

## FEATURES



Anti-Static



Fiberglass Toecap



PS Rated Penetration Resistant Insert



Non Metallic



Bio Based Materials



Fuel Oil Resistant Outsole



Heat Resistant Outsole to 300c



Water Repellent Upper



Fully Waterproof



Recycled Materials

## INDUSTRIES



Agricultural



Automotive and Aerospace



Cargo and Cruise Liners



Construction



Emergency Services



Engineering



Facility Management



Highways



House builders



Security

## Product Details

Colour: Stone  
Size Range: UK 6-13  
Height: 5 inches  
Weight: 706g



## PRODUCT DESCRIPTION

RF590 Toronto safety boots combine premium water repellent nubuck leather with a fiberglass toecap rated to 200 joules impact protection. Featuring Activ Step® Cushion Max footbed, EVA midsole and nitrile rubber outsole, these boots deliver uncompromising under-foot protection, all day comfort and exceptional grip across demanding terrain.

## MATERIAL BREAKDOWN

**UPPER MATERIAL:** Leather Working Group Certified, Water Repellent Nubuck Leather

**EYELETS:** Plastic

**LACES:** 100% Post Consumer Recycled Polyester  
**FOOTBED:** Activ-Step® Bio-Based Footbed Made From 73% Natural Rubber, 27% Synthetic Rubber, 100% Post Consumer Recycled Top Mesh

**LINING:** Waterproof Construction, 40% Nylon, 60% Post Consumer Recycled Polyester

**OUTSOLE:** Nitrile Rubber

**PROTECTIVE TOECAP:** Fibreglass

**PROTECTIVE MIDSOLE:** Activ-Step® PS Rated Penetration Resistant Insert

## TECHNOLOGIES & ACCREDITATIONS



Category	SB	S1	S2	S3/L/S	S4	S5/L/S	S6	S7/L/S
Class 1	✓	✓	✓	✓	✗	✗	✓	✓
Class 2	✗	✗	✗	✗	✓	✓	✗	✗
200 Joules Toecap	✓	✓	✓	✓	✓	✓	✓	✓
Closed heel Area	✗	✓	✓	✓	✓	✓	✓	✓
Energy Absorption Of Seat Region	✗	✓	✓	✓	✓	✓	✓	✓
Anti-Static	✗	✓	✓	✓	✓	✓	✓	✓
Water Penetration And Absorption	✗	✗	✓	✓	✗	✗	✓	✓
Perforation Resistance To The Type	✗	✗	✗	✓	✗	✓	✗	✓
Cleated Outside	✗	✗	✗	✓	✗	✓	✗	✓
Water Resistance Of The Entire Shoe	✗	✗	✗	✗	✗	✗	✓	✓

### EN 2022 SPECIFICATION

Safety footwear is classified in the UK and EU by the EN 20345 standard using a categorisation of S1 through to S7 to quickly determine the level of incorporated safety components. This is further supported by letter codes for additional safety components or tests the footwear has undergone.

For further information contact the Rock Fall sales team.

Always check with your health and safety management if you are unsure of the appropriate specification required by your workplace.

**Class 1** refers to footwear made from leather & other materials, excluding all polymeric and all rubber footwear  
**Class 2** Refers to all polymeric footwear including all rubber footwear.

**S3, S5, S7** Specify metallic midsole tested at 1100N.

**S3L, S5L, S7L** specify non-metal midsole tested at 1100N with a 4.5mm nail.

**S3S, S5S, S7S** specify non-metal midsole tested at 1100N with a 3mm nail.

Please note that the EN20345:2022 specification does not necessarily apply to the footwear represented here, and that there are further specifications attaining to specific safety tests and standards. Always check specification and standards of the footwear before purchase. For more information on specifications and standards, get in touch with our team for complete guide.

## WELLBEING & COMFORT

When you spend your working day on your feet, discomfort and incorrect footwear can cause serious long-term issues. That's why our footwear is designed to support your feet where they need it most, and we have a wide variety of styles to fit every kind of foot. Make sure your footwear is providing the correct arch support, and that your footwear is the correct size for your feet.



