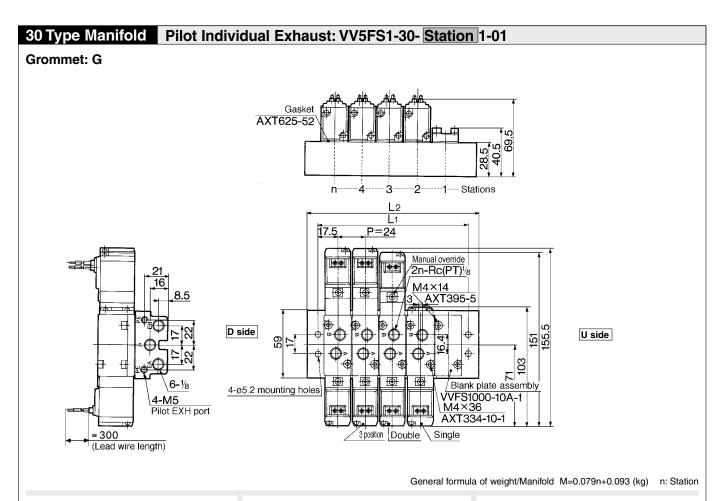
Conduit terminal: T, TZ



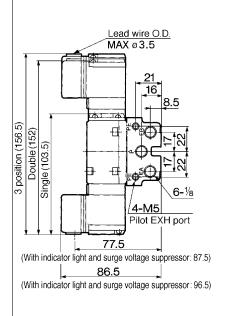
General formula of weight/Manifold M=0.049n+0.059 (kg) n: Station DIN connector: D, DZ



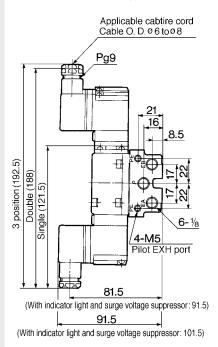
L	2	3	4	5	6	7	8	9	10	Equation
L1	59	83	107	131	155	179	203	227	251	L1=24 X n+11
L2	77	101	125	149	173	197	221	245	269	L2=24 X n+29



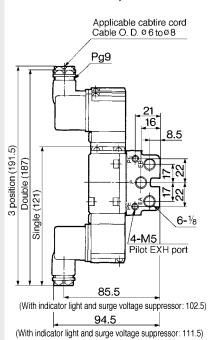
Grommet terminal: E, EZ



Conduit terminal: T, TZ



DIN connector: **D**, **DZ**



n: Station

L	2	3	4	5	6	7	8	9	10	Equation
L ₁	59	83	107	131	155	179	203	227	251	L1=24 X n+11
L2	77	101	125	149	173	197	221	245	269	L2=24 X n+29

5 Port Pilot Operated Solenoid Valve Metal Seal, Body Ported

Series VFS2000

Model

				_	Flow rate characteristics						Max. (1)	(2)	(3)								
Ту	pe of	Model		Port	1 → 4/2 (F → A/D)			4/2→5/3 (A/B→R1/R2)			operating	Response	Weight								
actuation		iviodel		size Rc	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	cycle (cpm)	time (ms)	(kg)								
L C	Single	VFS2120	VFS2130	1/8	3.2	0.24	0.78	3.4	0.28	0.82	1200	22 or less	0.26								
position	Sirigle	VF32120	VF32120	VF32120	VF32120	VF32120	VF32120	VF32120	VF32120	VF32120	VF52130	1/4	4.0	0.20	0.90	3.5	0.32	0.85	1200	22 01 1688	0.20
ä	Double	VFS2220	\/F00000	1/8	3.2	0.24	0.78	3.4	0.28	0.82	1200	13 or less 0	0.35								
2	Double	VF52220	VFS2230	1/4	4.0	0.20	0.90	3.5	0.32	0.85			0.33								
	Closed	ed VFS2320	VFS2330	1/8	3.2	0.24	0.78	3.2	0.27	0.80	600	40 or less	0.42								
5	centre	VF32320	VF32330	1/4	4.0	0.20	0.90	3.4	0.29	0.83	000	40 01 1033	0.42								
position	Exhaust	VE00400	VE00400	1/8	3.2	0.25	0.79	3.4	0.26	0.82	600	40 or less	0.42								
ĕ	centre	centre VFS2420 VFS2	VFS2430	1/4	4.0	0.20	0.90	3.4	0.32	0.84	600	40 01 1688	0.42								
က	Pressure	VE00500	VE00500	1/8	3.1	0.23	0.75	3.3	0.27	0.80	000	10 1	0.42								
	centre		VF52530	1/4	4.0	0.24	0.92	3.3	0.30	0.82	600	40 or less	0.42								

Note 1) Based on JIS B 8419: 2010 (once per 30 days) for the minimum operating frequency

Note 2) Based on JIS B 8419-2010. (The value at supply pressure 0.5 MPa, ambient/fluid temperature (≈ 20°C))

However, this excludes when in an adhered state. (Be aware that after long periods of holding time, there may be delays in the initial response time.) Note 3) In the case of grommet type Note 4) Factors of "Note 1)" and "Note 2)" are achieved in controlled clean air.

Compact yet provides a high flow capacity 1/4: C: 3.4 dm³/(s·bar)

Low power consumption:



Symbol	
2 position	3 position
Single	Closed centre
(A)4 2(B) 5 1 3 (R1)(P)(R2)	(A)4 2(B) 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7
Double	Exhaust centre
(A)4 2(B) 5 1 3 (R1)(P)(R2)	(A)4 2(B) 5 1 3 (R1)(P)(R2)
	Pressure centre
	(A)4 2(B) 5 1 3 (R1)(P)(R2)

Standard Specifications

	Fluid Maximum operating pressure Minimum operating pressure Proof pressure Ambient and fluid temperature Lubrication		Air		
l ë			1.0 MPa		
) ä			0.1 MPa		
Ę	Proof pressure		1.5 MPa		
ec.	Ambient and fluid tempe	rature	-10 to 60°C (1)		
	Lubrication		Non-lube (2)		
Valve	Pilot valve manual override		Non-locking push type (Flush)		
\ al	Impact/Vibration resistance		150/50 m/s ^{2 (3)}		
-	Enclosure		Dustproof (Equivalent to IP50) (4)		
us	Coil rated voltage		100, 200 VAC, 50/60 Hz; 24 VDC		
읉	Allowable voltage fluctua	ation	-15 to +10% of rated voltage		
≝	Coil insulation type		Class B or equivalent (130°C) (5)		
) ec	Apparent power	Inrush	5.6 VA (50 Hz), 5.0 VA (60 Hz)		
8	(Power consumption) AC		3.4 VA (2.1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz		
	Power consumption		1.8 W (2.04 W: With light/surge voltage suppressor)		
Electricity specifications	Electrical entry		Grommet, Grommet terminal, Conduit terminal, DIN terminal		

Note 1) Use dry air at low temperatures

Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated.

Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Note 4) Based on JIS C 0920. Note 5) Based on JIS C 4003.

Option Specifications

Pilot type	External pilot (1)
Pilot valve manual override	Non-locking push type (Extended), Locking type (Tool required)
Coil rated voltage	110 to 120, 220, 240 VAC (50/60 Hz)
Con rateu voitage	12, 100 VDC
Option	With light/surge voltage suppressor (2)
Foot bracket (With screw)	Part no.: VFN200-17A, VFS2120 (single) only

Note 1) Operating pressure: 0 to 1.0 MPa. Pilot pressure: 0.1 to 1.0 MPa.

Note 2) Grommet type is available only w/ surge voltage suppressor (which is directly connected with lead wire), not w/ indicator light.

Manifold

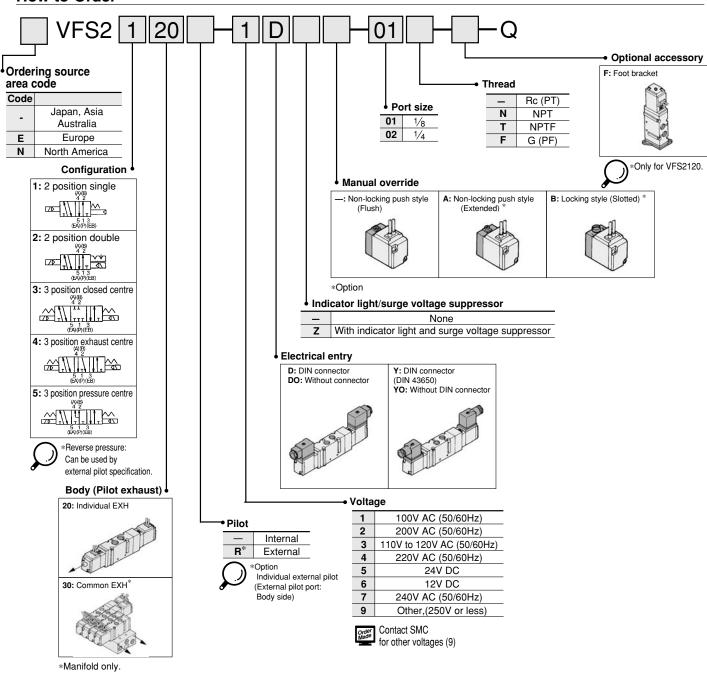
Body type	Applicable manifold base (Pilot EXH)
VFS2□20	Bar manifold (Individual EXH)
VFS2□30	Bar manifold (Common EXH base side)

Note) VFS2□30: Manifold only. Cannot be used as a single unit.

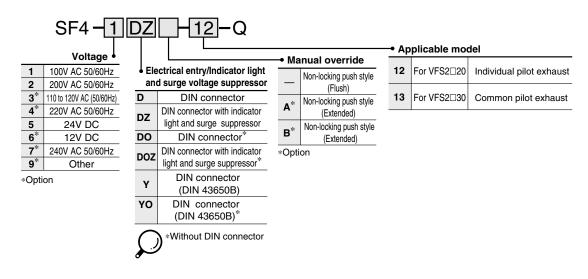


How to Order





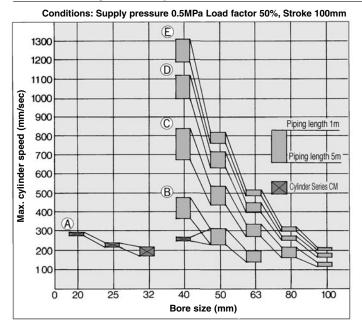
How to Order Pilot Valve Assembly



Fitting I

/Fitting II

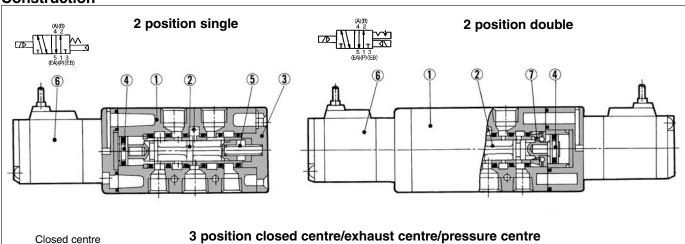
Maximum Cylinder Speed



System diagram controller Air cylinder

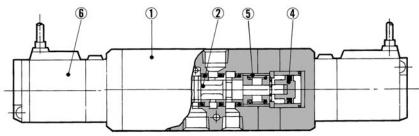
System	Solenoid valve	Port size	Nylon tube O.D./I.D.	Silencer	Speed Controller
Α	VFS2120-02	1/4	ø4/3	AN110-01	AS2000-01
В	VFS2120-02	1/4	ø6/4.5	AN110-01	AS4000-02
С	VFS2120-02	1/4	ø8/6	AN110-01	AS4000-02
D	VFS2120-02	1/4	ø10/7.5	AN110-01	AS4000-02
Е	VFS2120-02	1/4	ø12/9	AN110-01	AS4000-02

Construction





1

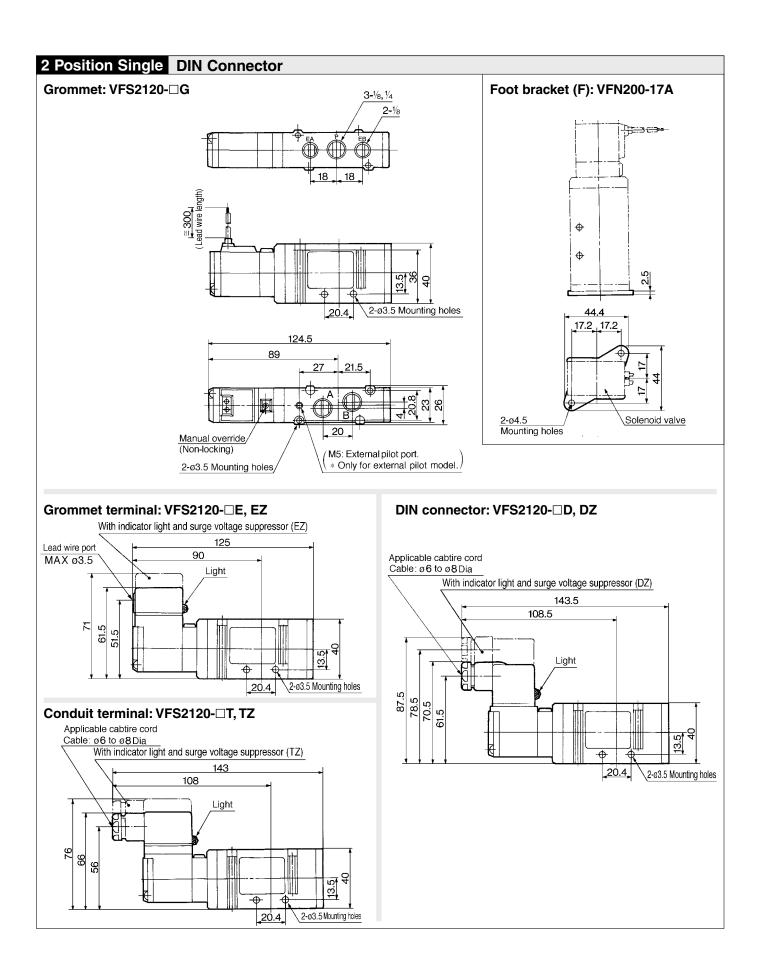


Component Parts

No.	Description	Material	Note
1	Body	Aluminium die-cast	Platinum silver
2	Spool/Sleeve	Stainless steel	_
3	End plate	Resin	_
(4)	Piston	Resin	_

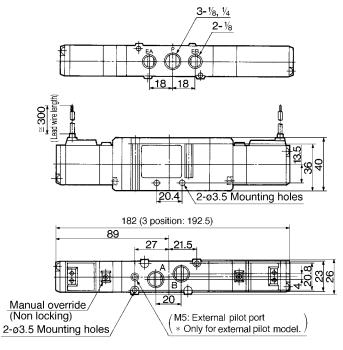
Replacement Parts

NIa	o. Description	Motorial	Part No.				
No.		Material	VFS2120	VFS2220	VFS2320, 2420, 2520		
(5)	Return spring Stainless steel		VFS2000-17-1	_	VFS2000-17-2		
6	Pilot valve assembly	_	Refer to "How	Refer to "How to order/Pilot valve assembly" or			
7	Detent assembly	_	_	VFN2000-8A	_		



2 Position Double, 3 Position DIN Connector

Grommet: VFS2220-□G, VFS2320-□G, VFS2420-□G, VFS2520-□G



Grommet terminal: VFS2220-□E, EZ VFS2320-□E, EZ VFS2420-□E, EZ VFS2520-□E, EZ

With indicator light and surge voltage suppressor (EZ)

182 (3 position: 193)

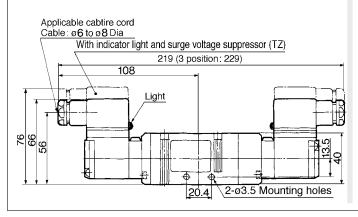
90

Light

20.4

2-03.5 Mounting holes

Conduit terminal: VFS2220-□T. TZ VFS2320-□T. TZ VFS2420-□T. TZ VFS2520-□T. TZ



DIN connector: VFS2220-□D, DZ VFS2320-□D, DZ VFS2420-□D, DZ VFS2520-□D, DZ

Applicable cabtire cord
Cable: o6 to o8 Dia

With indicator light and surge voltage suppressor (DZ)

219 (3 position: 229)

Light

Light

20.4

2-o3.5 Mounting holes

Series VFS2000

Manifold/Bar Style

Protection of the environment from pilot exhaust

Use of the VV5FS2-30 manifold can exhaust intensively the pilot exhaust gas to the base side, and can prevent environmental aggravation due to noise and oil mist.

Specifications

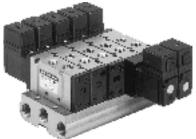
Manifold base	Bar manifold, Body posted
Stations.	Max. 15

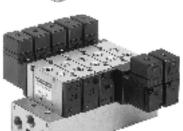
Port Specifications

	D-4	-81	Poting specification:				
Symbol	Pos spe	of ication	Base	Valve	Base		
	p	EA EB	P	A, B	EA EB		
1	Common	Common	Side: 9/s	Tap: 1/8, 1/4	Side: 9/s		

Options

Options		
Blank place assembly	VARIONAMA LAK I	With gasket, screws
contain, prices accounting	VVFS2000-10A-1	i mui gassas, su as s



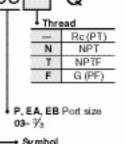


VV5FS2-30

How to Order Manifold Base VV5FS2 - 20 - 05

Series VFS2000 Manifold Ordering source area code

Code areas
Japan, Asia
Australia
E Europe
N North America



Stat	tions	
02	2 stations	
		(
15	15 stations	

٠,	11000		
	Port spe	ofication	Porting spec.
89	ρ	EA, EB	A.B
1	Common %	Common ¥s	Top porting 1/s 1/4

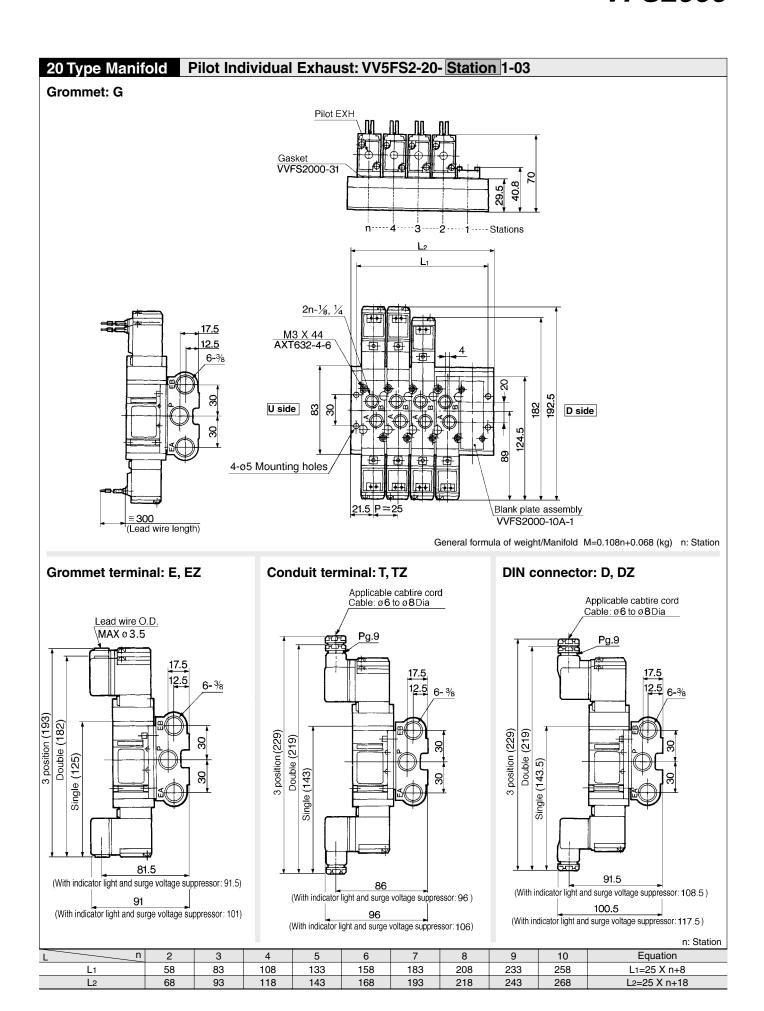
Base Model

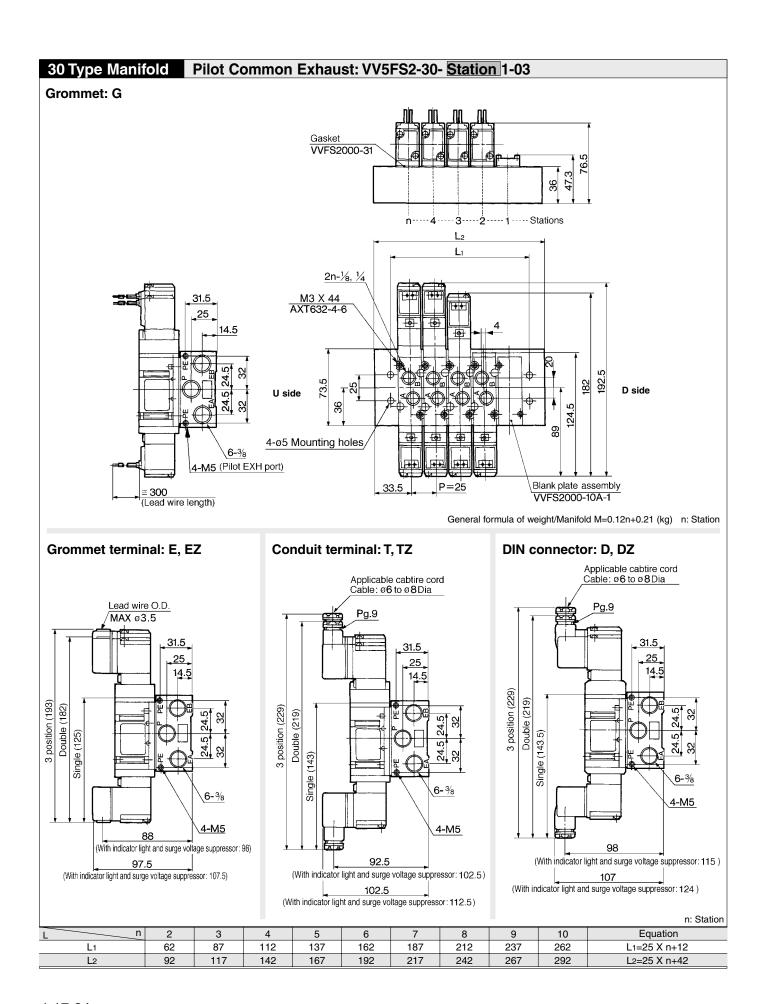
Туре	Pilot exhaust	Applicable valve
20 In	ávídual EXH	VFS202000-%
30 Ca	omenon EXH	VFS2030-000-01 +VFS2020-000-02 can be attached.

How to Order Manifold Base Assembly

Please indicate manifold base style, valve model, and blank plate.

-edExamplece-		
(Manifold base)	VV5FS2-20-061-03-Q	1
(2 position single)	VFS2120-1D-02-Q	3
(2 position double)	VFS2220-1D-02-Q	2
(Blank plate)	VVFS2000-10A-1	1





5 Port Pilot Operated Solenoid Valve Metal Seal, Body Ported

Series VFS3000

Model

				_			Flow rate ch	aracteristics			Max.	(2)	
Ty	/pe of	Model		Port		1 1 4/2(F 7A/D)		4/2→5/3(A/B→R1/R2)			operating	Response time	Weight
ac	tuation	IVIO	dei	size Rc	C [dm³/(s·bar)]	b	Cv	C [dm3/(s·bar)]	b	Cv	cycle (cpm)	time (ms)	(kg)
_	Single	VFS3120	VFS3130	1/4	5.0	0.20	1.1	6.8	0.30	1.7	1200	20 or less	0.33
position	Sirigie	VF53120	VF53130	3/8	6.1	0.14	1.4	7.3	0.23	1.8	1200	1200 20 01 1655 0	0.33
2 po	Double	VFS3220	VFS3230	1/4	5.0	0.20	1.1	6.8	0.3	1.7	1500	15 or less	0.43
N	Double	VF5322U	VF53230	3/8	6.1	0.14	1.4	7.3	0.23	1.8	1500	13 01 1655 0.	0.43
	Closed VFS3320 VFS3330	VFS3330	1/4	5.0	0.20	1.1	6.3	0.27	1.6	600	40 or less	0.45	
_	centre	VF53320	VF53330	3/8	5.7	0.20	1.4	6.8	0.21	1.7	600 400	40 01 1655	0.45
position	Exhaust	VFS3420	VFS3430	1/4	4.9	0.24	1.1	6.5	0.28	1.6	600	40 or less	0.45
	centre	VF53420	VF53430	3/8	5.8	0.15	1.4	7.0	0.22	1.7	600	40 Of less	0.45
က	Pressure	VFS3520	VFS3530	1/4	4.9	0.23	1.1	6.6	0.28	1.6	600	10 1	0.45
	centre	VF33320	VF33330	3/8	6.5	0.15	1.6	7.0	0.23	1.7	600	40 or less	0.45

Note 1) Based on JIS B 8419: 2010 (once per 30 days) for the minimum operating frequency.

Note 2) Based on JIS B 8419-2010. (The value at supply pressure 0.5 MPa, ambient/fluid temperature (≈ 20°C))

However, this excludes when in an adhered state. (Be aware that after long periods of holding time, there may be delays in the initial response time.)

Note 3) In the case of grommet type.

Note 4) Factors of "Note1)" and "Note 2)" are achieved in controlled clean air.

Compact yet provides a large flow capacity 3/8: C: 6.8 dm³/(s·bar)

Low power consumption: 1.8 W DC



VFS3120-□G-03

(R1)(P)(R2)

Symbol	
2 position	3 position
Single	Closed centre
(A)4 2(B) 5 1 3 (R1)(P)(R2)	(A)4 2(B) 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Double	Exhaust centre
(A)4 2(B) T T T T T T T T T T T T T T T T T T T	(A)4 2(B) 5 1 3 (R1)(P)(R2)
	Pressure centre
	(A)4 2(B)

Standard Specifications

Otani	aara opeemeanems	,		
	Fluid		Air	
l	Maximum operating pressure		1.0 MPa	
atic	Minimun operating pressure		0.1 MPa	
ļ j	Proof pressure		1.5 MPa	
specifications	Ambient and fluid tempe	rature	-10 to 60°C (1)	
	Lubrication		Non-lube (2)	
Valve	Pilot valve manual overri	de	Non-locking push type (Flush)	
a	Impact/Vibration resistance		150/50 m/s ^{2 (3)}	
	Enclosure		Dustproof (Equivalent to IP50) (4)	
S	Coil rated voltage		100, 200 VAC, 50/60 Hz; 24 VDC	
읥	Allowable voltage fluctua	ation	-15 to +10% of rated voltage	
≝	Coil insulation type		Class B or equivalent (130°C) (5)	
) Sec	Apparent power	Inrush	5.6 VA/50 Hz, 5.0 VA/60 Hz	
l s	(Power consumption) AC	Holding	3.4 VA (2.1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz	
ici.	Power consumption		1.8 W (2.04 W: With light/surge voltage suppressor)	
ਲੂੱ	Coil rated voltage Allowable voltage fluctuation Coil insulation type Apparent power (Power consumption) AC Inrush Holding Power consumption Electrical entry		Grommet, Grommet terminal,	
≝			Conduit terminal, DIN terminal	

Note 1) Use dry air at low temperatures.

Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated.

Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Note 4) Based on JIS C 0920.

Note 5) Based on JIS C 4003.

Option Specifications

- p p p			
Pilot type	External pilot (1)		
Pilot valve manual override	Non-locking push type (Extended), Locking type (Tool reguired)		
Coil rated voltage	110 to 120, 220, 240 VAC (50/60 Hz)		
	12, 100 VDC		
Option	With light/surge voltage suppressor (2)		
Foot bracket (With screw)	Part no.: VFS3000-52A, VFS3120 (single) only		

Note 1) Operating pressure: 0 to 1.0 MPa Pilot pressure: 0.1 to 1.0 MPa

Note 2) Grommet type is available only w/ surge voltage suppressor (which is directly connected with lead wire), not w/ indicator light.

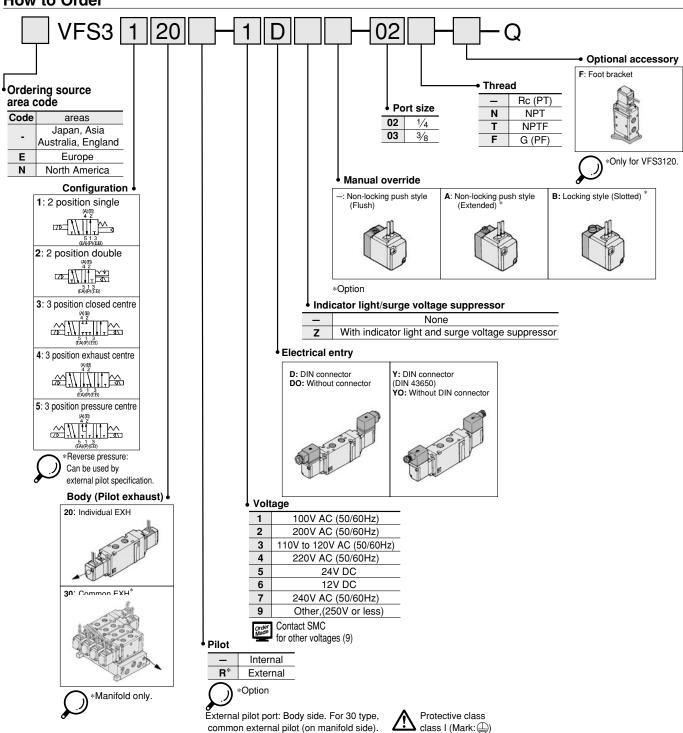
Manifold

Body type	Applicable manifold base	Pilot EXH
VFS3□20	Stacking manifold	Individual EXH (Valve side)
VFS3□30	Stacking manifold	Common EXH (Manifold base side)

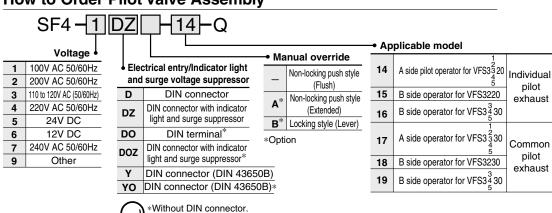


How to Order





How to Order Pilot Valve Assembly

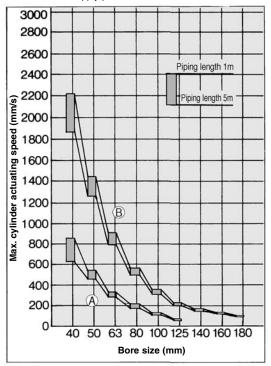


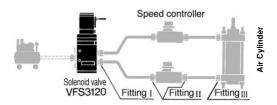


Maximum Cylinder Speed

Rubber hose piping system

Conditions: Supply pressure 0.5MPa, Load factor 50%



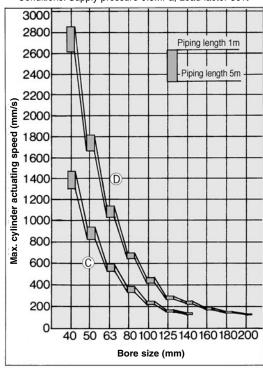


Steel tube piping system

0.0	oi tabo p	.pg 0	, 0.0	
System	Solenoid valve	Speed controller	Silencer	Fitting (Hose I. D. X Fitting I. D. X port size)
Α	VFS3000-02 1/ ₄	AS4000-02	AN200-02	ø6.3 X ø4.8 X ¹ / ₄
В	VFS3000-03 3/8	AS420-03	AIN200-02	ø9.5 X ø8 X3∕8

Steel tube piping system

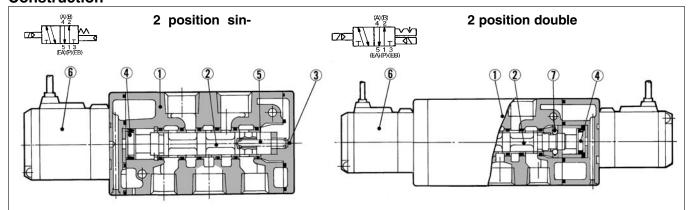
Conditions: Supply pressure 0.5MPa, Load factor 50%



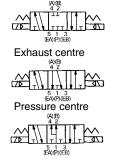
Rubber hose piping system

System	Solenoid valve	Speed controller	Silencer	Fitting
С	VFS3000-02 1/ ₄	AS4000-02	AN200-02	90° Elbow 5pcs.
D	VFS3000-03 3/8	AS420-03	AIN200-02	90° Elbow 5pcs.

