

## FEATURES



Anti-Static



Foundry Boot Certified



Fibreglass Toecap



PS Rated Penetration Resistant Protective Midsole



Ladder Grip



Non Metallic



Cold Insulation



Flame Resistant Stitching



Flame Resistant Upper



Flame Resistant Velcro

## INDUSTRIES



Foundry

## Product Details

Colour: Black

Size Range: UK 5-14

Height: 12 inches

Weight: 1093g



## PRODUCT DESCRIPTION

RF7000 Vulcan Unrivalled heat resistance up to 1400°C. Premium flame-retardant leather, fibreglass safety toe, and Activ-Step® penetration-resistant midsole ensure supreme protection. FORCE10® nitrile rubber outsole delivers exceptional grip and durability. Engineered for rapid removal in emergencies. Ultimate safety for demanding foundry environments.

## MATERIAL BREAKDOWN

**UPPER MATERIAL:** Water Repellent Flame Retardant Full Grain Leather, Flame Retardant Suede, LWG Certified

**FOOTBED:** Activ-Step® PU Foam, 100% Post Consumer Recycled Polyester Top Mesh

**LINING:** 100% Polyester Mesh

**OUTSOLE:** Nitrile Rubber

**PROTECTIVE TOECAP:** Fibreglass

**PROTECTIVE MIDSOLE:** Activ-step® Penetration Resistant

**PROTECTIVE METATARSAL GUARD:** Impact Shield™ - PU Foam & Rubber

## TECHNOLOGIES & ACCREDITATIONS



activ step COMFORT FOOTBEDS



FSC® C162556

More info on this style at:

[WWW.ROCKFALL.COM/PRODUCTS/VULCAN](http://WWW.ROCKFALL.COM/PRODUCTS/VULCAN)

Tel. +44 (0) 1773 608616  
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Rock Fall UK  
Wimsey Way, Somercoates  
Alfreton DE55 4LS  
United Kingdom

Category	SB	S1	S2	S3/L/S	S4	S5/L/S	S6	S7/L/S
Class 1	✓	✓	✓	✓	✗	✗	✓	✓
Class 1	✗	✗	✗	✗	✓	✓	✗	✗
200 Joules Toecap	✓	✓	✓	✓	✓	✓	✓	✓
Closed heel Area	✗	✓	✓	✓	✓	✓	✓	✓
Energy Absorption Of Seat Region	✗	✓	✓	✓	✓	✓	✓	✓
Anti-Static	✗	✓	✓	✓	✓	✓	✓	✓
Water Penetration And Absorption	✗	✗	✓	✓	✗	✗	✓	✓
Perforation Resistance To The Type	✗	✗	✗	✓	✗	✓	✗	✓
Cleated Outside	✗	✗	✗	✓	✗	✓	✗	✓
Water Resistance Of The Entire Shoe	✗	✗	✗	✗	✗	✗	✓	✓

**Class 1** refers to footwear made from leather & other materials, excluding all polymeric and all rubber footwear  
**Class 2** Refers to all polymeric footwear including all rubber footwear.

**S3, S5, S7** Specify metallic midsole tested at 1100N.  
**S3L, S5L, S7L** specify non-metal midsole tested at 1100N with a 4.5mm nail.  
**S3S, S5S, S7S** specify non-metal midsole tested at 1100N with a 3mm nail.

Please note that the EN20345:2022 specification does not necessarily apply to the footwear represented here, and that there are further specifications attaining to specific safety tests and standards. Always check specification and standards of the footwear before purchase. For more information on specifications and standards, get in touch with our team for complete guide.

## WELLBEING & COMFORT

When you spend your working day on your feet, discomfort and incorrect footwear can cause serious long-term issues. That's why our footwear is designed to support your feet where they need it most, and we have a wide variety of styles to fit every kind of foot. Make sure your footbed is providing the correct arch support, and that your footwear is the correct size for your feet.

## FOOTWEAR CARE

Keeping your safety footwear in a good condition helps keep them comfortable and extend their useful life. Always make sure to keep the upper and sole clear of extensive mud or residue, using a brush and warm water to clean. Never dry out footwear using heat (such as placing them near a radiator) always allow them to dry naturally. Use a leather nourishment or dubbin wax to keep leather materials from drying out.



