

FEATURES



Anti-Static



Steel Toecap



PS Rated Penetration Resistant Insert



Fuel Oil Resistant Outsole



Recycled Materials



SR Slip Resistance



Fully Sustainable Packaging

INDUSTRIES



Automotive and Aerospace



Cargo and Cruise Liners



Facility Management



House builders



Warehousing and Logistics

Product Details

Colour: Black

Size Range: UK 6 - 13

Height: 4 inches

Weight: 621g



PRODUCT DESCRIPTION

RF480 Vice revolutionises safety footwear with cutting-edge cushioning and enhanced wearability. Featuring a cow nubuck leather upper with breathable mesh, steel toecap, and penetration-resistant insert, it offers unparalleled protection. The innovative “Bubble” cushioned midsole delivers exceptional impact reduction, while the high-performance rubber outsole ensures superior slip resistance for ultimate workplace safety and comfort.

MATERIAL BREAKDOWN

UPPER MATERIAL: Leather Working Group Certified, Nubuck Leather

EYELETS: Polyester

LACES: 100% Polyester

FOOTBED: 100% Polyester Top Mesh, Activ-Step® PU Foam

LINING: 100% Polyester Mesh

OUTSOLE: EVA Midsole, Rubber Outsole Skin

PROTECTIVE TOECAP: Steel

PROTECTIVE MIDSOLE: Activ-Step® PS Rated Penetration Resistant Insert

TECHNOLOGIES & ACCREDITATIONS



Category	SB	S1	S2	S3/L/S	S4	S5/L/S	S6	S7/L/S
Class 1	✓	✓	✓	✓	✗	✗	✓	✓
Class 1	✗	✗	✗	✗	✓	✓	✗	✗
200 Joules Toecap	✓	✓	✓	✓	✓	✓	✓	✓
Closed heel Area	✗	✓	✓	✓	✓	✓	✓	✓
Energy Absorption Of Seat Region	✗	✓	✓	✓	✓	✓	✓	✓
Anti-Static	✗	✓	✓	✓	✓	✓	✓	✓
Water Penetration And Absorption	✗	✗	✓	✓	✗	✗	✓	✓
Perforation Resistance To The Type	✗	✗	✗	✓	✗	✓	✗	✓
Cleated Outside	✗	✗	✗	✓	✗	✓	✗	✓
Water Resistance Of The Entire Shoe	✗	✗	✗	✗	✗	✗	✓	✓

EN 2022 SPECIFICATION

Safety footwear is classified in the UK and EU by the EN 20345 standard using a categorisation of S1 through to S7 to quickly determine the level of incorporated safety components. This is further supported by letter codes for additional safety components or tests the footwear has undergone.

For further information contact the Rock Fall sales team.

Always check with your health and safety management if you are unsure of the appropriate specification required by your workplace.

Class 1 refers to footwear made from leather & other materials, excluding all polymeric and all rubber footwear
Class 2 Refers to all polymeric footwear including all rubber footwear.

S3, S5, S7 Specify metallic midsole tested at 1100N.

S3L, S5L, S7L specify non-metal midsole tested at 1100N with a 4.5mm nail.

S3S, S5S, S7S specify non-metal midsole tested at 1100N with a 3mm nail.

Please note that the EN20345:2022 specification does not necessarily apply to the footwear represented here, and that there are further specifications attaining to specific safety tests and standards. Always check specification and standards of the footwear before purchase. For more information on specifications and standards, get in touch with our team for complete guide.

WELLBEING & COMFORT

When you spend your working day on your feet, discomfort and incorrect footwear can cause serious long-term issues. That's why our footwear is designed to support your feet where they need it most, and we have a wide variety of styles to fit every kind of foot. Make sure your footwear is providing the correct arch support, and that your footwear is the correct size for your feet.

FOOTWEAR CARE

Keeping your safety footwear in a good condition helps keep them comfortable and extend their useful life. Always make sure to keep the upper and sole clear of extensive mud or residue, using a brush and warm water to clean. Never dry out footwear using heat (such as placing them near a radiator) always allow them to dry naturally. Use a leather nourishment or dubbin wax to keep leather materials from drying out.