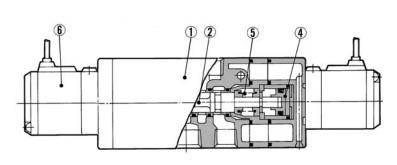
Construction



3 position closed centre/exhaust centre/pressure centre



Closed centre

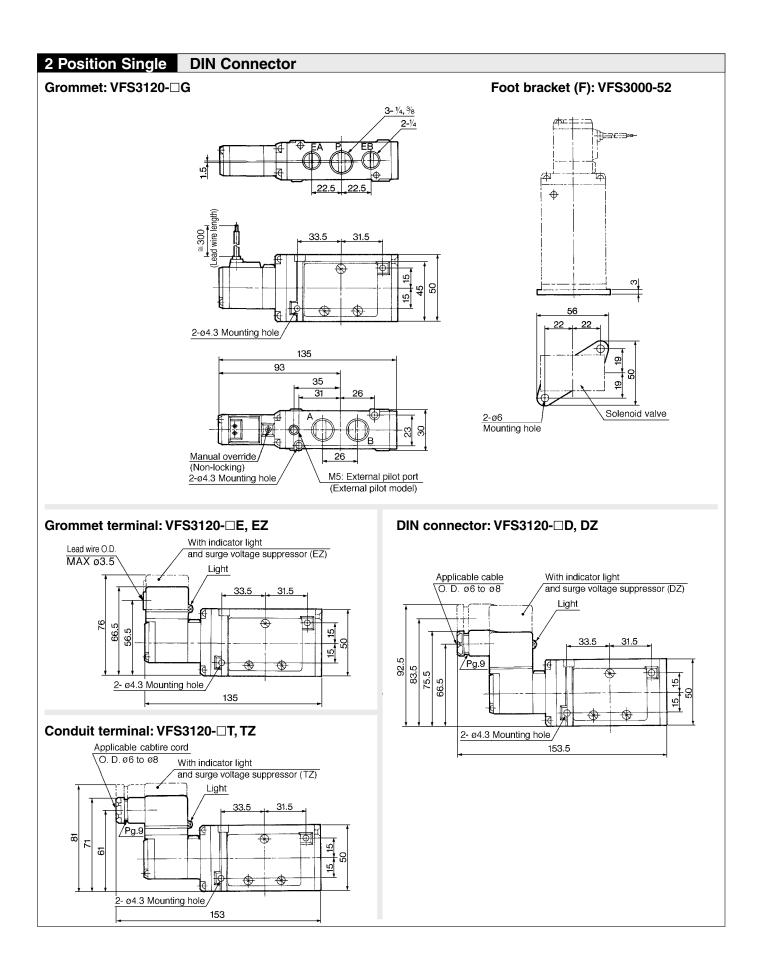


Component Parts

No.	Description	Material	Note
1	Body	Aluminium die-cast	Platinum silver
2	Spool/Sleeve	Stainless steel	_
3	End plate	Resin	Black
(4)	Piston	Resin	_

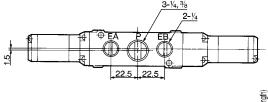
Replacement Parts

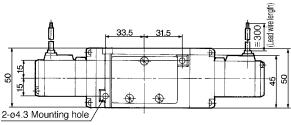
NIa	Description	Motorial		Part No.	
No.	Description	Material	VFS3120	VFS3220	VFS3320, 3420, 3520
(5)	Return spring	Stainless steel	VFS3000-17-1	_	VFS3000-17-2
6	Pilot valve assembly	_	Refer to "How to order/Pilot valve assembly" on p.1.17-26.		on p.1.17-26.
7	Detent assembly	_	<u> </u>	VFS3000-9A	_

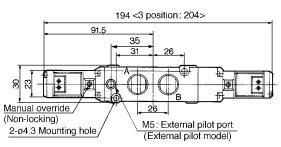


2 Position Double, 3 Position DIN Connector

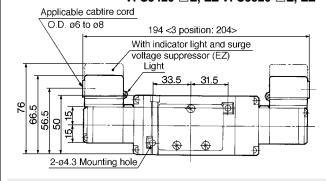
Grommet: VFS3220-□G, VFS3320-□G, VFS3420-□G, VFS3520-□G



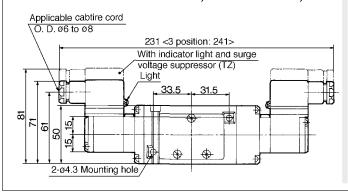




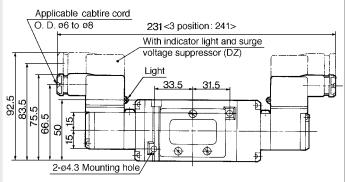
Grommet terminal: VFS3220-□E, EZ VFS3320-□E, EZ VFS3420-□E, EZ VFS3520-□E, EZ



Conduit terminal: VFS3220-□T, TZ VFS3320-□T, TZ VFS3420-□T, TZ VFS3520-□T, TZ



DIN connector: VFS3220-□D, DZ VFS3320-□D, DZ VFS3420-□D, DZ VFS3520-□D, DZ



Series VFS3000

Manifold/Stacking Style

Keeps environmental air clean from pilot exhaust

Use of the VV5FS3-31 manifold can exhaust intensively the pilot exhaust gas to the base side, and can prevent environmental aggravation due to noise and oil mist.



Specifications

Manifold base style	Stacking
Stations.	Max. 15

Port Specifications

	Port specification		Porting specification		
Symbol	Post spe	set reasion	Base	Valve	Base
	р	EA EB	P	A, B	EA EB
1	Common	Common	Side: Vs	Top: 1/4, 3/2.	Side: ¾a

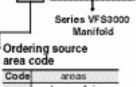
Options

Blank plate assembly	VVFS3000-10A-1	With gasket, screw
SUP block plate	AXT636-10A	505.
EXH block plate	AXT636-11 A	m.

Note) Individual SUP or EXH is possible with bottom porting of SUP or EXH. For your order, please indicate it in the manifold specification.



How to Order Manifold Base



area code		
Code	areas	
-	Japan, Asia	
	Australia	
E	Europe	
N	North America	

P, EA, EB port size 03-3/a Symbol

03

Thread

\$ Stations						
02 2 stations						
- 1						
15	15 stations					

	Post spe	Porting spec.	
	Р	EA, EB	A, B
1	Common	Common	Top porting
	3 /a	¥s	Y4. ¥1

Re (PT)

NPT

MPTE

Base Model

Туре	Pilot exhaust	Applicable vatre
31	Pilot common EXH	VFS3020-00-% VFS3030-00-%
	20 Type Note: Also MESST 20 is possible	

Note) Also V FS3::20 is possible to manifold. In thi case, it uses an individual pilot exhaust.

How to Order Manifold Base Assembly

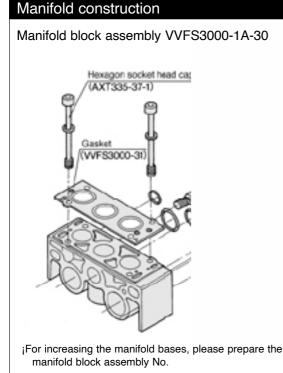
Please indicate manifold base style, valve model, and blank plate.

«cExample»	
(Monifold base)	
(2 position single)	
(2 position double)	

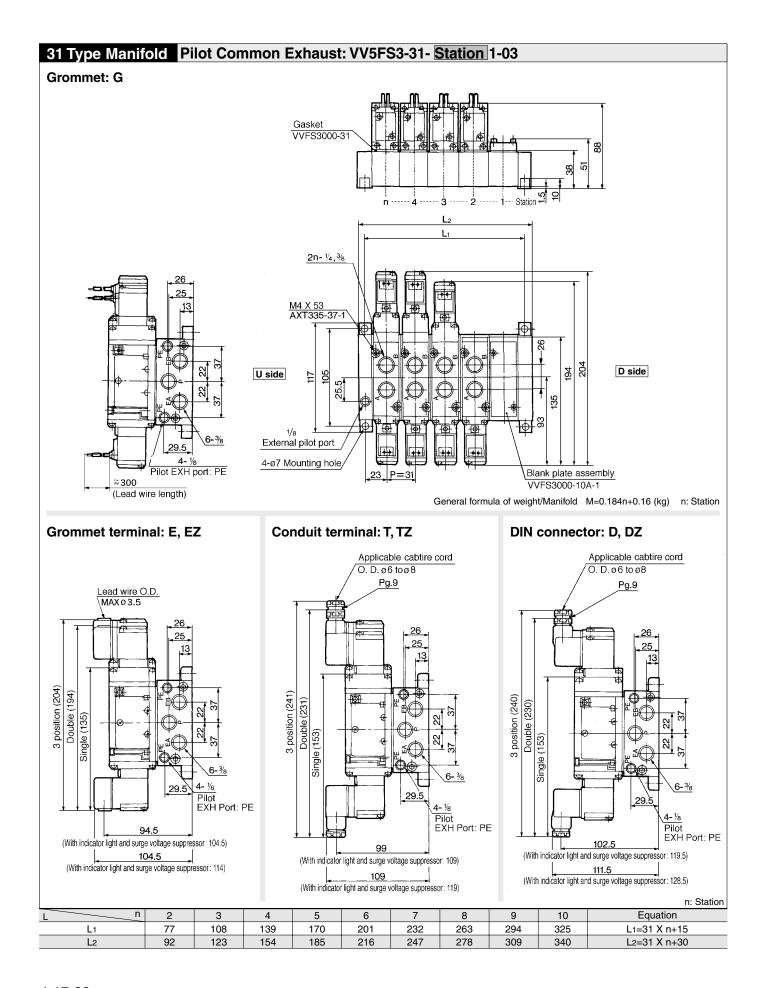
(Blank plate)

☐ VV5FS3-31-061-03-Q ······	
☐ VFS3130-1D-02-Q	w
☐ VFS3230-1D-02-Q	

VVFS3000-10A-1



3



5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in Series VFS2000

◆ VFS2000 series is compatible with the old models, VF2□00 and VF2□10 series.

Model

		Model		Б.	Flow rate characteristics							(2)				
Type of actuation		Plug-in Non		Port size	1-	$1 \rightarrow 4/2(P \rightarrow A/B)$ $4/2 \rightarrow 5/3(A/B \rightarrow R)$			5/3(A/B → R	1/R2)	Max. operating	Response time	Weight			
			Non plug-in	Rc	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	cycle (cpm)	time (ms)	(kg)			
5	Single	VFS2100	VFS2110	1/8	2.4	0.16	0.55	2.8	0.20	0.65	1200	15 or less	0.34			
position	Sirigie	WF32100	VF32110	1/4	2.5	0.18	0.58	2.8	0.21	0.65		15 01 1688 0	0.54			
	Double VECOM			VECOOO	uble VFS2200 VFS2	FS2200 VFS2210	1/8	2.4	0.16	0.55	2.8	0.20	0.65	1200	13 or less	0.42
7	Double	VF52200	VF32210	1/4	2.5	0.18	0.58	2.8	0.21	0.65	1200	13 Of less	0.42			
	Closed VFS2300	VFS2310	1/8	2.3	0.14	0.53	2.6	0.20	0.61	600	20 or less	0.43				
	centre	centre VF32300	00 VF32310	1/4	2.5	0.18	0.58	2.6	0.23	0.62	600	20 01 1633	0.43			
<u> </u>	Exhaust	NEC0410	1/8	2.4	0.15	0.54	2.7	0.25	0.63		00	0.40				
position	centre	entre VFS2400	VF52400 VF52	VFS2410	1/4	2.5	0.20	0.60	2.7	0.24	0.63	600	20 or less	0.43		
ĕ	Pressure	VE00500	S2500 VFS2510	1/8	2.5	0.11	0.55	2.7	0.20	0.62		00	0.40			
က	centre	centre VF52500		1/4	2.8	0.17	0.63	2.7	0.22	0.63	600	20 or less	0.43			
	Double	VECOCOO	VEC0610	1/8	1.2	-	ı	1.3	_	_		05 1	0.0			
	check VFS2600	VFS2600 VFS2610	1/4	1.2	_	_	1.3	_	_	600	25 or less	0.6				

Note 1) Based on JIS B 8419: 2010 (Once per 30 days) for the minimum operating frequency.

Note 2) Based on JIS B 8419-2010. (The value at supply pressure 0.5 MPa, ambient/fluid temperature (~ 20°C))
However, this excludes when in an adhered state. (Be aware that after long periods of holding time, there may be delays in the initial response time.)

Note 3) Values for VFS2□00-□FZ-01. Note 4) Factors of "Note 1)" and "Note 2)" are ones achieved in controlled clean air.

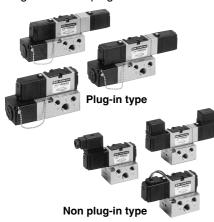
Compact yet provides a large flow capacity

1/4: C: 2.8 dm3/(s·bar)

Low power consumption: 1.8 W DC

Easy maintenance 2 types of sub-plates:

Plug-in and non plug-in



Symbol

Symbol					
2 position	3 position				
Single	Closed centre				
(A)4 2(B)	(A)4 2(B)				
5 1 3					
(R1)(P)(R2)	(R1)(P)(R2)				
Double	Exhaust centre				
(A)4 2(B) T) T T T T T T T T T T T T T T T T T T	(A)4 2(B) 5 1 3 (R1)(P)(P)(B)				
(··/(·/(·=/	Pressure centre				
	(A)4 2(B) 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1				
	Double check				
	(A)4 2(B) 5 1 3 (B1)(P)(R2)				

Standard Specifications

nuaru Specifications	<u> </u>			
Fluid			Air	
Maximum operating pressu	ıre	1.0 MPa		
Min aparating procesure	2 position		0.1 MPa	
wiii. Operating pressure	3 position		0.15 MPa	
Proof pressure			1.5 MPa	
Ambient and fluid tempera	ture		-10 to 60°C (1)	
Lubrication			Non-lube (2)	
Pilot valve manual override	•	Non-loc	king push type (Flush)	
Impact/Vibration resistance		150/50 m/s ^{2 (3)}		
Frales		Type G, E: Dustproof (Equivalent to IP50),		
Enclosure		Type F, T, D: Splashproof (Equivalent to IP54) (4) (6)		
Coil rated voltage		100, 200 VAC, 50/60 Hz; 24 VDC		
Allowable voltage fluctuati	on	-15 to +10% of rated voltage		
Coil insulation type		Class B	or equivalent (130°C) (5)	
Apparent power	Inrush	5.6 VA	/50 Hz, 5.0 VA /60 Hz	
(Power consumption) AC	Holding	3.4 VA (2.1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz		
Power consumption DC		1.8 W (2.04 W: Wit	th light/surge voltage suppressor)	
Electrical entry		Plug-in type	Conduit terminal	
Electrical entry		Non plug-in type	Grommet terminal, DIN terminal	
	Fluid Maximum operating pressure Min. operating pressure Proof pressure Ambient and fluid tempera Lubrication Pilot valve manual override Impact/Vibration resistance Enclosure Coil rated voltage Allowable voltage fluctuati Coil insulation type Apparent power (Power consumption) AC	Fluid Maximum operating pressure Min. operating pressure 2 position 3 position Proof pressure Ambient and fluid temperature Lubrication Pilot valve manual override Impact/Vibration resistance Enclosure Coil rated voltage Allowable voltage fluctuation Coil insulation type Apparent power (Power consumption) AC Inrush Holding Power consumption DC	Fluid Maximum operating pressure Min. operating pressure Proof pressure Ambient and fluid temperature Lubrication Pilot valve manual override Impact/Vibration resistance Enclosure Coil rated voltage Allowable voltage fluctuation Coil insulation type Apparent power (Power consumption) Plug-in type Maximum operature 2 position Non-loc Type G, E: Du Type G, E: Du Type F, T, D: Splate 100, 200 Allowable voltage fluctuation -15 to Class B of Holding 1.8 W (2.04 W: With Plug-in type	

Note 1) Use dry air at low temperatures. Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated. Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Note 4) Based on JIS C 0920. Note 5) Based on JIS C 4003.

Note 6) The F type enclosure described above shows that without the light/surge voltage suppressor. The F type enclosure with the light/surge voltage suppressor is equivalent to IP50.

Option Specifications

Option Specifications							
Pilot type External pilot Note)							
Manual override	Non-locking push type (Extended), Locking type (Tool required), Locking type (Lever)						
Coil rated voltage	110 to 120, 220, 240 VAC, 50/60 Hz						
Con ratea voltage	12, 100 VDC						
Porting specifications	Bottom ported						
Option	With light/surge voltage suppressor						

Note) Operating pressure: 0 to 1.0 MPa

Pilot pressure 2 position: 0.1 to 1.0 MPa 3 position: 0.15 to 1.0 MPa

Compact, lightweight type sub-plate

Compared with the standard type, this is the sub-plate having the reduced external dimensions and lighter weight. But, use caution that Cv factor or piping port position is different from the standards. For details, refer to page 938.

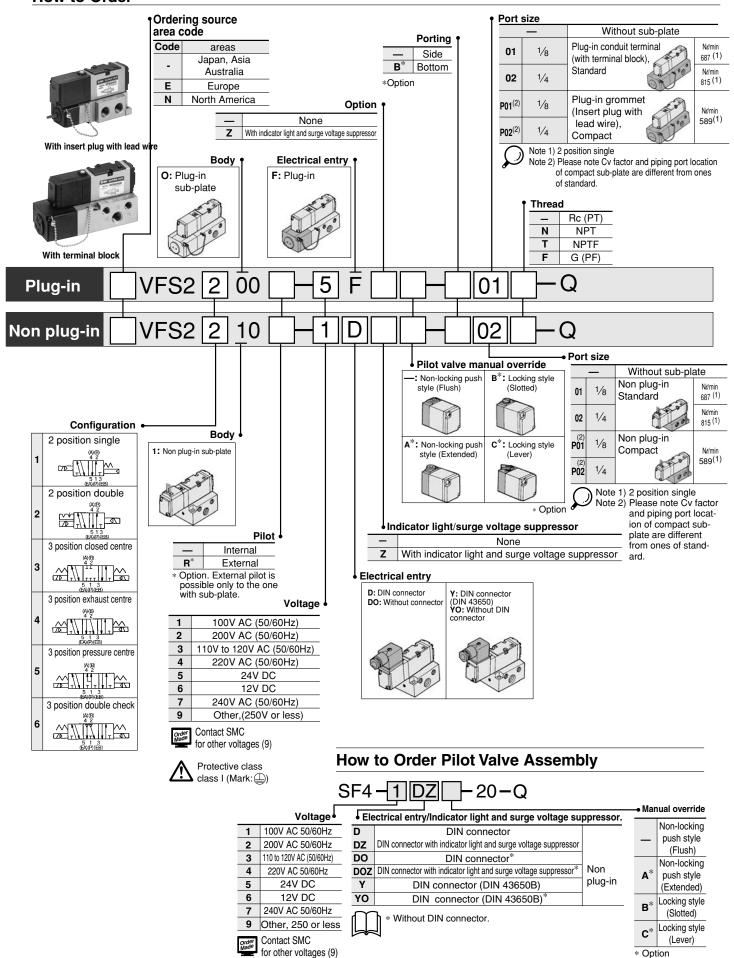
Sub-plate	L (mm)	Weight (kg)	Sonic conductance * C [dm³/(s·bar)]	
Standard type	31.0	0.2	2.2	
Compact type	25.5	0.13	2.8	

* 2 position single Rc 1/4

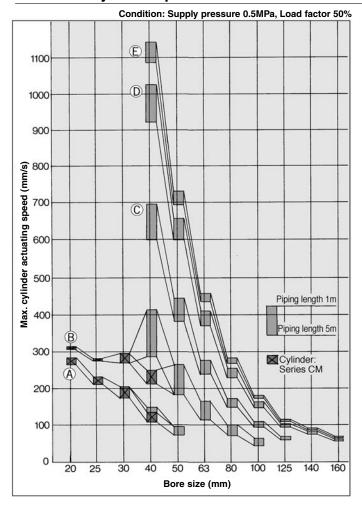


How to Order

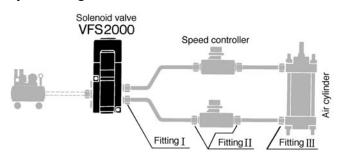




Maximum Cylinder Speed



System diagram



System components

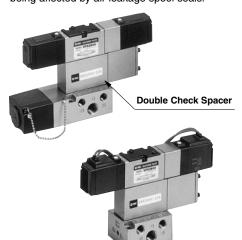
- , -	, and the contraction of the con							
System	Solenoid	Speed	Silencer	Fitting (Tube O.D. X connecting thread)				
System	valve	controller	Silericei	1	2	3		
Α	V=00000	AS2000-01 (S=5mm ²)	AN110-01 (S=35mm ²)	ø4 X 1/8	ø4 X 1/8	ø4 X ½ to ½		
В	VFS2000-01 1/8 (S=12.6mm ²)	AS3000-02 (S=12mm ²)	AN110-01 (S=35mm ²)	ø6 X 1/8	ø6 X 1/8	ø6 X ½ to ½		
С		AS3000-02 (S=12mm ²)	AN110-01 (S=35mm ²)	ø8 X 1/8	ø8 X 1/8	ø8 X ½ to ½		
D	VFS2000-02	AS4000-02 (S=24mm ²)	AN110-01 (S=35mm ²)	ø10 X ½	ø10 X ½	ø10 X 1⁄4 to 1⁄2		
Е	(S=15mm ²)	AS4000-02 (S=24mm ²)	AN110-01 (S=35mm ²)	ø12 X 1⁄4	ø12 X ½	ø12 X ½ to ½		

Note) The piping with a compact sub-plate of pipe connecting bore 1/8 and1/4 is equivalent to the system A, B, C.

Double Check Spacer Specifications

Holding cylinder mid-position for a long periods.

The concurrent use of double check spacer with built-in double check valve can stop cylinder or mid-position and hold it without being affected by air leakage spool seals.



Specifications

Double check	Plug-in			Non plu	ıg-in	
spacer	VVFS2000-22	VVFS2000-22A-2				
Applicable solenoid valve	VFS2400-□F			/FS241	G 0-□ E T D	
	Solenoid one	Р	,	EA	210 or less	
	side energized	'		EB	210 01 1033	
Leakage*		P A		EA	210 or less	
(cm ³ /min)	Solenoid both sides			EB		
(ANR)	de-energized			EA		
		В	3	EB		

*Supply pressure 0.5MPa

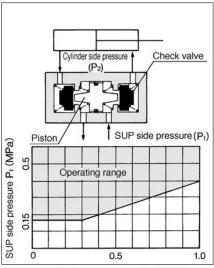
⚠ Precaution

•In the case of 3 position double check valve (VFS26□0), check the leakage from piping and fittings in between valve and cylinder by means of synthetic detergent solutions, and ensure that there is no such leakage found there. Also check the leakage from cylinder seal and piston seal.

If there is any leakage, sometimes the cylinder, when valve is de-energized, can move without stopping at mid-position.

 Be aware that if the exhaust side is restricted excessively, the intermediate stopping accuracy will decrease and will lead to improper intermediate stops.

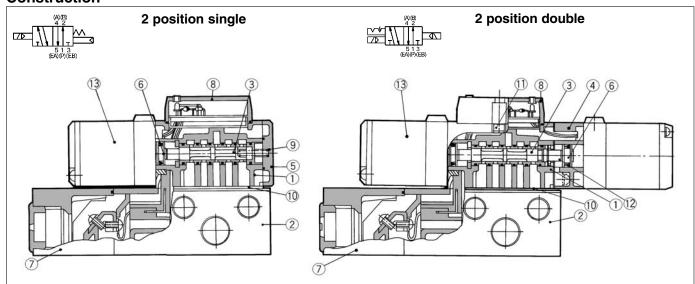
Check Valve Operation



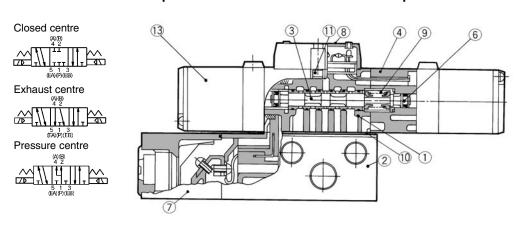
Cylinder side pressure P2 (MPa)

•The combination of VFS21°₁0, VFS22°₁0 and a double check spacer can be used as prevention of falling at the stroke end but cannot hold the intermediate position of the cylinder.

Construction



3 position closed centre/exhaust centre/pressure centre



Component Parts

No.	Description	Material	Note	
1	Body	Aluminium die-cast	Platinum silver	
2	Sub-plate	Aluminium die-cast	Platinum silver	
3	Spool/Sleeve	Stainless steel	_	
4	Adaptor plate	Aluminium die-cast	Platinum silver	
(5)	End plate	Resin	Black	
6	Piston	Resin	_	
7	Junction cover	Resin	<u> </u>	
8	Light cover	Resin	_	

Subplate Assembly (Standard)

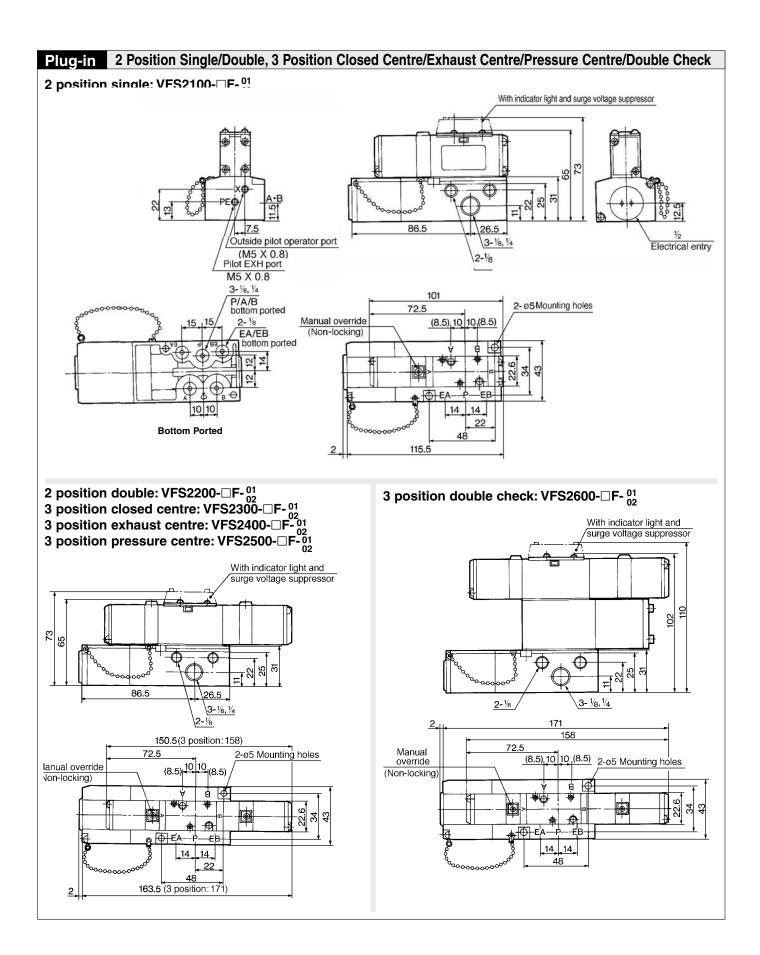
Plug-in	VFS2000-LP- ⁰¹ ₀₂
Non plug-in	VFS2000-LS- ⁰¹ ₀₂
_	

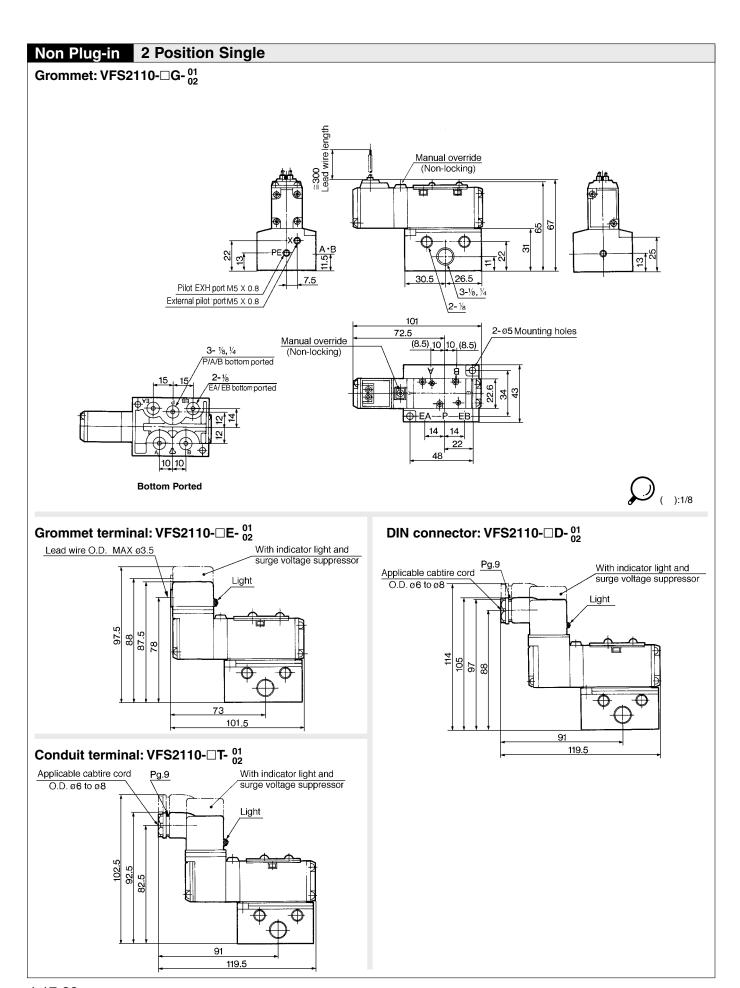
* Without mounting screw and gasket .

* Refer to p.1.17-52 for compact style.

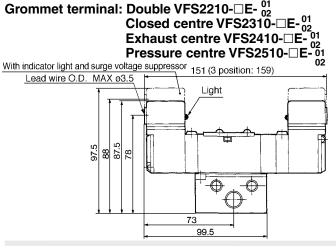
Replacement Parts

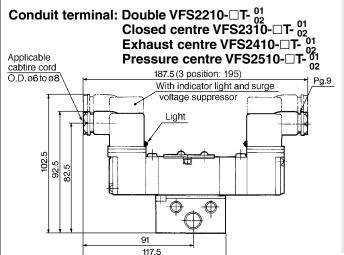
No.	Description	Material	Part No.		
			VFS21□□	VFS22□□	VFS23□□, 24□□, 25
9	Return spring	Stainless steel	NVF2000-48	_	AXT624-19-1
10	Gasket	NBR	AXT624-20-2	AXT624-20-2	AXT624-20-2
11)	Hexagonal soket head cap screw	Steel	AXT624-26	AXT624-26	AXT624-26
12	Detent assembly	_	_	AXT624-11A	_
(13)	Pilot valve assemby	_	Refer to "How to order/Pilot valve assembly" on p.1.17-34.		



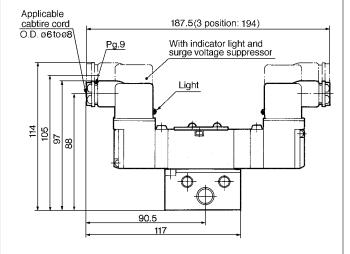


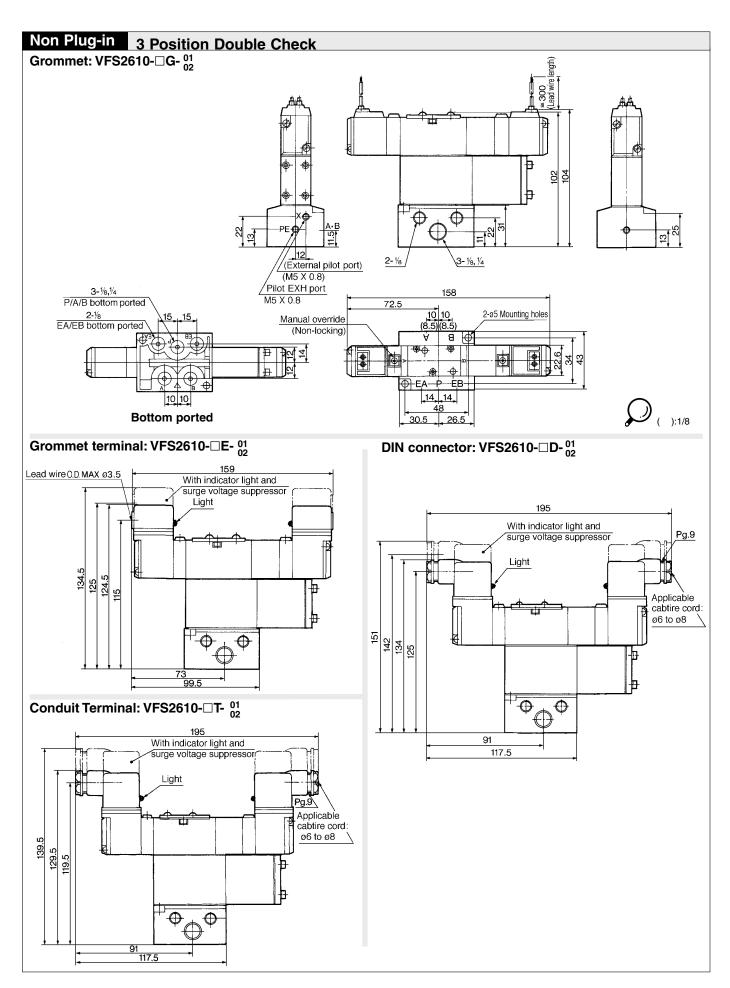
Non Plug-in 2 Position Double, 3 Position Closed Centre/Exhaust Centre/Pressure centre Grommet: 2 position double VFS2210- \square G- $\stackrel{01}{\bigcirc 02}$ 3 position closed centre VFS2310- \square G- $\stackrel{01}{\bigcirc 02}$ 3 position exhaust centre VFS2410- \square G- $\stackrel{01}{\bigcirc 02}$ 3 position pressure centre VFS2510- \square G- $\stackrel{01}{\bigcirc 02}$ 67 83 26.5 \3- 1/8, 1/4 Pilot EXH port M5 X 0.8 (External pilot port M5 X 0.8) 2-1/8 3-1/8,1/4 150.5 (3 position: 158) 2-ø5 Mounting holes P/A/B bottom ported 72.5 (8.5) 10 (8.5) 2-1/8 Manual override EA/EB bottom ported (Non-locking) ้ย่∣∉ Φ -P--FB 14 14 10 10 _ 22 **Bottom Ported**

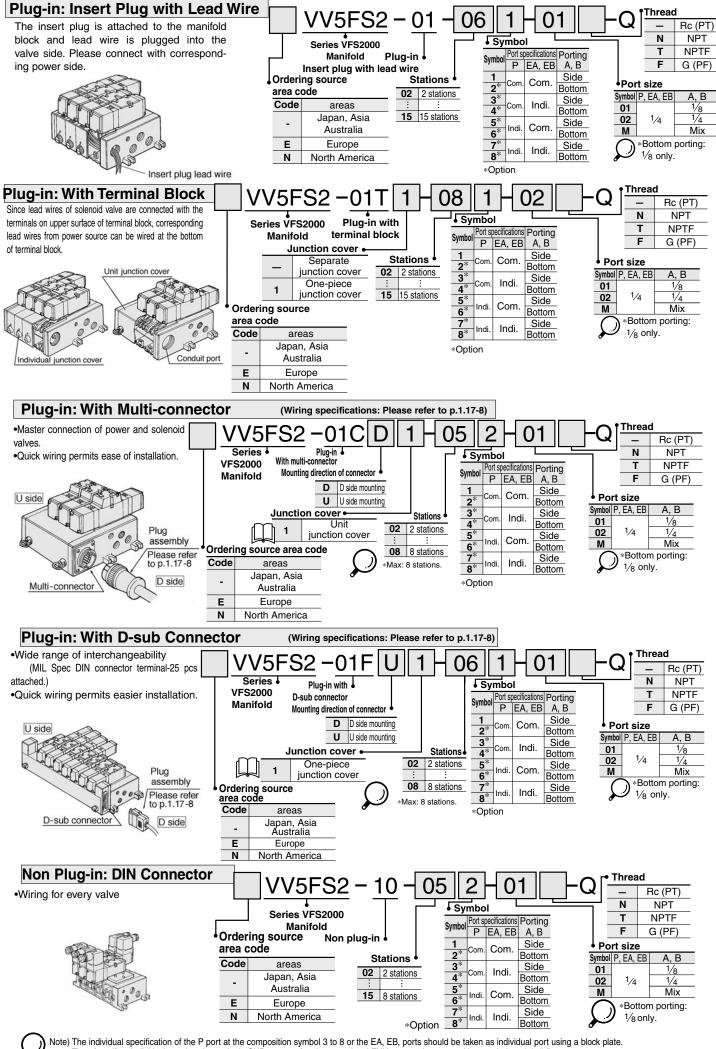




DIN connector: Double VFS2210- \square D- $^{01}_{02}$ Closed centre VFS2310- \square D- $^{01}_{02}$ Exhaust centre VFS2410- \square D- $^{01}_{02}$ Pressure centre VFS2510- \square D- $^{01}_{02}$







Manifold Specifications

Base Style	Wiring	Porting	Port s	ize	No. of	Applicable calencid valve
base Style	vviring	A, B port	P, EA, EB	A, B	Stations	Applicable solenoid valve
Plug-in VV5FS2-01 □	 Insert plug with lead wire With terminal block With multi connector With D-sub connector 	Side	1/4	16 14	2 to 15	VFS2□00-□F
Non plug-in VV5FS2-10	•Grommet •Grommet terminal •Conduit terminal •DIN connector	Bottom	¹ /4	78,74	2 10 15	VFS2□10-□G VFS2□10-□E VFS2□10-□T VFS2□10-□D



*With multi connector, or with D-sub connector: 8 stations max.