## FOOTWEAR CARE

Keeping your safety footwear in a good condition helps keep them comfortable and extend their useful life. Always make sure to keep the upper and sole clear of extensive mud or residue, using a brush and warm water to clean. Never dry out footwear using heat (such as placing them near a radiator) always allow them to dry naturally. Use a leather nourishment or dubbin wax to keep leather materials from drying out.

# EU TYPE-EXAMINATION CERTIFICATE

## Regulation (EU) 2016/425, MODULE B

### 0598/PPE/25/3080 Issue 1

<b>Product</b>	Safety Footwear
<b>Model</b>	Ankle boot: Rock Fall RF580 Calgary Black waterproof Safety boot, Ankle boot: Rock Fall RF585 Ontario Honey waterproof Safety boot, Ankle boot: Rock Fall RF590 Toronto Stone waterproof Safety boot
<b>Trademark</b>	
<b>Certificate Holder / Manufacturer</b>	Rock Fall UK Ltd Major House, Wimsey Way, Alfreton Trading Estate, Derbyshire, DE55 4LS, United Kingdom
<b>Standard(s) / Other Information</b>	Product complies with the applicable essential health and safety requirements of Regulation (EU) 2016/425 and standard(s) mentioned below EN ISO 20345:2022 + A1:2024 (Personal protective equipment - Safety Footwear), Class I footwear, with a performance category of S7S, with additional applications: CI, HI, HRO, FO & SR.
<b>Validity</b>	This certificate is valid until 2030-04-17.
<b>Date of issue</b>	2025-04-17
<b>Signature</b>	SGS Fimko Oy 

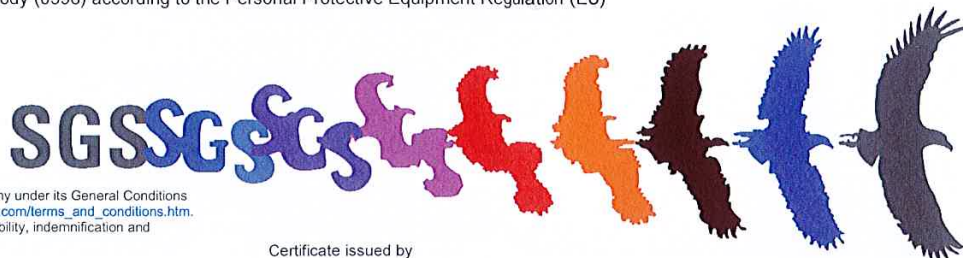
SGS Fimko Oy is a Notified Body (0598) according to the Personal Protective Equipment Regulation (EU)

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## EU DECLARATION OF CONFORMITY

The manufacturer or his nominated representative established in the community;

**ROCK FALL UK LTD, WIMSEY WAY, ALFRETON, DERBYSHIRE, DE55 4LS, UNITED KINGDOM**

Declares that the PPE described hereafter;

### **ROCK FALL RF590 Toronto Waterproof Safety Boot**

Is in conformity with the provisions of PPE Regulation EU 2016/425 for **Category II** and, where such is the case, with the national standard transposing the union harmonised standard no. **EN ISO 20345:2022+A1:2024**

This declaration of conformity is issued under the sole responsibility of the manufacturer;

**ROCK FALL UK LTD, WIMSEY WAY, ALFRETON, DERBYSHIRE, DE55 4LS, UNITED KINGDOM**

Is identical to the PPE submitted to: **SGS Fimko Oy, Takomotie 8, FL-00380 Helsinki, Finland. Notified Body 0598**, who performed the Eu type examination (Module B) and issued the EU type -examination certificate: **0598/PPE/25/3080**

The PPE is subject to the procedure set out in **Module C** of the PPE Regulation EU 2016/425 under the supervision of the notified body: **SGS Fimko Oy, Takomotie 8, FL-00380 Helsinki, Finland. Notified Body 0598**

Signature:

A handwritten signature in black ink, appearing to read "R. K. Wilson".

Position: Director

Date: 17.04.2025