EU TYPE EXAMINATION CERTIFICATE



00151

NOTIFIED BODY 2575

The PPE detailed herein meets the criteria of an EU Type Examination in accordance with Annex V, including the applicable clauses of the Essential Health and Safety Requirements of the PPE Regulation EU 2016/425.

Following an EU Declaration of Product Conformity you are hereby licensed to mark the product(s) detailed in accordance with Article 17 of the PPE Regulation EU 2016/425.

VALIDITY OF CERTIFICATE

This certificate will cease its validity at any time if needed, in particular if changes in the manufacturing process, in the raw materials or in PPE components will occur.

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T: +39 02 95383833
intertek.italia.notified.body
@pec.it

Manufacturer: Rock Fall UK Ltd

Address: Major House Unit 1/3, Wimsey Way, Alfreton, Derbyshire, DE55 4LS, UK

Authorised Representative: -

Address: -

Certificate No.: ITASLNB26010140

Category Product: II **Brand Name:** -

Model: Rock Fall RF480 Vice Safety Trainer

Article(s) code: RF480

Product type: Safety Footwear

Reference(s) Standard: EN ISO 20345:2022/A1:2024

Description:

Lace up low shoe in black. Construction: Cemented; Last: 941; Mould: AKD2412; Upper Material: Nubuck leather; Toecap: MR604 steel toecap; Outsole: EVA/Rubber; Perforation resistant insert: 2Z non-metallic penetration insole; Insock: Mesh + EVA; Size Range: EU 39-48; Category: S1 PS FO SR.

This has been shown through satisfactory testing to: EN ISO 20345:2022/A1:2024

Examination of the Technical File Documentation, No: TF-ITASLNB26010140 - Rev.2 22/06/2026

Test Report no. See Technical File

Remark:

Note:

Issued at: Lastra a Signa (FI)

Issue Date: 30/06/2026

General Manager: Elena Ruffino

Expiry Date: 29/06/2031

For and on behalf of INTERTEK ITALIA SpA



This Certificate is for the exclusive use of Intertek's client and is provided pursuant to the agreement between Intertek and its Client. Intertek's responsibility and liability are limited to the terms and conditions of the agreement. Intertek assumes no liability to any party, other than to the Client in accordance with the agreement, for any loss, expense or damage occasioned by the use of this Certificate. Only the Client is authorized to permit copying or distribution of this Certificate and then only in its entirety. Any use of the Intertek name or one of its marks for the sale or advertisement of the tested material, product or service must first be approved in writing by Intertek.

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EU DECLARATION OF CONFORMITY

Rock Fall UK, Major House,
Unit 1/3, Wimsey Way,
Alfreton, Derbyshire, DE55 4LS
United Kingdom
Tel: **01773 608616**
Email: **sales@rockfall.com**
rockfall.com

The manufacturer or his nominated representative established in the community;

ROCK FALL UK LTD, WIMSEY WAY, ALFRETON, DERBYSHIRE, DE55 4LS, UNITED KINGDOM

Declares that the PPE described hereafter;

ROCK FALL RF480 Vice

Is in conformity with the provisions of PPE Regulation EU 2016/425 for **Category II** and, where such is the case, with the national standard transposing the union harmonised standard no. **EN ISO 20345:2022+A1:2024**

This declaration of conformity is issued under the sole responsibility of the manufacturer;

ROCK FALL UK LTD, WIMSEY WAY, ALFRETON, DERBYSHIRE, DE55 4LS, UNITED KINGDOM

Is identical to the PPE submitted to: **INTERTEK ITALIA SpA, Via Miglioli, 2/A, Cernusco sul Naviglio (MI), Italy. Notified Body 2575.** who performed the Eu type examination (Module B) and issued the EU type -examination certificate: **ITASLNB26010140**

The PPE is subject to the procedure set out in **Module C** of the PPE Regulation EU 2016/425 under the supervision of the notified body:

INTERTEK ITALIA SpA, Via Miglioli, 2/A, Cernusco sul Naviglio (MI), Italy. Notified Body 2575.

Signature:

A handwritten signature in black ink, appearing to read "R. Wilson", written over a large, light gray, stylized mountain peak graphic that serves as a background for the signature area.

Position: Director

Date: 30/06/2026