Manifold Stations and Effective Area (mm²) (Cv factor)

			/ (/	
Porting/No. of stations	First station	Fifth station	Tenth station	Fifteenth station
P→A or B	12.4 (677)	12.4 (677)	12.3 (667)	12.2 (667)
A→EA, B→EB	14.6 (795)	14.6 (795)	14.6 (795)	14.5 (795)

$\overline{\mathbb{Q}}^*$

*2 position single. Port size: 1/4

How to Order Manifold

Please indicate manifold base style, corresponding valve, and option parts.

- <<Example>>
- Non plug-in 6 stations
 (Manifold base mounted style)
 VV5FS2-10-061-01

 (2 position single) VFS2100-5

 (3 position exhaust center) VFS2410-5D

 (Individual EXH spacer) VVFS2000-R-01-2

Manifold/Option Parts Assembly

Individual SUP spacer

An individual SUP spacer set on manifold block can form SUP port for every valve.

	Body	Plug-in	Non plug-in
₽.	1/8	VVFS2000-P-01-1	VVFS2000-P-01-2
Part	1/4	VVFS2000-P-02-1	VVFS2000-P-02-2





Individual EXH spacer

An individual EXH spacer set on manifold block can form EXH port for every valve.

ı	Body	Plug-in	Non plug-in
9	1/8	VVFS2000-R-01-1	VVFS2000-R-01-2
Part	1/4	VVFS2000-R-02-1	VVFS2000-R-02-2





SUP block disk

When supplying manifold with more than two different pressures, high and low, insert a block plate in between stations subjected to different pressures.

Body	Plug-in	Non plug-in
Part No.	AXT625-12A	

EXH block disk

When valve exhaust affects the other stations on the circuit or when the reverse pressure valve is used to standard manifold valve, insert EXH block plate in between stations to separate valve exhaust.

Body	Plug-in	Non plug-in
Part No.	AXT62	25-12A



Interface speed control

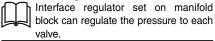
Needle valve set on the manifold block can control cylinder speed by throttling exhaust.

Body	Plug-in	Non plug-in
Part No.	VVFS2000-20A-1	VVFS2000-20A-2

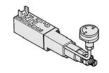




Interface regulator



Body	Plug-in	Non plug-in
P port regulation	ARBF2000-00-P-1	ARBF2000-00-P-2





Air shuttoff valve spacer

When stopping supply air and releasing residual pressure after completion of work, actuators may move from original position. Air shuttoff valve spacer makes it possible to stop actuators in original position for extended periods.

Body	Plug-in	Non plug-in
Part No.	VVFS2000-21A-1	VVFS2000-21A-2



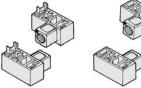


*Incompatible to subplate standard.

Air release valve spacer

The concurrent use of air release valve spacer with VFS21 \square 0 can release air.

Body	Plug-in	Non plug-in
Part No.	VVFS2000-24A-1R	VVFS2000-24A-2R
Not	e) L: U side mount	R: D side mount



Double check spacer

The concurrent use of double check spacer with built-in double check valve can stop the cylinder at mid-position and hold for a long time without being affected by the air leakage across spool seals.

Body	Plug-in	Non plug-in
Part No.	VVFS2000-22A-1	VVFS2000-22A-2





Blank plate

When disassembling valve for maintenance purposes or when spare manifold stations are requied, install a blank plate on the manifold block.

Body	Plug-in	Non plug-in
Part No.	VVFS20	000-10A

Accessory

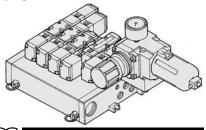
One pair of gasket and mounting thread is attached to every option parts assembly.

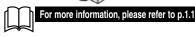
Manifold Options

With control unit

Plug-in/Non plug-in

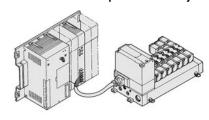
- Filter, regulation valve, pressure switch and air release valve are all combined to form one unit.
- •Piping work eliminated.



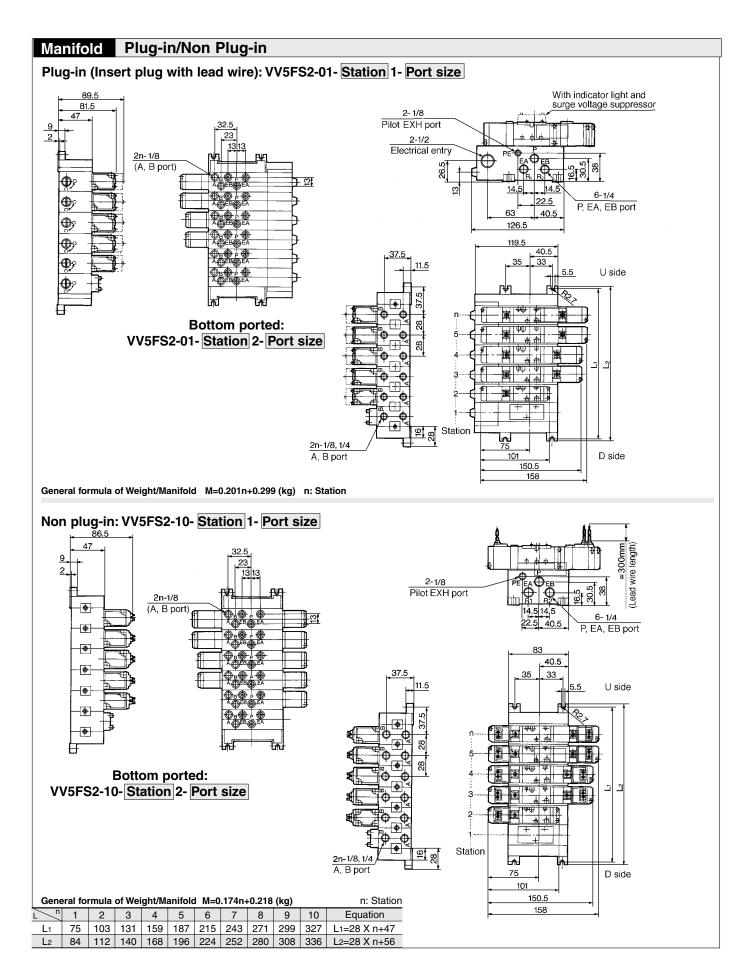


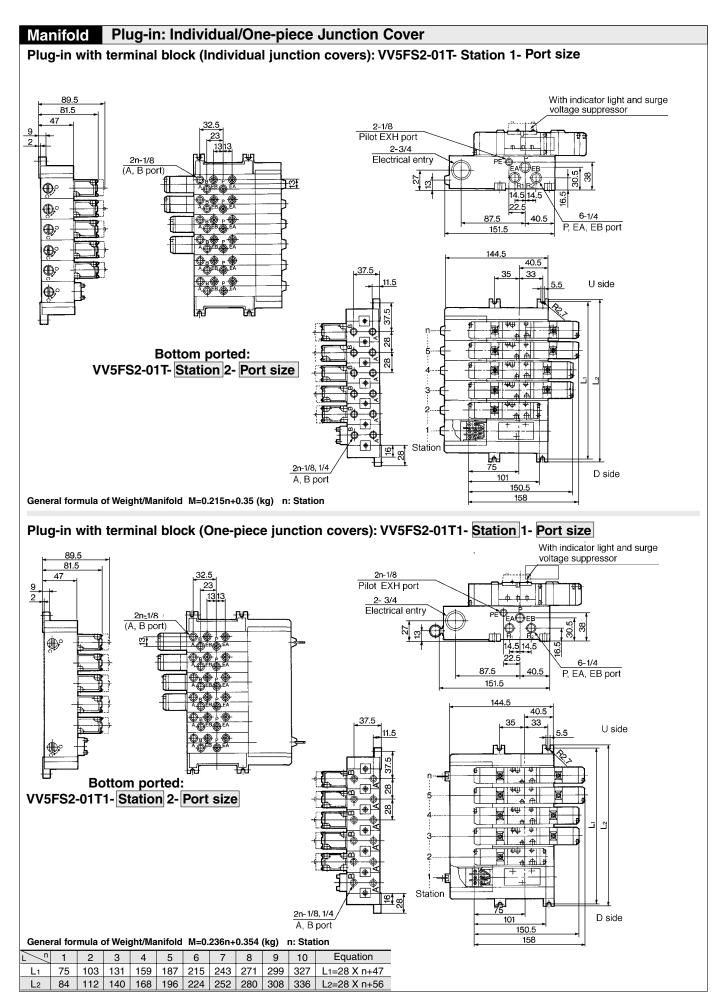
With serial interface unit Plug-in

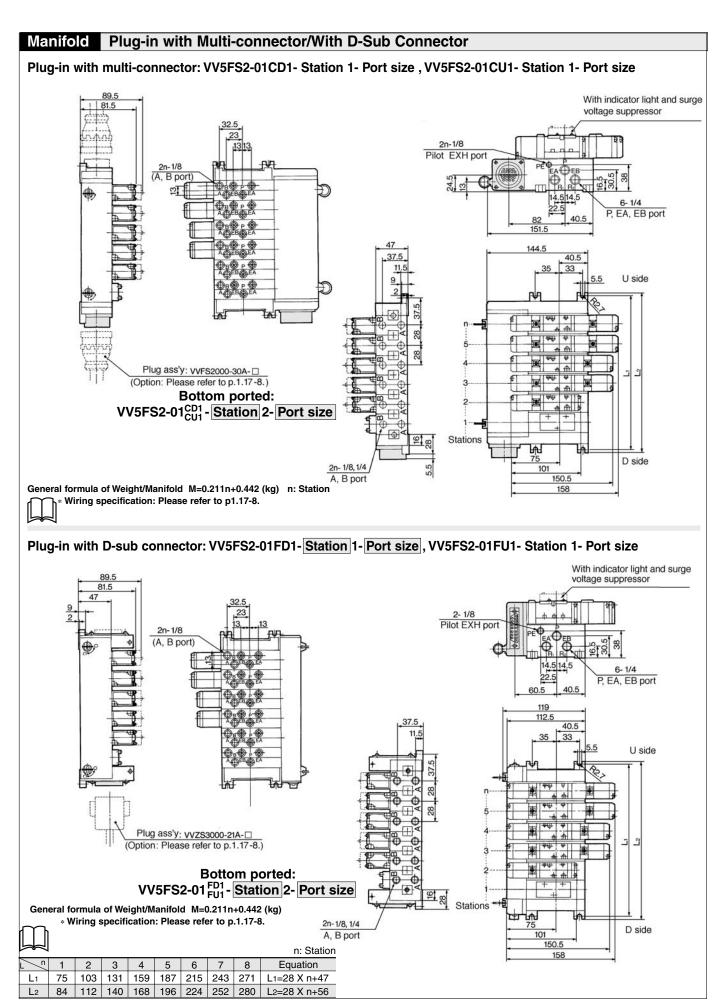
- Solenoid valve wiring process reduced considerably.
- Disperse installation possible.
 Manifold solenoid valve: 8 stations max, 32 positions (512 solenoids).
- •Maintenance and inspection are easy.

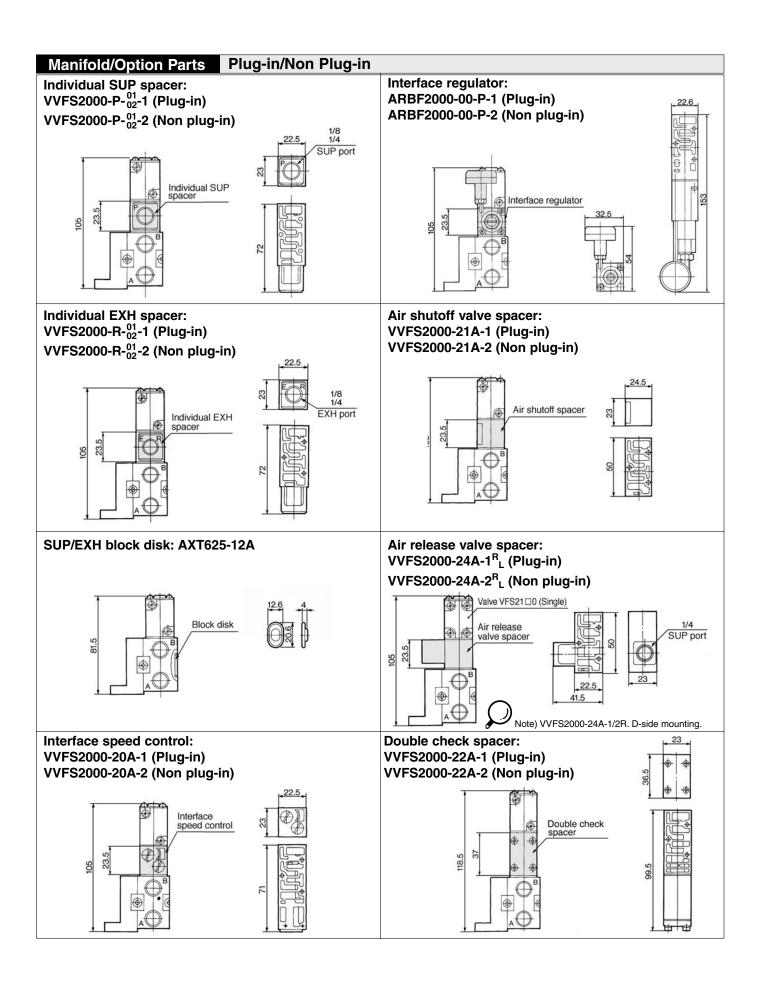












Manifold with Control Unit

¡Control units (Filter, Regulator, Pressure switch, Air release valve) are all standardized to the one unit, and can be mounted on the manifold base without any attachments.

¡Piping processes are eliminated



Non plug-in

Precautions

When using an air filter with auto drain or manual drain, mount the filter vertically.

Manifold specifications

Manifold style	Plug-i	n: VV5FS2-01□	Non plug-in: VV5FS2-10	
	Insert p	lug with lead wire	Grommet	
Wiring	With	terminal block	Grommet terminal	
wiiiig	With	multi-connector	Conduit terminal	
	With D-sub connector		DIN connector	
Amplicable value	VFS2□00-□F		VFS2□10-□G, VFS2□10-□E	
Applicable valve			VFS2□10-□T, VFS2□10-□D	
		Common S	UP, Common EXH	
Porting specifications	A, B port Side: 1/8, 1/4		Bottom: 1/8 (Option)	
	P, EA, EB port	Bottom: 1/8 (Option)		
No. of stations	2 to 15*			

*With multi-connector, or D-sub connector: 8 stations max

Control Unit/Specifications

Air filter (with auto drain/with manual drain)					
Filtration	5μm				
Regulator					
Set Press	0.05 to 0.85MPa				
(Secondary)	0.05 to 0.65MFa				
Pressure switch (1)				
Set press. range: OFF	0.1 to 0.6MPa				
Differential	0.08MPa or less				
Contact	1a				
Light	LED (Red)				
Max. switch capacity	2V AC, 2W DC				
Max.	041/40 DO				
operating current	24V AC, DC. or less: 50mA				
Air release valve (Single only)					
Operating press.	0.1 to 1.0MPa				
range	0.1 to 1.0WFa				

Control unit/Options

Outri of arms options					
Air release	<plug-in type=""> VVFS2000-24A-1R (D side mounting) VVFS2000-24A-1L (U side mounting)</plug-in>				
spacer	<non plug-in="" type=""> VVFS2000-24A-2R (D side mounting) VVFS2000-24A-2L (U side mounting)</non>				
Pressure switch (3)	IS1000P-2-1				
Disabisas	With control unit/Filter reg	gulator	MP2-2		
Blanking plate	Pressure switch		MP3-2		
piate	Release valve		AXT625-18A		
Filter element	AF30P-060S				
Regulator	Manually operated INA-13-7940				
with filter	Auto-drain type	IN	A-13-806G		

Note 1) Voltage: 24 VDC to 100 VAC Inner voltage drop: 4 V

Note 2) Refer to manifold option parts on page 1.17-42.

Note 3) The non plug-in type cannot be mounted afterwards.

(2 position double) VFS2200-5FZ-Q ····· 2

VV5FS2-10-071-01-M-Q···· 1

VFS2110-5D-Q······ 5

*2 stations are needed to mount control unit.

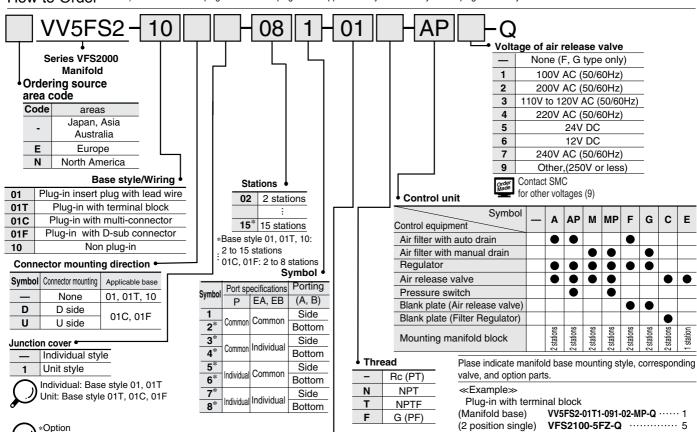
*2 stations are needed to mount control unit.

Non plug-in

(Manifold base)

(2 position single)

How to Order Note) The manifold with plug-in attachment plug lead is applied to only individual style. Non plug-in has no junction cover.



Protective class class I (Mark: (4))

The individual specification of the P port in the composition

individual port using a block plate. Therefore, if an individual

port is taken using a single SUP spacer of option or a single

symbol marks 3 to 8 or EA, EB ports should be taken as

EXH spacer, the composition symbol mark is "1".

01

02

М

Port size

Symbol P, EA, EB

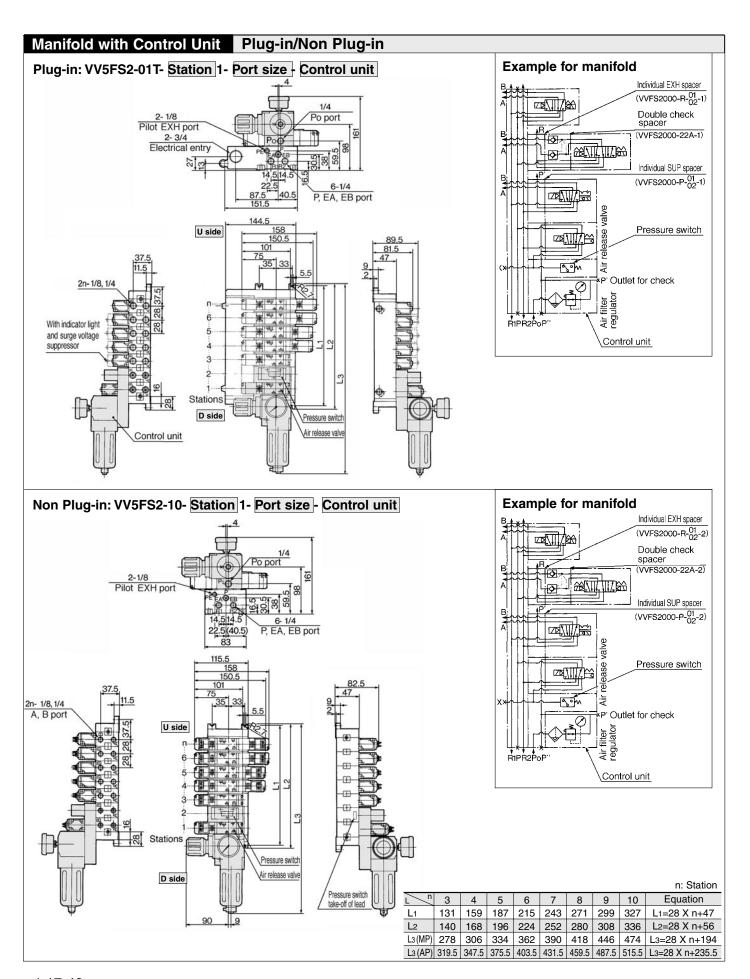
1/4

A, B

1/8

1/4

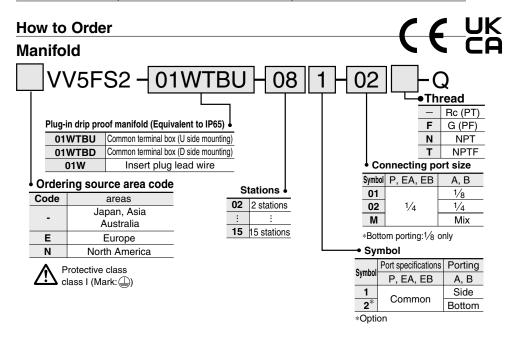
Mix

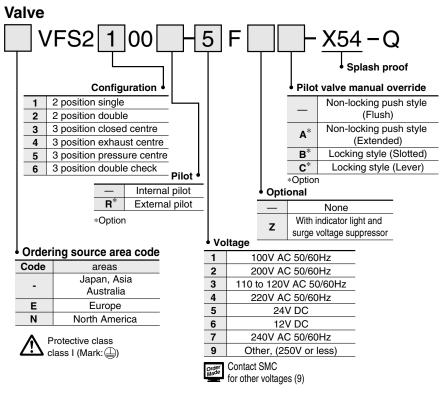


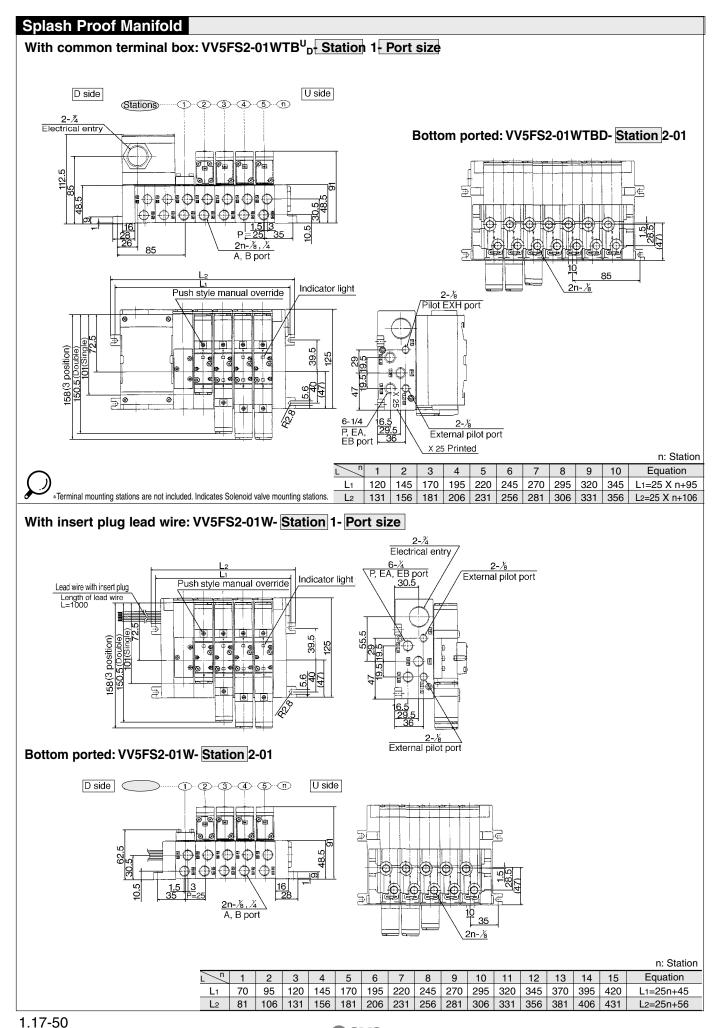
Splash Proof Manifold (Equivalent to IP65)

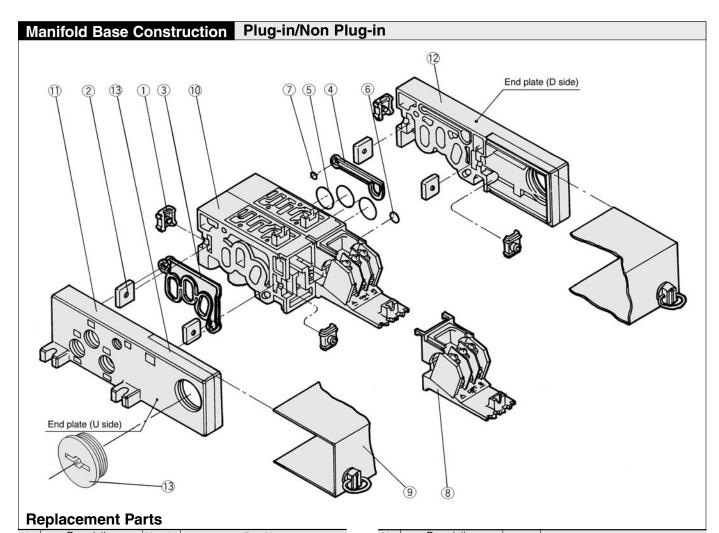
Manifold Specifications

Model	V	/5FS2-01WTB¦	VV5FS2-01W	
Wiring		mmon terminal box	Insert plug with lead wire	
Applicable solenoid valve	VFS2□00-□F-X54			
	Common SUP, Common EXH			
Porting	A, B port	Side:1/8 1/4 Bo	ttom:1/8 (Option)	
	P, EA, EB port	Side: 1/4		
Stations		2 to 10	2 to 15	









No.	Description	Material	Part No.		
1	Metal joint A	Steel plate		AXT625-4-1	
2	Metal joint B	Steel plate		AXT625-5	
3	Gasket A	NBR		AXT625-17	
4	Gasket B	NBR		AXT625-16	
(5)	O ring	NBR		18 X 15 X 1.5	
6	O ring	NBR		10.5 X 7.5 X 1.5	
7	O ring	NBR		8 X 5 X 1.5	
	Adapter plate	Resin	01	AXT625-6	
	Adapter plate assembly		01T	AXT625-28-1A	
(8)	Adapter plate assembly		01T1	(Terminal section with adapter plate)	
0			01C	AXT625-28-1	
	Adapter plate	Resin	01F	VVF2000-26-6	

01SU AXT625-6

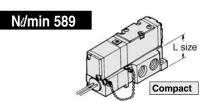
NO.	Description	Materiai	Part No.		
			01	AXT625-7A	
			01T	AXT625-28-3A	
9	Junction cover		01T1	AXT625-28-7A- stations	
(3)	assembly	_	01C	AX 1025-26-7 A-[Stations]	
			01F	VVF2000-26-5A-stations	
			01SU	AZ738-10A-stations	
	Rubber plug	NDD	01	AXT333-12	
11)	hubbei piug	NBR	01T 01SU	AXT625-22	
	Plug	_	01W	EXP22S	

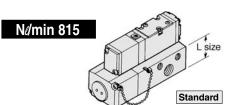
¡For increasing the manifold bases, please order the manifold block assembly number of the principal part assembly ⑩ . For plug-in: The manifold base with terminal stand (integrated with a junction cover) is required with the ⑨ junction cover assembly.

Replacement Parts sub assembly

l U	epiaceilleilt Parts st	in assembly	Note) Manifold Base/Construction: Plug-in with temminal block.			
No.	Description	Ass'y part No.	Components parts	Applicable manifold base		
		AXT625-01A- $\frac{1}{2}^{(1)}$	Manifold block ®, Metal joint ①, ②. O ring ⑤, ⑥, ⑦ Junction cover, Adapter plate, Pin housing, Guide, Insert plug lead wire	Plug-in Insert plug with lead wire		
10	Manifold block assembly	AXT625-20A- $\frac{1}{2}^{(1)}$	Manifold block ®, Metal joint ①, ②. O ring ⑤, ⑥, ⑦ Terminal ⑧. Junction cover ⑨, Adaptor plate, Pin housing, Guide	Plug-in with terminal block		
		AXT625-10A- ¹ / ₂ (1)	Manifold block ①, Metal joint ①, ②, O ring ⑤, ⑥, ⑦	Non plug-in		
	① End plate (U side) assembly	AXT625-2A	End plate (U) ①, Metal joint ①, ②, Gasket A ③, Guard ③	Plug-in Insert plug with lead wire		
11)		AXT625-2A-20	End plate (U) ①, Metal joint ①, ②, Gasket A ③, Guard ③	Plug-in with terminal block		
		AXT625-2A-10	End plate (U) ①, Metal joint ①, ②, Gasket A ③, Guard ③	Non plug-in		
		AXT625-3A	End plate (U) ②, Metal joint ①, ②, Gasket B ④, Guard ③ Steel ball	Plug-in Insert plug with lead wire		
12 End plate (D side) assembly	AXT625-3A-20	End plate (U) ②, Metal joint ①, ②, Gasket B ④, Guard ③ Steel ball	Plug-in with terminal block			
		AXT625-3A-10	End plate (U) ①, Metal joint ①, ②, Gasket B ④, Guard ③ Steel ball	Non plug-in		

Light Compact Style Sub-plate/N/min: 589

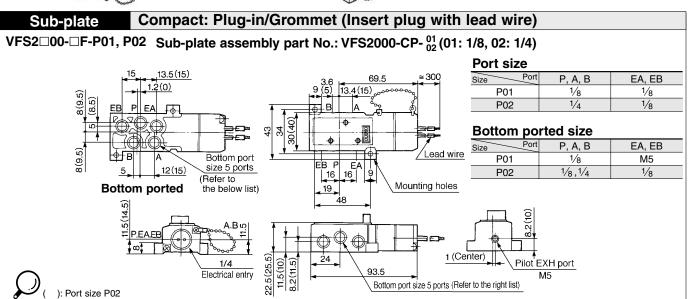


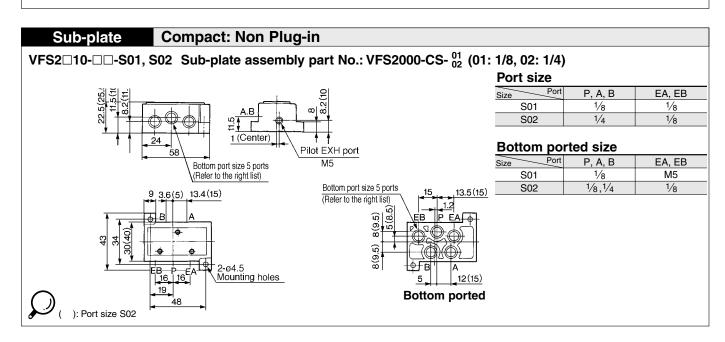


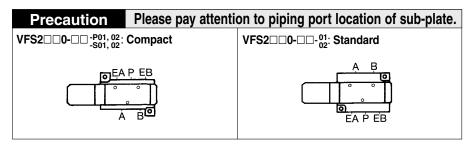
Sub-plate

Style	L (mm)	Weight (kg)	Ne/min Effective area (1)
Compact	25.5	0.13	10.8 (589)
Standard	31	0.2	15 (815)

Note 1) 2 position single. 1/4







Wiring

Compact: Plug-in/Grommet (Insert plug with lead wire)

•The insert plug is attached to the manifold block and lead wire is plugged in with valve side as shown in the following list. Please connect with corresponding power side.

Sol.	A s	ide	B side		
Lead wire colour	Red	Black	Brown	White	

[•]No polarity.