**SATRA**

Issued to:

Rock Fall UK Ltd  
Major House  
Unit 1/3 Wimsey Way  
Alfreton  
Derbyshire  
DE55 4LS  
United Kingdom

Notified Body: 2777

SATRA customer number: P1769

## EU Type-Examination Certificate

**Certificate number: 2777/15503-03/E00-00**

This EU Type-Examination Certificate covers the following product group(s) supported by testing to the relevant standards/technical specifications and examination of the technical file documentation. It has been issued Under Module B of Regulation 2016/425 on personal protective equipment. This product group has been shown to satisfy the applicable essential health and safety requirements as a Category III product.

Product Ref:	Description:
Rock Fall RF6000 Phoenix	Design Type: Half Knee Boot (Design C), Knee Boot (Design D)
Rock Fall RF7000 Vulcan	Upper: Black Barton Print Leather
	Tongue: Black Barton Print Leather
	Collar: Black Suede
	Tongue Lining: Black Sandwich Mesh
	Collar Lining: Black Sandwich Mesh
	Vamp Lining: Black Sandwich Mesh
	Quarter Lining: Black Sandwich Mesh
	Counter Lining: Black Sandwich Mesh
	Perforation Resistance: Non-Metallic Perforation Resistance Insole Referenced PEP-COMPOSITE
	Toe Protection: Non-Metallic Top Cap Referenced PEP-COMPOSITE
	Last Reference: #PEP-PL
	Soling Construction: Cemented
	Midsole Material: NA
	Outsole Material: Black Rubber
	Sole Reference: 2147#RB
	Insock/Footbed: Orange Mesh with PU Foam Full Removable Insock
	Fastening System: Slip on
	Scuff Cap: NA
	Heel Cap: NA
	Size Range: UK 3-14

**Classification:**

EN ISO 20345:2022+A1:2024 S3 S CI HI HRO FO SR  
EN ISO 20349-1:2017+A1:2020 S3 CI HI HRO SRC Fe

**Standards/Technical specifications applied:**

EN ISO 20345:2022+A1:2024; EN ISO 20349-1:2017+A1:2020

**Technical reports/Approval documents:**

List of test reports in the approved technical file

Signed on behalf of SATRA:

Maia Ryan

Date first issued: 18/12/2020  
Date of issue: 16/12/2025  
Expiry date: 16/12/2030



## EU DECLARATION OF CONFORMITY

Rock Fall UK, Major House,  
Unit 1/3, Wimsey Way,  
Alfreton, Derbyshire, DE55 4LS  
United Kingdom  
Tel: 01773 608616  
Email: [sales@rockfall.com](mailto:sales@rockfall.com)  
[rockfall.com](http://rockfall.com)

The manufacturer or his nominated representative established in the community;

**ROCK FALL UK LTD, WIMSEY WAY, ALFRETON, DERBYSHIRE, DE55 4LS, UNITED KINGDOM**

Declares that the PPE described hereafter;

### **ROCK FALL RF7000 Vulcan**

Is in conformity with the provisions of PPE Regulation EU 2016/425 for **Category III**  
and, where such is the case, with the national standard transposing the  
union harmonised standard no. **EN ISO 20345:2022+A1:2024 + EN ISO  
20349-1:2017+A1:2020**

This declaration of conformity is issued under the sole responsibility of the manufacturer;

**ROCK FALL UK LTD, WIMSEY WAY, ALFRETON, DERBYSHIRE, DE55 4LS, UNITED KINGDOM**

Is identical to the PPE submitted to: **SATRA Technology Europe Ltd, Bracetown Business Park, Clonee, D15YN2P. Republic of Ireland. Notified Body 2777.** who performed the Eu type examination (Module B) and issued the EU type -examination certificate:  
**2777/15503-03/E00-00**

The PPE is subject to the procedure set out in **Module C2** of the PPE Regulation EU 2016/425 under the supervision of the notified body:

**SATRA Technology Europe Ltd, Bracetown Business Park, Clonee, D15YN2P. Republic of Ireland. Notified Body 2777**

Signature:

Position: Director

Date: 16.12.2025



Issued to:

Rock Fall UK Ltd  
Major House  
Unit 1/3 Wimsey Way  
Alfreton  
Derbyshire  
DE55 4LS  
UK

Approved Body: 0321

SATRA customer number: P1769

## UKCA Type-Examination Certificate

### Certificate number: AB0321/16914-01/E00-00

This UKCA Type-Examination Certificate covers the following product group(s) supported by testing to the relevant standards/technical specifications and examination of the technical file documentation:

Following the UKCA Type-Examination this product group has been shown to satisfy the applicable essential health and safety requirements of the PPE Regulation (2016/425) as brought into UK law and amended as a Category III product.

**Product reference:**

**Description:**

Rock Fall RF6000 Phoenix

Ankle slip on riggers boot comprising black barton print leather upper with synthetic linings. PEP-Composite toe cap, PEP-Composite perforation resistant insert and a cemented outsole referenced 2147#RB

Rock Fall RF7000 Vulcan

Knee high slip on riggers boot comprising black barton print leather upper with synthetic linings. PEP-Composite toe cap, PEP-Composite perforation resistant insert and a cemented outsole referenced 2147#RB

**Classification:**

EN ISO 20349-1:2017+A1:2020 S3 CI HI HRO SRC Fe

**Size Range:** 3 – 14 UK

Standards/Technical specifications applied:  
EN ISO 20349-1:2017+A1:2020

Technical reports/Approval documents:

Intertek: GZHT90573543, GZHT90577845, GZHT90576773, GZHT90567198, GZHT90593754, GZHT90524114, GZHT90623658, GZHT90833061, GZHT90835408, GZHT90631007, GZHT90619917, GZHT90674125(S1), GZHT90631554, GZHT90641602, GZHT90627821, GZHT90639535, GZHT90577875, GZHT90607597, GZHT90687988, GZHT90544038, GZHT90657776, GZHT90562569, GZHT90499545, GZHT90548669, GZHT90527896, GZHT90692437, GZHT90992189, GZHT91001705, GZHT90993832  
CTC: D180814971\_1  
LCTECH: LCZC16110542-E, LCZC1607032-E

Pete Doughty

Date first issued: 10/06/2021  
Date of issue: 10/06/2021  
Expiry date: 10/06/2026

Signed on behalf of SATRA:



## UKCA DECLARATION OF CONFORMITY

Rock Fall UK, Major House,  
Unit 1/3, Wimsey Way,  
Alfreton, Derbyshire, DE55 4LS  
United Kingdom  
Tel: 01773 608616  
Email: [sales@rockfall.com](mailto:sales@rockfall.com)  
[rockfall.com](http://rockfall.com)

The manufacturer or his nominated representative established in the community;

**ROCK FALL UK LTD, WIMSEY WAY, ALFRETON, DERBYSHIRE, DE55 4LS, UNITED KINGDOM** Declares that the PPE described hereafter;

### **ROCK FALL RF7000 Vulcan**

Is in conformity with the provisions of PPE Regulation EU 2016/425, as brought into UK Law and amended, for **Category III** and, where such is the case, with the national standard transposing the union harmonised standard no. **EN ISO 20345:2011**

This declaration of conformity is issued under the sole responsibility of the manufacturer;

### **ROCK FALL UK LTD, WIMSEY WAY, ALFRETON, DERBYSHIRE, DE55 4LS, UNITED KINGDOM**

Is identical to the PPE submitted to: **SATRA Technology Centre Limited, Wyndham Way, Telford Way, Kettering, Northamptonshire, NN16 8SD United Kingdom. Approved Body 0321**. who performed the UKCA type examination (Module B) and issued the UKCA type -examination certificate: **AB0321/16914-01/E00-00**

The PPE is subject to the procedure set out in **Module C2** of the PPE Regulation EU 2016/425, as brought into UK Law and amended, under the supervision of the notified body: **SATRA Technology Centre Limited, Wyndham Way, Telford Way, Kettering, Northamptonshire, NN16 8SD United Kingdom. Approved Body 0321**

Signature:

Position: Director

Date: 10/06/2021