5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in

Series VFS3000

Model

Model					Flow rate ch	aracteristics			Max.	(2)			
Ty	Type of			Port	1 → 4/2 (P → A/B)			4/2→5/3 (A/B→R1/R2)			operating	Response	Weight
ac	tuation	Plug-in	Non plug-in	size Rc	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	cycle (cpm)	time (ms)	(kğ)
E	Single	VFS3100	VFS3110	1/4	6.0	0.15	1.4	5.8	0.12	1.3	1200	20 or less	0.31
position	Sirigle	VF33100	VF33110	3/8	7.3	0.23	1.8	6.8	0.12	1.6	1200	20 01 1688	0.31
ő	Double	VFS3200	VFS3210	1/4	6.0	0.15	1.4	5.8	0.12	1.3	1500	15 or less	0.41
2		VF33210	3/8	7.3	0.23	1.8	6.8	0.12	1.6	1300	13 01 1633	0.41	
	Closed	VFS3300	VFS3310	1/4	5.8	0.21	1.4	5.4	0.14	1.2	600	40 or less	0.43
	centre	e VF33300	VF53310	3/8	6.8	0.22	1.7	6.3	0.12	1.5	000	40 01 1633	0.43
5	Exhaust	VFS3400	VFS3410	1/4	6.1	0.23	1.4	5.0	0.14	1.2	600	40 or less	0.43
position	centre	VF33400	VF53410	3/8	7.4	0.20	1.8	5.6	0.18	1.3	000	40 01 1633	0.43
ő	Pressure	VFS3500	VFS3510	1/4	6.0	0.22	1.5	5.8	0.16	1.3	600	40 or less	0.43
က	m centre VI 33300 VI 33	VI 55510	3/8	7.2	0.19	1.8	7.1	0.18	1.8	600	40 01 1688	0.43	
	Double	VFS3600	VFS3610	1/4	4.0		_	3.5	_	_	600	50 or less	0.01
	check	VF33000	VF33010	3/8	4.0	_	_	3.7	_	_	600	50 or less	0.91

Note 1) Based on JIS B 8419: 2010 (once per 30 days) for the minimum operating frequency.

Note 2) Based on JIS B 8419-2010. (The value at supply pressure 0.5 MPa, ambient/fluid temperature (≈ 20°C))

However, this excludes when in an adhered state. (Be aware that after long periods of holding time, there may be delays in the initial response time.)

Note 3) The figures in the above list are for without sub-plate. In the case of with plug-in sub-plate and with non plug-in sub-plate, add 0.30 kg and 0.27 kg respectively.

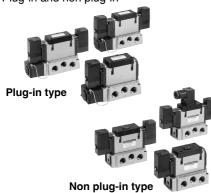
Note 4) "Note 1)" and "Note 2)" are with controlled clean air.

Compact yet provides a large flow capacity 3/8: C: 5.8 dm³/(s·bar)

Low power consumption: 1.8 W DC Easy maintenance

2 types of sub-plates:

Plug-in and non plug-in



Symbol

- 7	
2 position	3 position
Single	Closed centre
(A)4 2(B)	(A)4 2(B)
5 1 3 (R1)(P)(R2)	5 1 3 (R1)(P)(R2)
Double	Exhaust centre
(A)4 2(B)	(A)4 2(B)
5 i 3 (R1)(P)(R2)	5 1 3 (R1)(P)(R2)
	Pressure centre
	(A)4 2(B)
	5 1 3 (R1)(P)(R2)
	Double check
	(A)4 2(B)
	5 1 3 (R1)(P)(R2)

Standard Specifications

	Fluid			Air	
ဖွ	Maximum operating pressure		1.0 MPa		
į.	Minimum operating pressu	ıre		0.1 MPa	
cat	Proof pressure			1.5 MPa	
Valve specifications	Ambient and fluid tempera	ture		-10 to 60°C (1)	
ğ	Lubrication			Non-lube (2)	
S O	Pilot valve manual override		Non-	locking push type (Flush)	
<u>×</u>	Impact/Vibration resistance		150/50 m/s ^{2 (3)}		
>			Type E: Dustproof (Equivalent to IP50), Type F: Dripproof		
	Enclosure		(Equivalent to IP52), Type D: Splashproof (Equivalent to IP54) (4) (6)		
ns	Coil rated voltage		100, 200 VAC, 50/60 Hz; 24 VDC		
읉	Allowable voltage fluctuati	on	-15 to +10% of rated voltage		
i <u>ë</u>	Coil insulation type		Class B or equivalent (130°C) (5)		
9	Apparent power	Inrush	5.6	VA/50 Hz, 5.0 VA/60 Hz	
S >	(Power consumption) AC Holding		3.4 VA (2.1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz		
Electricity specifications	Power consumption DC		1.8 W (2.04 W:	With light/surge voltage suppressor)	
ct	Electrical entry		Plug-in type	Conduit terminal	
ı≝	Electrical entry		Non plug-in type	DIN terminal, Grommet terminal	

Note 1) Use dry air at low temperatures.

Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated.

Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Note 4) Based on JIS C 0920.

Note 5) Based on JIS C 4003.

Note 6) The F and D type enclosures described above show those without the light/surge voltage suppressor. The F and D type enclosures with the light/surge voltage suppressor are equivalent to IP50.

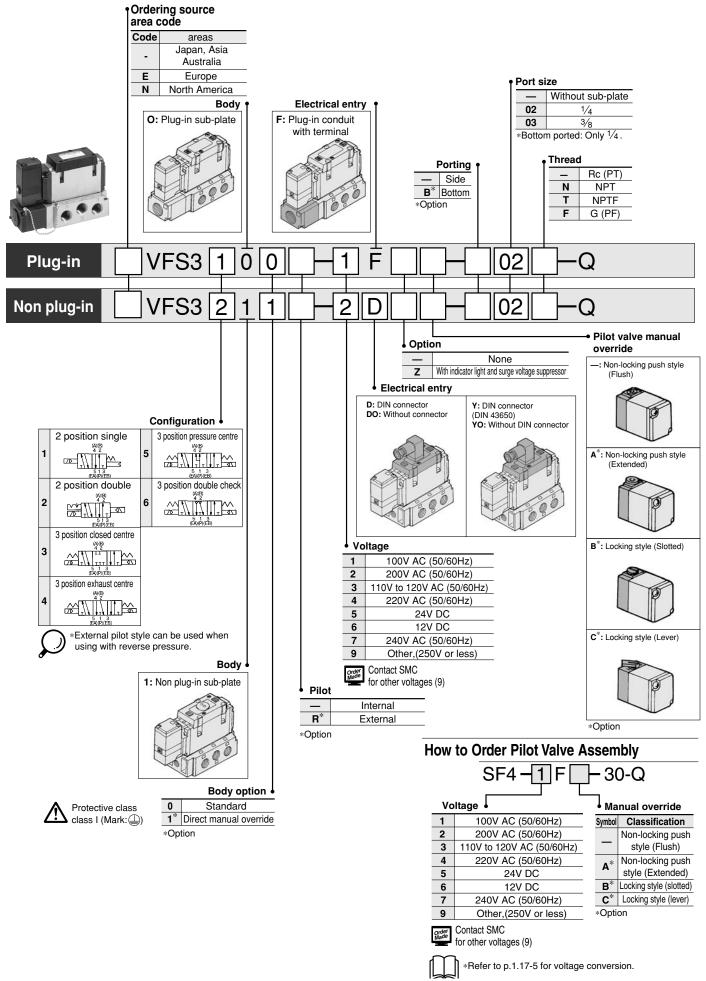
Option

Pilot type		External pilot Note)		
Manual Main valve Pilot valve		Direct manual override type		
		Non-locking push type (Extended), Locking type (Tool required), Locking type (Lever)		
Cail maked		110 to 120, 220, 240 VAC (50/60 Hz)		
Coil rated voltage		12, 100 VDC		
Porting specifications		Bottom ported		
Option		With light/surge voltage suppressor		

Note) Operating pressure: 0 to 1.0 MPa Pilot pressure: 0.1 to 1.0 MPa

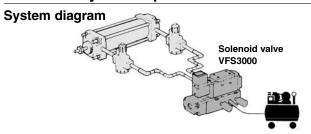




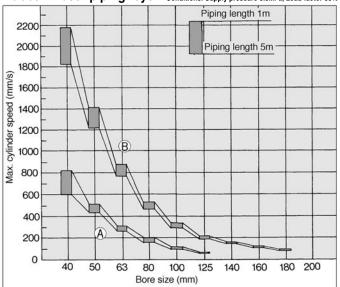




Maximum Cylinder Speed



Rubber hose piping sys- conditions: Supply pressure 0.5MPa, Load factor 50%



System	Solenoid valve	Speed controller	Silencer	Fitting (Hose I. D. X Fitting I. D. X Port Size)
Α	VFS3000-02 $\frac{1}{4}$ (S=32.4mm ²)	AS4000-02 (S=24mm ²)	AN200-02 (S=35mm ²)	ø6.3 X ø4.8 X ¹ / ₄
В	VFS3000-03 3/ ₈ (S=36mm ²)	AS420-03 (S=73mm ²)	AN300-03 (S=60mm ²)	ø9.5 X ø8 X 3/ ₈

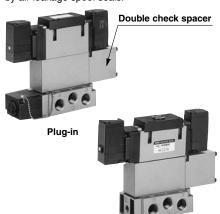
S. G. P. piping system Conditions: Supply pressure 0.5MPa, Load factor 50% 2800 Piping length 1m 2600 Piping length 5m 2400 2200 2000 1800 (s/mm) 1600 peeds (1400 cylinder 1200 Max. 1000 800 600 400 200 0 140 160 50 63 100 Bore size (mm)

Sys	tem	Solenoid valve	Speed controller	Silencer	Fitting
_		VFS3000-02 ¹ / ₄ (S=32.4mm ²)	AS4000-02 (S=24mm ²)	AN200-02 (S=35mm ²)	Elbow 90° 5 pcs.
)	VFS3000-03 3/ ₈ (S=36mm ²)	AS420-03 (S=73mm ²)	AN300-03 (S=60mm ²)	Elbow 90° 5 pcs.

Double Check Spacer/Specification

Holding cylinder mid-position for long periods.

The concurrent use of double check spacer with built-in double check valve can stop cylinder or mid-position and hold it without being affected by air leakage spool seals.



Non plug-in

Specifications

Double	Plug-in		Non plug-in	
check spacer	VVFS3000-22	VVFS3000-22A-1		S3000-22A-2
Applicable solenoid valve	VFS3400-	∃F	l .	S3410-□D S3410-□E
	Solenoid one side energized	Р	EA EB	230 or less
Leakage [*] (cm ³ /min)	Solenoid both	Р	EA EB	230 or less
	side de-energized	Α	EΑ	0
	uo-energizeu	В	EB	U

*Supply pressure: 0.5MPa

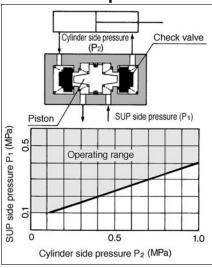
⚠ Precaution

•In the case of 3 position double check valve (VFS36□0), check the leakage from piping and fittings in between valve and cylinder by means of synthetic detergent solutions, and ensure that there is no such leakage found there. Also check the leakage from cylinder seal and piston seal.

If there is any leakage, sometimes the cylinder, when valve is de-energized, can move without stopping at mid-position

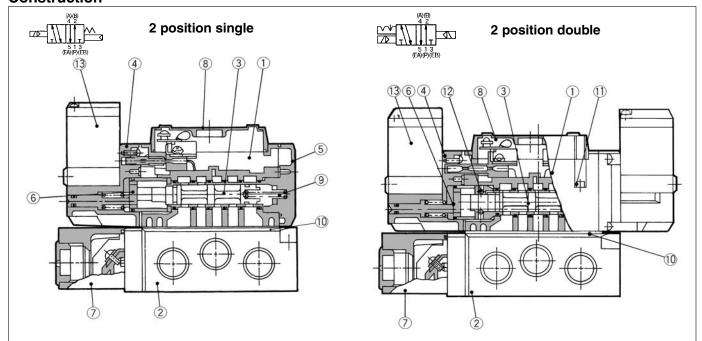
 Be aware that if the exhaust side is restricted excessively, the intermediate stopping accuracy will decrease and will lead to improper intermediate stops.

Check Valve Operation

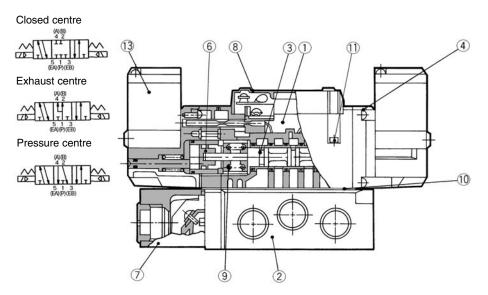


•The combination of VFS31 $^{0}_{1}$ 0, VFS32 $^{0}_{1}$ 0 and a double check spacer can be used as prevention of falling at the stroke end but cannot hold the intermediate position of the cylinder.

Construction



3 position closed centre/exhaust centre/pressure centre



Component Parts

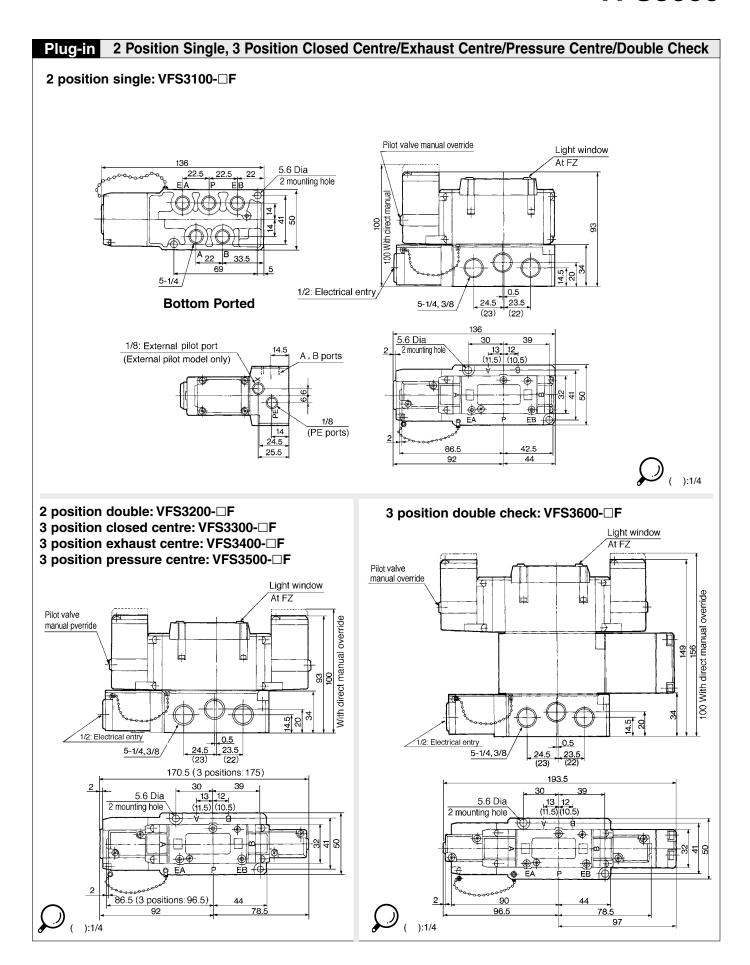
_ U						
No.	Description	Material	Note			
1	Body	Aluminium die-cast	Platinum silver			
2	Sub plate	Aluminium die-cast	Platinum silver			
3	Spool/Sleeve	Stainless steel	_			
4	Adaptor plate	Resin	Black			
(5)	End plate	Resin	Black			
6	Piston	Resin	_			
7	Junction cover	Resin	_			
(8)	Light cover	Resin	_			

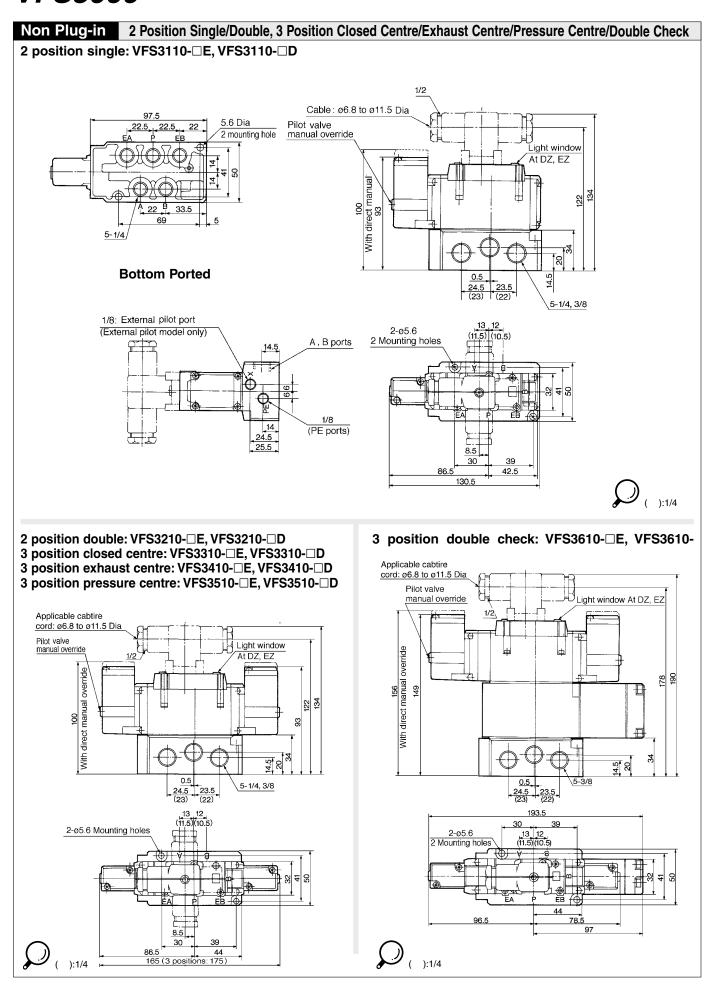
Sub-plate Assembly

Plug-in	VFS3000-P-02				
Non plug-in	VFS3000-S-02				
*Without mounting screw and gasket.					

Replacement Parts

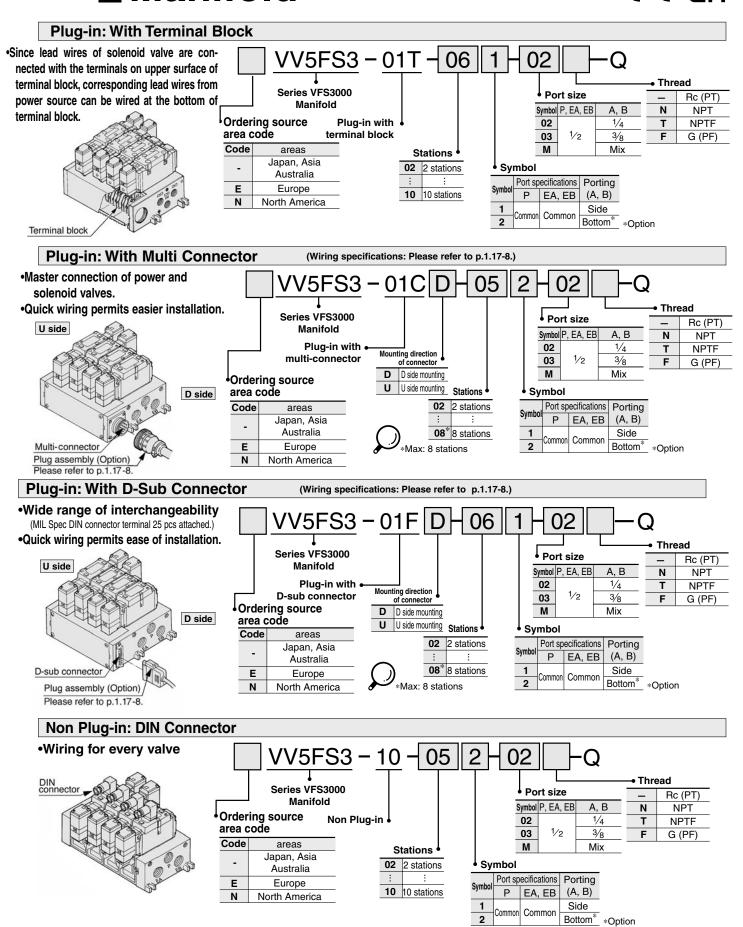
No.	Description	Matarial	Part No.			
INO.	Description	Material	VFS31□□	VFS32□□	VFS33□□, 34□□, 35□□	
9	Return spring	Stainless steel	VFS3000-17-1	_	VFS3000-17-2	
10	Gasket	NBR	VFS3000-20	VFS3000-20	VFS3000-20	
11	Hexagonal socket head cap screw	Steel	M3 X 32	M3 X 32	M3 X 32	
12	Detent assembly	_	_	VFS3000-9A	_	
13	Pilot valve assembly	_	Refer to "How to order Pilot valve assembly" on p.1.17-54.			





Series VFS3000 Manifold

(€ EK



Manifold Specifications

Page etyle	Wiring	Porting	Port size		No. of	Applicable coloneid valve
base style	Base style Wiring		P, EA, EB	A, B	stations	Applicable solenoid valve
Plug-in VV5FS3-01□	•With terminal block •With multi-connector •With D-sub connector	Side, Bottom			2 to 10 ⁽²⁾	VFS3□00-□F
Non plug-in VV5FS3-10	•DIN Connector •Grommet terminal	Bottom				VFS3□10-□D



Note 1) Appropriate silencer for EA, EB port: "AN403-04" (O.D.ø27). Note 2) With multi-connector, or with D-sub connector: 8 stations max.

Manifold Stations and Effective Area (mm²) (N/min)

		· / /	<u> </u>
Porting/No. of stations	First station	Fifth station	Tenth station
P→A or B	34.2 (1865)	32.4 (1767)	32.4 (1767)
A→EA, B→EB	39.6 (2159)	37.8 (2061)	37.8 (2061)



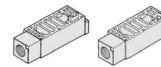
* Port size: 3/8

Manifold/Option Parts Assembly

Individual SUP spacer

An individual SUP spacer set on manifold block can form SUP port for every valve.

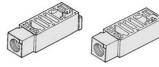
Body	Plug-in	Non plug-in
Part No.	VVFS3000-P-03-1	VVFS3000-P-03-2



Individual EXH spacer

An individual EXH spacer set on manifold block can form EXH port for every valve.

Body	Plug-in	Non plug-in
Part No.	VVFS3000-R-03-1	VVFS3000-R-03-2



SUP block disk *

When supplying manifold with more than two different pressures, high and low, insert a block plate in between stations subjected to different pressures.

Body	Plug-in	Non plug-in
Part No.	AXT6	36-1A

EXH block disk *

When valve exhaust affects the other stations on the circuit or when the reverse pressure valve is used to standard manifold valve, insert EXH block plate between stations to separate valve exhaust.

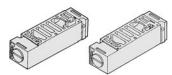
Body	Plug-in	Non plug-in
Part No.	AXT6	36-1A



Interface speed control

Needle valve set on the manifold block can control cylinder speed by throttling exhaust.

Body Plug-in		Non plug-in	
Part No.	VVFS3000-20A-1	VVFS3000-20A-2	



Double check spacer

The concurrent use of double check spacer with built-in double check valve can stop the cylinder at mid-position and hold for a long time without being affected by the air leakage across spool seals.

Body	Plug-in	Non plug-in
Part No.	VVFS3000-22A-1	VVFS3000-22A-2

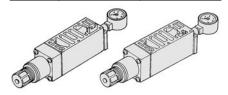




Interface regulator

Interface regulator set on manifold block can regulate the pressure to each valve. Refer to p.1.17-6 for flow charactristic.

Body	Plug-in	Non plug-in
P regulation	ARBF3050-00-P-1	ARBF3050-00-P-2
A regulation	ARBF3050-00-A-1	ARBF3050-00-A-2
B regulation	ARBF3050-00-B-1	ARBF3050-00-B-2



Blank plate

When disassembling valve for maintenance purposes or when spare manifold stations are required, install a blank plate on the manifold block.

Body	Plug-in	Non plug-in	
Part No.	VVFS30	000-10A	

How to Order Manifold

Please indicate manifold base style, corresponding valve, and option parts.

<<Example>>

 Plug-in with terminal block —— 6 stations
(Manifold base) VV5FS3-01T-061-02······· 1
(2 position single) VFS3100-5FZ ······ 3
(2 position double) VFS3200-5FZ2
(Blank plate) VVFS3000-R-03-2 1

<<Example>>

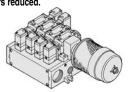
•Non Plug-in with terminal block — 6 stations
(Manifold base) VV5FS3-10-061-03 1
(2 position single) VFS3110-5D 5
(3 position exhaust centre) VFS3410-5D 1
(Individual FXH spacer) VVFS300-R-03-2 ······· 1

Manifold Options

With exhaust cleaner

Plug-in/Non plug-in

- •Valve exhaust noise dampening: 35dB or more.
- •Oil mist collection: Rate of collection 99.9% or more.
- . Piping hours reduced.





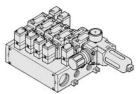
For more information, please refer to p.1.17-63.

With control unit

Plug-in/Non plug-in

•Filter, regulation valve, pressure switch and air release valve are all combined to

form one unit.

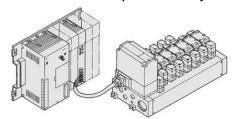


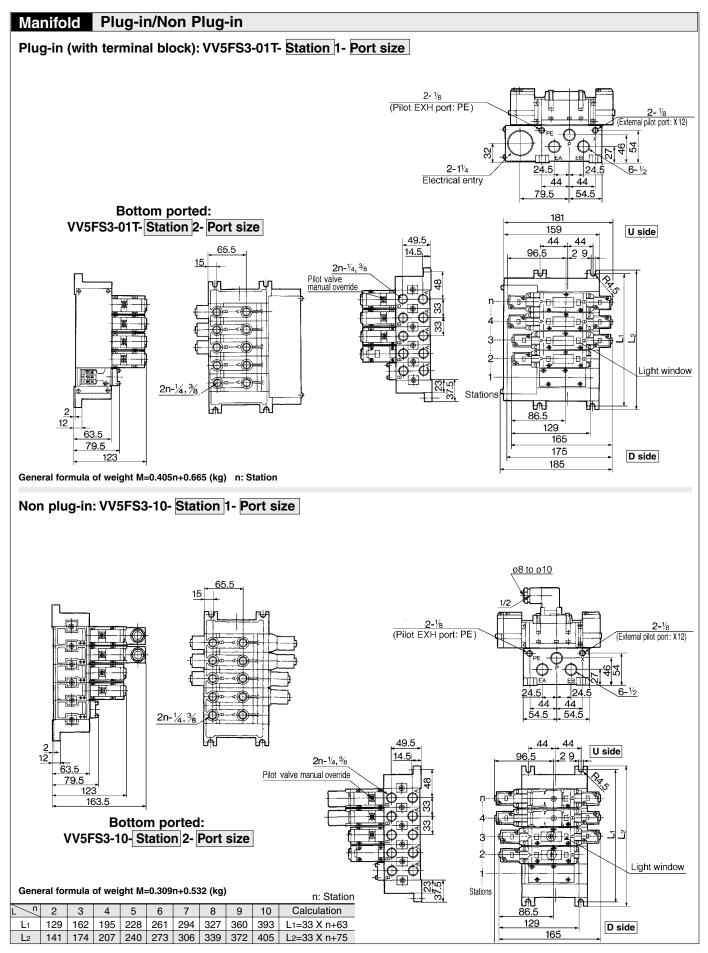


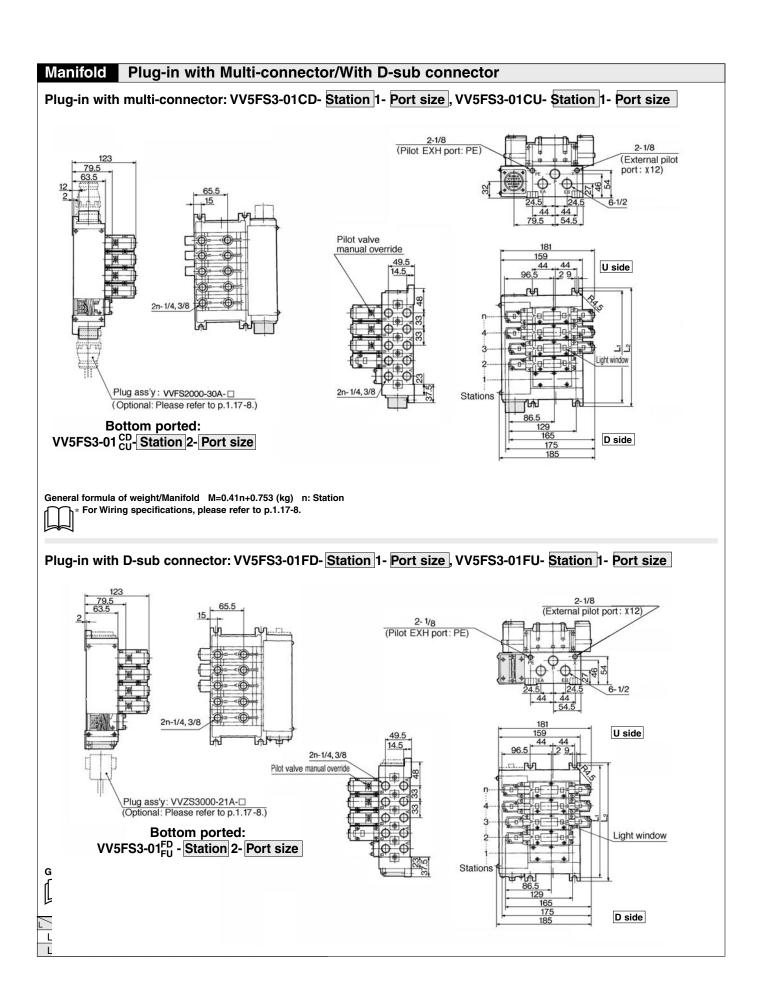
For more information, please refer to p.1.17-65.

With serial interface unit Plug-in

- Solenoid valve wiring process reduced considerably.
- Disperse installation possible.
 Manifold solenoid valve: 8 stations max,
 32 positions (512 solenoids).
- •Maintenance and inspection are easy.

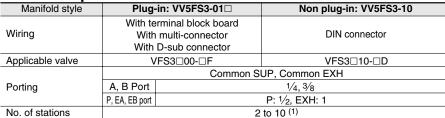


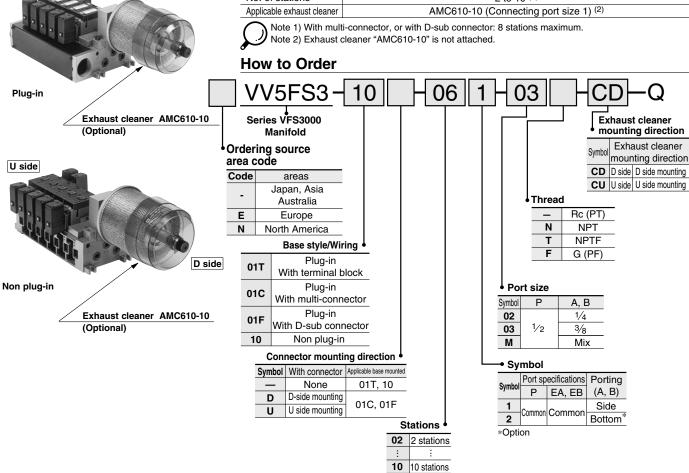




Manifold with Exhaust Cleaner

- •Serves to protect work environment.
- •Valve exhaust noise dampening: 35dB or more.
- •Collection rate of drainage and oil mist: 99.9% or more.
- •Piping process reduced.





Manifold Specifications

riangle Precautions

When using exhaust cleaner, mount it downwards.



*Refer to p.5-3-1 for details on exhaust cleaners.

Please indicate manifold base mounting style, corresponding valve, and option parts.

Base style 01T, 10: 2 to 10 stations Base style 01C, 01F: 2 to 8 stations

«Example»

`Plug-in with terminal block (6 stations)

'Non plug-in (6 stations)

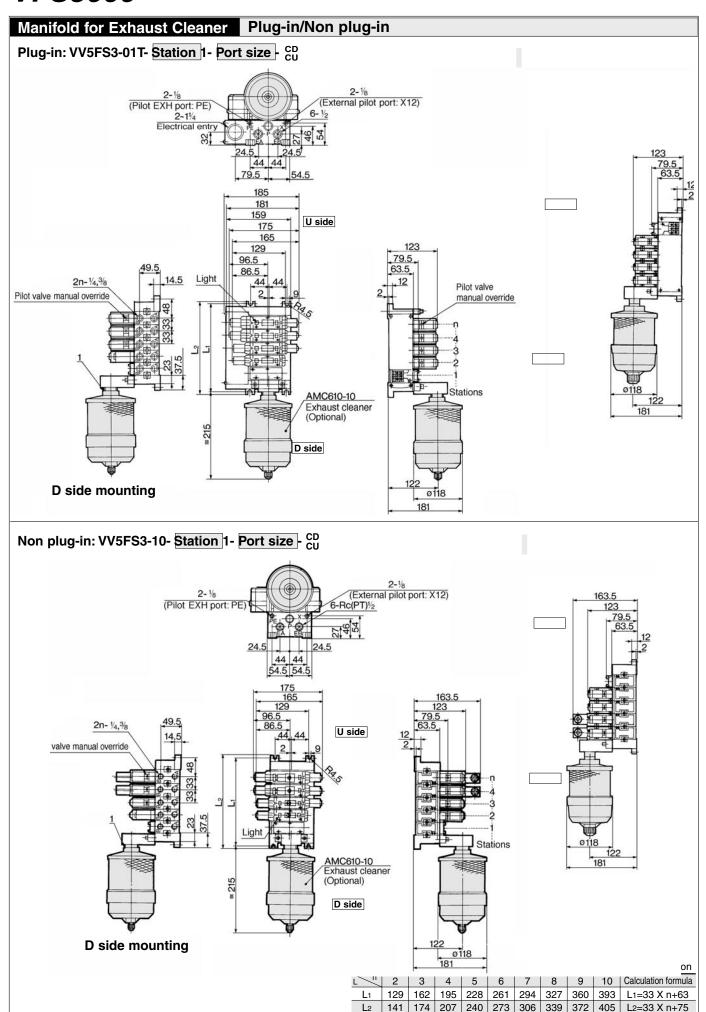
 (Manifold base)
 VV5FS3-10-061-03-CU-Q
 1

 (2 position single)
 VFS3110-5D-Q
 3

 (2 position double)
 VFS3210-5D-Q
 2

 (Blank plate)
 VVFS3000-10A
 1

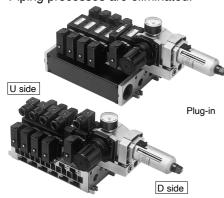
 (Exhaust cleaner)
 AMC610-10
 1



Manifold with Control Unit

. Control units (Filter, Regulator, Pressure switch, Air release valve) are all standardized to the one unit, and can be mounted on the manifold base without any attachments.

·Piping processes are eliminated.



Precautions

Non Plug-in

When using an air filter with auto drain or manual drain, mount the filter vertically.

Manifold Specifications

Plug-in: VV5FS3-01□		Non plug-in: VV5FS3-10	
With terminal block			
With multi-connector		DIN connector	
With D-sub connector			
VFS3□00-F□		VFS3□10-□D	
Common SUP, Common EXH			
A,B port	ort 1/4,3/8		
P, EA, EB port	, EA, EB port 1/2		
	2 to 10*		
	With With With V	With terminal block With multi-connector With D-sub connector VFS3□00-F□ Common S A,B port	

*With multi-connector, or with D-sub connector: 8 stations maximum.

Control Unit/Specifications

Air filter (With auto drain/with manual drain)			
Filtration	5 μ m		
Regulator			
Set press.	0.05 +- 0.05MD-		
(Secondary)	0.05 to 0.85MPa		
Pressure switch (1			
Set press. range: OFF	0.1 to 0.6MPa		
Differential	0.08MPa or less		
Contact	1a		
Light	LED (Red)		
Max. switch capacity	2V AC, 2W DC		
Max.	041/40 DO - 1 50 4		
operating current	24V AC, DC or less: 50mA		
Air release valve (Single only)			

Operating press. 0.1 to 1.0MPa range

Control Unit/Optional

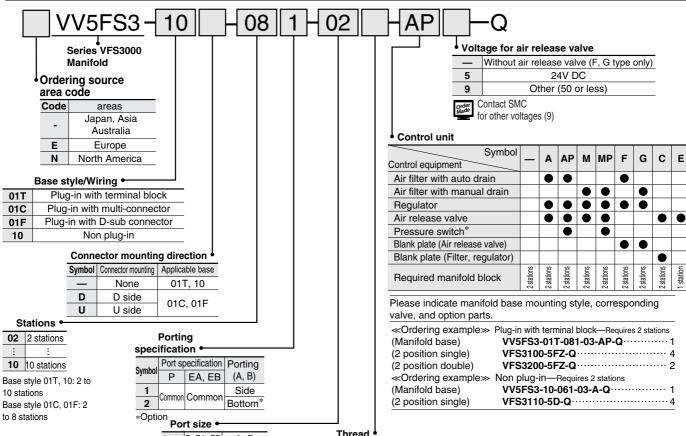
!				
	□Plug-in type□			
Air release	VVFS3000-□□A-1R (D side mounting)			
valve spacer (II)	□Non plug-in type□			
opaco.	VVFS3000-□□A-□R (D side mounting)			
Pressure switch (3)		00P-□-1		
	Filter regulator	MP□-3		
□lan□ing plate	Pressure switch	MP3-□		
	Release valve	VVFS3000-□□A-10		
Filter element	□NA-13-□5□-1□-5□			
Regulator with filter	Manually operated	□NA-13-□5□□		
with filter	Auto-drain type	□NA-13-□5□D□		

Note 1) Voltage□ □□ VDC to 100 VAC □nner voltage drop□ □ V

Note □) Combination of valve VFS31□□ (single) and a releas valve spacer can be used an air release valve.

Note 3) The non plug-in type cannot be mounted afterwards.





Thread 4

Rc (PT)

NPT

NPTF

G (PF)

N

Symbol P, EA, EB

02

03

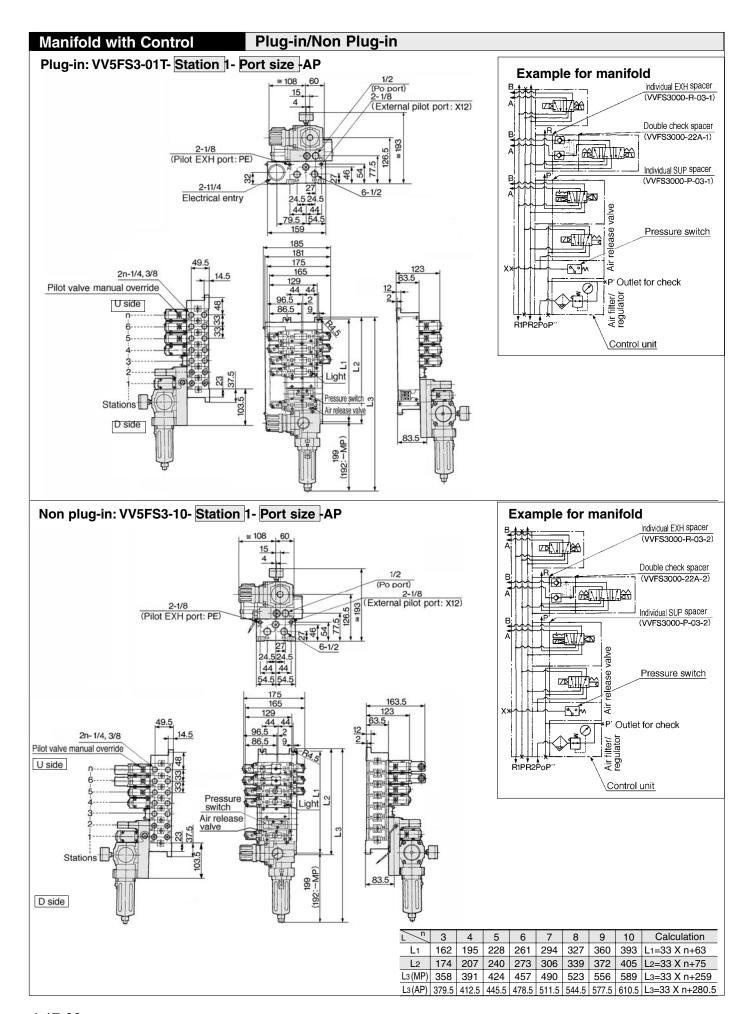
М

A, B

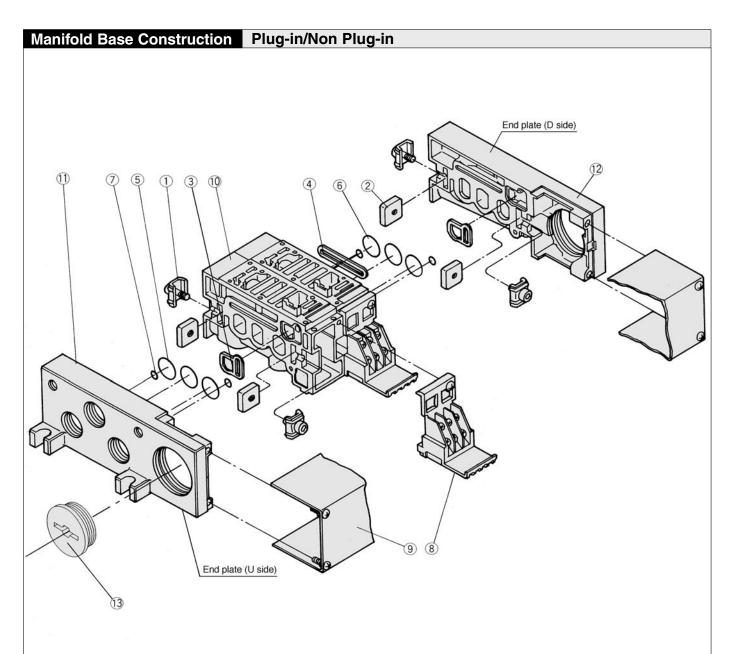
1/4

3/8

Mix



Manifold Option Plug-in/Non Plug-in Double check spacer: **Individual SUP spacer:** VVFS3000-22A-1 (Plug-in) VVFS3000-P-03-1 (Plug-in) VVFS3000-22A-2 (Non Plug-in) VVFS3000-P-03-2 (Non Plug-in) **1** 32 manual override Individual SUP Spacer 150.5 179 56 Double direct check spacer 157: 56.5 Individual EXH spacer: Interface regulator/P port regulation: VVFS3000-R-03-1 (Plug-in) ARBF3050-00-P-1 (Plug-in) VVFS3000-R-03-2 (Non Plug-in) ARBF3050-00-P-2 (Non Plug-in) (157: direct manual override) override Interface regulator 150.5 manual direct I 56 .89 SUP, EXH block disk: AXT636-1A Interface regulator/A port regulation: ARBF3050-00-A-1 (Plug-in) **ARBF3050-00-A-2 (Non Plug-in)** (168: direct manual override Interface regulator 263 161.5 For block disk mounting position 138 Interface regulator/B port regulation: Interface speed control: VVFS3000-20A-1 (Plug-in) ARBF3050-00-B-1 (Plug-in) VVFS3000-20A-2 (Non Plug-in) ARBF3050-00-B-2 (Non Plug-in) o Interface speed control manual override Interface regulator 161.5 direct r direct 157: (168:



Replacement Parts

	opiacomicnic i arto		
No.	Description	Material	Part No.
1	Metal joint A	Steel plate	VVFS3000-5-1A
2	Metal joint B	Steel plate	VVFS3000-5-2
3	Gasket	NBR	VVFS3000-7
4	Gasket	NBR	VVFS3000-8
(5)	O ring	NBR	19.8 X 16.6 X 1.6 (End plate)
6	O ring	NBR	20 X 16 X 2 (Manifold block)
7	O ring	NBR	6.2 X 3 X 1.6
8	Terminal assembly		VVFS3000-6A
(9)	Junction cover assembly	For 01T	VVFS3000-4A-stations
9		For 01SU	AZ738-22A-stations
13	Rubber plug	NBR	AXT336-9
1	·		· · · · · · · · · · · · · · · · · · ·

•For increasing the manifold bases, please order the manifold block assembly number of the principal part assembly 9. For plug-in: The manifold base with terminal stand (integrated with a junction cover) is required with the 8 junction cover assembly.

Replacement Parts Sub-assembly		ub-assembly	Note) Manifold Base/Construction: Plug-in with t	erminal block.
No.	Description	Assembly part No.	Component parts	Applicable m
			Manifold block 10 Terminal 8 Metal joint 1 2 Gasket 3 4	

No.	Description	Assembly part No.	Component parts	Applicable manifold base
Manifold block assembly		VVFS3000-1A-1-02	Manifold block ⑩, Terminal ⑧, Metal joint ①, ②, Gasket ③, ④, O ring ⑥, ⑦, Receptacle assembly	Plug-in
		VVFS3000-1A-2-02	Manifold block ①, Metal joint ①, ②, Gasket ③, ④, O ring ⑥, ⑦	Non plug-in
(11)	End plate (U side) assembly	VVFS3000-2A-1	End plate (U) $\textcircled{1}$, Metal joint $\textcircled{1}$, $\textcircled{2}$, O ring $\textcircled{5}$, $\textcircled{6}$	Plug-in
0)	End plate (8 side) assembly	VVFS3000-2A-2	End plate (U) $\textcircled{1}$, Metal joint $\textcircled{1}$, $\textcircled{2}$, O ring $\textcircled{5}$, $\textcircled{6}$	Non plug-in
(12)	End plate (D side) assembly	VVFS3000-3A-1	End plate (D) $\textcircled{1}$, Metal joint $\textcircled{1}$, $\textcircled{2}$, Gasket $\textcircled{3}$	Plug-in
		VVFS3000-3A-2	End plate (D) (2), Metal joint (1), (2), Gasket (3)	Non plug-in

5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in

Series VFS4000

C € CA

Model

Model				Flow rate characteristics (1)				Max.	(2)				
Type of actuation		Plug-in		Port	1	$1 \rightarrow 4/2 \ (P \rightarrow A/B) $ 4/2		4/2 →	4/2 → 5/3 (A/B → R1/R2)			Response	Weight
				size	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	cycle (cpm)	time (ms)	(kğ)
5	Single	-l- \ \	VFS4110	3/8	11	0.18	2.6	12	0.20	2.8	1,000	40 or less	0.63
position	Single VFS4100	VF34110	1/2	12	0.15	2.8	12	0.22	3.1	1,000	+0 01 1033	0.00	
ĕ	Double	Double VEC4000	VFS4200 VFS4210	3/8	11	0.18	2.6	12	0.20	2.8	1 000	15 or less	0.75
N	VF54200	VF54200 VF54210	1/2	12	0.15	2.8	12	0.22	3.1	1,200 1	13 01 1635	0.75	
	Closed centre VFS4300	VFS4300 VFS4310	3/8	10	0.18	2.5	10	0.14	2.3	600	50 or less	0.82	
			1/2	11	0.18	2.7	11	0.22	2.6	000	00 01 1000	0.02	
5	Exhaust centre VFS4400 V	VFS4410	3/8	11	0.16	2.6	10	0.15	2.3	600	50 or less	0.82	
position		VF34410	1/2	12	0.15	2.9	10	0.15	2.4	600	30 01 1633	0.02	
	Pressure		3/8	11	0.22	2.7	11	0.22	2.7	000	50 or less	0.82	
က	centre		VF54500 VF54510	1/2	12	0.22	2.9	11	0.22	2.8	600	30 01 163S	0.02
	Double	VFS4600 VFS4610	3/8	6.3	_	_	6.5	_	_	000	55 or less	1.71	
	check VFS4600	VEC4C00	VF34610	1/2	6.8	_	_	6.8	_	_	200	JJ 01 1688	1.71

Note 1) Based on JIS B 8419: 2010 (once per 30 days) for the minimum operating frequency.

Note 2) Based on JIS B 8419-2010. (The value at supply pressure 0.5 MPa, ambient/fluid temperature (≈ 20°C))

However, this excludes when in an adhered state. (Be aware that after long periods of holding time, there may be delays in the initial response time.)

Note 3) The figures in the above list are for without sub-plate. In the case of with plug-in sub-plate and with non plug-in sub-plate, add 0.50 kg and 0.43 kg respectively. Note 4) "Note 1)" and "Note 2)" are with controlled clean air.

Compact yet provides a large flow capacity 1/2: C: 12 dm³/(s·bar)

Low power consumption: 1.8 W DC Easy maintenance

2 types of sub-plates: Plug-in and non plug-in



Symbol

Symbol			
2 position	3 position		
Single	Closed centre		
(A)4 2(B)	(A)4 2(B)		
(R1)(P)(R2)	5 1 3 (R1)(P)(R2)		
Double	Exhaust centre		
(A)4 2(B) 5 1 3 (R1)(P)(R2)	(A)4 2(B) 513 (R1)(P)(R2)		
1 / / /	Pressure centre		
	(A)4 2(B) 51 3 (R1)(P)(R2)		
	Double check		
	(A)4 2(B) T) T T T T T T T T T T T T T T T T T T		

Standard Specifications

Stail	tandard Specifications							
	Fluid		Air					
ဟ	Maximum operating pressu	ire	1.0 MPa					
6	Minimum anaustina nuoceus	2 position		0.1 MPa				
äŧ	Minimum operating pressure	3 position		0.15 MPa				
Valve specifications	Proof pressure	•		1.5 MPa				
) e	Ambient and fluid temperat	ure		–10 to 60°C ⁽¹⁾				
8	Lubrication			Non-lube (2)				
₹	Pilot valve manual override)	Non-locking push type (Flush)					
%	Impact/Vibration resistance	•	150/50 m/s ^{2 (3)}					
	Fralesiira		Type E: Dustproof (Equivalent to IP50), Type F: Dripproof					
	Enclosure		(Equivalent to IP52), Type D: Splashproof (Equivalent to IP54) (4) (6)					
S.	Coil rated voltage		100, 200 VAC, 50/60 Hz; 24 VDC					
읉	Allowable voltage fluctuation	on	-15 to +10% of rated voltage					
i E	Coil insulation type		Class B or equivalent (130°C) (5)					
96	Apparent power	Inrush	5.6 VA/50 Hz, 5.0 VA/60 Hz					
l s	(Power consumption) AC	Holding	3.4 VA (2.1 W)	/50 Hz, 2.3 VA (1.5 W)/60 Hz				
Electricity specifications	Power consumption DC		1.8 W (2.04 W: With light/surge voltage suppressor)					
ţ	Electrical entry		Plug-in type	Conduit terminal				
当	Electrical entry		Non plug-in type	Grommet terminal, DIN terminal				

Note 1) Use dry air at low temperatures.

Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated.

Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Note 4) Based on JIS C 0920.

Note 5) Based on JIS C 4003

Note 6) The F and D type enclosures described above show those without the light/surge voltage suppressor. The F and D type enclosures with the light/surge voltage suppressor are equivalent to IP50.

Option Specifications

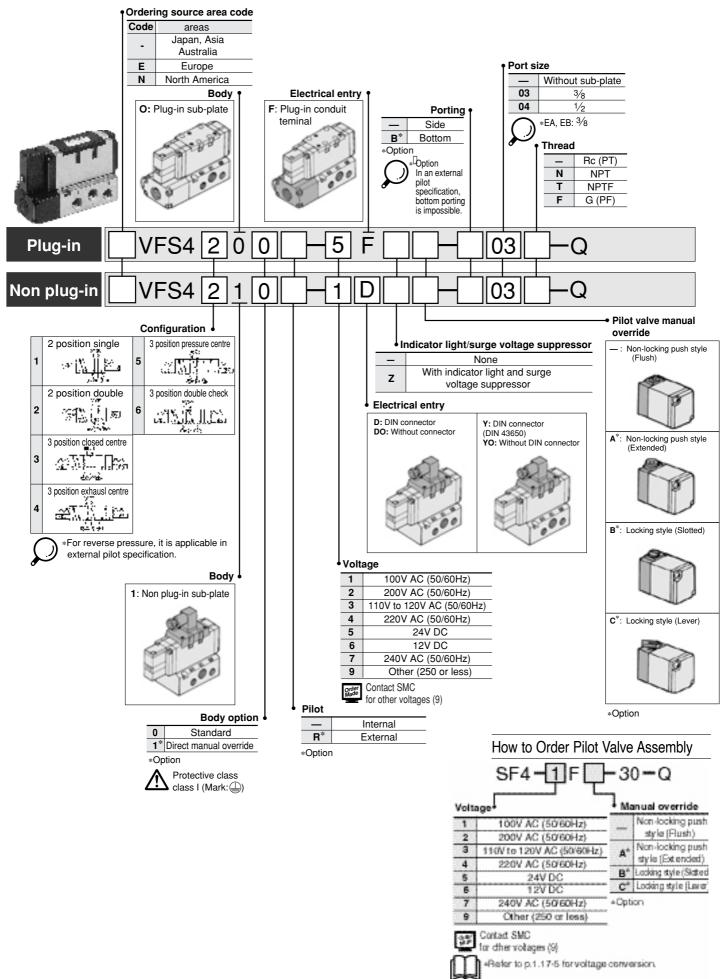
opiion operinoanono					
Pilot type		External pilot Note)			
Manual Main valve		Direct manual override			
override	Pilot valve	Non-locking push type (Extended), Locking type (Tool required), Locking type (Lever)			
Calluatad	l	110 to 120, 220, 240 VAC, 50/60 Hz			
Coil rated	i voitage	12, 100 VDC			
Porting specifications		Bottom ported			
Option		With light/surge voltage suppressor			

Note) Operating pressure: 0 to 1.0 MPa

Pilot pressure 2 position: 0.1 to 1.0 MPa, 3 position: 0.15 to 1.0 MPa

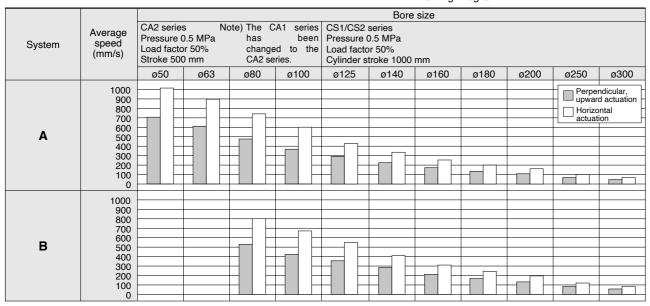






Cylinder Speed Chart

Use as a guide for selection. Please confirm the actual conditions with SMC Sizing Program.



System Components

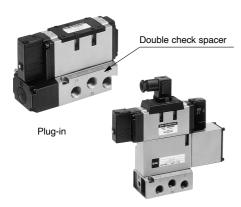
System	Solenoid valve	Speed controller	Silencer	SGP (Steel pipe) Port size x Length
Α	VFS4000 Series Rc3/8	AS420-03 (S = 73 mm ²)	AN30-03 (S = 60 mm ²)	10A x 1
В	VFS4000 Series Rc1/ ₂	AS420-04 (S = 97 mm ²)	AN30-03 (S = 60 mm ²)	15A x 1

- * It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.
- * The average velocity of the cylinder is what the stroke is divided by the total stroke time.
- * Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

Double Check Spacer/Specification

Holding cylinder mid-position for a long periods

The concurrent use of double check spacer with built-in double check valve can stop cylinder or mid-position and hold it without being affected by air leakage spool seals.



Non Plug-in

Specifications

Double	Plug-in		□on plug-in	
check spacer	VVFS4000-2	2A-1	VVFS4000-22A-2	
Applicable solenoid valve	VFS4400-□F		VFS4410-□D VFS4410-□□	
	Solenoid one side energized	Р	□A □B	230 or less
□eakage* (cm³ / min)	Solenoid both sides	Р	□A □B	230 or less
	de-energized	Α	ПΑ	0
	33 3orgizod	В	□В	

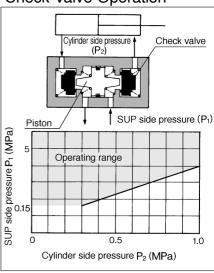
Supply pressure□ 0.□□Pa

\triangle Precautions

•In the case of 3 position double check valve (VFS46□0), check the leakage from piping and fittings in between valve and cylinder by means of synthetic detergent solutions, and ensure that there is no such leakage found there. Also check the leakage from cylinder seal and piston seal. If there is any leakage, sometimes the cylinder, when valve is de-energized, can move without stopping at mid-position.

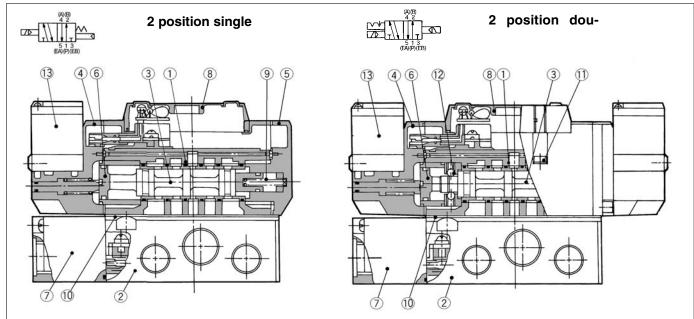
 Be aware that if the exhaust side is restricted excessively, the intermediate stopping accuracy will decrease and will lead to improper intermediate stops.

Check Valve Operation

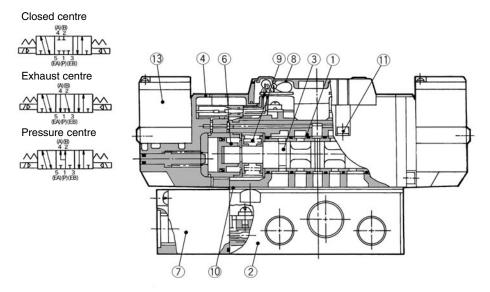


•The combination of VFS41 0_1 0, VFS42 0_1 0 and a double check spacer can be used as prevention of falling at the stroke end but cannot hold the intermediate position of the cylinder.

Construction



3 position closed centre/exhaust centre/pressure centre



Component Parts

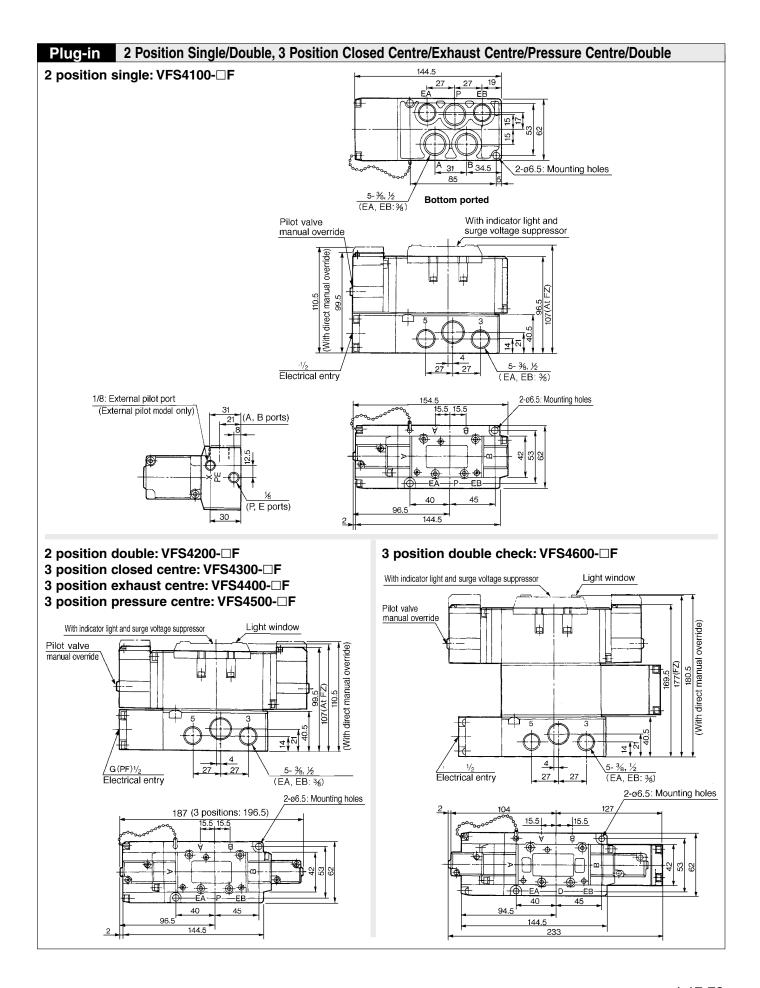
_			
No.	Description	Material	Note
1	Body	Aluminium die cast	Platinum silver
2	Sub plate	Aluminium die cast	Platinum silver
3	Spool/Sleeve	Stainless steel	
4	Adaptor plate	Aluminium die cast	Black
(5)	End plate	Aluminium die cast	Black
6	Piston	Resin	
7	Junction cover	Resin	
(<u>8</u>)	Light cover	Rosin	

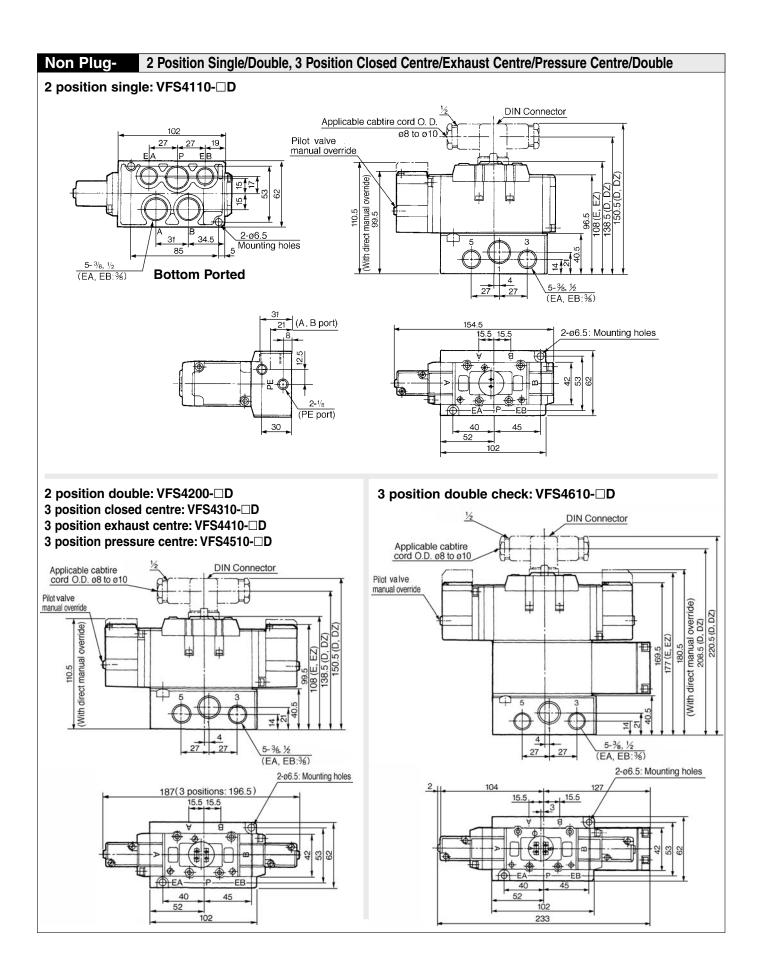
Sub-plate Assembly

Plug-in	VFS4000-P-03					
Non plug-in	VFS4000-S-03					
*Without mounting screw and gasket.						

Replacement Parts

NIa	Description	Material	Part No.				
No.			VFS41□□	VFS42□□	VFS43□□, 44□□, 45□□		
9	Return spring	Stainless steel	VF4000-18-1	_	VF4000-18-2A		
10	Gasket	NBR	VF4000-20-1	VF4000-20-1	VF4000-20-1		
11)	Hexagonal socket head cap screw	Steel	M4 X 40	M4 X 40	M4 X 40		
12	Detent assembly	_	_	VF4000-12A	_		
13	Pilot valve assembly	_	Refer to "How to order Pilot valve assembly" on p.1.17-70.				





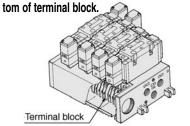
Series VFS4000

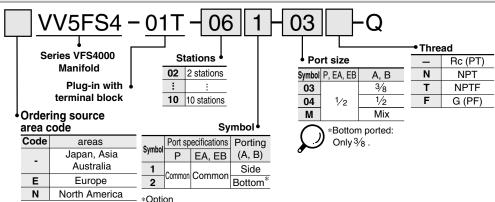
Manifold

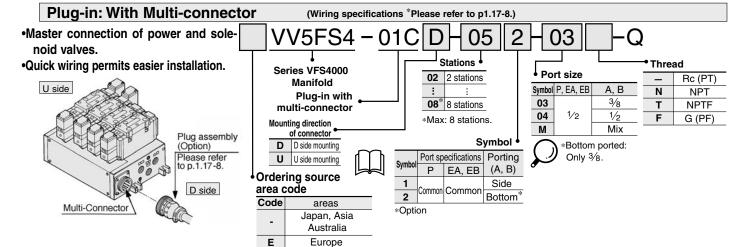
(€ ĽK

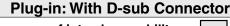


·Since lead wires of solenoid valve are connected with the terminals on upper surface of terminal block, corresponding lead wires from power source can be wired at the bot-







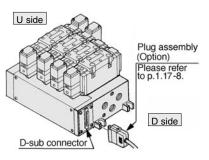


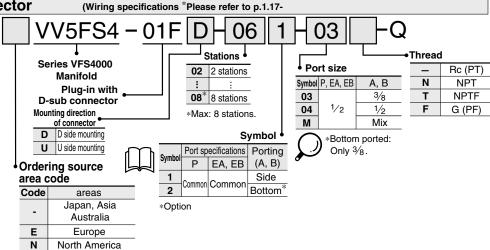
Ν

North America

 Wide range of interchangeability (MIL Spec DIN connector terminal 25 pcs attached.)

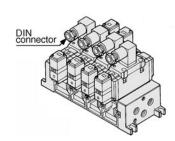
Quick wiring permits easier installation.

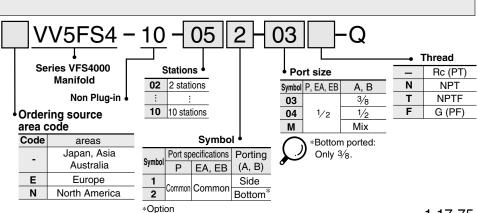




Non Plug-in: DIN Connector

Wiring for every valve.





Manifold Specifications

Base style	Wiring	Porting A, B port	Port s		No. of stations	Applicable solenoid valve	
Plug-in VV5FS4-01□	•With terminal block •With multi-connector •With D-sub connector	Side, Bottom		,	2-10 *	VFS4□00-□F	
Non plug-in VV5FS4-10	•DIN Connector						VFS4□10-□D



 \ast With multi-connector, or with D-sub connector:8 stations max.

Manifold Stations and Effective Area (mm²) (N/min Factor)

ı	Porting/No. of stations	First station	Fifth station	Tenth station
	$P \rightarrow A \text{ or } B$	50.4 (2748)	48.6 (2650)	47.7 (2257)
	A→EA, B→EB	57.6 (3140)	55.8 (3043)	55.8 (3043)



* Port size:1/2

Manifold/Option Parts Assembly

Individual SUP spacer

An individual SUP spacer set on manifold block can form SUP port for every valve.

Body	Plug-in	Non plug-in
Part No.	VVFS4000-P-03-1	VVFS4000-P-03-2





Individual EXH spacer

An individual EXH spacer set on manifold block can form EXH port for every valve.

Body	Plug-in	Non plug-in
Part No.	VVFS4000-R-04-1	VVFS4000-R-04-2





* SUP block disk

When supplying manifold with more than two different pressures, high and low, insert a block plate in between stations subjected to different pressures.

Body	Plug-in	Non plug-in
Part No.	AXT634-10A	

* EXH block disk

When valve exhaust affects the other stations on the circuit or when the reverse pressure valve is used to standard manifold valve, insert EXH block plate in between stations to separate valve exhaust.

ooparato varvo oxiriadot:			
Body	Plug-in	Non plug-in	
Part No.	AXT634-11A		





EXH block disk

SUP block disk

Interface speed control

Needle valve set on the manifold block can control cylinder speed by throtting exhaust.

Body	Plug-in	Non plug-in
Part No.	VVFS4000-20A-1	VVFS4000-20A-2





Double check spacer

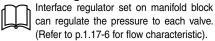
The concurrent use of double check spacer with built-in double check valve can stop the cylinder at mid-position and hold for a long time without being affected by the air leakage across spool seals.

	and the same terminage and the specific account.			
Body		Plug-in	Non plug-in	
	Part No.	VVFS4000-22A-1	VVFS4000-22A-2	

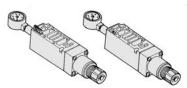




Interface regulator



Body	Plug-in	Non plug-in
P regulation	ARBF4050-00-P-1	ARBF4050-00-P-2
A regulation	ARBF4050-00-A-1	ARBF4050-00-A-2
B regulation	ARBF4050-00-B-1	ARBF4050-00-B-2



Blank plate

When disessembling valve for maintenance purposes or when spare manifold stations are required, install a blank plate on the manifold block.

Body	Plug-in	Non plug-in	
Part No.	VVFS4000-10A		

How to Order Manifold

Please indicate manifold base mounting style, corresponding valve, and option parts.

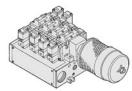
- •Plug-in with terminal block 6 stations (Manifold base) VV5FS4-01T-061-03-Q------ 1 (2 position single) VFS4100-5FZ -Q-------- 2 (Blanking plate) VFS4000-10A ----------- 1
- •Non plug-in 6 stations (Manifold base) VV5FS4-10-061-04-Q ······· 1 (2 position single) VFS4110-5D-Q ····· 5 (3 position exhaust center) VFS4110-5D-Q · 1 (Individual EXH spacer) VVFS4000-R-04-2 ····· 1

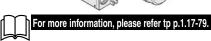
Manifold Options

With exhaust cleaner

Plug-in/Non plug-in

- Valve exhaust noise dampening: 35dB or more.
- •Oil mist collection: Rate of collection 99.9% or more.
- Piping hours reduced.

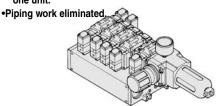




With control unit

Plug-in/Non plug-in

 Filter, regulation valve, pressure switch and air release valve are all combined to form one unit.

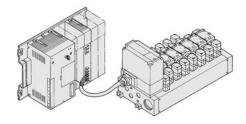




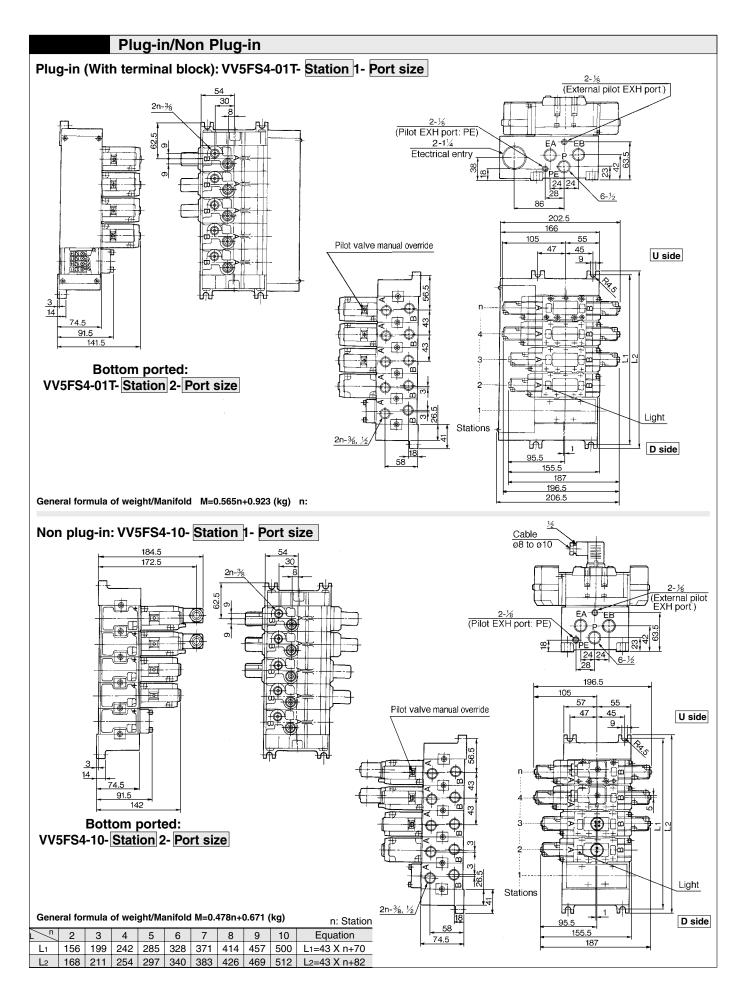
With serial interface unit plug-in

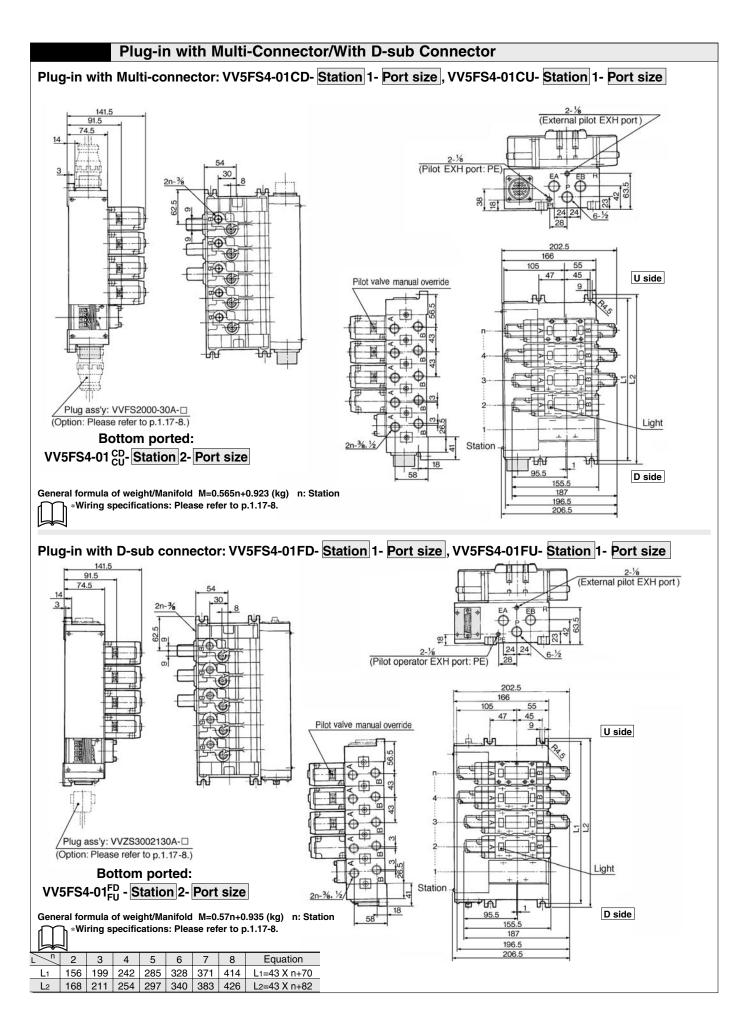
•Solenoid valve wiring process reduced considerably.

- •Disperse installation possible.
- •Manifold solenoid valve: 8 stations max, 32 positions (512 solenoids).
- •Maintenance and inspection are easy.





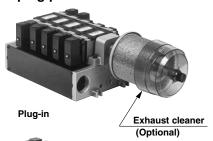




VFS4000 CE UK

Manifold with Exhaust Cleaner

- •Serves to protect work environment.
- •Valve exhaust noise dampening: 35dB or more.
- Collection rate of drainage and oil mist: 99.9 % or more.
- •Piping process reduced.



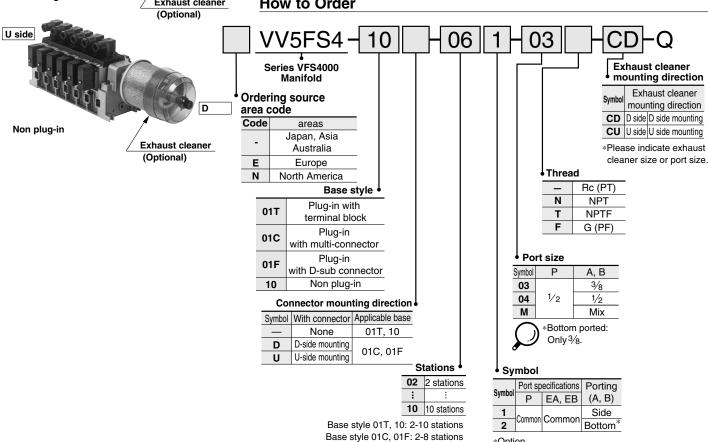
Manifold Specifications

Plug-in: VV5FS4-01□		Non plug-in: VV5FS4-10	
With terminal block With multi-connector With D-sub connector		DIN connector	
VFS4□00-□F		VFS4□10-□D	
Common SUP, Common EXH		UP, Common EXH	
A, B port	Side: 3/8, 1	/ ₂ , Bottom: 3/ ₈ (option)	
P, EA, EB port P: 1/2, EXH: 1 / 11/2			
2 to 10 ⁽¹⁾			
AMC610-10 (Connecting port size 1), AMC810-14 (Connecting port size 11/2)(2)			
	With With Vith A, B port P, EA, EB port	VV5FS4-01□ With terminal block With multi-connector With D-sub connector VFS4□00-□F Common Si A, B port Side: 3/6, 1 P, EA, EB port P: 1/2 2	

Note 1) With multi-connector, or with D-sub connector: 8 stations max.

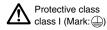
Note 2) Stations of 5 or more and high frequency of operation should be used with AMC810-14. Exhaust cleaner AMC610-10 and AMC810-14 are not attached.

How to Order





When using exhaust cleaner, mount it downwards.



Refer to p.5.3-1 for details on exhaust cleaners.

Please indicate manifold base mounting style, corresponding valve, and option parts.

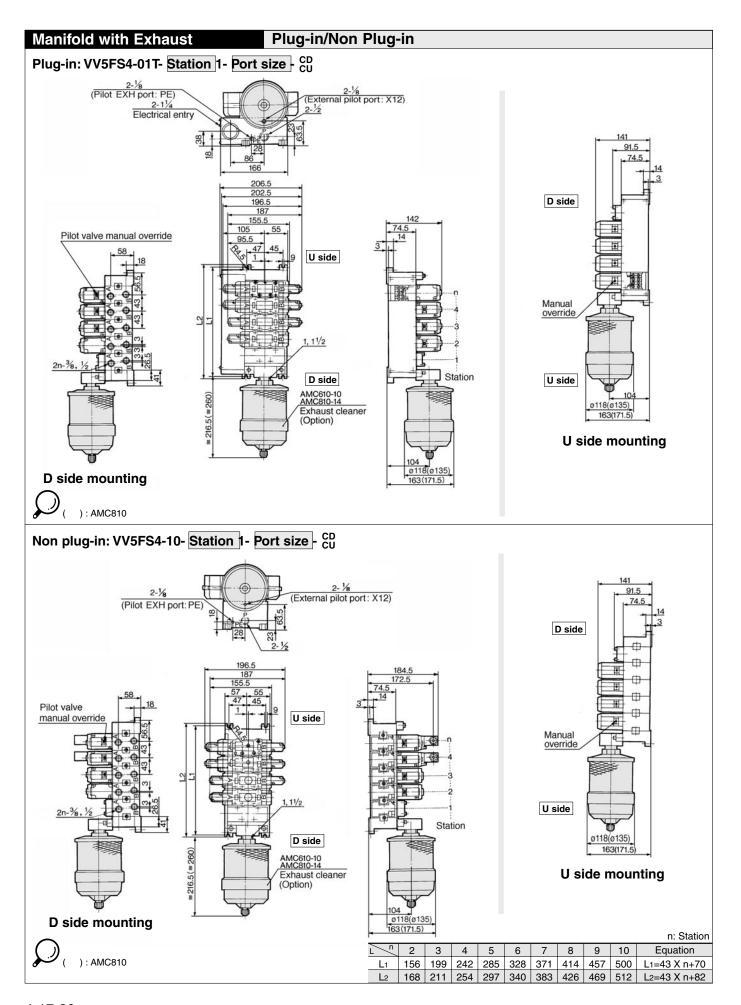
*Option

≪Example≫

Plug-in with terminal block (6 stations) (Monifold base) VV5FS4-01T-061-03-CD-Q 1 VFS4100-5FZ-Q 3 (2 position single) VFS4200-5FZ-Q 2 (2 position double) VVFS4000-10A 1 (Blank plate) AMC610-101 (Exhaust cleaner)

•Non plug-in (6 stations)

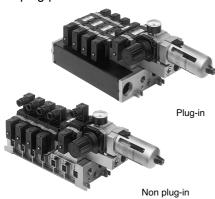
(Manifold base) VV5FS4-10-061-04-CU-Q······· 1 VFS4110-5D-Q3 (2 position single) VFS4210-5D-Q2 (2 position double) (Blank plate) VVFS4000-10A 1 (Exhaust cleaner) AMC810-141



Manifold with Control Unit

 Control unit (Filter, Regulator, Pressure switch, Air release valve) are all standardized to the one unit, and can be mounted on the manifold base without any attachments.

•Piping processes are eliminated



A Precautions

When using an air filler with auto drain or manual drain, mount the filter vertcally.

Manifold Specifications

Manifold style	Plug-in: VV5FS4-01□		Non plug-in: VV5FS4-10
	With terminal block		
Wiring	With multi-connector		DIN connector
	With D-sub connector		
Applicable valve	VFS4□00-□F		VFS4□10-□D
	Common St		UP, Common EXH
Porting specifications	A, B port Side: 3/8, 1/2, Bottom: 3/8		de: 3/8, 1/2, Bottom: 3/8
	P, EA, EB port Side: 1/2		Side: 1/2
No. of stations	2 to 10 ⁽¹⁾		

^{*} With multi-connector, or with D-sub connector: 8 stations max.

Control Unit/Specifications

Air fillter (With auto drain/With manual drain)			
Filtration	5 μ m		
Regulator			
Set press.	0.05 to 0.05MDo		
(Secondary)	0.05 to 0.85MPa		
Pressure switch (1)			
Set press. range: OFF	0.1 to 0.6MPa		
Differential	0.08MPa or less		
Contact	1a		
Light	LED (RED)		
Max. switch capacity	2VA (AC), 2W (DC)		
Max.	04)/40 D0		
operating current	t 24V AC, DC or less: 50mA		
Air release valve (Single only)			
Operating press.	0.1 to 1.0MPa		
range	0.1 to 1.0MPa		

Control Unit/Options

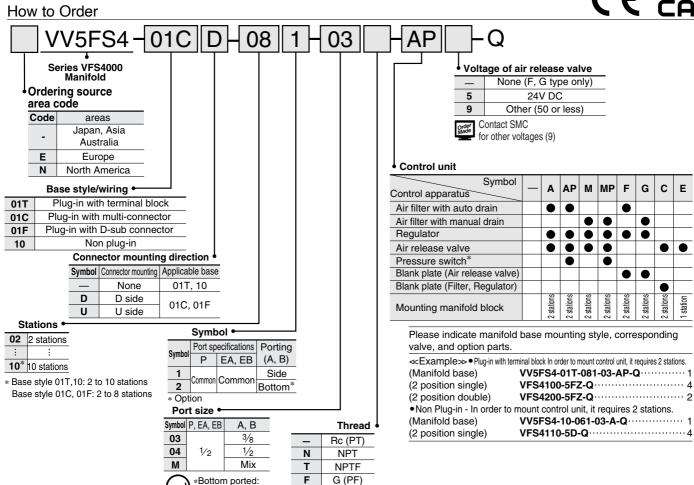
	<plug-in type=""></plug-in>	<plug-in type=""></plug-in>		
Air release valve	VVFS4000-24A-1R (D side mounting)			
spacer (2)	<non plug-in="" td="" type<=""><td>></td></non>	>		
	VVFS4000-24A-2F	R (D side mounting)		
Pressure switch	IS1000)P-2-1		
Blanking	Filter regulator	MP2-3		
plate (3)	Pressure switch	MP3-2		
piato	Release valve	VVFS4000-24A-10		
Filter element	1110	4-5B		
Regulator	Manually operated	INA-13-864G		
with filter	Auto-drain type	INA-13-864DG		

Note 1) Voltage: 24 VDC to 100 VAC Inner voltage drop: 4 V

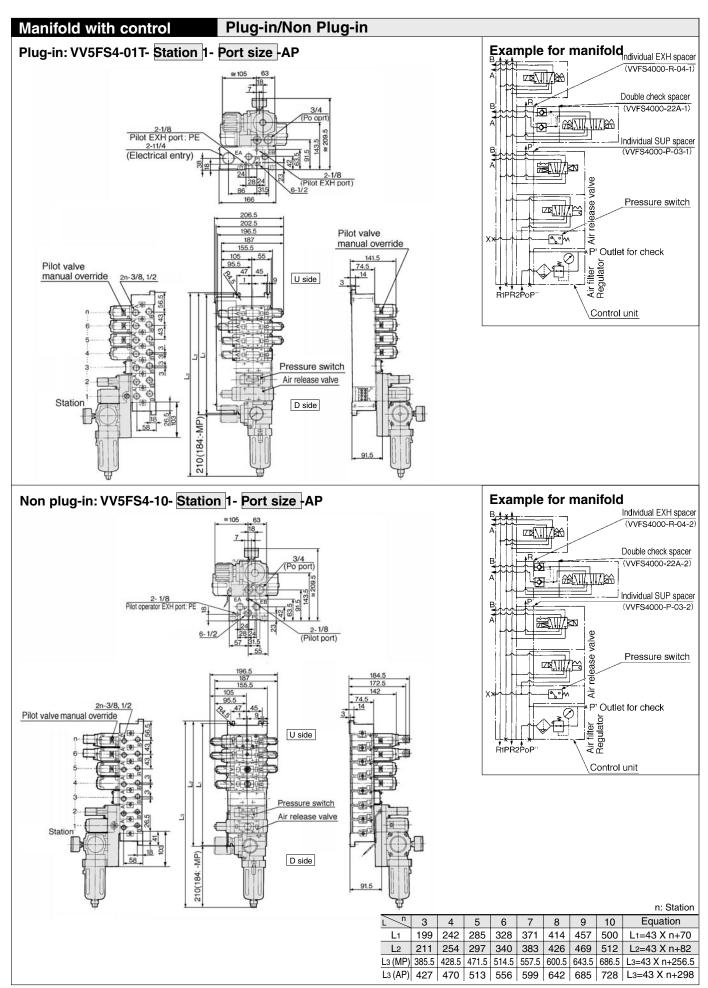
Note 2) Combination of a valve VFS41 \(\sigma\) (single) and a release valve spacer can be used as an air release valve.

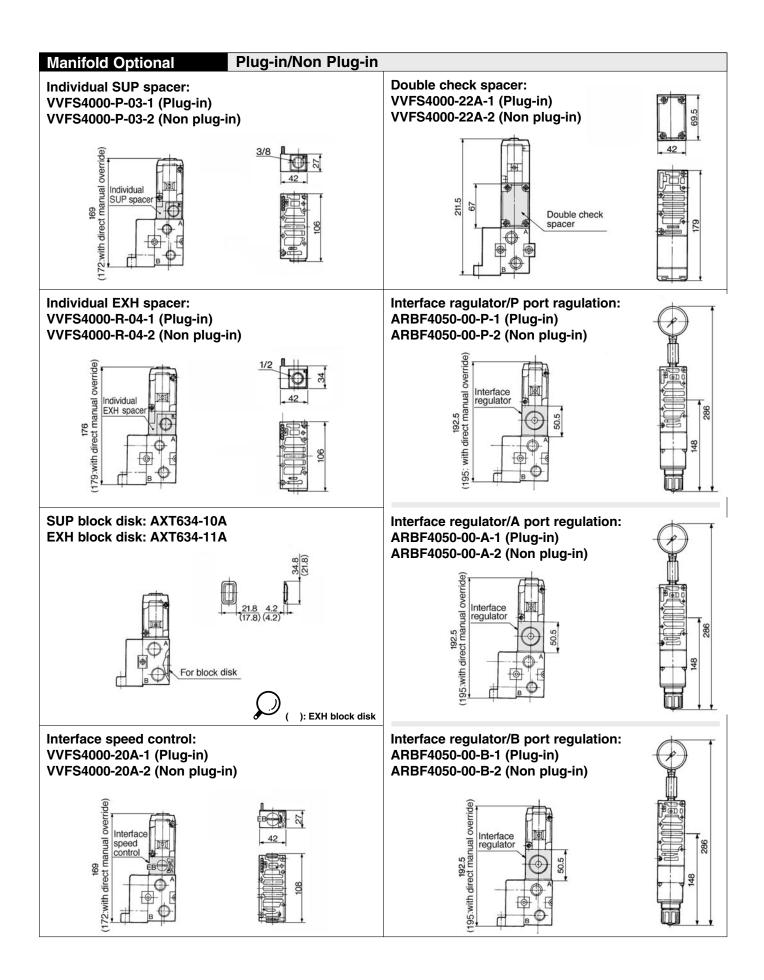
Note 3) The non plug-in type cannot be mounted afterwards.

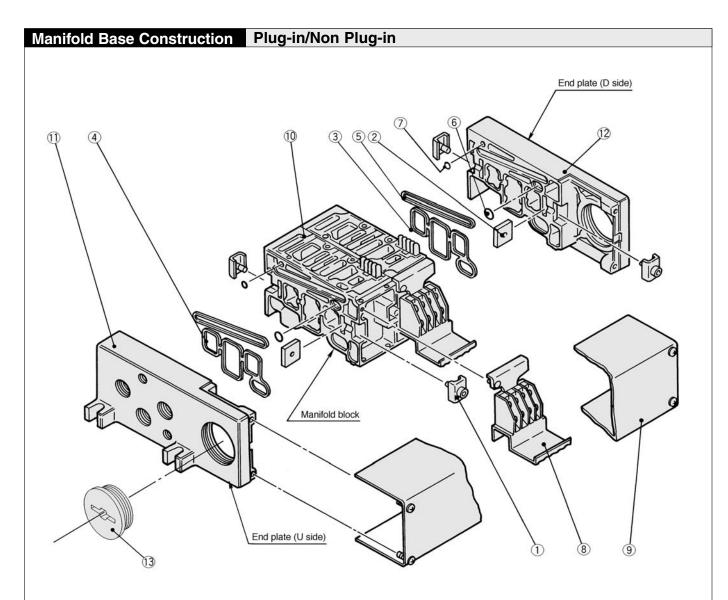




Only 3/8.







Replacement Parts

No.	Description	Material	Part No.
1	Metal joint A	Steel plate	VVF4000-5-1A
2	Metal joint B	Steel plate	VVF4000-5-2
3	Gasket	NBR	VVF4000-7 (For end plate)
4	Gasket	NBR	VVF4000-7-1 (For manifold block)
(5)	Gasket	NBR	VVF4000-8
6	O ring	NBR	AS568-011
7	O ring	NBR	P-3
8	Terminal assembly	_	VVFS4000-6A
(9)	lunation acuer accembly	01T	VVF4000-4A- stations
9	Junction cover assembly	01SU	AZ738-30A-stations
13	Rubber plug	NBR	AXT336-9

•For increasing the manifold bases, please order the manifold block assembly number of the principal part assembly ${\color{blue} 0}$. For plug-in: The manifold base with terminal stand (integrated with a junction cover) is required with the (9) junction cover assembly.

Replacement Parts Sub-assembly

Note) Manifold Bace/Construction: Plug-in with terminal block. Applicable manifold base Assembly No. No. Description Component parts Manifold block ①, Terminal ⑧, Metal joint ①, ②, Gasket ④, VVF4000-1A-1-03 Plug-in 10 Manifold block assembly Receptacle assembly Non Plug-in VVF4000-1A-2-03 Manifold block ①, Metal joint ①, ②, Gasket ④

VVF4000-2A-1 End plate(U) 1, Metal joint 1, 2 Plug-in 11) End plate assembly (U side) VVF4000-2A-2 End plate(U) 11, Metal joint 1, 2 Non Plug-in End plate(D) ②, Metal joint ①, ②, Gasket ③, ⑤, O ring ⑥, ⑦ VVF4000-3A-1 Plug-in 12 End plate assembly (D side) End plate(D) 12, Metal joint 1, 2, Gasket 3, 5, VVF4000-3A-2 Non Plug-in O ring (6), (7)

5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in

Series VFS5000

C € EK

◆ VFS5000 series is compatible with the old models, VF6□00 and VF6□10 series.

Model

		Mo	del				Flow rate ch	naracteristics			Max.	(2)	(0)
Type of actuation Plug-i				Port	1 -	$1 \rightarrow 4/2 \ (P \rightarrow A/B)$		4/2 → 5/3 (A/B → R1/R2)			operating	Response time	Weight
		Plug-in	Non plug-in	size Rc	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	cycle (cpm)	time (ms)	(kg)
				3/8	15	0.30	3.7	15	0.30	4.1			
Ξ	Single	VFS5100	VFS5110	1/2	16	0.15	3.7	19	0.15	4.5	600	45 or less	0.88
position				3/4	17	0.15	3.9	20	0.13	4.7			
Sod				3/8	15	0.30	3.7	15	0.30	4.1			
2	Double	VFS5200	VFS5210	1/2	16	0.15	3.7	19	0.15	4.5	600	25 or less	1.06
				3/4	17	0.15	3.9	20	0.13	4.7			
	Closed centre VFS5300			3/8	14	0.25	4.0	14	0.24	4.1			
) VFS5310	1/2	16	0.25	4.1	16	0.24	4.1	300	55 or less	1.16	
				3/4	16	0.25	4.1	16	0.23	4.1			
	Exhaust			3/8	14	0.32	3.8	14	0.25	3.5	300	55 or less	1.14
Ë	centre	VES5/100 V	VFS5400 VFS5410	1/2	16	0.17	3.8	16	0.18	4.1			
sitic	Contro				3/4	17	0.20	4.2	17	0.13	4.1		
3 position	Dunnassura			3/8	14	0.30	3.7	14	0.31	3.8			
က	Pressure centre	VFS5500	VFS5510	1/2	16	0.23	3.9	16	0.22	4.1	300	55 or less	1.14
	Centre			3/4	18	0.25	4.6	17	0.22	4.3			
	Davible			3/8	9.0	-	_	9.0	_	_			
	Double	VFS5600	VFS5610	1/2	9.0	_	_	9.0	_	_	180	60 or less	1.99
	check			3/4	9.0	_	_	9.0	_	_	1 .00		

Note 1) Based on JIS B 8419: 2010 (once per 30 days) for the minimum operating frequency Note 2) Based on JIS B 8419-2010. (The value at supply pressure 0.5 MPa, ambient/fluid temperature (≈ 20°C))

However, this excludes when in an adhered state. (Be aware that after long periods of holding time, there may be delays in the initial response time.)

Note 3) The figures in the above list are without sub-plate. In the case of with plug-in sub-plate and, with non plug-in sub-plate add Rc 3/8, 1/2—0.744 kg, Rc 3/4—0.966 kg and Rc 3/8, 1/2—0.577 kg, Rc 3/4—0.823 kg respectively.

Note 4) "Note 1) " and "Note 2) " are with controlled clean air.

Compact yet provides a large flow capacity 3/4: C: 20 dm3/(s·bar)

Low power consumption: 1.8 W DC

Easy maintenance

2 types of sub-plates: Plug-in and non plug-in



Plug-in type



Symbol

2 position	3 position
Single	Closed centre
(A)4 2(B)	(A)4 2(B)
5 1 3 (R1)(P)(R2)	5 1 3 (R1)(P)(R2)
Double	Exhaust centre
(A)4 2(B)	(A)4 2(B)
513	513
(R1)(P)(R2)	(R1)(P)(R2)
	Pressure centre
	(A)4 2(B) 5 1 3 (R1)(P)(R2)
	Double check
	(A)4 2(B)
	5 1 3 (R1)(P)(R2)

Standard Specifications

Otan	ndara opeomodione				
	Fluid			Air	
<u>s</u>	Maximum operating press	ure	1.0 MPa		
jo	Minimum operating pressure		0.1 MPa		
cat	Proof pressure			1.5 MPa	
specifications	Ambient and fluid tempera	ture	_	10 to 60°C (1)	
þe	Lubrication			Non-lube (2)	
S O	Pilot valve manual override		Non-locki	ng push type (Flush)	
Valve	Impact/Vibration resistance		150/50 m/s ^{2 (3)}		
Š	Enclosure		Type E: Dustproof (Equivalent to IP50), Type F: Dripproof (Equivalent to IP52), Type D: Splashproof (Equivalent to IP54) (4) (6)		
ns	Coil rated voltage		100, 200 VAC, 50/60 Hz; 24 VDC		
at io	Allowable voltage fluctuati	on	-15 to +10% of rated voltage		
Ęc	Coil insulation type		Class B or equivalent (130°C) (5)		
Sec	Apparent power	Inrush	5.6 VA/50 Hz, 5.0 VA/60 Hz		
s	(Power consumption) AC Holding		3.4 VA (2.1 W)/5	50 Hz, 2.3 VA (1.5 W)/60 Hz	
icit	Power consumption DC		1.8 W (2.04 W: With	light/surge voltage suppressor)	
šctr	Coil rated voltage Allowable voltage fluctuation Coil insulation type Apparent power (Power consumption) AC Holding Power consumption DC Electrical entry		Plug-in type	Conduit terminal	
Ē	프 Electrical entry		Non plug-in type	Grommet terminal, DIN terminal	

Note 1) Use dry air at low temperatures. Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated

Note 1) Use dry all at low temperatures. Note 2) Use tribilite oil class 1 (150 Vd32), inbilicated.

Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was

performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Note 4) Based on JIS C 0920. Note 5) Based on JIS C 4003.

Note 6) The F type enclosure described above shows that without the light/surge voltage suppressor. The F type enclosure with the light/surge voltage suppressor is equivalent to IP50.

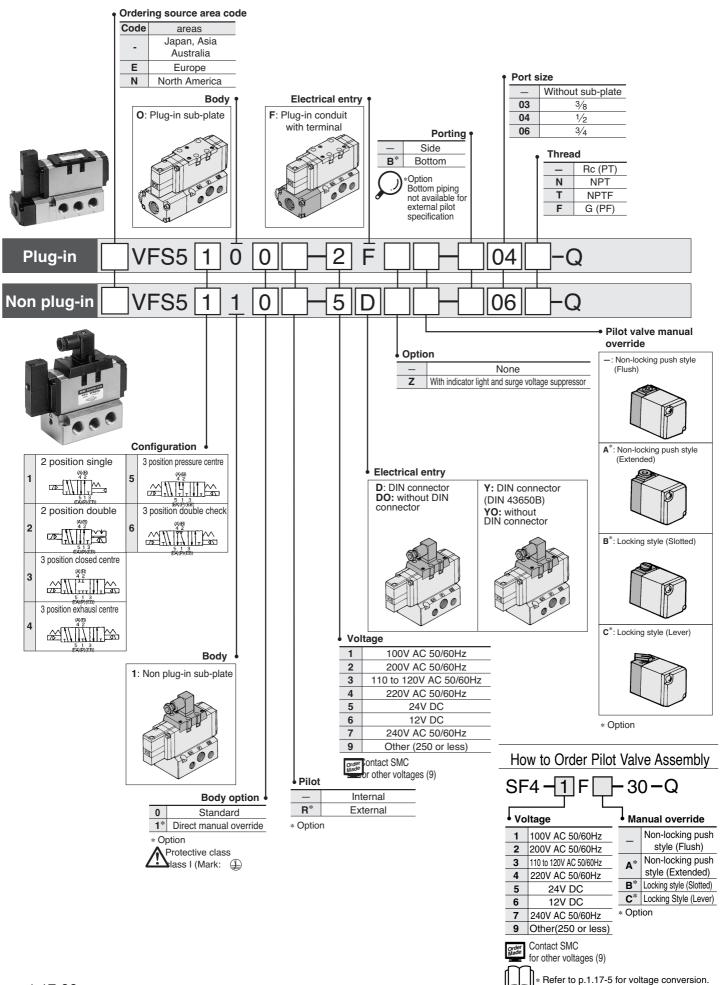
Ontion Specifications

space openioaliene		
Pilot type		External pilot Note)
Manual Main valve		Direct manual override
override Pilot valve		Non-locking push type (Extended), Locking type (Tool required), Locking type (Lever)
Cail rated	voltono	110 to 120, 220, 240 VAC (50/60 Hz)
Coil rated voltage		12, 100 VDC
Porting specifications		Bottom ported
Option		With light/surge voltage suppressor

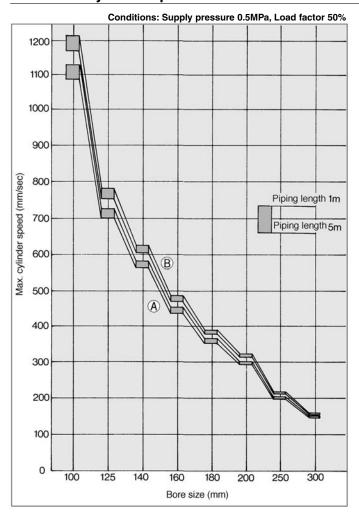
Note) Operating pressure: 0 to 1.0 MPa Pilot pressure: 0.1 to 1.0 MPa



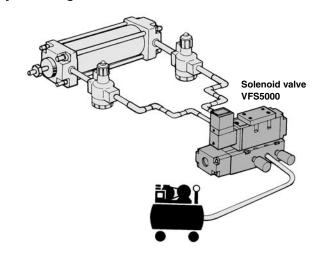




Maximum Cylinder Speed



System diagram



Rubber hose piping system

		 		
Symbol	Solenoid valve	Speed controller	Silencer	Piping
Α	VFS5000-06 {3/4} (S=102.6mm ²)	AS500-06 {3/4} (S=120mm ²)	AN500-06 {3/4} (S=160mm ²)	3/ ₄ B (Fittings 4 pcs.)

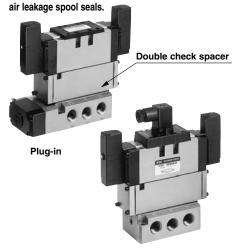
S. G. P. Piping system

Symbol	Solenoid valve	Speed controller	Silencer	Piping
В	VFS5000-06 {3/4} (S=102.6mm ²)	AS500-06 {3/4} (S=120mm ²)	AN500-06 {3/4} (S=160mm ²)	3/ ₄ B (Fittings 4 pcs.)

Double Check Spacer/Specification

Holding cylinder mid-position for a long periods

The concurrent use of double check spacer with built-in double check valve can stop cylinder or mid-position and hold it without being affected by



Non plug-in

Specifications

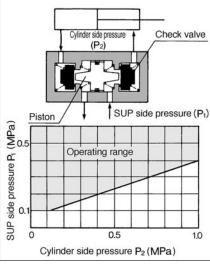
Double	Plug-in		N	on plug-in
check spacer	VVFS5000-22	2A-1	VVF	S5000-22A-2
Applicable solenoid valve	VFS5400-	□F	VF	S5410-□D
Leakage (cm³/min)*	Solenoid one side energized	Р	EA EB	320 or less
	Solenoid both sides	Р	EA EB	320 or less
	de-energized	Α	EΑ	0
	do chargized	В	EB	U

^{*}Supply pressure: 0.5MPa

⚠ Precautions

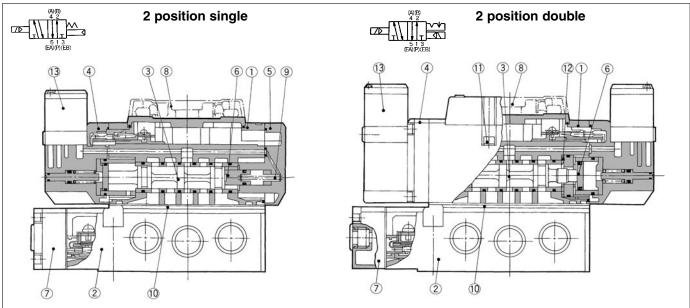
- •In the case of 3 position double check valve (VFS56□0), check the leakage from piping and fittings in between valve and cylinder by means of synthetic detergent solutions, and ensure that there is no such leakage found there. Also check the leakage from cylinder seal and piston seal. If there is any leakage, sometimes the cylinder, when valve is de-energized, can move without stopping at mid-position.
- Be aware that if the exhaust side is restricted excessively, the intermediate stopping accuracy will decrease and will lead to improper intermediate stops.

Check Valve Operation

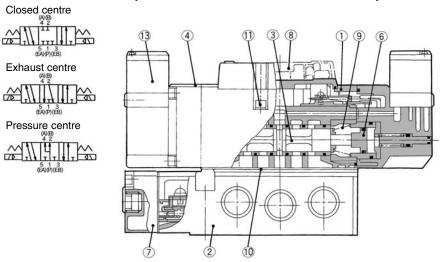


•The combination of VFS51 \(^0_10\), VFS52 \(^0_10\) and a double check spacer can be used as prevention of falling at the stroke end but cannot hold the intermediate position of the cylinder.

Construction



3 position closed centre/exhaust centre/pressure centre



Component Parts

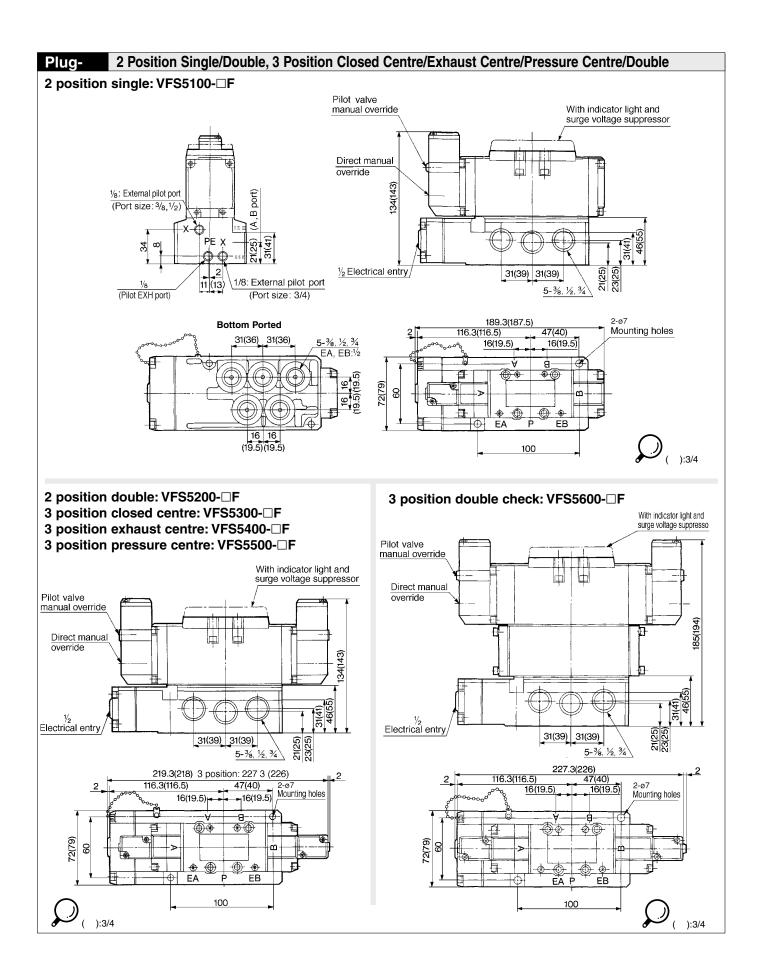
	omponont i ai i		
No.	Description	Material	Note
1	Body	Aluminium die cast	Platinum silver
2	Sub plate	Aluminium die cast	Platinum silver
3	Spool/Sleeve	Stainless steel	
4	Adaptor plate	Aluminium die cast	Black
(5)	End plate	Aluminium die cast	Black
6	Piston	Resin	
7	Junction cover	Resin	
(8)	Light cover	Resin	

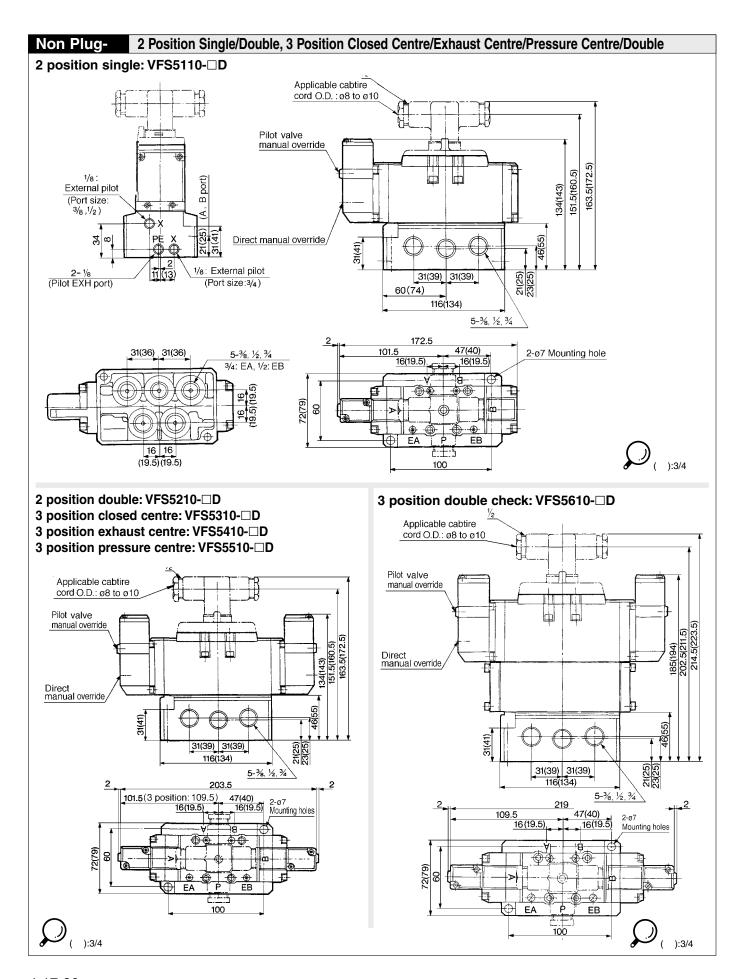
Sub-plate Assembly

Plug-in	VFS5000-P-03		
Non Plug-in	VFS5000-S-04		
* Without mounting screw and gasket.			

Replacement Parts

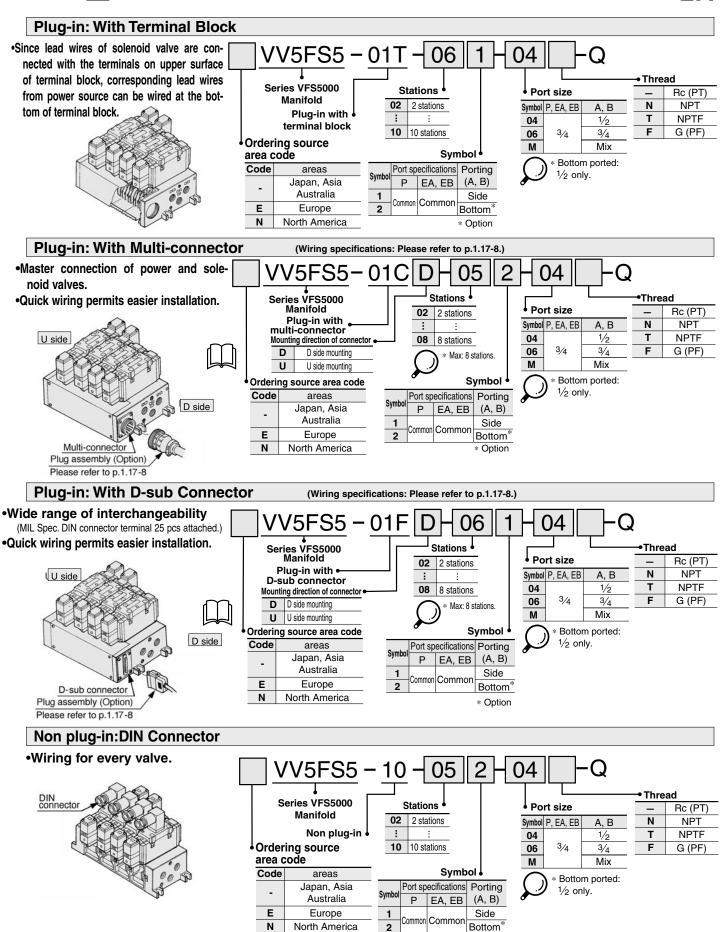
No.	Description	Material	Part No.		
			VFS51□□	VFS52□□	VFS53□□, 54□□, 55□□
9	Return spring	Stainless steel	VFS5000-9	_	AXT627-18
10	Gasket	NBR	AXT627-10-1	AXT627-10-1	AXT627-10-1
11)	Hexagonal socket head cap screw	Steel	M5 X 50	M5 X 50	M5 X 50
12	Detent assembly	_	_	AXT510-9	_
(13)	Pilot valve assembly	_	Refer to "How to order Pilot valve assembly" on p.1.17-86.		





Series VFS5000 Manifold

C € EK



* Option

Manifold Specifications

Base style	Wiring	Porting	Port	size	No.of	Applicable
		A, B port	P, EA, EB	A, B	stations	solenoid valve
Plug-in VV5FS5-01□	•With terminal block •With multi-connector •With D-sub connector	Side,	3/4	1/2 3/4	2 to 10 *	VFS5□00-□F
Non plug-in VV5FS5-10	•DIN Connector	Bottom				VFS5□10-□D



 \ast With multi connector, with D sub-connector: 8 stations at max.

Manifold Stations and Effective Area (mm²) (Nd/min)

_				
	Porting/No. of stations	First station	Fifth station	Tenth station
_	P→A or B	73.0 (3975)	73.0 (3975)	71.4 (3897)
	A→EA, B→EB	88.2 (4809)	88.2 (4809)	88.2 (4809)



* Port size:1/2, 3/4

Manifold/Option Parts Assembly

Individual SUP spacer

An idividual SUP spacer set on manifold block can form SUP port for every valve.

Body	Plug-in	Non plug-in
Part No.	VVFS5000-P-04-1	VVFS5000-P-04-2





Individual EXH spacer

An individual EXH spacer set on manifold block can form EXH port for every valve.

Body	Plug-in	Non plug-in
Part No.	VVFS5000-R-04-1	VVFS5000-R-04-2





SUP block disk

When supplying manifold with more than two different pressures, high and low, insert a block plate in between stations subjected to different pressures.

Body	Plug-in	Non plug-in
Part No.	AXT62	28-12A

EXH block disk

When valve exhaust affects the other stations on the circuit or when the reverse pressure valve is used to standard manifold valve, insert EXH block plate in between stations to separate valve exhaust.

Dl	DI	Niero relevente
Body	Plug-in	Non plug-in
Part No.	AXT512	2-14-1A





EXH block disk

SUP block disk

.-

Interface speed control
Needle valve set on the manifold block can
control cylinder speed by throttling exhaust.

Body	Plug-in	Non plug-in
Part No.	VVFS5000-20A-1	VVFS5000-20A-2

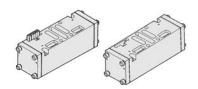




Double check spacer

The concurrent use of double check spacer with built-in double check valve can stop the cylinder at mid-position and hold for a long time without being affected by the air leakage across spool seals.

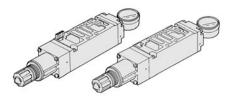
Body		Plug-in	Non plug-in
	Part No.	VVFS5000-22A-1	VVFS5000-22A-2



Interface regulator

Interface regulator set on manifold block can regulate the pressure to each valve. Refer to p.1.17-6 for flow characteristic.

Body	Plug-in	Non plug-in
P regulation	ARBF5050-00-P-1	ARBF5050-00-P-2
A regulation	ARBF5050-00-A-1	ARBF5050-00-A-2
B regulation	ARBF5050-00-B-1	ARBF5050-00-B-2



Blank plate

When disassembling valve for maintenance purposes or when spare manifold stations are required, install a blank plate on the manifold block.

•		
Body	Plug-in	Non plug-in
Part No.	VVFS5000-10A	

How to Order Manifold

Please indicate manifold base mounting style, corresponding valve, and option parts.

- <<Example>>
- Plug-in with terminal block –6 stations
 (Manifold base) VV5FS5-01T-061-04-Q······1
 (2 position single) VFS5100-5FZ-Q·······3
 (2 position double) VFS5200-5FZ-Q·······2
 (Blanking plate) VVFS5000-10A·······1
- •Non plug-in 6 stations

Manifold Options

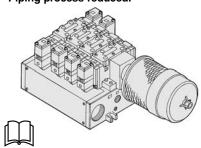
With exhaust cleaner

Plug-in/Non plug-in

- Valve exhaust noise dampening: 35dB or more.
- •Oil mist collection :

Rate of collection 99.9% or more.

Piping process reduced.

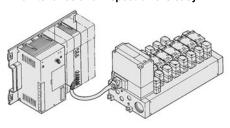


For more information, please refer to p.1.17-

With serial interface unit

Plug-in

- Solenoid valve wiring process reduced considerably.
- Disperse installation possible.
 Manifold solenoid valve: 8 stations max, 32 positions (512 solenoids).
- •Maintenance and inspection are easy.



Manifold Plug-in/Non Plug-in

296 347

194 245

398

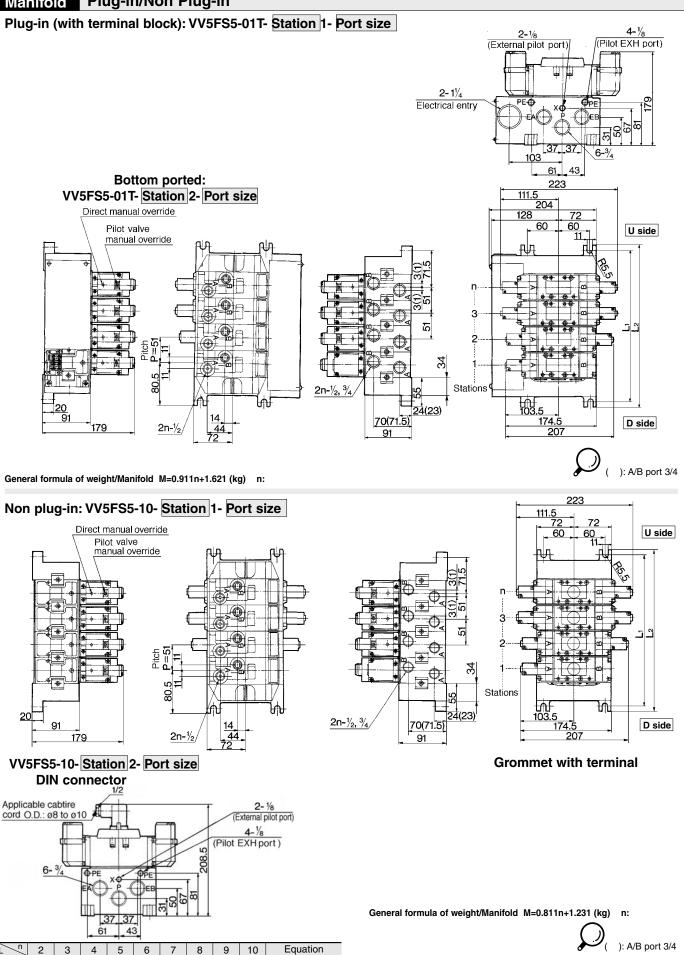
449

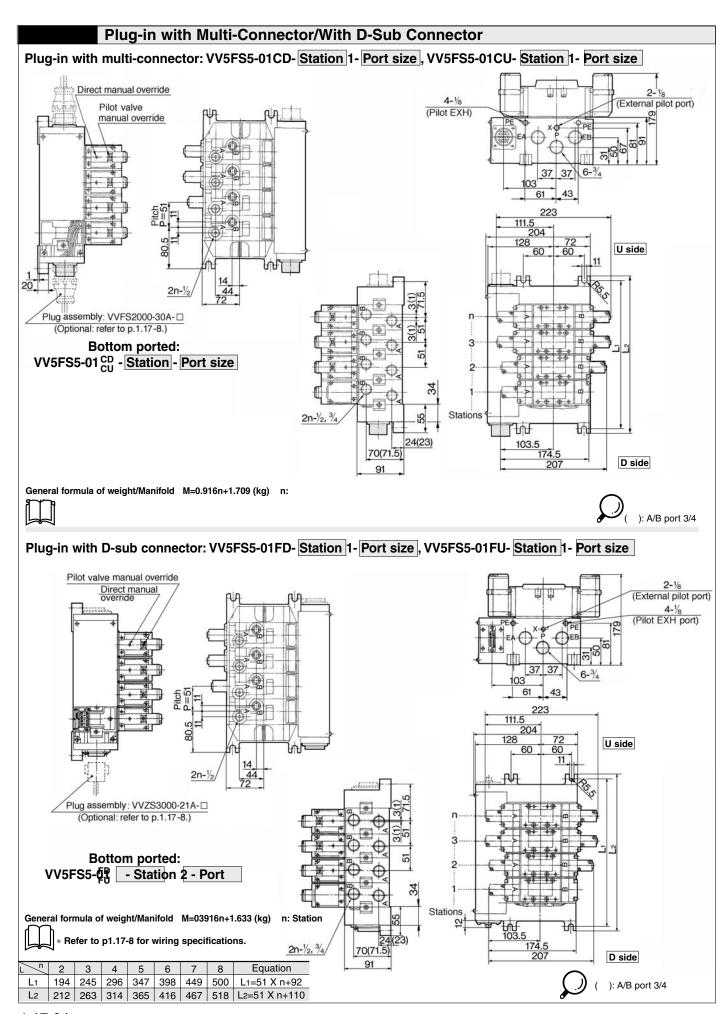
L2 212 263 314 365 416 467 518 569 620 L2=51 X n+110

500

551 602

L₁₌₅1 X n+92





Manifold with Exhaust Cleaner

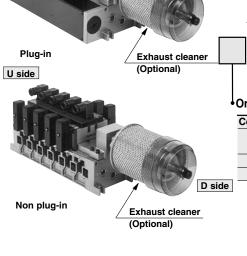
- •Serves to protect working environment.
- •Valve exhaust noise dampening: 35dB or more.
- •Collection rate of drainage and oil mist: 99.9% or more.
- •Piping process reduced.



Manifold Model	Plug-in: VV5FS5	-01□	Non plug-in: VV5FS5-10		
Wiring	With terminal block With multi-connector With D-sub connector		DIN connector Grommet terminal		
Applicable valve	VFS5□00-□F		VFS5□10-□D, VFS5□10-□E		
		Commo	n SUP, Common EXH		
Porting Rc (PT)	A, B port	A, B port Side: 1/2, 3/4, Bottom: 1/2 (Option)			
	P, EA, EB port	port P: 3/4, EXH: 11/2			
No.of stations	2 to 10 ⁽¹⁾				
Applicable exhaust cleaner	AMC810-14 (Connecting port 11/2 Rc (PT)) (2)				

Note 1) With multi connector, or with D-sub connector: 8 stations max. Note 2) Exhaust cleaner: Not attached.

How to Order



Series VFS5000
Manifold

Ordering source area code

Code areas
Japan, Asia
Australia
E Europe
N North America

Base style

01.	Plug-in					
01T	with terminal block					
01C	Plug-in					
UIC	with multi-connector					
015	Plug-in					
01F	with D-sub connector					
10 Non plug-in						
Connector mounting direc						

 Convector mounting direction

 Symbol
 With connector
 Applicable base

 —
 None
 01T, 10

 D
 D-side mounting
 01C, 01F

 U
 U-side mounting
 01C, 01F

Base style 01C, 01F: 2-8 stations

10 lo stations

Exhaust cleaner mounting direction

Sumbal Exhaust cleaner

mounting direction

CD D side D side mounting

CU U side U side mounting

_	Rc (PT)
N	NPT
Т	NPTF
F	G (PF)

Thread

Port size									
Symbol	Р	A, B							
04		1/2							
06	3/4	3/4							
М		Mix							

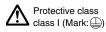
* Bottom ported: Only 1/2

Symbol									
Sumbal	Port sp	ecifications	Porting						
Symbol	Р	EA, EB	(A, B)						
1	Common	Common	Side						
2	CONTINUI	Common	Bottom*						

* Option

⚠ Precautions

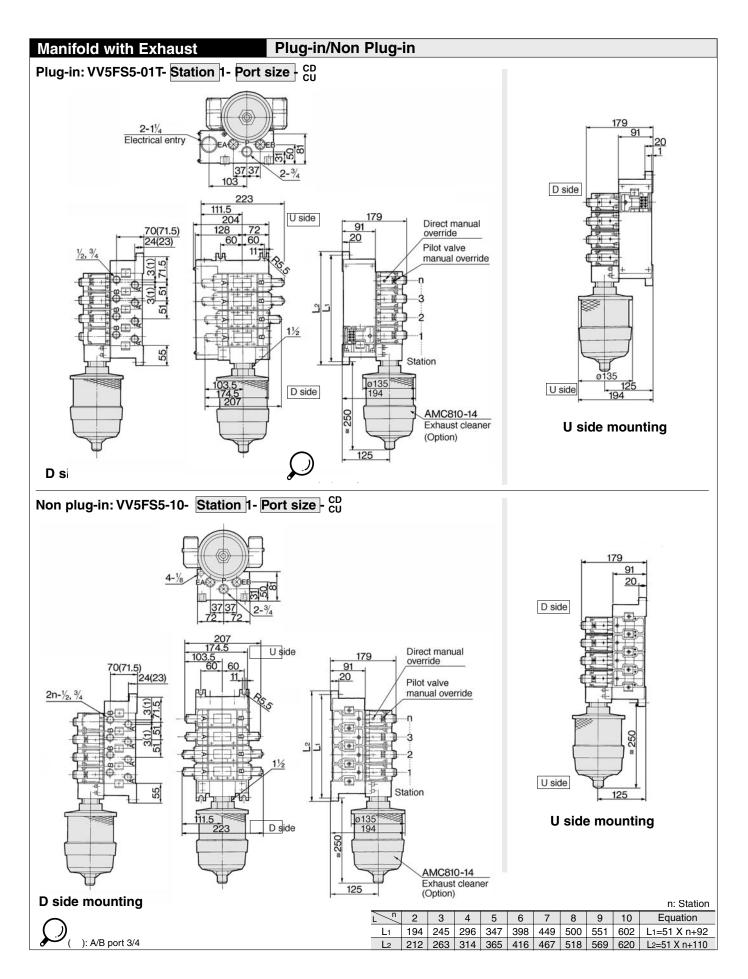
When using exhaust cleaner, mount it downwards.

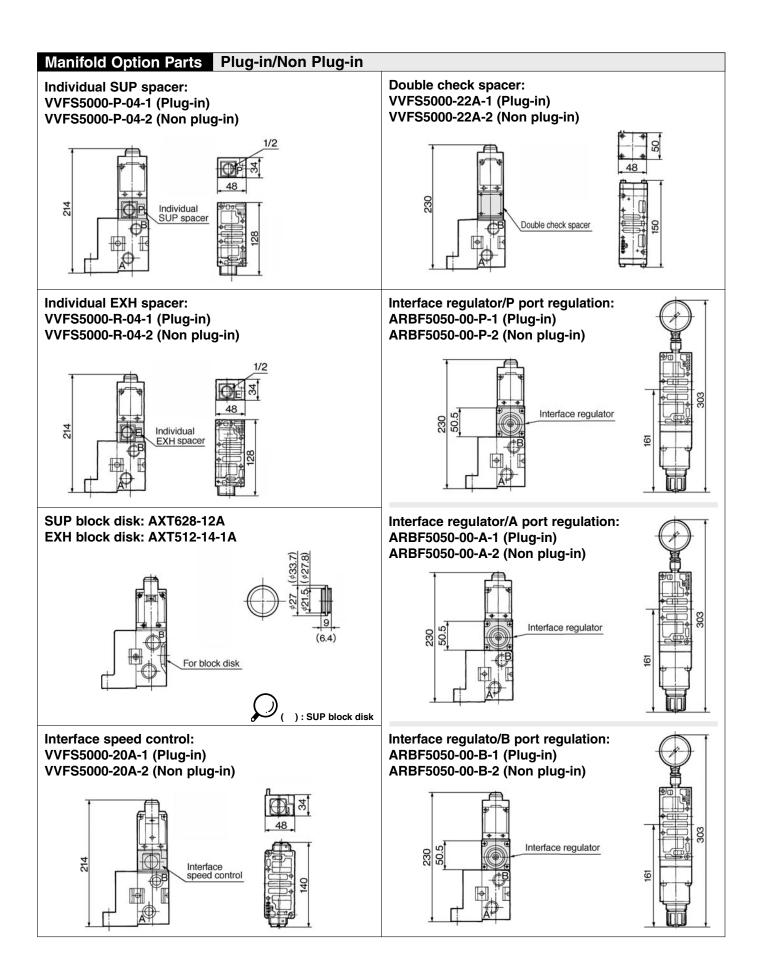


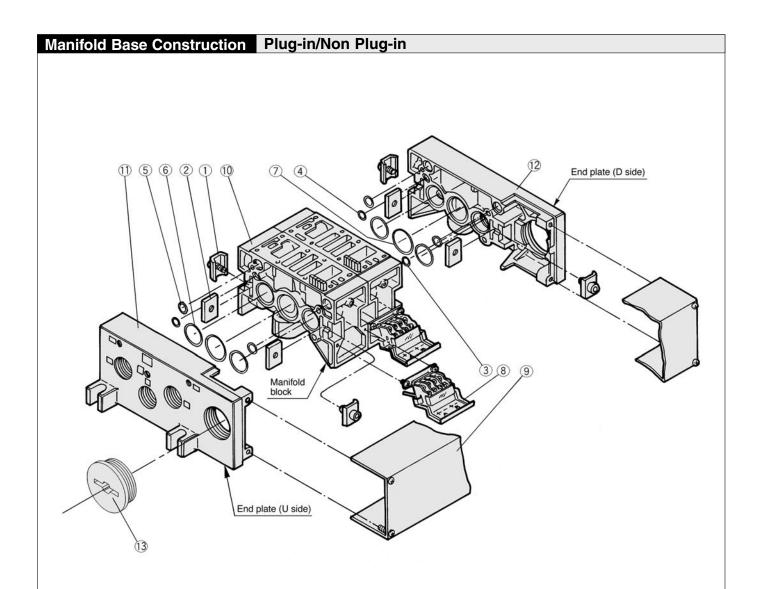


Refer to p.5.3-1 for Exhaust Cleaner details.

Please indicate manifold base mounting style, corresponding valve, and option parts. «Example»¡Plug-in with terminal block (6 stations) VV5FS5-01T-061-04-CD-Q ·· (Manifold base) (2 position single) VFS5100-5FZ-Q · · · · · 3 (2 position double) VFS5200-5FZ-Q · · · · · 2 (Blank plate) VVFS5000-10A 1 (Exhaust cleaner) AMC810-141 •Non plug-in (6 stations) (Manifold base) VV5FS5-10-061-04-CU-Q······ 1 (2 position single) VFS5110-5D-Q3 (2 position double) VFS5210-5D-Q 2 VVFS5000-10A 1 (Blank plate) AMC810-14 ······ 1 (Exhaust cleaner)







Replacement Parts

No.	Description	Material	Part No.
1	Metal joint A	Steel plate	AXT628-6-1A
2	Metal joint B	Steel plate	AXT628-6-2
3	O ring	NBR	AS568-006
4	O ring	NBR	AS568-010
(5)	O ring	NBR	AS568-013
6	O ring	NBR	AS568-022
7	O ring	NBR	AS568-026
8	Terminal assembly	_	AXT628-5-1A
(9)	Junction cover assembly	For 01T	VVFS5000-4A- stations
9	Junction cover assembly	For 01SU	AZ738-31A-stations
13	Rubber plug	NBR	AXT336-9

•For increasing the manifold bases, please order the manifold block assembly number of the principal part assembly ① . For plug-in: The manifold base with terminal stand (integrated with a junction cover) is required with the ② junction cover assembly.

Replacement Parts Sub-assem-

יח	epiaceillelli Pails	Sub-asseill-	Note) Marilloid Base/Construction: Plug-in with terminal block.			
No.	Description Assembly part No.		Component parts	Applicable manifold base		
10	Manifold block assembly	VVFS5000-1A-1-04	Manifold block ⑩, Metal joint ①, ②, Terminal ⑧, O ring ③, ④, ⑤, ⑥, ⑦, Receptacle assembly	Plug-in		
	•	VVFS5000-1A-2-04	Manifold block ①, Metal joint ①, ②, O ring ③, ④, ⑤, ⑥, ⑦	Non plug-in		
(11)	End plate (U side) assembly	VVFS5000-2A-1	End plate (U) ①, Metal joint ①, ②	Plug-in		
U	End plate (O side) assembly	VVFS5000-2A-2	End plate (U) ①, Metal joint ①, ②	Non plug-in		
12	End plate (D side) assembly	VVFS5000-3A-1	End plate (D) 12, Metal joint 1, 2, O ring 3, 4, 5, 6, 7	Plug-in		
		VVFS5000-3A-2	End plate (D) (2). Metal joint (1), (2), O ring (3), (4), (5), (6), (7)	Non plug-in		

5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in Series VFS6000 (E UK

Model

Model						aracteristics	cteristics		Max. (2)				
Type of actuation				Port		$1 \rightarrow 4/2 \; (P \rightarrow A/B)$		4/2 → 5/3 (A/B → R1/R2)			operating	Response V	Weight
		Plug-in Non plug-	Non plug-in	size Rc	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	cycle (ms)	(kg)	
position	Single	VFS6100	VFS6110	3/4	29	0.10	6.8	38	0.10	9.0	180	160 or less	2.5
Sit				1									
2 pc	Double	VFS6200	VFS6210	3/ ₄	29	0.10	6.8	38	0.10	9.0	180	60 or less	2.75

Note 1) Based on JIS B 8419: 2010 (once per 30 days) for the min. operating frequency.

Note 2) Based on JIS B 8419-2010. (The value at supply pressure 0.5 MPa, ambient/fluid temperature (≈ 20°C))

However, this excludes when in an adhered state. (Be aware that after long periods of holding time, there may be delays in the initial response time.)

Note 3) The figures in the above list are for without sub-plate. In case of with sub-plate, add 1.65 kg for Rc 3/4 and 1.5 kg for RC 1 respectively.

Note 4) "Note 1)" and "Note 2)" are with controlled clean air.

Note 5) The flow rate characteristics is for the port size Rc 4/3

Compact yet provides a large flow capacity 3/4: C: 38 dm³/(s·bar)

Low power consumption: 1.8 W DC

Easy maintenance 2 types of sub-plates:

Plug-in and non plug-in



Symbol

Syllibol
2 position
Single
(A)4 2(B) 5 1 3 (R1)(P)(R2)
Double
(A)4 2(B) T T T T T T T T T T T T T T T T T T T

Standard Specifications

	dard opecifications					
	Fluid		Air			
<u> </u>	Maximum operating pres	sure		1.0 MPa		
į	Minimum operating press	sure		0.1 MPa		
cat	Proof pressure			1.5 MPa		
∰	Ambient and fluid temper	ature		–10 to 60°C (1)		
) ě	Lubrication			Non-lube (2)		
S O	Pilot valve manual overri	de	Non-lo	cking push type (Flush)		
Valve specifications	Impact/Vibration resistan	ce		150/50 m/s ^{2 (3)}		
>	Enclosure		Type E: Dustproof (Equivalent to IP50), Type F: Dripproof			
	Eliciosule		(Equivalent to IP52), Type D: Splashproof (Equivalent to IP54) (4) (6)			
L S	Coil rated voltage		100, 200 VAC, 50/60 Hz; 24 VDC			
읉	Allowable voltage fluctua	tion	-15 to +10% of rated voltage			
Electricity specifications	Coil insulation type		Class B or equivalent (130°C) (5)			
96	Apparent power AC	Inrush	5.6 V	A/50 Hz, 5.0 VA/60 Hz		
 	(Power consumption)	Holding	3.4 VA (2.1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz			
ᇙ	Power consumption DC		1.8 W (2.04 W: With light/surge voltage suppressor)			
탏	Electrical entry		Plug-in type Conduit terminal			
当	Electrical entry		Non plug-in type	Grommet terminal, DIN terminal		

Note 1) Use dry air at low temperatures.

Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated.

Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Note 4) Based on JIS C 0920.

Note 5) Based on JIS C 4003.

Note 6) The F and D type enclosures described above show those without the light/surge voltage suppressor. The F and D type enclosures with the light/surge voltage suppressor are equivalent to IP50.

Option Specifications

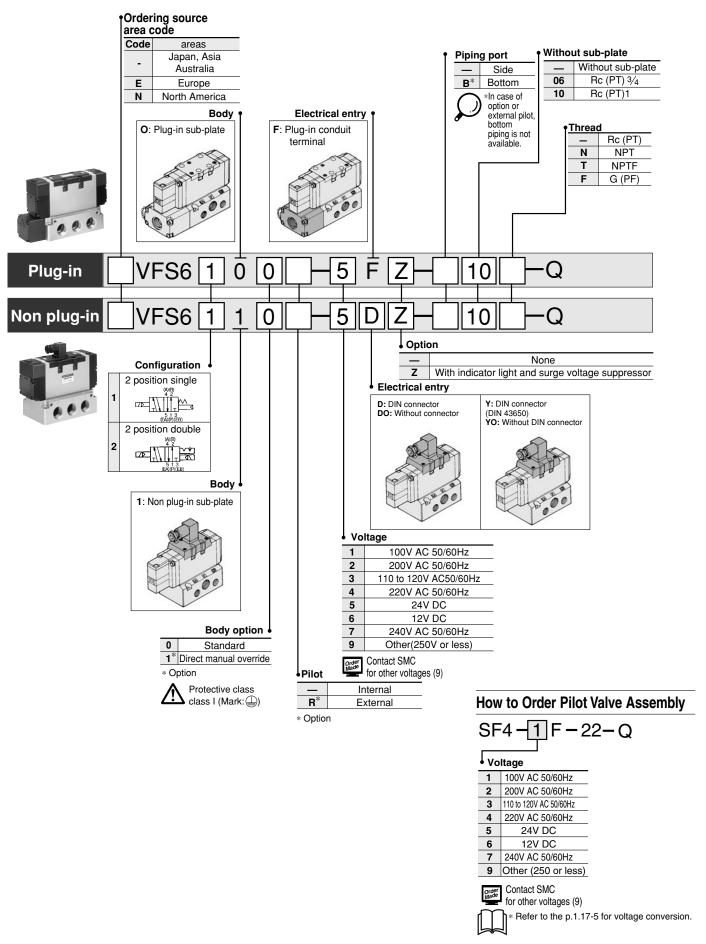
Pilot type	External pilot ^{Note)}		
Manual override Main valve	Direct manual override		
Coil rated voltage	110 to 120, 220, 240 VAC (50 Hz/60 Hz)		
Con rated voltage	12, 100 VDC		
Porting specifications	Bottom ported		
Option	With light/surge voltage suppressor		

Note) Operating pressure: 0 to 1.0 MPa Pilot pressure: 0.1 to 1.0 MPa

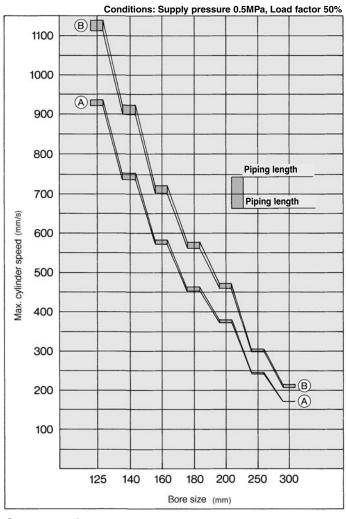


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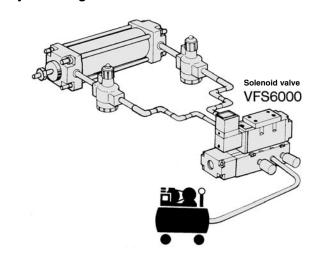
How to Order



Maximum Cylinder Speed



System diagram



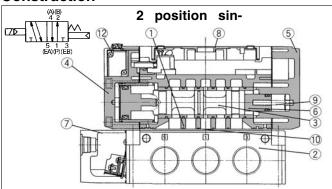
Rubber hose piping system

System	Solenoid valve	Speed controller	Silencer	Piping (Hose bore size)
Α	VFS6000-10 {1} (S=180mm ²)	AS600-10 {1} (S=230mm ²)	AN600-10 {1} (S=270mm ²)	1 ^B (Fitting 4 pcs)

Steel piping system

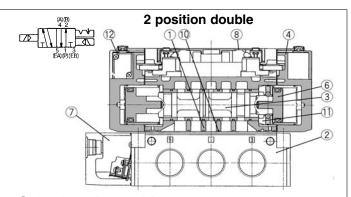
	·	-		
Syst	Solenoid valve	Speed controller	Silencer	Piping (Hose bore size)
В	VFS6000-10 {1} (S=180mm ²)	AS600-10 {1} (S=230mm ²)	AN600-10 {1} (S=270mm ²)	1 ^B (Fitting 4 pcs)

Construction



Component Parts

No.	Description	Material	Note							
1	Body	Aluminium die-cast	Platinum silver							
2	Sub-plate	Aluminium die-cast	Platinum silver							
3	Spool/Sleeve	Stainless steel								
4	Adapter plate	Aluminium die-cast	Black							
(5)	End plate	Aluminium die-cast	Black							
6	Piston	Resin								
7	Junction cover	Resin								
8	Light cover	Resin								



Sub-plate Assembly

Plug-in	VFS6000-P- 00 10						
Non plug-in	VFS6000-S- 06						
Mounting bolt and gasket are not included.							

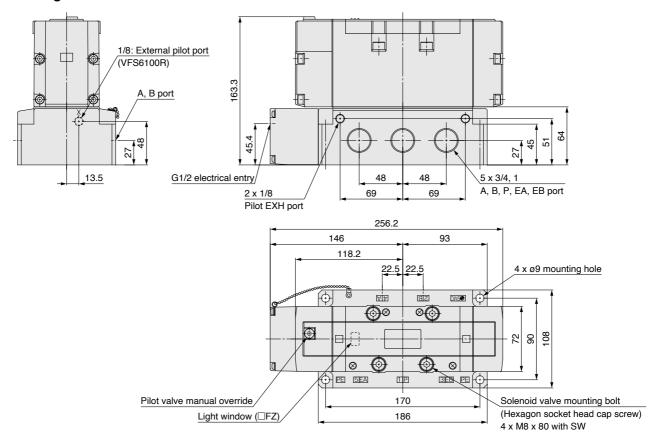
Replacement Parts

No. Description	D	NA-4	Part No.						
	Material	VFS61□□	VFS62□□						
9	Return spring	Stainless steel	VFS6000-16-3	_					
10	Gasket	NBR	VFS6000-15	VFS6000-15					
11)	Detent assembly	_	_	VFS6000-8A					
(12)	Pilot valve assembly	_	Refer to the p.1.17-100 "How to Order Pilot valve assembly".						

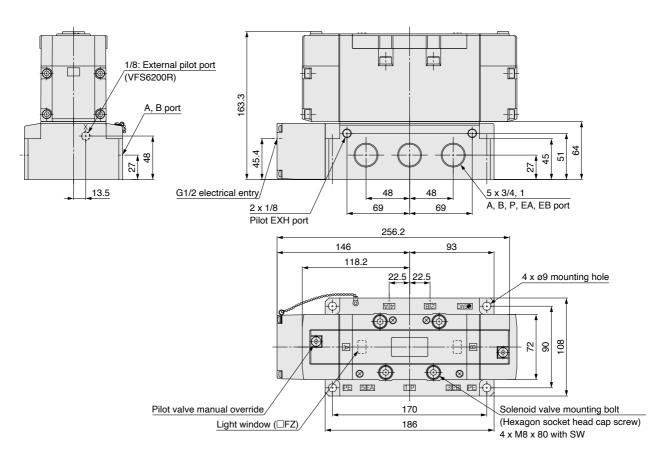


Plug-in — 2 Position single/Double

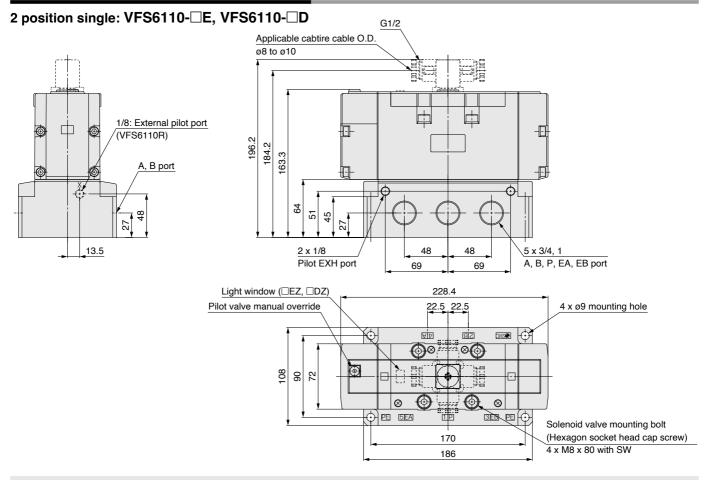
2 position single: VFS6100-□F

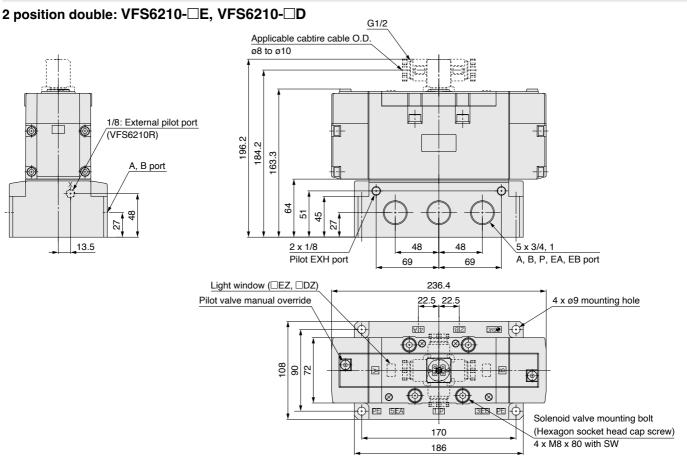


2 position double: VFS6200-□F



Non Plug-in — 2 Position single/Double







Specific Product Precautions 1

Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smc.eu

⚠ Caution

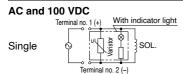
Light/Surge Voltage Suppressor, Electrical Entry

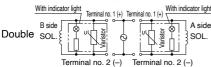
Single unit

Body Ported

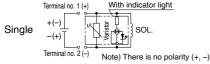
VFS1000/2000/3000 Series

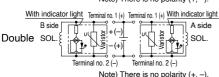
Light/Surge Voltage Suppressor





24 VDC or less





 Type G: Lead wire comes directly from the solenoid part. Connect it with the power source. Grommet with DC voltage surge voltage suppressor has polarity. Connect red lead wire to + (positive) side and black to - (negative) side.

Surge voltage suppressor						
DC	AC					
Piode → Red + Diode → Black -	Varistor					

Wiring

In the case of DIN terminal and terminal block (with indicator light/surge voltage suppressor), the interior wiring is shown below.



Applicable terminal: 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S, but in the case of with DIN terminal block, is not a terminal structure.

Note) There is no polarity.

Changing Direction of DIN Terminal/Cable Entry

To change direction of DIN terminal retaining screw, pull off outer cover, rotate connector board through 180°. Replace cover and tighten screw.



Manual position

Changing Direction of Electrical Entry and Manual Override

Loosen the set screw (M3–2 pcs.), take out pilot operator, turn solenoid valve 180° degrees to change the direction of lead wire and manual override. (Possible on the VFS1000 series only.)

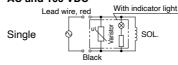
Base Mounted

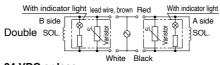
VFS2000 Series

Light/Surge Voltage Suppressor

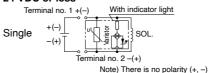
 In the case of surge voltage suppressor, surge voltage absorption device ZNR is attached to AC power.

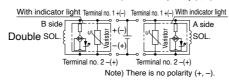
AC and 100 VDC





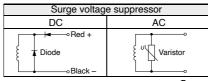
24 VDC or less

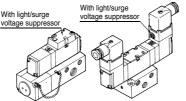




 Type G: Use lead wire from solenoid to connect with power side.

Grommet with DC voltage surge voltage suppressor has polarity. Connect red lead wire to + (positive) side and black to - (negative) side.





Plug-in type

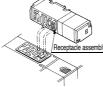
Non plug-in type

How to Exchange

Solenoid valve

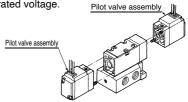
 Loosen 3 set screws (hexagonal socket head cap screw M3 x 31) and pull solenoid valve out vertically, otherwise it may cause damage to the solenoid valve. Never remove a valve at an angle.

When mounting solenoid valve onto the base, plug pin assembly (base side) into receptacle assembly (body-side) vertically.



Exchange of pilot valve (Voltage exchange)

 When changing rated voltage and electrical entry etc., pilot valve assembly can be changed. But in case of a plug-in type with light/surge voltage suppressor, pilot valve assembly cannot be changed for changing rated voltage.



 When mounting pilot valve assemblies and solenoid valve bodies, tighten equally with the tightening torque shown in the right to prevent gaskets from slip-

Pilot Valve Assembly SF4-□-□

Holding screw Proper tightening torque (N-m)

M3 0.45 to 0.6

Solenoid Valve Body
Holding screw Proper tightening torque (N-m)
M3 0.8 to 1.2

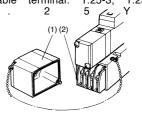
Electrical Connection

Single unit/Plug-in type sub-plate: T Conduit terminal (With terminal block)

 If the junction cover (1) of the sub-plate is removed, you can see the plug-in type terminal block (2) (part no. NVF2000-27A-1) mounted inside the sub-plate. The following markings are on the terminal block board. Connect with corresponding power side.

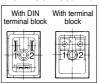
3									
Description	Solenoi	d A side	Solenoid B side						
Terminal block	Α	Α	В	В					
marking	+	_	+	_					

- There is no polarity.
- When ground wiring and COM wiring are required, please specify separately.
- Applicable terminal: 1.25-3, 1.25-3S



Single unit/Non plug-in type sub-plate: G, E, T, D

- Type G: Use lead wire from solenoid to connect with power side.
- Type E, T, D: In the case of a DIN terminal and terminal block (with light/surge voltage suppressor), the interior wiring is shown below. Connect with corresponding power



Applicable terminal: 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S, but in the case

1.25Y-3S, but in the case of with DIN connector board, is not a terminal structure.

Tightening torque for terminal: 0.6 N·m

Note) There is no polarity.

Changing Direction of DIN Terminal/Cable Entry

Change of the electrical entry of DIN type connector cable Unscrew retaining screw, pull off outer cover, rotate connector board through 180°. Replace cover and tighten screw. Applicable cable: O.D. ø6 to ø8.



Specific Product Precautions 2

Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smc.eu

Light/Surge Voltage Suppressor, Electrical Entry

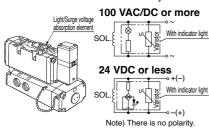
Single unit

Base Mounted

VFS3000/4000/5000/6000 Series

Light/Surge Voltage Suppressor

In the case of surge voltage suppressor, surge voltage absorption element is attached to terminal block on body area.



How to Exchange

Solenoid valve

- · Loosen set screw and take solenoid valve out vertically, otherwise it may cause damage to the solenoid valve. Never remove a valve at an angle.
- When mounting solenoid valve onto the base, plug pin assembly (base side) into receptacle assembly (body side) vertically.



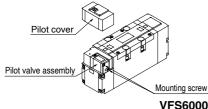
Pilot valve

· When changing the rated voltage, electrical entry, etc., pilot valve assembly can be exchanged easily since this is plug-in type. Then, when changing the rated voltage with indicator light/surge voltage suppres-

sor, change of indiliaht/surae cator voltage suppressor substrate is also needed. So, order together with pilot valve assembly.



VFS3000/4000/5000



Light/Surge Voltage Suppressor Substrate Part No.

Eight ourge voltage ouppressor oubstrate rait no.							
VFS3000		VFS3000-10A-□#1					
VFS4000	100V or more	VF4000-9A-□#1					
VF34000	24V or less	VF4000-9B-□#1					
VFS5000	100V or more	AXT627-7A-□#1					
VF35000	24V or less	AXT627-7B-□#1					
VFS6000	100V or more	VF4000-9A-□#1					
VF30000	24V or less	VF4000-9B-□#1					

-□: Coil rated voltage Symbol: Refer to below. 1: 100 to 120 V 6: 12 V 2: 200 to 220 V 5: 24 V

· When mounting pilot valve assemblies and solenoid valve bodies, tighten equally with the tightening torque shown in the right to prevent gaskets from slip-

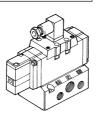
Pilot Valve Assembly SF4-□-□ Holding screw Proper tightening torque (N·m)

M3	0.45 to 0.6							
Solenoid Valve Body								
Holding screw	Proper tightening torque (N·m)							
МЗ	0.8 to 1.2							
M4	1.4 to 2.5							
M5	2.8 to 5							

Lead Wire Connection

DIN terminal block type

Male pin terminal of DIN terminal block board of solenoid valve and wires as shown below. Connect to corresponding terminal block on the connector.



DIN terminal (Wiring)

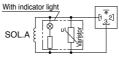
Ground
<u></u>
1-[

1	A side
2	B side
3	COM
÷	Ground

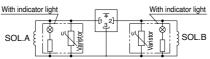
· There is no polarity.

100 VAC/DC or more

Single



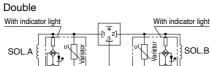
Double



24 VDC or less

Single With indicator light SOL A

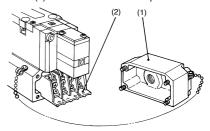
· Heavy-duty cord



- Applicable cable O. D.: ø8 to ø10 · Applicable terminal Applicable terminal on block board: 3 (kinds)
- 1.25Y-3L, 1.25-3.5S, 1.25-4M
- · Connector/Clamping torque Set screw 0.6 N·m Terminal screw 0.6 N·m
- · Incorrect common (DIN terminal no. 3) causes damage on power side circuit.

Plug-in type (With terminal)

· If the junction cover (1) of the sub-plate is removed, you can see the plug-in type terminal block (2) mounted inside the sub-plate.



· The following markings are on the terminal block. Connect with corresponding power

	S	olenoid A si	de S	Solenoid B side
Termina	l block	Α		В
mark	ing	+ -		+-

Applicable terminal:

VFS3000: 1.25-3, 1.25-3S, 1.25Y-3N,

1 25Y-3S

VFS4000: 1.25-3.5M, 1.25Y-3L, 1.25Y-3M

VFS5000: 1.25-4, 1.25-4M

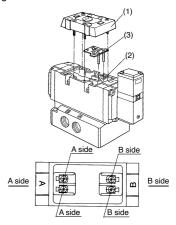
VFS6000: 1.25-3.5M, 1.25Y-3L, 1.25-3M

· There is no polarity.

• Tightening torque for terminal: 0.6 N·m

Non plug-in type (With terminal)

 Remove cover (1), over terminal block (2) attached to the inside of body. Connect with corresponding power side. For a type with indicator light and surge voltage suppressor, pull out the light and surge voltage suppressor substrate (3) in a straight direction and then connect them.



 Applicable terminal: VFS3000: 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S VFS4000/5000/6000: 1.25-3.5M,

1.25Y-3L 1.25Y-3M

There is no polarity.

• Tightening torque for terminal: 0.6 N·m



Specific Product Precautions 3

Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smc.eu

How to Calculate the Flow Rate

Refer to the Web Catalogue for How to Calculate the Flow Rate.

Interface Regulator Specifications

Interface regulator (3) (4)	ace regulator (3) (4) ARBF2000		ARBF3050			ARBF4050			ARBF5050		
Applicable solenoid valve series		VFS2000	VFS3000				VFS4000		VFS5000		00
Regulating port		Р	Α	В	Р	Α	В	Р	Α	В	Р
Proof pressure		1.5 MPa									
Maximum operating pressure		1.0 MPa									
Set pressure range (1)	0.05 to 0.83 MPa 0.1 to 0.83 MPa										
Ambient and fluid temperature		−5 to 60°C (No freezing)									
Port size for connection of pressure of	gauge	M5 x 0.8	0.8 Rc 1/8								
Weight (kg)		0.16	0.46 0.72 0.83								
Effective area at supply side (mm²) (2)	P → A	5.5	21	18.5	11	35	31	26	44	38	32
S at $P_1 = 0.7 \text{ MPa}, P_2 = 0.5 \text{ MPa}$	P→B	5.1	18.5	22	12	31	31	24	38	40	31
Effective area at exhaust side (mm²) (2) A →		12		40 55 90					90		
S at P ₂ = 0.5 MPa	B → EB	11	36			45		77			

Note 1) Set within the operating pressure range of solenoid valve.

Note 2) Synthesized effective area with solenoid valve 2 position single type.

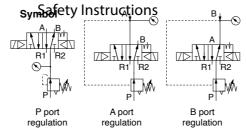
- Note 3) Operate an interface regulator only by applying pressure from the "P" port of the base, except when using it as a reverse pressure valve.
 - To combine a pressure centre valve and the A and B port pressure reduction of an interface regulator, use the ARBF3000, 4000, or 5000 model.
 - To combine a reverse pressure valve and an interface regulator, use the ARBF3000, 4000, or 5000 model. Furthermore, the P port pressure reduction cannot be used for the reverse pressure valve.

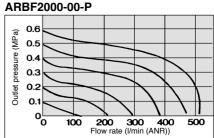
 • When combining a double check valve and an interface regulator, use a manifold or sub-plate as a
- basis, and stack them in the following order; the perfect spacer → the interface regulator → the valve.
 When a closed centre valve is combined with the interface regulator's A, B port regulation, note that it cannot be used for intermediate stops of a cylinder because there is leakage from relief port on the regulator.

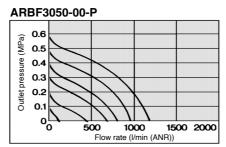
 Note 4) Note that the pressure gauge (G27) for the ARBF2000-00-P-□ cannot be used for the oil lubricating air.

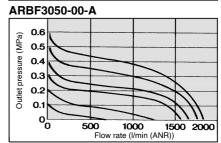
Flow Rate Characteristics (P → A)

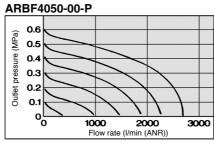
(Representative value conditions: Inlet pressure 0.7 MPa. when 2 position solenoid valve is mounted.)

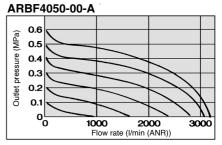


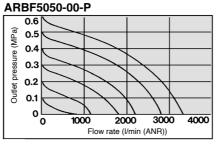


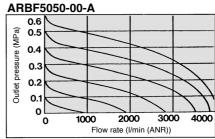














Specific Product Precautions 4

Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smc.eu

⚠ Caution

Lead Wire Connection

Manifold/Plug-in

Type 01 Insert Plug with Lead Wire

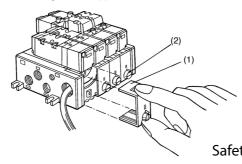
VFS2000 Series

(Insert plug with lead wire is not available for the VF3000, 4000, and 5000 series.)

How to remove junction cover (Type 01)

Turn the knob (2) of junction cover (1) on the manifold block side by hand or slotted screwdriver to the $C \rightarrow O$ direction (counterclockwise) 90°. While holding the knob and upper part of junction cover, pull outward to remove junction cover.

When reassembling, do the opposite.



Wiring

The insert plug (1) is attached to the manifold block and lead wire is plugged in with valve side as shown in the following list.

Single solenoid: AXT624-52A-S-1 Double solenoid: AXT624-52A-D-1

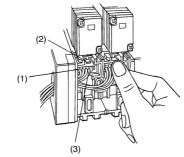
Connect with corresponding power side.

Power supply	Valve model	Solenoid A	Solenoid B
AC	Single solenoid	Red, Black	-
DC	Double solenoid	Red, Black	Brown, White

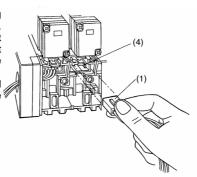
- * There is no polarity.
- * Lead wire length is 1 m

How to Use Insert Plug

When removing insert plug (1) from manifold base, push the lever area (2) of inset plug downward with thumb and pull it together with the lead wire (3) outward.



· When placing the inset plug (1) into the manifold base, push the lever area of inset plug with thumb and plug it in its place in the receptacle housing (4) horizontally. After plugging, pull lead wire out a little bit to ensure that insert plug is secure.



Type 01 with Terminal Block

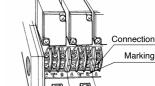
VFS2000 Series

Remove junction cover of manifold, exposing terminal block attached to the manifold block. Lead wires from solenoid valve are connected with the terminals on upper side of terminal block. (On the terminal block, lead wire is connected with both A and B sides of solenoid valve in accordance with the corresponding markings A and B on the block.) Connect each lead wire of power side corresponding to respective solenoid valve on the lower terminal block. VFS2000 has the marking + COM on the block board, but - COM specification is also available.

Model Terminal block	marking A	СОМ	В
VFS2100	A side	COM	
VFS2200	A side	СОМ	B side
VFS2300	A side	СОМ	B side

- Applicable terminal: 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S
- Plugging COM bridge (part no. AXT625-73: 5 stations) in between each + COM on the block board will make the specifications of all the stations + COM and enables you to understand the wiring process.

(It is designed for 5 stations. Safety Instructions to the number of stations. Additionally, when it is used for 6 or more stations, combine the COM bridges and cut appropriately.)



- There is no polarity.
- Tightening torque for terminal: 0.6 N·m

VFS3000 Series										
Model Terminal block marking	Α	COM	В							
VFS3100	A side	COM								
VFS3200	A side	COM	B side							
VFS3¾00	A side	СОМ	B side							

- Applicable terminal: 1.25-3.5M, 1.25Y-3L, 1.25-3M
- · Plugging the lead wire assembly for all COM in between COM terminals on the block board will make the specifications of all the stations all COM. This rationalizes the wiring.

Part no. of lead wire assembly for all COM (common to VFS3000, 4000, and 5000): AZ683-56A (Since it is designed for 20 terminals, the VFS3000 is applicable to up to 20 stations. Cut lead wires appropriately according to the number of stations.)

- There is no polarity.
- · VFS 3000 has the marking + COM on the block board, but COM specification is also available.
- Tightening torque for terminal: 0.6 N·m

VFS4000/5000 Series									
Model Terminal block marking A + A - B + B -									
VFS ₅ 100	A side	A side							
VFS5200	A side	A side	B side	B side					
VFS4¾00 VFS5¾00	A side	A side	B side	B side					

- Applicable terminal: 1.25-3.5M, 1.25Y-3L, 1.25Y-3M
- · Plugging the lead wire assembly for all COM in between COM terminals on the block board will make the specifications of all the stations all COM. This rationalizes the wiring.

Part no. of lead wire assembly for all COM (common to VFS3000, 4000, and 5000): AZ683-56A (Since it is designed for 20 terminals, the VFS4000 and 5000 are applicable to up to 10 stations. Cut lead wires appropriately according to the number of stations.)

- There is no polarity.
- Tightening torque for terminal: 0.6 N·m





Specific Product Precautions 5

Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smc.eu

Lead Wire Connection

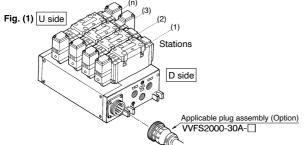
Manifold/Plug-in

Type 01C Circular Connector

VFS2000/3000/4000/5000 Series

· Wire connection specifications

Lead wire for both solenoid A and B sides in manifold are connected to connector terminal as COM specifications.



Internal Wiring of Manifold

Standard wiring Wiring with control unit Connector terminal no. Connector terminal no SOL.A SÕL.B Safety Instructi 1 station -03 COM ₀1 -₀1 Multi-connector SOL.A 0.5 SOL.B -∞6 COM 4 0 SOL.A SOL.A SOL.B 8 SOLB °8 COM 07 COM -₀7 00000 SOL.A -011 оофос SOL.B 012 SOLB 12 4 station COM o10 COM ₀10 SOL.A SOL.B 15 SOL B 15 5 station COM 013 COM 013 terminal no SOL.A SOL.B 018 SOL.B 18 COM 016 COM 016 SOL.A SOLB 20 SOL.A SOL.B -₀21 COM o19 COM ⊙19 SOL.A -023 SÕL.B SÕL.B -o 24 -o 24 COM 22 8 stations COM 22

Note 1) Maximum stations are 8.

Note 2) There is no polarity.

Note 3) Indication of stations are one station from D side regardless of the connector mounting side, D or U.

Applicable Plug Assembly (Option)

Assembly part no.	Cable length	Component parts
VVFS2000-30A-1	1.5 m	
VVFS2000-30A-2	3 m	Plug 206837-1 1 pc.
VVFS2000-30A-3	5 m	Cable clamp 206138-1 1 pc.
VVFS2000-30A-4 *	7 m	Socket 66101-2 24 pcs.
VVFS2000-30A-5 *	10 m	Cable VCTF 24 cores x 0.75 mm ²
VVFS2000-30A-6 *	15 m	made by Tyco Electronics AMP K.K.
VVFS2000-30A-7 *	20 m	

Cable colour List of Each Terminal No.

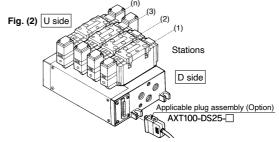
245.0 00.04. 2.010. 2.240 10												
Terminal no.	1	2	3	4	5	6	7	8	9	10	11	12
Lead wire colour	Orange	Orange	Black	Black	Green	Green	Red	Red	Blue	Blue	Yellow	Yellow
Dot marking	_	Yes	_	Yes	_	Yes	_	Yes	_	Yes	_	Yes
Terminal no.	13	14	15	16	17	18	19	20	21	22	23	24
Lead wire colour	Brown	Brown	White	White	Pink	Pink	Grey	Grey	Sky blue	Sky blue	Light green	Light green
Dot marking	_	Yes	_	Yes	_	Yes	_	Yes	_	Yes	_	Yes

Type 01F D-sub Connector

VFS2000/3000/4000/5000 Series

Wire connection specifications

Lead wire for both solenoid A and B sides in manifold are connected to connector terminal as COM specifications.



mer	nal Wiring of		
		Standard wiring	Wiring with control unit
		Connector terminal no.	Connector terminal no.
ns		1 station SOL.A o1 COM o14	Air release valve 1 station 2 Pressure switch 2 15
	D-sub connector	SOL.A 15	Pressure switch
	Connector terminal no.	2 station SOL.B 03 COM 016	S 2
	0	3 station SOLB 017	3 station SOL.A 04 SOL.B 017 COM 05
	15O O 2 16O O 3 17O O 4 18O O 5	4 station SOLB 66 COM 019	4 station SOL.A SOL.B 6 COM 19
	19O O 7 20O O 7 21O O 8 21O O 9 22O O 10 23O O 11	5 station SOLB 20 COM 8	5 station SOL.B 7 SOL.B 20 COM 8
	240 012 250 013	6 station SOLB 9 COM 22	6 station SOL.B 9 COM 22
	M2.6×0.45	7 station SOLB 010 COM 011	7 station SOL.A • 10 SOL.B • 23 COM • 11
		Max. SOL.B 024 SOL.B 012 COM 025	Max. SOL.B 024 8 stations COM 25

Note 1) Maximum stations are 8.

Note 2) There is no polarity.

Note 3) Indication of stations are one station from D side regardless of the connector mounting side, D or U.

Applicable Plug Assembly (Option)

Assembly part no.	Cable length	Component parts
AXT100-DS25-015	1.5 m	
AXT100-DS25-030	3 m	
AXT100-DS25-050	5 m	Plug: MIL standard D type
AXT100-DS25-080	8 m	connector
AXT100-DS25-100	10 m	25 terminals
AXT100-DS25-150	15 m	Cable: 25 cores wire x 0.3 mm ²
AXT100-DS25-200	30 m	
AXT100-DS25-300	20 m	

Cable colour List of Each Terminal No.

Terminal no.	1	2	3	4	5	6	7	8	9	10	11	12	13
Lead wire colour	Black	Brown	Red	Orange	Yellow	Pink	Blue	Purple	Grey	White	White	Yellow	Orange
Dot marking	_	_	_	_	_	—	_	White	Black	Black	Red	Red	Red
Terminal no.	14	15	16	17	18	19	20	21	22	23	24	25	
Lead wire colour	Yellow	Pink	Blue	Purple	Grey	Orange	Red	Brown	Pink	Grey	Black	White	
Dot marking	Black	Black	White	_	_	Black	White	White	Red	Red	White	_]

⚠ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC) 1), and other safety regulations.

Danger indicates a hazard with a high level of risk ⚠ Danger: which, if not avoided, will result in death or serious

injury.

Warning indicates a hazard with a medium level of risk Marning: which, if not avoided, could result in death or serious

Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate

1) ISO 4414: Pneumatic fluid power - General rules and safety requirements for systems and their components.

ISO 4413: Hydraulic fluid power - General rules and safety requirements for systems and their components.

IEC 60204-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1: Robots.

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Our products cannot be used beyond their specifications. Our products are not developed, designed, and manufactured to be used under the following conditions or environments. Use under such conditions or environments is not covered.
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, fuel equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogues and operation manuals.
 - 3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.

We develop, design, and manufacture our products to be used for automatic control equipment, and provide them for peaceful use in manufacturing industries.

Use in non-manufacturing industries is not covered.

Products we manufacture and sell cannot be used for the purpose of transactions or certification specified in the Measurement Act.

The new Measurement Act prohibits use of any unit other than SI units in Japan.

Limited warranty and **Disclaimer/Compliance** Requirements

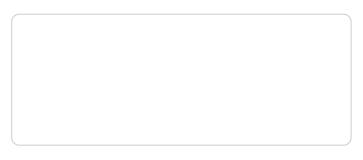
The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements". Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first. 2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
- 2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed



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